

PRODUCT CHANGE NOTIFICATION

Date: June 17, 2022
PCN: PCN LEDiL 186

Subject: PCN 186 – Additional High Temperature PMMA material approved

Description: As part of our continuous research and improvement processes, and to ensure the best possible quality and availability, LEDiL has approved an additional High Temperature PMMA (HT-PMMA) grade to be used in our products.

This new grade will be used alongside our previously approved High Temperature PMMA grade.

All HT-PMMA grades we use have gone through comprehensive mechanical, environmental, and optical tests to ensure full compliance with our products.

For more information, please contact us directly.

Time line: This change is valid immediately.

Changes: LEDiL has approved an additional HT-PMMA grade to be used in our products.

As a minimum all our HT-PMMA grades will share the following technical properties.

Colour	Crystal clear	
Transmittance (400nm – 800nm)	92%	Test method ISO13468-2/ASTM D1003
Refractive Index	1,49	Test method ISO489
Fire rating	HB,1.5mm	Test method UL94
Outdoor suitability (IP products)	f1	Test method UL746C
Relative Temperature Index (RTI)	100°C,1.5mm	Test method UL746
Vicat Softening Temperature	118°C	Test method ISO306

Please see or request necessary material datasheets from our website:
<https://www.ledil.com/support/#datasheets>

Changes continue on next page

Contact information:

Kalle Hannila	Veijo Isojunno	Kirsikka Dräger	Samuli Saransalmi
Product Manager	Product Manager	Marketing Manager	Marketing Manager
Joensuunkatu 13	Joensuunkatu 13	Joensuunkatu 13	Joensuunkatu 13
24100 SALO, FINLAND	24100 SALO, FINLAND	24100 SALO, FINLAND	24100 SALO, FINLAND
kalle.hannila@ledil.com	veijo.isojunno@ledil.com	kirsikka.drager@ledil.com	samuli.saransalmi@ledil.com



List of affected products:

C17935_STRADA-2X2-FS3-HT
C17936_STRADA-2X2-DN-HT
C17937_STRADA-2X2-FN-HT
C17995_HB-2X2-W-HT
C17996_HB-2X2-M-BLIND-HT
C18289_SPORT-2X2-FT6-HT
C18291_SPORT-2X2-S4-HT
C18290_SPORT-2X2-S2-HT
C18287_SPORT-2X2-FT60-HT
C18292_SPORT-2X2-S6-HT
C18288_SPORT-2X2-FT6W-HT
C18368_STRADA-2X2-TF-HT
C18246_HB-2X2-WWW-HT
C18452_HB-2X2-O-HT
C18293_SPORT-2X2-S1-HT
C18645_STRADA-2X2-C-STP-HT
C18623_STRADA-2X2-T3-HT
C18564_HB-2X2-M-HT

End of PCN

Contact information:

Kalle Hannila
Product Manager
Joensuunkatu 13
24100 SALO, FINLAND
kalle.hannila@ledil.com

Veijo Isojunno
Product Manager
Joensuunkatu 13
24100 SALO, FINLAND
veijo.isojunno@ledil.com

Kirsikka Dräger
Marketing Manager
Joensuunkatu 13
24100 SALO, FINLAND
kirsikka.drager@ledil.com

Samuli Saransalmi
Marketing Manager
Joensuunkatu 13
24100 SALO, FINLAND
samuli.saransalmi@ledil.com