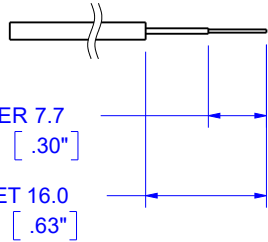


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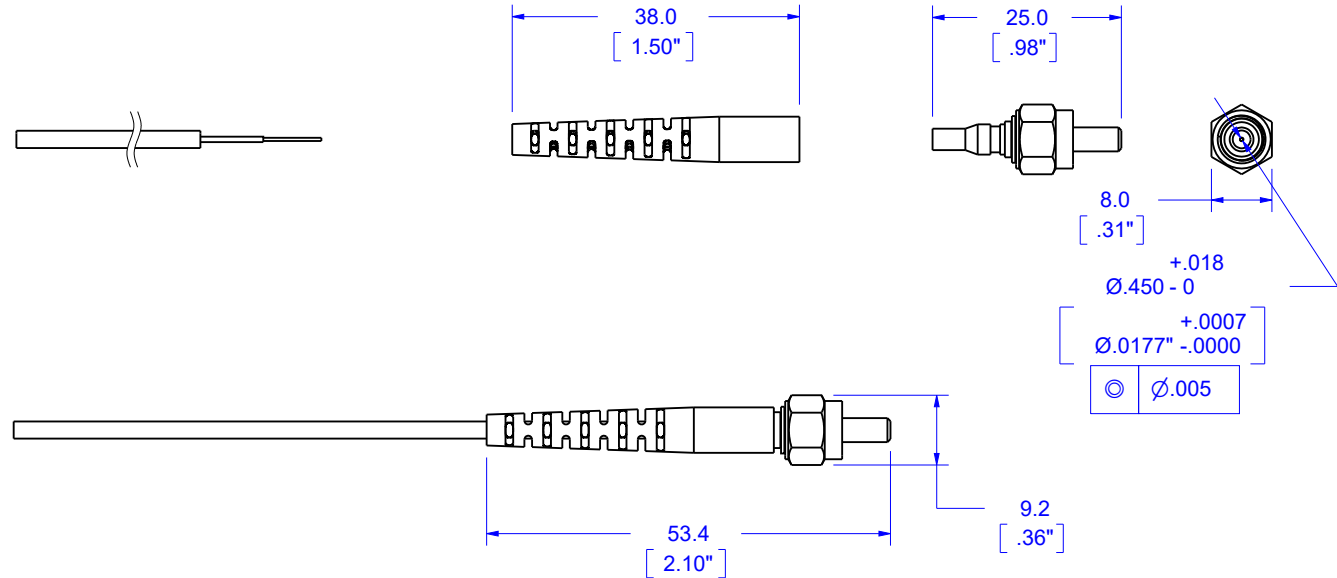
STRIP BUFFER 7.7
[.30"]
STRIP JACKET 16.0
[.63"]

NOTES:
1. SUITABLE FOR 430µm HCS FIBER WITH
2.2mm JACKET

INSTRUCTIONS FOR BC03597-12:
1. STRIP 16mm OF JACKET FROM FIBER.
2. STRIP 7.7mm OF BUFFER FROM FIBER.
3. SLIP BOOT OVER CABLE JACKET.
4. APPLY EPOXY TO BARE FIBER AND INSERT
INTO FERRULE; ROTATE FIBER DURING
INSERTION TO EVENLY DISTRIBUTE EPOXY.
5. CRIMP CONNECTOR TO CABLE JACKET
USING 2.5mm [.10"] HEX CRIMP.
6. SLIP BOOT DOWN OVER CONNECTOR.
POLISH AFTER EPOXY HAS CURED FULLY.

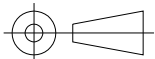
RECOMMENDED EPOXY:
EPO-TEK 301

CRIMP TOOL FOR 2.2mm JACKETED CABLE:
IF 370046
USE 2.5 [.10"] HEX CRIMP



UNLESS OTHERWISE SPECIFIED DIMENSIONS MILLIMETERS [IN.]	PRODUCT	51 0522
	MATERIAL	Stainless Steel
DIMENSIONS ARE FOR REFERENCE ONLY NO TOLERANCES MAY BE IMPLIED FROM THIS DOCUMENT	FINISH	
	DRAWN BY	B. Bidwell
	DATE	11/13/2017
	CHECKED BY	A. Reyes
	DATE	12/12/2017

Industrial Fiber Optics TEMPE, AZ 85281			
NAME 440µm/2.2mm SMA			
SIZE A	SCALE 1:1	PART NUMBER 51 0522	REV A
DO NOT SCALE DRAWING		1 OF 1	



METRIC