

工程變更客戶通知單 Engineering Change Customer Notification

| ECR/ECN 單號: ECR/ECN Number: | ECR-18-8-167 |
|--|---|
| 日期: | 2018/08/16 |
| Date: | Bonnie Chen <u>bchen@taoglas.com</u> |
| Author/Mail | Paul Liu pliu@taoglas.com |
| 客戶端工程變更需求確認: (signature) EC request confirmation by customer | 請於 10 工作日內簽回,若超過 10 日未簽回將視為同意此變更 Please sign back within 10 working days, if you do not sign back within 10 working days, you will be deemed to agree to this change. |
| 客戶端工程變更完成確認: (signature) EC completion confirmation by customer | 請於 10 工作日內簽回,若超過 10 日未簽回將視為已確認 Please sign back within 10 working days. if you do not sign back within 10 working days, it will be deemed as confirmed. |

1.影響產品 Affected Products

| 產品類別 | 零件編號 |
|------------------|-----------------------|
| Product Category | Part Number |
| ISPC.91A Series | ISPC.91A.01.0092E |
| | ISPC.91A.01.0540E |
| | ISPC.91A.01.0540UU.sr |
| | ISPC.91A.01.0900E |
| | ISPC.91A.03.0150E |
| | ISPC.91A.03.0150E.di |
| | ISPC.91A.09.0092E |
| | ISPC.91A.09.0540E |
| | ISPC.91A.43.1829K |
| | ISPC.91A.43.3048K |
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| | |



2.變更訊息 Information of change

| | □工程設計變更 | 生產製程變更 | |
|-----------------------|--|---|-----|
| 變更類型 | Engineering Design Ch | ange Production Process improveme | ent |
| Type of Change | □其他: | | |
| | Others | | |
| | Due to original raw material would be EOL, ISPC.91A series products will be | | be |
| 變更原因 | transferred to different raw material vendor. There is no impact on the | | |
| Reason for change | antenna performance. | | |
| | | | |
| 総 再 | Antenna tuning is identified on reference ground plane as per original part. | | |
| 變更說明 | Verification samples can be provided. | | |
| Description of Change | If customer performance is affected by material change, Taoglas can offer customized tuning for customized device. | | |
| | | | |
| | │□外觀 Appearance | - | |
| | □品質 Quality | □可靠度 Reliability □法規 Regulations | |
| 124 E 01 490 | ■其他 Others: Vendor change. | | |
| 變更影響 | | Drawing Update. | |
| Impact of change | 上述影響描述: | 1. Change patch size from 47.4x47.5mm to | |
| | Describe if above | 47x47mm. | |
| | applies : | 2. Change PCB thickness from 1mm to 0.8mm | í. |
| | | Change patch color from beige to brown. | |
| 預估轉換日期 | Last buy (old product) | N/A | |
| Forecast Estimated | | | |
| Transition Date | New buy (new product) | As of today | |
| | 1 | | |

