

### SinglFuse™ SF-0603FPxxxM Series Features

- Single blow fuse for overcurrent protection
- 1608 (EIA 0603) miniature footprint
- Fast-acting precision fuse
- UL 248-14 listed
- RoHS compliant\* and halogen free\*\*
- Multilayer SMD design
- Surface mount packaging for automated assembly

## SF-0603FPxxxM Series - Fast Acting Precision Surface Mount Fuses

#### **Electrical Characteristics**

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****
SF-0603FP050M-2	0.50	Open within 5 sec. at 200 % rated current	1.000		DC 32 V 50 A	0.0093
SF-0603FP075M-2	0.75		0.450			0.0191
SF-0603FP100M-2	1.00		0.280			0.036
SF-0603FP125M-2	1.25		0.205			0.063
SF-0603FP150M-2	1.50		0.143			0.095
SF-0603FP175M-2	1.75		0.095			0.140
SF-0603FP200M-2	2.00		0.073	DC 32 V		0.210
SF-0603FP250M-2	2.50		0.046		DC 32 V 35 A	0.300
SF-0603FP300M-2	3.00		0.039			0.460
SF-0603FP350M-2	3.50		0.028			0.730
SF-0603FP400M-2	4.00		0.023			1.150
SF-0603FP450M-2	4.50		0.019			1.680
SF-0603FP500M-2	5.00		0.015			2.620

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

#### **Reliability Testing**

No.	Test	Requirement	Test Condition	Test Reference
1	Soldering heat resistance	DCR change ≤ ±10 % No mechanical damage	One dip at 260 °C for 60 seconds	MIL-STD-202 Method 210
2	Solderability	Minimum 95 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Thermal shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Life	No electrical "opens" during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature between +20 °C and +30 °C	Refer to STP document

#### **Agency Recognition**

UL File Number ...... E198545



Users should verify actual device performance in their specific applications.

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<sup>\*\*\*\*</sup> Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.

RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU

June 8, 2011.
Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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Specifications are subject to change without notice.

### SinglFuse™ SF-0603FPxxxM Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players

- Cell phones
- Rechargeable battery packs
- Power tools

■ LED lighting

- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)

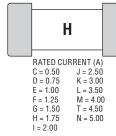
## SF-0603FPxxxM Series - Fast Acting Precision Surface Mount Fuses

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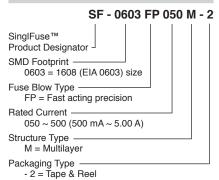
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#### **Typical Part Marking**

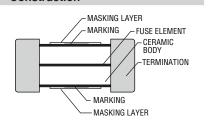
Represents total content. Layout may vary.



#### How to Order



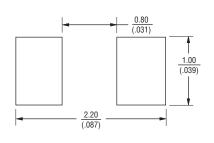
#### Construction



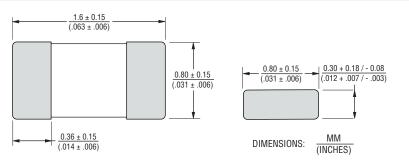
#### **Packaging Quantity**

6,000 pieces per 7-inch reel

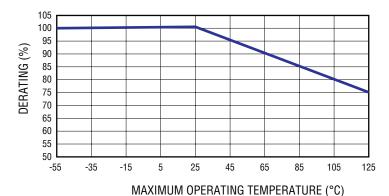
#### **Recommended Pad Layout**



#### **Product Dimensions**

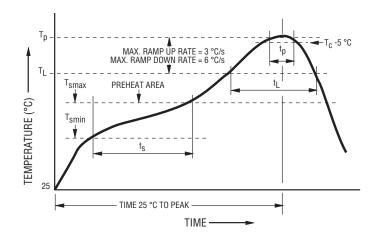


#### **Current Rating Thermal Derating Curve**



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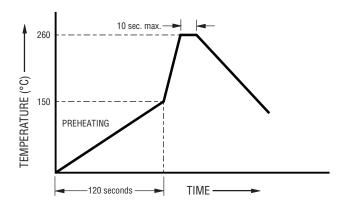
#### **Solder Reflow Recommendations**



Profile Feature	Pb-Free Assembly	
Preheat / Soak:		
Temperature Min. (T <sub>smin</sub> )	150 °C	
Temperature Max. (T <sub>smax</sub> )	200 °C	
Time $(t_s)$ from $(T_{smin} \text{ to } T_{smax})$	60~120 seconds	
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.	
Liquidous Temperature (T <sub>L</sub> )	217 °C	
Time ( $t_L$ ) maintained above $T_L$	60~150 seconds	
Peak Package Body Temperature (T <sub>p</sub> )	260 °C	
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	30 seconds*	
Ramp Down Rate (T <sub>p</sub> to T <sub>L</sub> )	6 °C / second max.	
Time 25 °C to Peak Temperature	8 minutes max.	

<sup>\*</sup> Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

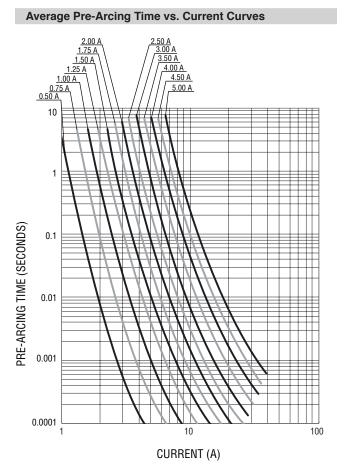
#### **Recommended Temperature Profile for Wave Soldering**



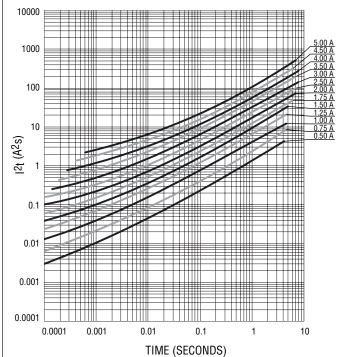
Wave soldering is suitable for 0603 size models.

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### Average I2t vs. t Curves

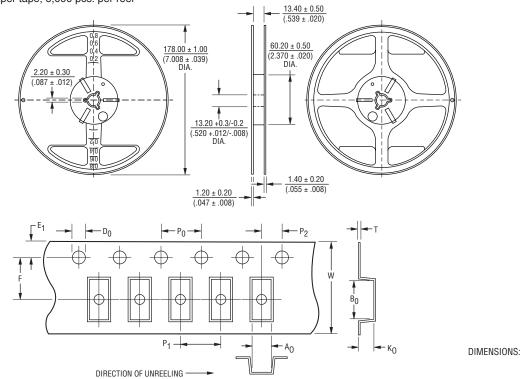


 $\mathsf{MM}$ 

(INCHES)

Tape Dimensions	SF-0603FPxxxM Series per EIA 481-2
W	$\frac{8.00 \pm 0.10}{(.315 \pm .004)}$
$\overline{P_0}$	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P <sub>1</sub>	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P <sub>2</sub>	$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
A <sub>0</sub>	$\frac{1.00 \pm 0.10}{(.039 \pm .004)}$
В <sub>0</sub>	$\frac{1.80 \pm 0.10}{(.071 \pm .004)}$
F	$\frac{3.5 \pm 0.05}{(.138 \pm .002)}$
E <sub>1</sub>	$\frac{1.75 \pm 0.10}{(.069 \pm .004)}$
$D_0$	1.55 + 0.05 (.061 + .002)
Т	$\frac{0.60 \pm 0.08}{(.024 \pm .003)}$

PACKAGING: Paper tape, 6,000 pcs. per reel



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