



NO: VS-066 PRODUCT: FZ4-H, FJ-H Vision Controllers

DATE: October 2015 TYPE: Discontinuation Notice

FZ4-H□ and FJ-H Vision Controllers has been Discontinued; Replace with FH-1050 or FH-3050 Series

Discontinuation date: September 2015.

# **Cautions on Applying Replacements**

- The camera, camera cable, lens and illumination. can be used, when FZ4 series are changed to FH series.
- The FZ4 parallel I/O cables cannot be used with the FH series. If using FZ-VP parallel I/O cable, replace it with 2 each of XW2Z-S013. If using FZ-VPX parallel I/O cable, replace it with 2 each of XW2Z-XXXEE with terminal block XW2R-X34G-T.
- When connecting FH series to an RGB analog monitor, use the DVI-I-RGB Conversion Connector Model FH-VMRGB (for FH Series only).
- Confirm the measuring time etc. before changing over to the FH Series because these series have different CPUs.

#### If using customized software

Contact the system integrator or OEM who provided the FJ vision controller to determine if custom software was installed. It is necessary to get the replacement FH from the same OEM to make sure the customized software is provided.

# **Affected Parts**

Product discontinuation	Recommended replacement
Standard Controllers High-Grade Processing Items	Standard Controllers (2 core)
FZ4-H650	FH-1050
FZ4-H650-10	FH-1050-10
FZ4-H655	FH-1050
FZ4-H655-10	FH-1050-10
Quad Processing High-speed Controllers High-Grade Processing Items	High-speed Controllers (4 core)
FZ4-H1150	FH-3050
FZ4-H1150-10	FH-3050-10
FZ4-H1155	FH-3050
FZ4-H1155-10	FH-3050-10
PV Vision System, Core i5 2.4GHz Controllers High-Grade Processing Items	High-speed Controllers (4 core)
FJ-H3050	FH-3050
FJ-H3050-10	FH-3050-10
FJ-H3055	FH-3050
FJ-H3055-10	FH-3050-10

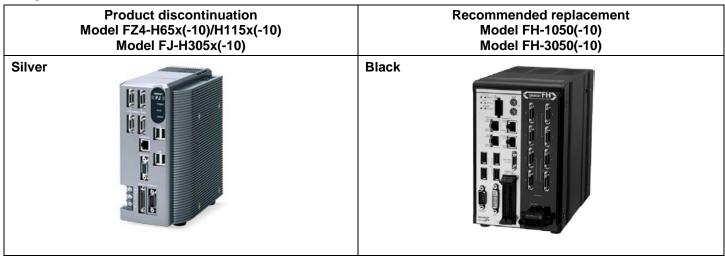


### **Detail of Differences**

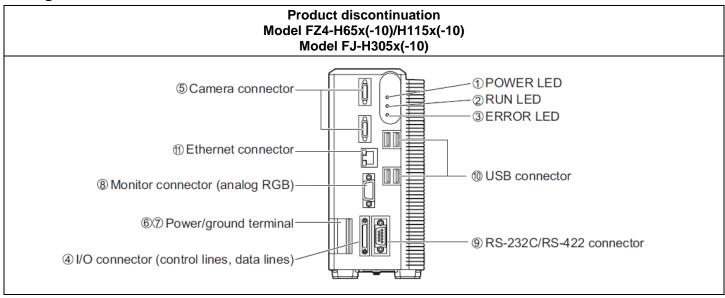
#### **Reference Documentation**

Description	Media	Publication number
FZ4 Vision System Brochure	PDF	Q189-E1-02
FH Vision System Brochure	PDF	Q77I-E-01

