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4			4		
ယ		LAYOUT SHOWN AS EXAMPLE	3		
	Keying Shown as example				
	CHARACTERISTICS Connector dimension				
	-Standard : Based on MIL-DTL-38999 Series III Standard : Based on MIL-DTL-38999 Series III ØS 48 Max				
	-Shell Material: CompositeØS48 Max-Shell Plating: Without PlatingZ31 Max-Insulator: ThermoplasticVV THREADM37x1-6g-Contacts: Copper Alloy	SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.) Country Jurisdiction & Control List FR Not Listed			
N	-Seals & Grommet : Silicon Elastomer -Contact Plating : Gold over copper Alloy 0.8μm minimum				
	-Durability : 500 Mating cycles -Delivered with Souriau contacts and Accessories	PN: 8D525X61SE			
	-Temperature Range : -65°C to +175°C -Salt Spray : 2000 hours	A 17-10-2016 First Release			
_	-Mass : 73.4 g ± 10%	ISS DATE Latest modification - by MOD N°   Designed By: Date: CUSTOMER DRAWING			
		TITLE Composite Plug 8D series			
	BASIC SERIES:     8D     5     -     25     X     61     S     E	SCALE General linear NPRDS / PROJECT Tolerances:	-		
<u> </u>	SHELL TYPE : Plug with RFI Shielding	NA ± 859   This document is the property of	1		
	CONTACT TYPE   : Standard Crimp Contact   ORIENTATION : E     SHELL SIZE : 25   CONTACT TYPE : SOCKET(500 Matings)	SOURIAU WWW.SOURIAU.COM it must not be reproduced or communicated without permission			
	PLATING : X = Without Plating CONTACT LAYOUT : 25-61	FORMAT SOURIAU DRG N° SHEET	-		
		A3 8D525X61SE-C 1/2			
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		Contact Layout								
4	ov ov b b v c v c v c v c v c v c v c v c v	0     0	_							4
	B     +.314 (7.98)     4       C     +.413 (10.49)     4     1       D     +.485 (12.32)     4     1       E     +.527 (13.39)     4	Y-axis (mm)     Contact position ID     X-axis (mm)     Y-axis (mm)       .500 (12.70)     i     +.251 (6.38)    314 (7.98)       .435 (11.05)     i     +.133 (3.38)    379 (9.63)       .343 (8.71)     k     +000 (0.00)    402 (10.21)       .230 (5.84)     m    133 (3.38)    379 (9.63)       .101 (2.57)     n    251 (6.38)    314 (7.98)							-	
cω	$\begin{array}{cccc} G & +.511(12.98) \\ H & +.454(11.53) \\ J & +.368(9.35) \\ K & +.259(6.58) \\ L & +.134(3.40) \\ M & +.000(0.00) \\ M & +.000(0.00) \\ P &259(6.58) \\ R &368(9.35) \\ S &454(11.53) \\ T &511(12.98) \\ U &536(13.61) \\ V &527(13.39) \\ W &485(12.32) \\ X &413(10.49) \\ \end{array}$	$\begin{array}{c c c c c c c c c c c c c c c c c c c $								3
	Z    196 (4.98)     4       a    068 (1.73)     4       b     +.068 (1.73)     4       c     +.173 (4.39)     4       d     +.285 (7.24)     4       e     +.362 (9.19)     4	+435 (11.05)     FF     -237 (6.02)     +.122 (3.10)       -500 (12.70)     GG    147 (3.73)     +223 (5.66)       -454 (11.53)     HH     +.000 (0.00)     +220 (5.08)       -454 (11.53)     JJ     +.105 (2.67)     +.094 (2.39)       -363 (9.22)     KK     +.135 (3.43)    041 (1.04)       -283 (7.19)     LL     +.000 (0.00)    132 (3.34)       -175 (4.45)     MM    135 (3.23)    041 (1.04)       -040 (1.17)     NIN    105 (2.07)    094 (2.39)       .088 (2.24)     PP     +.000 (0.00)     +.000 (0.00)       .213 (5.41)								
	Shell sizeArrangement no.Numb conta25-6167	er of Size Service Contact Supersede acts contacts rating location All MS20057-6	3 1			the Specifications issued by eit	cts which does not comply wi	ith		
N						CountryJurisdiction & Control ListFRNot Listed				2
						PN: 8D525X61SE				
					A 17-10-20	A 17-10-2016 First Release				
_					ISS DATE Designed By:	Latest modification - by Date:	CUST	OMER DRAWING	MOD N°	
					TITLE	TITLE Composite Plug 8D series				
					SCALE	General lin Toleranc		RDS / PROJECT <b>859</b>		
<b>→</b>						NA ± CCC   SOURIAU ± This document is the propert SOURIAU   WWW.SOURIAU.COM it must not be reproduced of communicated without permise				1
					FORMAT A3		AU DRG N° 25X61SE-C		SHEET 2/2	
l	Н	G	F	E	D	C	B	A		J