

信頼性試験結果/Reliability Test Result

Product	LED
Package	LAMP
Series	SLA-370 * T

1 試験結果(Test Result)

_1.試験結果(lest)	Result)				_
試験項目	参考規格	試験条件	n	Pn	1
Test Items	Reference STD		(pcs)	(pcs)	
半田耐熱	JESD22-B106D	260±5℃のPbフリ−半田槽に			
		端子根元0mmまで10±1秒浸漬	22	0	
Solder Heat Resistance		Immerse the reverse side of the device on the surface	22	I	
for Reflow Soldering		of Pb−free solder bath at 260±5°C for 10±1sec			
半田付性	JESD22-B102E	ロシン系フラックスに5±1秒浸漬し、245±5℃の			
Solderbility		Pbフリー半田槽で製品裏面を3±0.5秒浸漬	22	0	*1
		Immerse into rosin flux for 5±1sec,and the device	22	I	"'
		for 3±0.5sec into Pb-free solder bath at 245±5°C			
落下	JEITA ED-4701	高さ:75cm 楓板上:3回	22	0	
Free Drop	A-124	H=75cm Maple Boad : 3 times	22		
振動	JEITA ED-4701	100~2000Hz 98.1m/S ² X,Y,Zの各方向 2時間			
Vibration	A-121	100∼2000Hz 98.1m/S ²	22	0	
		2hours each on each direction of X,Y,Z			
端子引張強度	JESD22-B105D	荷重:10N(1Kgf) 30秒	22	0	
Lead Pull Test		Load:10N(1Kgf) 30sec	22		
端子折曲げ強度	JESD22-B105D	荷重:1.25N(0.125Kgf) 0°~90°~0°~-90°~0°	22	0	
Lead Bend Test		Load: 1.25N(0.125Kgf) $0^{\circ} \sim 90^{\circ} \sim 0^{\circ} \sim -90^{\circ} \sim 0^{\circ}$	22	l o	
温度サイクル	JESD22-A104E	Ta=Tstg Min.°C(30min.) ~ Tstg Max.°C(30min.)100cycle	22	0	
Thermal Cycle			22		
高温放置	JESD22-A103E	Ta=Tstg Max.+5°C/-0°C 1000hrs			
High Temperature			22	0	
Strage					
高温高湿放置	JEITA ED-4701	Ta=85±2°C 85±5%RH 240hrs			
High Temperature	B-121		22	0	
High Humidity Strage					
低温放置	JESD22-A119A	Ta=Tstg Min.±5°C 1000hrs			
Low Temperature			22	0	
Strage					
動作寿命	JESD22-A108D	Ta=25±5°C IF=IFMAX 1000hrs	22	0	
Load Life			22		

2 測定項目及び故障判定其準(Failure Criteria)

2.测正垻日及O敀陧刊正基準(Failure Criteria)					
測定項目	測定条件	故障判定基準			
Items	Condition	Criteria			
光度	20mA	初期値の60%			
Luminous Intensity	ZOIIIA	60% of the initial value			
順方向電圧	20mA	初期値に対する変化率±10%			
Forward Voltage	ZOIIIA	Changing rate of $\pm 10\%$			
逆方向電流	VR=VR Max.	規格最大値			
Reverse Current	VIV-VIV IMAX.	Maximum of specification			
外観	目視	著しい変化のないこと			
Physical	Visual Check	No outstanding change in physical			

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*1	半田付性	電極部の95%以上が半田で覆われていること
	Solderbility	More than 95% of the electrode must be covered with solder.

[※]当データは、特定Lotの実力値であり保証値ではありません。 ※This data is actual value from specific lot and is not guaranteed.

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