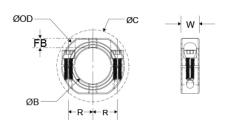




## OF-MSP-25-AN

Ruland OF-MSP-25-AN, 25mm Shaft Collar With OD Flats And Holes, Black Anodized Aluminum, Two-Piece Clamp Style, 45mm OD, 15mm Width





## **Description**

Ruland OF-MSP-25-AN is a two-piece shaft collar with a 25mm bore, 45mm OD, and 15mm width. It has OD flats and tapped holes for mounting shaft collars to each other or adjacent components. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. OF-MSP-25-AN is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of?.05mm). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. OF-MSP-25-AN is stamped with the Ruland name and bore size for ease of identification. Halves are mated throughout the manufacturing process for proper fit and alignment. Forged screws test beyond DIN 912 12.9 standards to ensure maximum holding power. OF-MSP-25-AN is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses high grade 2024 aluminum with an anodized finish for increased screw seating torque. OF-MSP-25-AN is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

**Product Specifications** 

i roduct opecifications			
Bore (B)	25 mm	Bore Tolerance	+0.050 mm / +0.012 mm
Outer Diameter (OD)	45 mm	Clearance Diameter (C) MAX	52.1 mm
Width (W)	15 mm	Width Tolerance	+0.076 mm / -0.254 mm
Threaded Mounting Hole	M6	Distance Across Flats (F)	41 mm
Flat to Bore FB	8 mm	Recommended Gap	1.590 in
Recommended Shaft Tolerance	+0.000 mm / -0.013 mm	Forged Clamp Screw	M6 x 16
Screw Material	18-8 300 Series Stainless Steel	Hex Wrench Size	5.0 mm
Screw Finish	Bright	Seating Torque	16 Nm
Screw Location (R)	17.50 mm	Number of Screws	2 ea
Material Specification	2024-T351 Aluminum Bar	Temperature	-40°F to 200°F (-40°C to 93°C)
Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize	Manufacturer	Ruland Manufacturing
Country of Origin	USA	Weight (lbs)	0.102400
UPC	634529306352	Tariff Code	8483.60.8000
UNSPC	31162811		
Note 1	Additional mounting hardware not included.		
Prop 65	▲WARNING This product can expose you to the chemical Nickel (metallic), known to the State of California to cause cancer. For more information go to <a href="https://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a> .		
1 4 11 41 1 4 41			

## **Installation Instructions**

- 1. Use the OF-MSP-25-AN two-piece shaft collar as it is received.
- 2. Wipe the bore clean.
- 3. Apply a thin coat of light oil to the shaft.
- 4. Place the collar onto the desired shaft location and tighten it using a 5.0 mm hex wrench until a slight resistance is felt.
- 5. Be sure to maintain the gap of 1.590 in between the two halves of the collar during installation.
- 6. Wring collar into its final position and tighten the screw to the full recommended seating torque of 16 Nm using a 5.0 mm torque wrench.