### **Body Color**

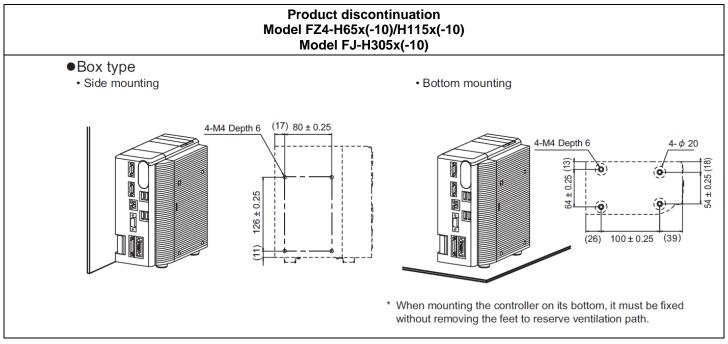


## **Wiring Connections**



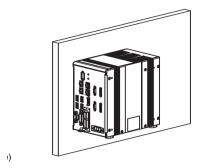
#### Recommended replacement Model FH-1050(-10) Model FH-3050(-10) SD memory card installation connector Install the SD memory card. Do not plug or unplug the SD memory card during measurement operation. Otherwise measurement time may be affected or data may be destroyed. EtherNet connector Connect an EtherNet device. Camera 4ch / 8ch type Camera 2ch type Upper port : Ethernet port Lower port : Ethernet port and EtherNet/IP port are Ethernet port and EtherNet/IP port are sharing use sharing use. USB connector Connect a USB device. Do not plug or unplug it during measurement. Measurement time might be affected otherwise. RS-232C connector Connect an external device such as a PLC. DVI-I connector Connect a monitor. I/O(Parallel) connector(control lines, data lines) Connect the controller to external devices such as a sync sensor and PLC. Used to set a station address (00 to 99) as an EtherCAT communication device. EtherCAT address setup volume EtherCAT communication connector (IN) Connect the opposed EtherCAT device. 1 EtherCAT communication connector (OUT) Connect the opposed EtherCAT device. J Encoder connector Connect an encoder. Camera connector Camera connector No. is consistent with Camera Image Input No. of Sensor controller software. Check and connect them. Power supply terminal connector Connect a DC power supply. Wire the FH Sensor Controller independently on other devices. Wire the ground line. Be sure to ground the FH Sensor Controller alone. Perform wiring using the attached terminal block connector as referring to the description of wiring that connector.

# **Mounting Dimensions**

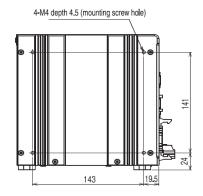


#### Recommended replacement Model FH-1050(-10) Model FH-3050(-10)

#### Side Mounting



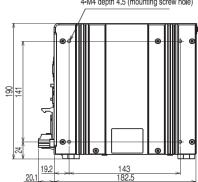
· Left side



(Unit: mm)

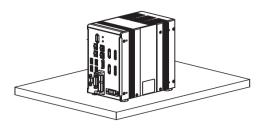
• Right side

4-M4 depth 4.5 (mounting screw hole)



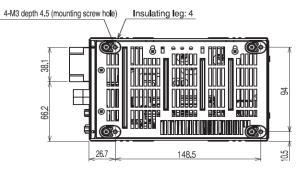
- \* Recommended tightening torque: 1.2N·m to 1.3N·m
- \*The tolerance is  $\pm$  0.2mm.

#### Bottom Mounting



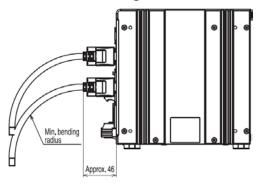
Bottom

(Unit: mm)

