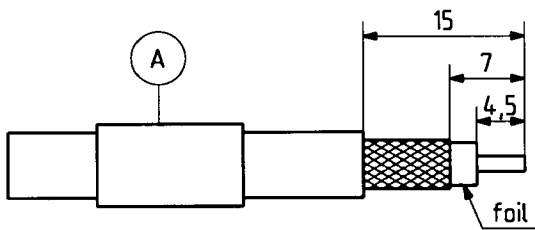
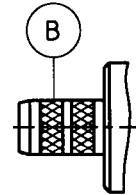
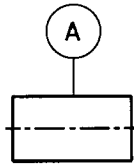
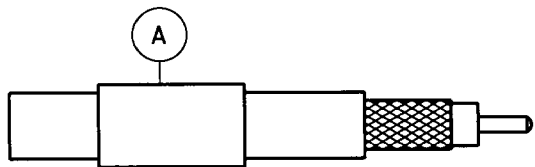


Assembly instruction Series N No. 27286

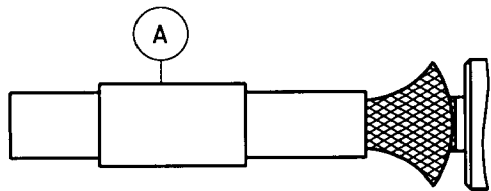
Tools and materials required :	Straight connectors for flexible cable	
	Cable entry : SUHNER Crimp	
	Connector types : (e.g.) 11 N-50-4-9 / 24 N-50-4-9	
This connector is supplied in 2 parts	Suitable cables : (e.g.)	LMR 240
	Centre contact :	pluggd-in
	Braid :	cavity C
	Crimp tool :	2 C (yellow)



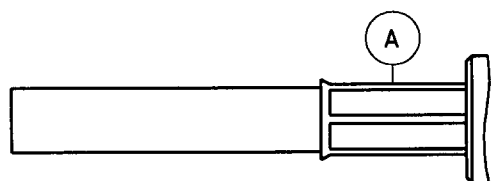
Slide ferrule A onto cable.
Prepare cable according to diagram.
Do not remove foil.
CAUTION: Do not damage braid, dielectric, foil and inner conductor of cable!
CAUTION: Fore-part of cable dielectric has to be cleaned and free of flitters!



Taper cable centre contact to a point with the tip trimmer W 264.



Splay out braid and insert cable in connector body B.
Ensure that braid lies above the crimp neck and the foil enters the body B.



Slide ferrule A over braid and crimp as close to connector body B as possible.
CAUTION : During the crimping, push the cable against the body B.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

