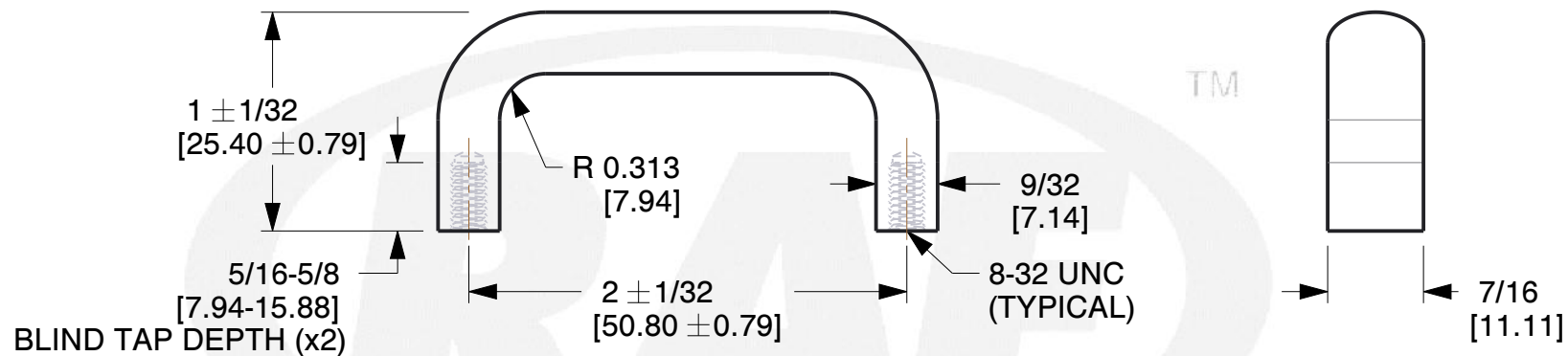


REV	CHANGE	DATE	DRN	CHK
	Drawn	12/20/16	SJ	T



**NOTES:**

1. Material : Aluminum (QQ-A-225/8B, QQ-A-200/9D) (RoHS Comp.)
2. Finish : Nickel QQ-N-290 Class 1 Grade G
3. % of Thread for Tapped Holes : Form Tap - 55 | Cut Tap - 65
- 4: Threads are Supplied Cut or Rolled at RAF's Option Unless Noted on Order.
5. Threads are to Commercial 2A and 2B Standards per Handbook H-28 (Part 1)
6. All Drawing Dimensions are in Inches Unless Noted Otherwise
7. ASME Y14.5M - 2009
8. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



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**TOLERANCES**  
ALL DIMENSIONS ARE INCHES (UNLESS OTHERWISE SPECIFIED)  
**METALLIC**  
LENGTHS <math>\leq 6</math> INCHES  $\pm 0.005</math>  
LENGTH > 6 INCHES  $\pm 0.010</math>  
DIAMETERS:  $\pm 0.005</math>  
**NON-METALLIC**  
LENGTH:  $\pm 0.010</math> DIAMETERS:  $\pm 0.010</math>  
**INTERNAL THREADS:**  
MINIMUM THREAD DEPTH$$$$$

COMPONENT	HANDLES
831	SCALE
	1.19
	SHEET
	1 of 1

OVAL INTERNAL THREAD HANDLE