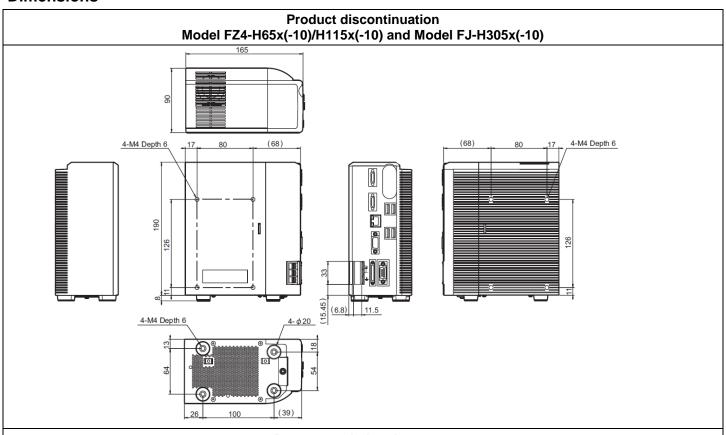


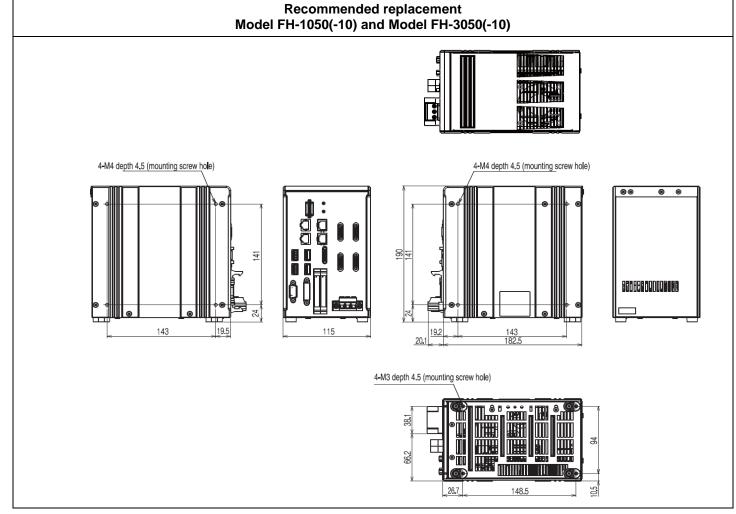
- \* Do not remove the Insulating leg. Fix the Insulating leg to secure the ventilation path.
- \* Recommended tightening torque: 0.54N m to 0.6N m
- \*The tolerance is  $\pm$  0.2mm.

#### · Camara cable mounting

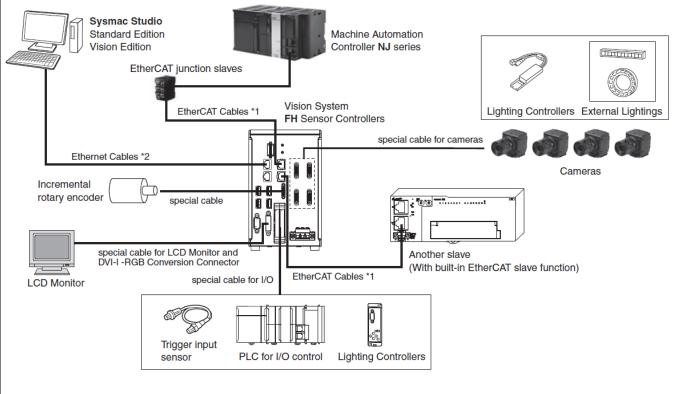


### **Dimensions**





# **System Configuration Product discontinuation** Model FZ4-H65x(-10)/H115x(-10) and Model FJ-H305x(-10) Input device Camera connected Mouse **USB** connection PC Ethernet Analogue RGB RS-232C connected Parallel I/O **RGB** monitor **Application Producer** Model FJ-AP1 (Only for FJ series) Recommended replacement Model FH-1050(-10) and Model FH-3050(-10) Sysmac Studio Standard Edition Machine Automation Vision Edition Controller NJ series EtherCAT junction slaves



\*1. To use STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT and RJ45 connector.

\*2. To use STP (shielded twisted-pair) cable of category 5 or higher for Ethernet and RJ45 connector.

