

# **TE Connectivity**

## Product Change Notification: PCN-22-151025

PCN Date: 13-SEP-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:	
DEUTSCH CE Series Connectors	

### Description of Changes

The Industrial and Commercial Transportation business unit of TE Connectivity is making a change to the molding process from using pre-colored resin to color at the press resin. This change is applicable to all North American manufacturing locations. The affected part numbers are listed below. These PNs are TE proprietary designs, therefore considered catalog/general market product. PPAP and/or sample requests must be submitted within 14 days of PCN submission via ict-ppap-request@te.com or ePPAP system. Submission will not occur without request. If PPAP requested, disposition response is required within 14 days of submit date or it will be considered approved. Product drawings are not affected.

#### **Reason for Changes:**

Dear Customer, we hereby inform you of this change. This process allows flexibility and mitigates exposure to material shortages. The natural resin is the same as the precolored base resin and V-0 rating. There is no appearance change to parts manufactured with color at the press. IMPORTANT: The current and previous revisions of these parts can be used interchangeably in the field. The change is being phased in gradually and previous revision can remain stocked until use. Shipments may be mixed

PCN Attributes:				
Product Category:	Kind of Change:			
Connectors	Manufacturing Process Change			
Change Feature:	Potential Customer Impact:			
No Feature Change	Manufacturing Process Change			
Remarks:				
Color At The Press Project				

Estimated Dates:	
Last Order Date (Obsolete Parts Only):	First Ship Date of Changed Items (Changed Parts Only):
	15-NOV-2022
Last Ship Date of Changed Items (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
16-MAR-2024	No Mixed Shipments
Effectivity Date:	Date of First Samples:

#### Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<u>8N1514-32-</u> 37 <u>5</u>	NO			"8N1514-32-37S-MS"			
<u>8N1517-32-</u> 25P	NO			"8N1517-32-25P-MS", "8N1517-32-25P-M"			
<u>8N1518-32-</u> 2 <u>5S</u>	NO			"8N1518-32-25S-MS", "8N1518-32-25S-M"			

#### Part Number(s) being Modified:

Part	Part Discontinued	Customer	Customer Part	Alias Part Number(s)	Substitute Part	Substitute Alias Part	Description Of
Number	per PCN	Drawing	Number		Number	Number(s)	Difference
<u>8N1514-</u> <u>32-37S</u>	NO			"8N1514-32-37S-MS"			

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<u>8N1517-</u> 32-25P	NO			"8N1517-32-25P-MS", "8N1517-32-25P-M"			
<u>8N1518-</u> 32-255	NO			"8N1518-32-25S-MS" <i>,</i> "8N1518-32-25S-M"			