

**QUALITY**  
**FIRST**

## **PCN OS-PCN-2021-003-A**

**Introduction of additional frontend production location Kulim for  
OSLON Compact PL, OSLON Boost HL and OSRAM OSTAR  
Projection Compact**

OS QM CQM | 01.04.2021

**Light is OSRAM**

**OSRAM**  
Opto Semiconductors

# OS-PCN-2021-003-A

## Additional frontend production location Kulim for OSLON Compact PL, OSLON Boost HL and OSRAM OSTAR Projection Compact

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### Overview

- Secure continuous supply – lower risk of allocation
- Increase chip production capacity to meet growing market demand with frontend production at new location Kulim (Malaysia)
- All frontend locations (Regensburg, Penang and additionally Kulim) will be released for finished good assembly.
- Follow Mid-term manufacturing footprint strategy; therefore release of all chip production location sites is necessary to ensure deliveries.
- no change in fit / form / function or reliability

# OS-PCN-2021-003-A

Additional frontend production location Kulim for OSLOM Compact PL, OSLOM Boost HL and OSRAM OSTAR Projection Compact

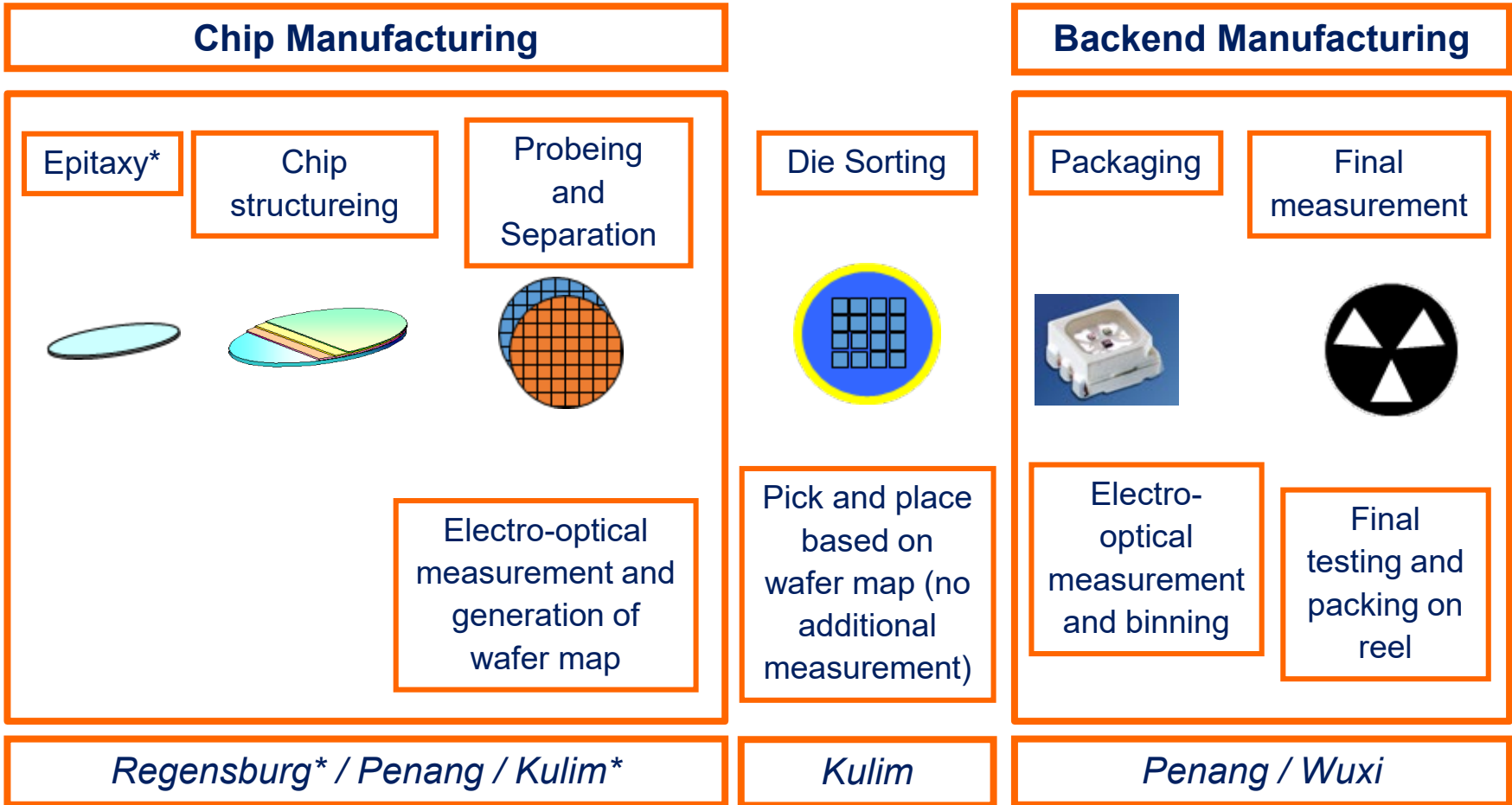


## Description of change

Current status	New status
<p>Chip production in</p> <ul style="list-style-type: none"><li>• Regensburg / Germany</li><li>• Penang / Malaysia</li></ul>	<p>Chip production in</p> <ul style="list-style-type: none"><li>• Regensburg / Germany</li><li>• Penang / Malaysia*</li><li>• Kulim / Malaysia</li></ul>

# OS-PCN-2021-003-A

Additional frontend production location Kulim for OSLO Compact PL, OSLO Boost HL and OSRAM OSTAR Projection Compact



# OS-PCN-2021-003-A

Additional frontend production location Kulim for OSRON Compact PL, OSRON Boost HL and OSRAM OSTAR Projection Compact



## List of affected products:

OSRON Compact PL	OSRON Boost HL	OSRAM OSTAR Projection Compact
KY CELNM1.FY	KW CULNM1.TG	KP CSLNM1.F1
KW CELNM1.TG		KB CSLNM1.14
KW2 CFLNM1.TG		KW CSLNM1.TG
KW3 CGLNM1.TG		KY CSLNM1.FY

# OS-PCN-2021-003-A

Additional frontend production location Kulim for OSRON Compact PL, OSRON Boost HL and OSRAM OSTAR Projection Compact