# **Specifications**

Item		Product discontinuation Model FZ4-H65x(-10)/H115x(-10) Model FJ-H305x(-10)		Recommended replacement Model FH-1050(-10) Model FH-3050(-10)	
NPN		FZ4-H650 FZ4-H1150 FJ-H3050	FZ4-H650-10 FZ4-H1150-10 FJ-H3050-10	FH-1050	FH-1050-10
Model PNP	PNP	FZ4-H655 FZ4-H1155 FJ-H3055	FZ4-H655-10 FZ4-H1155-10 FJ-H3055-10	FH-3050	FH-3050-10
Controllers type BOX type					
No. of cam	neras	2 camera type	4 camera type	2 camera type	4 camera type
Connected camera  FZ-S series (When connecting 5 million-pixel cameras, up to two cameras can be connected.)		FZ-S/FH-S series			
No. of scenes 32		128			
Operation		Mouse etc.			
Settings		Create series of prod	cessing steps by editing	ng the flowchart.	

# **Processing Resolution**

Item	Product discontinuation Model FZ4-H65x(-10)/H115x(-10) Model FJ-H305x(-10)	Recommended replacement Model FH-1050(-10) Model FH-3050(-10)
When connected to a intelligent compact camera	752(H) × 480(V)	FZ-S:752(H) × 480(V)
When connected to a 300,000-pixel camera	640(H) × 480(V)	FZ-S:640(H) × 480(V) FH-S:640(H) × 480(V)
When connected to a 2 million-pixel camera	1600(H) × 1200(V)	FZ-S:1600(H) × 1200(V) FH-S:2040(H) × 1088(V)
When connected to a 4 million-pixel camera	_	FH-S:2040(H) × 2048(V)
When connected to a 5 million-pixel camera	2448(H) × 2044(V)	FZ-S:2448(H) × 2044(V)
When connected to a 12 million-pixel camera	_	FH-S:4084(H) × 3072(V)

# Number of logged images \*1

Item			Product disc	continuation	Recommended Replacement
Model			FZ4-H65x FZ4-H65x-10	FZ4-H115x FZ4-H115x-10 FJ-H305x FJ-H305x-10	FH-1050 FH-1050-10 FH-3050 FH-3050-10
When connected	Connected to 1 c	amera	214	232	232
to a intelligent	Connected to 2 c	ameras	107	116	116
compact camera	Connected to 3 c	ameras	71	77	77
(FZ-S)	Connected to 4 c	ameras	53	58	58
	Connected to	Color	250	270	270
	1 camera	Monochrome	252	272	272
When connected	Connected to	Color	125	135	135
to a 300,000-	2 cameras	Monochrome	126	136	136
pixel camera	Connected to	Color	83	90	90
(FZ-S/FH-S)	3 cameras	Monochrome	84	90	
	Connected to	Color	62	67	67
	4 cameras	Monochrome	63	68	68
	Connected to	Color	40	43	37(FH-S)
\\/\/\	1 camera	Monochrome	40	43	43(FZ-S)
When connected to a	Connected to	Color	20	21	18(FH-S)
2 million-pixel	2 cameras	Monochrome	20	21	21(FZ-S)
camera	Connected to	Color	13	14	12(FH-S)
(FZ-S/FH-S)	3 cameras	Monochrome	13	14	14(FZ-S)
	Connected to	Color	10	10	9(FH-S)
	4 cameras	Monochrome	10	10	10(FZ-S)
	Connected to	Color	_	_	20(FH-S)
When connected	1 camera	Monochrome	_	_	
to a	Connected to	Color	_	_	10(FH-S)
4 million-pixel	2 cameras	Monochrome	_	_	
Camera	Connected to	Color	_	_	6(FH-S)
(FH-S)	3 cameras	Monochrome	_	_	. ,
	Connected to	Color	_	_	5(FH-S)
	4 cameras	Monochrome	_	_	
	Connected to 1 camera	Color	11	16	16(FZ-S)
When connected		Monochrome Color			
to a	Connected to 2 cameras	Monochrome	5	8	8(FZ-S)
5 million-pixel		Color	_		
Camera	Connected to 3 cameras	Monochrome		5	5(FZ-S)
(FZ-S)	Connected to	Color	_		
	4 cameras	Monochrome	_	4	4(FZ-S)
When connected to a 12 million-pixel	Connected to	Color	_	_	
	1 camera	Monochrome	_	_	6(FH-S)
	Connected to	Color	_	_	
	2 cameras	Monochrome	_	_	3(FH-S)
	Connected to	Color	_	_	
Camera	3 cameras	Monochrome	_	_	2(FH-S)
(FH-S)	Connected to	Color	_	_	
	4 cameras	Monochrome	_	_	2(FH-S)

st 1. The image logging capacity changes when multiple cameras of different types are connected at the same time.

