

御中		Issue No. / 発行№ : PC-0016003										
		Issue date / 発行日 : 2021/7/15										
工程変更連絡書 Process Change Notice		ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.								承認 (Approval)	査閲 (Review)	作成 (Created by)
		Tsukamoto		Inagaki				Nouchi				
<p>貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。We truly appreciate your significant support always.</p> <p>We are currently planning on the below process change for the products planned to be delivered to your company. Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.</p>												
貴社品番/Customer's product number			弊社品番/Product number by Hirose 2 1 8 - 0 0 3 7 - 5 0 1 (representative)				弊社品名/Product name by Hirose HNC-2.5S-U-A(01) (representative)					
Content of change / 変更内容	Change 1	区分 Type	Plating method change				理由 Reason	To improve a productivity of the plating process				
	Change 2	区分 Type	—				理由 Reason	—				
Execution schedule of the change plan / 変更実施計画	変更前 Before the change		変更後 After the change				影響範囲 The scope that will be affected.					
	Barrel plating: Process is as follows. Press (including separating work from carriers) ↓ Plating (in a state of pieces) ↓ Packaging (bagging)		Reel plating Process shall be as follows. Press ↓ Plating (in a state of reel) ↓ Separation work from carrier ※No plating on fracture surface ↓ Packaging (bagging)				設計変更は伴わない為、製品仕様、性能に変更はございません。 There is no design change, so there is no change on product specifications and performance.					
							・外観の変更 Appearance		無 No change			
							・含有物質変更 Containing substance		無 No change			
日程 Schedule		7/1		8/1		9/1		10/1		11/1	12/1	
工程整備 Preparation of process		Done										
標準類の整備 Preparation of standards, etc.		Done										
トライ / Trial		Done										
作業者教育 Education on operators		Done										
製品評価試験 Product evaluation test		Done										
サンプル提出 Submission of sample				—————→								
初品検査結果提出 Submission of the initial product inspection result				—————→								
量産納入予定日 Scheduled delivery date of mass production products		Scheduled on December, 2021				備考 Remarks						
変更計画可否回答希望日 Date of your acknowledgement		October 1, 2021										

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ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Customer name:	
変更計画可否回答書 Answer to the change plan notification (approval)		製品名 Product name :	HNC-2.5S-D-A(01) (representative)
		変更内容 Content of change :	Plating method change —
変更計画可否 Approve or Not approve for the change:		承認 Approved	否認 Not approved
必要提出資料、その他指示事項 Required materials for submission / other directions		ご判定日 Judgment day	
		ご担当者 Person in charge	
		条件付 Conditionally approved	

Target product list

Product code	Product name by Hirose
CL0218-0037-5-01	HNC-2.5S-D-A(01)
CL0218-0037-5-02	HNC-2.5S-D-A(02)
CL0218-0037-5-05	HNC-2.5S-D-A(05)
CL0218-0037-5-20	HNC-2.5S-D-A(20)
CL0218-0038-8-01	HNC-2.5S-D-B(01)
CL0218-0038-8-02	HNC-2.5S-D-B(02)
CL0218-0038-8-05	HNC-2.5S-D-B(05)