

APPLICATOR PARTS LIST

SIDEWISE

SPLICE
30° ANGLE APPL.

AMP INCORPORATED SHEAR HAS HOLE FOR TRIMMING LONG LEADS
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	2-459492-6	42				
2	INS. CRIMPER			43				
3	ANVIL	1	2-689722-0	44				
4	ANVIL SPACER			45	Air Feed Assy Mt.	1	465319-1	
5	SHEAR BLADE Floating	1	465324-5	46				
6	REAR SHEAR PLATE	1	811239-2	47	Air Feed Cyl. Spacer	1	370693-1	
7	SHEAR Depressor	1	810237	48				
8	FRONT SHEAR PLATE			49				
9	Spacer Depressor	1	370693	50				
10				51	Shear Spring	1	387083	
11	TOOL SPACER	1	470493-4	52				
12	CRIMP SPACER			53				
13	FRONT STRIP GUIDE	1	465320-1	54	Guard Spacer	1	811286-1	
14	REAR STRIP GUIDE	1	465321-2	55				
15	RAM	1	471167	56				
16	TOOL HOLDER	1	465325-1	57				
17	ADJ. CRIMP MOUNT			58				
18	ADJ. BLOCK			59	LUBRICATOR ASSY	1	465184-8	
19	APPLICATOR MOUNT ASSY.			60	SYNTHETIC OIL	1	22014-1	
20	BASE PLATE	1	465317-1	61	DEFLECTOR, CHIP	1	455448-1	
21	BASE BLOCK	1	565076-1	62	FLANGE	1	84232-1	
22	STRIP GUIDE PLATE	1	465318-1	63	AIR BLAST ASSY	1	455350-1	
23	ANVIL HOLDER 689723-1	1	811239-2	64	AIR FEED ASSY	1	690021-1	
24	AUX. ANVIL HOLDER 454407-1	1	811239-2	65	Tension Adj. Plate	1	371999	
25	STRIPPER	1	811266-1	MISCELLANEOUS				
26	STRIPPER MOUNT	1	811240-1	66	2" Dia. Tool Support	1	565050-2	
27	RETAINER PLATE			67	Tool Support Bk. Assy.	1	691672-1	
28	STRIPPER MOUNT BRACKET			68	AIR BLAST TUBE	1	689406-2	
29	STRIPPER BUSHING			69	ELBOW, MALE	1	22317-3	
30	STOCK DRAG	1	387650-4	70	FOR AIR BLAST See SHEET 2-3			
31	STOCK DRAG Nut	1	21018-5	71	MOUNT, BRACKET ASSY 30°	1	453602-1	
32	STOCK DRAG STUD	1	386116	72	EXTENSION, BASE 30°	1	465319-2	
33	STOCK DRAG SPRING	1	810135	REV. REVISION RECORD				
34	STOCK DRAG Screw	1	2-21006-9	REV.	REVISION RECORD	DATE	BY	CHK
35	FEED FINGER HOLDER	1	375635	A	ECR-05-008013	8/05	MY	GB
36	FEED FINGER			A1	ECR-06-002585			
37	FEED FINGER TIP	1	375838-1					
38	FEED FINGER SPACER	1	379221					
39	BASE CASTING	1	570238					
40	GUARD - Front 467028-1	1	565000-1					
41	Front Guard	1	680841-1					

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL		61769-
SPEC 114-2088		62943
WIRE SIZE	CRIMP HEIGHT	
CRIMP SIZE	TYPE	FEED
WIRE .110	○	
INSUL.		.350
SLEEVED		
INSULATION RANGE	WIRE RANGE	
	1200-2600 CMA	
EXPLODED VIEW		
A-6022-1, -2, -3, -4		
REMARKS:		
Top Tool Mt. Sequence From Tool Holder Out 9,7,11,1.		
APPLICATOR ROTATED 30°		
AIR FEED & AIR BLAST		
ITEMS 10, 11 & 12 PROVIDE PROPER SPACING.		
□ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT		
THIS APPLICATOR IS TO BE USED ON		
AMP-O-LECTRIC 1-471273-2		
AMP-O-LECTRIC Air Feed 690021-1		
SERIAL NO.	DATE SHIPPED	DESIGNER
		6-18-90 J. W. Anderson
CUSTOMER NAME AND ADDRESS		CHK'D.
		6-90 C. Cruman
		APP'D.
		6-90 C. Cruman
APPLICATOR NUMBER	REV	SHEET
	A1	1 OF 1
	565492-5	

SEE HARDWARE 687517-5

THIS IS A CONTROLLED DOCUMENT.

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 DATE 08-13-2008 BY 60322/UC/STP/STP
 REASON FOR DECLASSIFICATION: 25X