## **Ratings**

		Product dis	continuation	Recomme	nded replacement
	ltem	FZ4-H65x	FZ4-H65x-10	FH-1050	FH-1050-10
Power supply v	oltage	DC20.4~26.4V			
Current consumption (at 24.0 VDC) *1	When connected to a intelligent compact camera	5.0Amax	7.5Amax	4.7A (2 Camera)	5.0A (2 Camera) 6.5A (4 Camera)
	When connected to a 300,000-pixel camera	3.7Amax	4.9Amax		
	When connected to a 2 million-pixel camera	3.7Amax	4.9Amax		3.7A
	When connected to a 4 million-pixel camera	-	-	3.6A (2 Camera)	(2 Camera) 4.3A
	When connected to a 5 million-pixel camera	3.7Amax	4.9Amax		(4 Camera)
	When connected to a 12 million-pixel camera	-	-		
Weight		Approx 1.8kg	Approx 1.9kg	Approx 3.2kg	Approx 3.4kg
Accessories		Instruction Shee	t	Instruction Shee Instruction instal Terminal block of Ferrite core	lation manual

Note 1: The current consumption when the maximum number of cameras supported by each controller is connected.

If a strobe controller model is connected to a lamp, the current consumption is as high as when an intelligent camera is connected.

		Product discon	tinuation	Recommended	replacement
	Item	FZ4-H115x FJ-H305x	FZ4-H115x-10 FJ-H305x-10	FH-3050	FH-3050-10
Power supply v	oltage	DC20.4~26.4V			
Current consumption (at 24.0 VDC) *1	When connected to a intelligent compact camera	5.0Amax	7.5Amax	5.0A (2 Camera)	5.4A (2 Camera) 7.0A (4 Camera)
	When connected to a 300,000-pixel camera	3.7Amax	4.9Amax		
	When connected to a 2 million-pixel camera	3.7Amax	4.9Amax		4.2A
	When connected to a 4 million-pixel camera	-	-	4.1A (2 Camera)	(2 Camera) 4.8A
	When connected to a 5 million-pixel camera	3.7Amax	4.9Amax		(4 Camera)
	When connected to a 12 million-pixel camera	-	-		
Weight		Approx 1.8kg	Approx 1.9kg	Approx 3.2kg	Approx 3.4kg
Accessories		Instruction Shee	it	Instruction Shee Instruction instal Terminal block of Ferrite core	lation manual

Note 1: The current consumption when the maximum number of cameras supported by each controller is connected.

If a strobe controller model is connected to a lamp, the current consumption is as high as when an intelligent camera is connected.

## **Operation Environment**

ltem		Product discontinuation Model FZ4-H65x(-10) Model FZ4-H115x(-10) Model FJ-H305x(-10)	Recommended replacement Model FH-1050(-10) Model FH-3050(-10)
Ambient temperature range	Operating	0 to 50°C	
Ambient temperature range	Storage	-20 to 65°C (with no icing or cond	densation)
Ambient humidity range	Operating	35 to 85%RH (with no condensation)	
Ambient numbers range	Storage		

