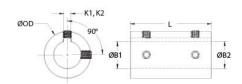




## SCC-16-16-SS

Ruland SCC-16-16-SS, 1" x 1" Rigid Coupling, 303 Stainless Steel, Set Screw Style with Keyway, 1 3/4" OD, 3" Length





## **Description**

Ruland SCC-16-16-SS is a set screw rigid coupling with 1.0000" x 1.0000" bores, 1 3/4" OD, 3" length, and 1/4" x 1/4" keyways. It has precision honed bores to ensure they are collinear and do not introduce misalignment or vibration into the system making it suitable for high precision servo appliactions as well as shaft to shaft connections. Forged screws test beyond ANSI standards to ensure maximum holding power. Tightly controlled bore tolerance of +.002"/+.0005" is maintained. SCC-16-16-SS is made from 303 stainless steel with hardware of like material for consistent corrosion resistance. It is machined from solid bar stock that is sourced exclusively from North American mills and is RoHS3 and REACH compliant. SCC-16-16-SS is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

**Product Specifications** 

Bore (B1)	1.0000 in	Small Bore (B2)	1.0000 in
Keyway (K1)	1/4 in	Keyway (K2)	1/4 in
31 Max Shaft Penetration	1.500 in	B2 Max Shaft Penetration	1.500 in
ore Tolerance	+0.0020 in / +0.0005 in	Outer Diameter (OD)	1 3/4 in
ength (L)	3 in	Recommended Shaft Tolerance	+0.0000 in / -0.0005 in
orged Set Screw	5/16-18	Screw Material	18-8 300 Series Stainless Steel
ex Wrench Size	5/32 in	Screw Finish	Bright
eating Torque	130 lb-in	Number of Screws	4 ea
ated Torque	Rating Coming Soon	Moment of Inertia	0.7038 lb-in <sup>2</sup>
aximum Speed	4,000 RPM	Full Bearing Support Required?	No
recision Honed Bores?	Yes	Zero-Backlash?	Yes
aterial Specification	Type 303 Austenitic, Non-Magnetic Bar	Temperature	-40°F to 350°F (-40°C to 176°C)
nish Specification	Bright, No Plating	Manufacturer	Ruland Manufacturing
ountry of Origin	USA	Weight (lbs)	1.365300
PC	634529076729	Tariff Code	8483.60.8000
NSPC	31163009		
ote 1	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
rop 65	▲WARNING This product can expose you to the chemical Nickel (metallic), known to the State of Californ to cause cancer. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> .		

## **Installation Instructions**

- Align the SCC-16-16-SS set screw rigid coupling on the two shafts to be connected. There should be no misalignment.
- Tighten the set screws in two stages, starting with the inside set screws. Using a 5/32 in torque wrench, tighten the inside set screws to 65 lb-in which is half the recommended seating torque. Repeat for the outside set screws, again tightening to half of the recommended seating torque.
- 3. Tighten the screws to the full recommended seating torque of 130 lb-in following the same pattern, starting with the inside set screws first.

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