



To all Customers using Molex  
connectors 98193-0001 & 98193-0010

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### **Molex MOX Receptacle Housing 6 circuit Single Row Manufacturing and Design Improvements Customer Notification**

Dear customer,

The purpose of this letter is to inform you that Molex will be implementing a design improvement on the current mold tool in our manufacturing location in Lincoln, Nebraska for the MOX Receptacle Housing 6 circuit Single Row (98193-0001 & 98193-0010). This improvement is to improve the visual appearance of the connector only.

**This improved design will be implemented in order to improve the overall visual appearance of the product while not affecting fit, form or function.** This design improvement is shown below.

The change consists of adding core-outs which will help maintain a more uniform part thickness. The sink marks are as shown in Figure 1 below. These core-outs and reduction of sink marks are as shown in Figure 2. This change will have no effect on form, fit, or function.



Figure 1: Current Production



Figure 2: Design Improvement



**Timing:**

Molex is in the process of updating all related Customer drawings to reflect the improved design. The completion on the modification of the design is expected to be complete by 1 April 2014.

**FIFO** : The plan from Molex will be to ship parts with the improved design and no longer ship the old design, current production connector. It may be possible however that mixed shipments are received as this will be a running change in order not to disrupt the supply chain of product.

**Molex Part Numbers Affected:**

**-98193-0001**

**-98193-0010**

Molex will provide PPAP documentation upon request, please request from the appropriate Customer Supplier Quality Engineering contacts as required. The expected completion date for the above changes is **1 April 2014**.

With best regards,  
MOLEX

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