## **External Interface**

Item	Product dis	continuation	Recommended replacement
Model	FZ4-H65x(-10)	FZ4-H115x(-10) FJ-H305x(-10)	FH-1050(-10) FH-3050(-10)
Serial communications	RS-232C/422 :1CH		RS-232C :1CH
Ethernet communications	Ethernet 100BASE-TX/10I	BASE-T	Ethernet 1000BASE-T
EtherNet/IP communications	Use Ethernet port Transmission Speed: 10 (100BASE-TX)	00 Mbps	Use Ethernet port Transmission Speed:1 Gbps (1000BASE-T)
EtherCAT communications			EtherCAT dedicated protocol (100BASE-TX)
Parallel I/O interface	13 inputs RESET, STEPO/ENCTRIG_ZO, DSA0, ENCTRIG_A0, ENCTRIG_B0, DI0 to 7,  26 outputs RUN, BUSYO, GATEO, ORO, READYO, ERROR, STGOUT0 to 3, DO0 to 15  *STGOUT 2 to 3 only for camera 4 ch type	17 inputs RESET, STEP0/ENCTRIG_Z0, STEP1/ENCTRIG_Z1, DSA0 to 1, ENCTRIG_A0 to 1, ENCTRIG_B0 to 1, DI0~7  29 outputs RUN/BUSY1, BUSY0, GATE0 to 1, OR0 to 1, READY0 to 1, ERROR, STGOUT0 to 3, DO0 to 15  *STGOUT 2 to 3 only for camera 4 ch type	•In the 2-line random trigger mode  17 inputs  STEP0/ENCTRIG_Z0,  STEP1/ENCTRIG_Z1,  ENCTRIG_A0~1,  ENCTRIG_B0~1,  DSA0~1,DI0~7,DI_LINE0  37 outputs  RUN0~1,READY0~1,  BUSY0~1,OR0~1,  ERROR0~1,GATE0~1,  STGOUT0/SHTOUT0  STGOUT1/SHTOUT1  STGOUT2~7,DO0~15,ACK •In the 5-line to 8-line random  trigger mode  19 inputs  STEP0~7,DI_LINE0~2, DI0~7  34 outputs  READY0~7,BUSY0~7,  OR0~7, ACK,ERROR,  STGOUT/SHTOUT0~7
Encoder interface			RS422-A line driver level. Phase A/B :single-phase 4MHz (multiplying phase difference of 1MHz by 4 times), Phase Z :1MHz
Monitor interface	Analogue RGB video outp (Resolution: XGA 1,024)		DVI-I(Single Link) output IF x 1ch
USB interface	4 channels (supports USB	,	4 channels (supports USB 1.1 and 2.0)
SD card interface			SDHC card of Class4 or higher rating is recommended.

### **Processing Items**

	ltem	Product discontinuation Model FZ4-H65x(-10) Model FZ4-H115x(-10) Model FJ-H305x(-10)	Recommended replacement Model FH-1050(-10) Model FH-3050(-10)
Inspections /	Search	YES	YES
Measurement	Flexible Search	YES	YES
	Sensitive Search	YES	YES
	ECM Search	YES	YES
	EC Circle Search	YES	YES
	Shape Search+	YES	NO
	Shape Search II	YES	YES
	Shape Search III	NO	YES
	EC Corner	YES	YES
	EC Cross	NO	YES
	Classification	NO	YES
	Edge Position	YES	YES
	Edge Pitch	YES	YES
	Scan Edge Position	YES	YES
	Scan Edge Width	YES	YES
	Circular Scan Edge Position	YES	YES
	Circular Scan Edge Width	YES	YES
	Intersection	NO	YES
	Color Data	YES	YES
	Gravity and Area	YES	YES
	Labeling	YES	YES
	Label Data	YES	YES
	Labeling+	YES	NO
	Defect	YES	YES
	Precise Defect	YES	YES
	Fine Matching	YES	YES
	Character Inspection	YES	YES
	Date Verification	YES	YES
	Model Dictionary	YES	YES
	Barcode *1	NO	YES
	Barcode+ *2	YES	NO
	2D Code *3	YES	YES
	2D Code+ *3	YES	NO
	OCR	NO	YES
	OCR User Dictionary	NO	YES
	Circle Angle	YES	YES
	Glue Bead Inspection	NO	YES

<sup>\*1</sup> Bar Codes that can be read: JAN/EAN/UPC (including add-on codes), Code 39, Codabar (NW-7), IFT (Interleaved 2 of 5), Code 93, Code128, GS1-128, GS1 DataBar (RSS-14/RSS Limited/RSS Expanded), PhamaCode