## PCN samples:

OSRON Compact PL	OSRON Boost HL	OSRAM OSTAR Projection Compact
KY CELNM1.FY	KW CULNM1.TG	KP CSLNM1.F1
KW CELNM1.TG		KB CSLNM1.14
KW2 CFLNM1.TG		KW CSLNM1.TG
KW3 CGLNM1.TG		KY CSLNM1.FY



**on request**  
**available in March 2021**

# OS-PCN-2021-003-A

Additional frontend production location Kulim for OSRON Compact PL, OSRON Boost HL and OSRAM OSTAR Projection Compact



## Qualification test plan for OSRAM OSTAR Projection Compact:

Test device: KB CSLNM1.14

Preconditioning acc. to JEDEC Level 2

Test Performed	Conditions	Duration	Sample
Wet High Temperature Operating Life WHTOL1 <i>JESD22-A101</i>	Ta = 85°C; r.H.= 85% I <sub>F</sub> = 3000mA Ton/off = 30min	1000h	2x26
Temperature Cycling TC <i>JESD22-A104</i>	Ta = -40°C/+125°C 15min each extreme	1000c	2x26
Powered Temperature Cycle PTC <i>JESD22-A105</i>	Ta = -40°C/+125°C I <sub>F</sub> = 1500mA ton/off = 5min	1000c	2x26
High Temperature Operating Life HTOL2 <i>JESD22-A108</i>	Ta =100C I <sub>F</sub> =3000mA	1000h	2x26

Qualification report available: June 2021

# OS-PCN-2021-003-A

## Additional frontend production location Kulim for OSLOM Compact PL, OSLOM Boost HL and OSRAM OSTAR Projection Compact



### Time schedule

for PCN material  
(after implementation  
of change):

Final qualification report

Available: OSLOM Compact  
PL/ OSLOM Boost HL  
June 2021: OSRAM OSTAR  
Projection Compact  
31.03.2021

Samples available

Intended Start of delivery

01.06.2021<sup>\*)</sup>

<sup>\*)</sup> or earlier if released by customer and upon mutual agreement

for Pre-PCN material  
(prior to implementation  
of change):

Last time order date (LTO)

15.12.2021<sup>\*\*)</sup>

<sup>\*\*)</sup> expected approval date needs to be available at this time. Lead time and LTO quantity shall be mutually agreed between OSRAM OS and customer.

Last time delivery date (LTD)

30.03.2022<sup>\*\*\*)</sup>

<sup>\*\*\*)</sup> planned last date for delivery of products of current status

#### Note:

Pre-PCN material: Products of current status, means before implementation of the changes as described in the PCN.

PCN material: Products with implementation of the changes as described in the PCN.



