





CHARACTERISTICS

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	-Shell Material	: Stainless Steel
	-Shell Plating	: Nickel
	-Insulator	: Thermoplastic
	-Contacts	: Copper Alloy
	-Seals & Grommet	: Silicon Elastomer
	-Contact Plating	: Gold over copper Alloy $0.8 \mu m$ minimum
	-Durability	: 500 Mating cycles
	-Delivered with Souriau	contacts and Accessories
	-Temperature Range	: -65°C to +200°C

Connector	r dimension
Dim	Nominal
Р	3.91±0.2
PP	6.15±0.2
R1	38.1
R2	34.93
S	46±0.3
V	20.07+0/-1.25
W	2.1/3.2
Z	31.5 Max
VV THREAD	M37x1-6g

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	S R1 R2 C C C C C C C C C C C C C C C C C C			AMPLE		4
CHARACTERISTICS -Standard : Based on MIL-DTL-38999 Series III	Keying Shown as example Connector dimension Dim Nominal					
-Shell Material: Stainless Steel-Shell Plating: Nickel-Insulator: Thermoplastic-Contacts: Copper Alloy	P 3.91±0.2 PP 6.15±0.2 R1 38.1 R2 34.93 S 46±0.3 V 20.07+0/-1.25		SOURIAU shall not be liable for any due to a use of the Products whi the Specifications issued by either of (professional recommendation)	ch does not comply with he Parties or by a third party		
-Seals & Grommet : Silicon Elastomer -Contact Plating : Gold over copper Alloy 0.8μm minimum -Durability : 500 Mating cycles	W 2.1/3.2 Z 31.5 Max VV THREAD M37x1-6g		Country FR PN: 8D025S	Not Listed		2
-Delivered with Souriau contacts and Accessories -Temperature Range : -65°C to +200°C -Salt Spray : 500 hours			5 First Release			_
		ISS DATE Designed By: TITLE	Latest modification - by Date: Stainless Stee	CUSTOMER DRAWING el Receptacle 8D series	MOD N°	
BASIC SERIES: 8D 0 - 25 S SHELL TYPE : Square Flange Receptacle	90 S A	SCALE	General linear Tolerances: ±	NPRDS / PROJECT 859	anastu s	- 1
CONTACT TYPE : Standard Crimp Contact SHELL SIZE : 25	ORIENTATI CONTACT TYPE : SOCKET(500 Ma	tings)		communicated without p	uced or permission	
PLATING : S = Nickel	F E	25-90 A3	SOURIAU 8D025S9 C		SHEET	

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		Contact Layout				Pa	anel Cutout
4	/-	$\begin{array}{c} \begin{array}{c} & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ $			1	SQUARE FLANGE RECEPTACLE (TYPE 0)	
	Contact position ID Locatio (mm) A +.065 (1.65) B +.275 (6.99) C +.490 (10.67) D +.490 (12.45) E +.531 (13.49) G +.490 (12.45) H +.420 (10.67)	IIL-DTL-38999. For new design, use arrangement no. 25-91.) Contacts Contact Y-axis Location N Contact position ID Location Y-axis Y-axis Y-axis (mm) (mm) (mm) +533 (13.54) a +404 (10.26) +1.25 (3.18) +466 (11.84) b +437 (11.10) +0000 (0.00) +337 (8.65) c +404 (10.26) +125 (3.18) +227 (5.77) d +314 (7.96) -221 (5.61) -093 (2.36) e +245 (6.22) -337 (8.56) -227 (5.77) g +000 (0.00) -395 (10.03) -337 (8.56) h -136 (3.45) -424 (10.77) -227 (5.77) g +000 (0.00) -395 (10.03) -337 (8.56) h -136 (3.45) -424 (10.77) -227 (5.77) g +000 (0.00) -395 (10.03) -337 (8.56) h -136 (3.45) -424 (10.77) -436 (1.184) k -245 (6.22) -337 (8.56)				ØA	2 <u>7</u>
ယ	K +065 (1.65) L -065 (1.65) M -275 (6.99) N -420 (10.67) P -490 (12.45) R -531 (13.49) T -490 (12.45) U -420 (10.67) V -275 (6.99) W -065 (1.65) X +136 (3.45)	$\begin{array}{c c c c c c c c c c c c c c c c c c c $				Dim ØA ØAA R1 ØT	
	size ment no. contacts co contacts co 25 -90 4	Size Intacts Service rating Contact location Standard contact 8 e note) Twinax W. Z M39029/90-529 M39029/91-53 16 I Y. X, Y M39029/56-364 M39029/56-35 20 I X. X, V M39029/56-363 M39029/56-35	2			SOURIAU shall not be lial due to a use of the Pro the Specifications issued by (professional reco	oducts whi y either of
N						PN: 81	Country FR D025S
					A 17-10-20 ISS DATE Designed By:	116 First Release Latest modification - by Date:	
<u> </u>					TITLE SCALE NA	Gener Toler	less Ste ral linear rances: ±
						SOU	JRIAU
	Н	G	F	E	A3	8D	02559