3.計劃表 Schedule

N/A

2/5

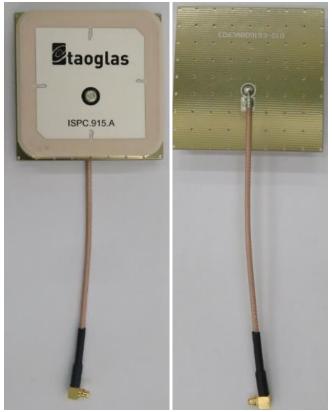
R-08-036-A

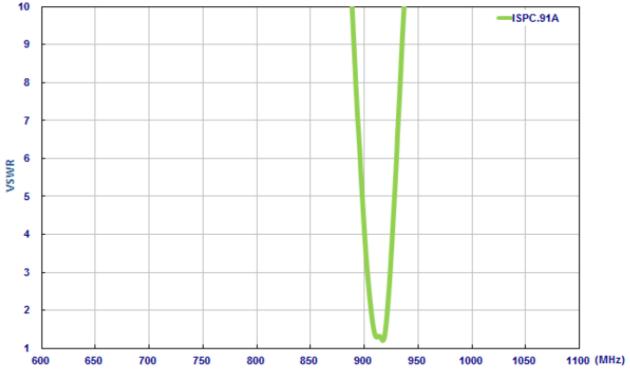


4.變更圖例

Illustration of Change

1. 變更前 Before

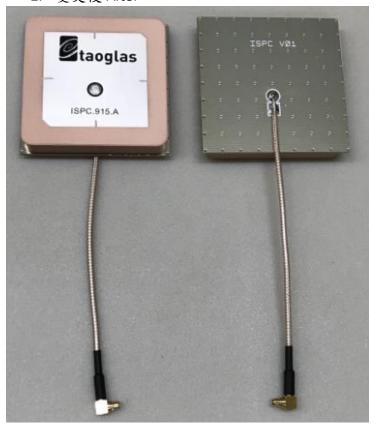


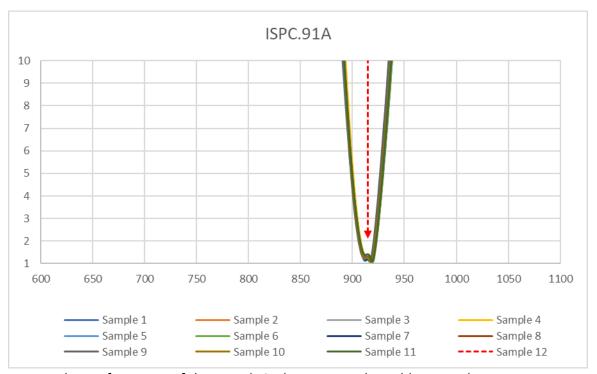


| | 915 MHz |
|------------|---------|
| VSWR Limit | < 2.1 |



2. 變更後 After

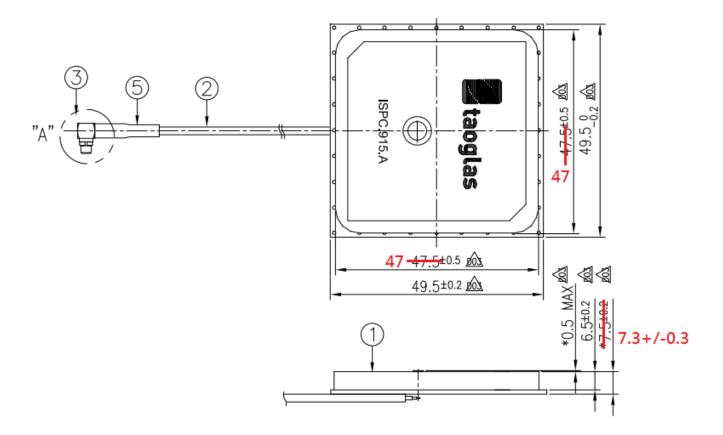




The performance of the sample is the same as the golden sample.



- 3. Drawing Update
- Change patch size from 47.4x47.5mm to 47x47mm.
- Change PCB thickness from 1mm to 0.8mm.

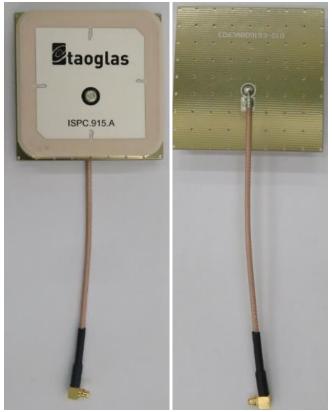


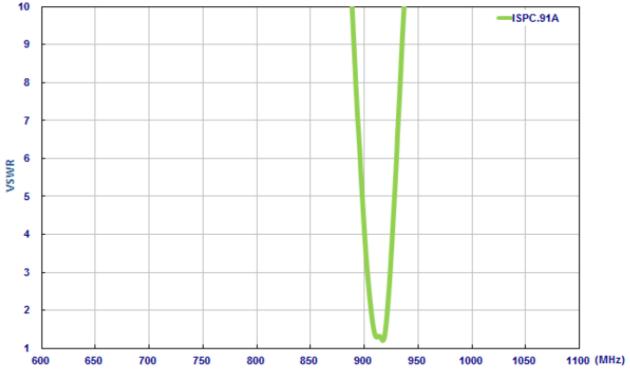


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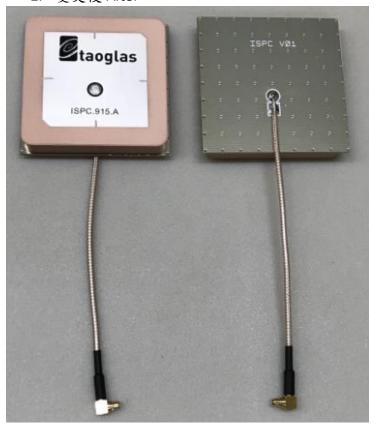


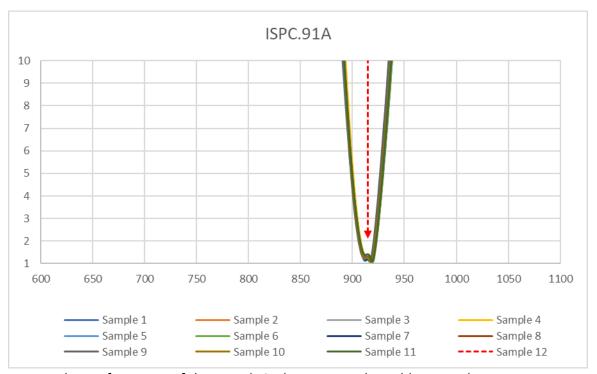


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