<sup>\*2</sup> Bar Codes that can be read: JAN/EAN/UPC (including add-on codes), Code 39, Codabar (NW-7), IFT (Interleaved 2 of 5), Code 93, Code128, GS1 DataBar (RSS-14/RSS Limited/RSS Expanded)

<sup>\*3 2</sup>D Codes that can be read: Data Matrix (ECC200), QR Code

# **Processing Items**

	Item	Product discontinuation Model FZ4-H65x(-10) Model FZ4-H115x(-10) Model FJ-H305x(-10)	Recommended replacement Model FH-1050(-10) Model FH-3050(-10)
Input image	Camera Image Input	YES	YES
	Camera Image Input FH	NO	YES
	Camera Image Input HDR	YES	YES
	Camera Image Input HDR Lite	YES	YES
	Camera Switching	YES	YES
	Measurement Image Switching	YES	YES
Correcting	Position compensation	YES	YES
Images	Trapezoidal Correction+	YES	NO
	Filtering	YES	YES
	Background Suppression	YES	YES
	Brightness Correct filter	YES	YES
	Color Gray filter	YES	YES
	Extract Color Filter	YES	YES
	Anti Color shading	YES	YES
	Stripes Removal Filter+	YES	NO
	Stripes Removal Filter II	YES	YES
	Halation Cut+	YES	NO
	Panorama+	YES	NO
	Polar Transformation	YES	YES
	Trapezoidal Correction	NO	YES
	Machine Simulator	NO	YES
	Image Subtraction	NO	YES
	Advanced Filter	NO	YES
	Panorama	NO	YES
Branching	Conditional Branch	YES	YES
processing	End	YES	YES
	DI branch	YES	YES
	Control Flow Normal	NO	YES
	Control Flow PLC Link	NO	YES
	Control Flow Parallel	NO	YES
	Control Flow Fieldbus	NO	YES
	Selective Branch	NO	YES
Outputting	Serial Data Output	YES	YES
results	Parallel Data Output	YES	YES
	Parallel Judgment Output	YES	YES
	Fieldbus Data Output	YES	YES
Displaying	Result Display	YES	YES
results on	Display Image File	YES	YES
the monitor	Display Last NG Image	YES	YES

### **Processing Items**

ltem		Product discontinuation Model FZ4-H65x(-10) Model FZ4-H115x(-10) Model FJ-H305x(-10)	Recommended replacement Model FH-1050(-10) Model FH-3050(-10)
Assisting	Unit Macro	NO	YES
inspections /	Unit calculation macro	NO	YES
Measurement	Calculation	YES	YES
	Line Regression	YES	YES
	Circle Regression	YES	YES
	Calibration+	YES	NO
	Precise Calibration	YES	YES
	User Data	YES	YES
	Set Unit data	YES	YES
	Get Unit Data	YES	YES
	Set Unit Figure	YES	YES
	Get Unit Figure	YES	YES
	Trend Monitor	YES	YES
	Image Logging	YES	YES
	Image Conversion Logging	YES	YES
	Data Logging	YES	YES
	Elapsed Time	YES	YES
	Wait	YES	YES
	Focus	YES	YES
	Iris	YES	YES
	Parallelize	NO	YES
	Parallelize Task	NO	YES
	Statistics	NO	YES
	Reference Calib Data	NO	YES
	Position Data calculation	NO	YES
	Stage Data	NO	YES
	Robot Data	NO	YES
	Vision Master Calibration	NO	YES
	PLC Master Calibration	NO	YES
	Convert Position Data	NO	YES
	Movement Single Position	NO	YES
	Movement Multi Points	NO	YES
	Detection Point	NO	YES
	Camera calibration	NO	YES
	Data Save	NO	YES

Specifications and prices in this product news are as of the issue date and are subject to change without notice.

Only main changes in specifications are described in this document. Please be sure to read the relevant catalogs, datasheets, product specifications, instructions, and manuals for precautions and necessary information when using products.