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**Thank you.**

Light is OSRAM

01.04.2021

Dear Customer,

please find attached our OSRAM OS PCN:

## OS-PCN-2021-003-A Additional frontend production location Kulim for OSLON Compact PL, OSLON Boost HL and OSRAM OSTAR Projection Compact

Important information for your attention:

Please review the **Customer approval form** at the end of the document and provide your feedback to your OSRAM OS sales partner before **07.04.2021**. \*)

Your prompt reply will help OSRAM OS to assure a smooth and well executed transition. If OSRAM OS does not hear from your side by the due date, we will assume your (if you are a Distributor: and your customer's) full acceptance to this proposed change and its implementation.

OSRAM OS understands the time requirements your organization needs to approve this PCN. However, if you can provide OSRAM OS an estimated date your organization will approve this PCN, OSRAM OS can use this date to plan continued production to secure your order needs during the transition time you require to review and approve this PCN.

Your attention and response to this matter is highly appreciated.

**Please direct your inquiries to your local Sales office.**

\*) OSRAM OS aligns with the widely-recognized JEDEC STANDARD "JESD46-C", which stipulates:

- "Customers should acknowledge receipt of the PCN within 30 days of delivery of the PCN."
- "Lack of acknowledgement of the PCN within 30 days constitutes acceptance of the change."
- "After acknowledgement, lack of additional response within the 90 day period constitutes acceptance of the change. An acceptance or concern response should be submitted to the supplier in a timely fashion, (i.e., customer should not wait to the end of the 90 day review period before responding, if the response is known before that time.)"

# OS-PCN-2021-003-A

## Additional frontend production location Kulim for OSLOM Compact PL, OSLOM Boost HL and OSRAM OSTAR Projection Compact

<b>Subject of change:</b>	Additional frontend production location Kulim for OSLOM Compact PL, OSLOM Boost HL and OSRAM OSTAR Projection Compact	
<b>Affected products</b>	<p><b>OSLOM Compact PL:</b> KY CELNM1.FY, KW CELNM1.TG, KW2 CFLNM1.TG, KW3 CGLNM1.TG;</p> <p><b>OSLOM Boost HL:</b> KW CULNM1.TG;</p> <p><b>OSRAM OSTAR Projection Compact:</b> KP CSLNM1.F1, KB CSLNM1.14, KW CSLNM1.TG, KY CSLNM1.FY;</p>	
<b>Reason for change:</b>	Secure continuous supply – lower risk of allocation Increase chip production capacity to meet growing market	
<b>Description of change</b>	<p><b>Current status:</b> frontend production location Regensburg or Penang</p> <p>For details refer to attached file: 2_CIP_OS-PCN-2021-003-A</p>	<p><b>New status:</b> frontend location Regensburg or Penang or Kulim</p>
<b>Product identification:</b>	Laser marking / Date code	

<b>Time schedule for PCN material</b> (after implementation of change):	Final qualification report	Available: OSLO Compact PL/ OSLO Boost HL June 2021: OSRAM OSTAR Projection Compact
	Samples available	31.03.2021
	Intended Start of delivery	01.06.2021 <sup>*)</sup> <sup>*)</sup> or earlier if released by customer and upon mutual agreement
<b>Time schedule for Pre-PCN material</b> (prior to implementation of change):	Last time order date (LTO)	15.12.2021 <sup>**) </sup> <sup>**) </sup> expected approval date needs to be available at this time. Lead time and LTO quantity shall be mutually agreed between OSRAM OS and customer.
	Last time delivery date (LTD)	30.03.2022 <sup>***)</sup> <sup>***)</sup> planned last date for delivery of products of current status
	<b>Assessment:</b>	No change in fit / form / or reliability
<b>Documentation:</b>	2_cip_OS-PCN-2021-003-A 3_cip_OS-PCN-2021-003-A_qual	

Note:

Pre-PCN material: Products of current status, means before implementation of the changes as described in the PCN.

PCN material: Products with implementation of the changes as described in the PCN.

## Customer approval form

### OS-PCN-2021-003-A

Additional frontend production location Kulim for OSRON Compact PL, OSRON Boost HL and OSRAM OSTAR Projection Compact

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Please list product(s) affected in your application(s):

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Please check the appropriate box below:

- |   |   |
|---|---|
| <input type="radio"/> <b>Approval:</b><br>We agree with the proposed change and accept start of the shipment upon availability of PCN material. | <input type="radio"/> <b>Not relevant:</b><br>Change is not relevant for products in use. |
|---|---|

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**Change cannot be accepted:**

- We have objections:**
- We request following Information:**
- We request following Samples:**
- Expected approval date:** dd.mm.yyyy
- Volume requirements for Pre-PCN material:**

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**Sender:**

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**Company:**

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**Address / Location:**

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**Signature:**

**Date:**

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Please return this approval form to your Sales partner.

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