











SBVS129A - MAY 2009-REVISED JULY 2018

24-Channel, Constant-Current LED Driver With Global Brightness Control And LED Open-Short Detection

1 Features

- 24-Channel Constant-Current Sink Output With On-Off Control
- Current Capability:
 - 35 mA for 16 Channels
 - 26.2 mA for 8 Channels
- Global Brightness Control (BC) for Each Color Group: 7-Bit (128 Step), Three Groups
- LED Power-Supply Voltage up to 15 V
- V_{CC} = 3 V to 5.5 V
- Constant-Current Accuracy:
 - Channel-to-Channel = ±1%
 - Device-to-Device = ±3%
- CMOS Logic Level I/O
- Data Transfer Rate: 35 MHz
- BLANK Pulse Duration: 15 ns
- Open-Load, Shorted-Load, and Overtemperature Detection
- · Thermal Shutdown (TSD) With Auto Restart
- Delay Switching to Prevent Inrush Current
- Operating Temperature: –40°C to 85°C
- Packages: HTSSOP-32, QFN-32

2 Applications

- Full-Color LED Displays
- · LED Signboards

3 Description

The TLC5952 device is a 24-channel, constant-current sink driver. Each channel can be turned on or off with internal register data. The output channels are grouped into three groups of eight channels each. Each channel group has a 128-step global brightness control (BC) function. Both on-off data and BC are writable via a serial interface. The maximum current value of all 24 channels is set by a single external resistor.

The TLC5952 device has three error detection circuits: LED-open detection (LOD), LED-shorted detection (LSD), and a thermal error flag (TEF). The error detection is read via a serial interface.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TLC5952	HTSSOP (32)	11.00 mm × 6.20 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Typical Application Circuit (Multiple Daisy-Chained TLC5952s)

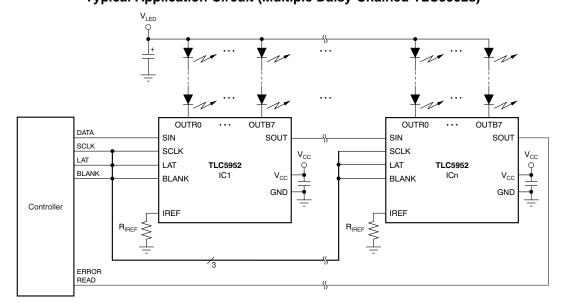




Table of Contents

1	Features 1		Diagrams	15
2	Applications 1		7.2 Test Circuits	15
3	Description 1	8	Detailed Description	16
4	Revision History2		8.1 Overview	
5	Pin Configuration and Functions		8.2 Functional Block Diagram	16
6	Specifications4		8.3 Feature Description	17
O	6.1 Absolute Maximum Ratings 4	9	8.4 Device Functional Modes Power Supply Recommendations	
	6.2 ESD Ratings	10	Device and Documentation Support	26
	6.4 Thermal Information		10.1 Receiving Notification of Documentation Update10.2 Community Resources	
	6.6 Switching Characteristics		10.3 Trademarks	26
7	Parameter Measurement Information 15		10.5 Glossary	26
	7.1 Pin Equivalent Input and Output Schematic	11	Mechanical, Packaging, and Orderable Information	26

4 Revision History

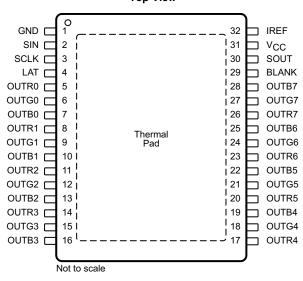
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

CI	nanges from Original (May 2009) to Revision A	Page
•	Changed "Pulse Width" to "Pulse Duration"	1
•	Added the Device Information table	1
•	Deleted pinout diagram for the RHB package	3
•	Deleted the RHB column and corresponding table note from the <i>Pin Functions</i> table	3
•	Changed "free-air" in the Absolute Maximum Ratings condition statement to "junction"	4
•	Deleted ESD ratings from the Absolute Maximum Ratings table	4
•	Deleted the Dissipation Ratings section	4
•	Added the ESD Ratings section	
•	Changed T _{WH0} to t _{WH0} in the <i>Recommended Operating Conditions</i> table	
•	Added the Thermal Information table to the data sheet	5
•	Changed Condition statement of Electrical Characteristics table from $T_A = -40$ °C to 85°C to $T_J = -40$ °C to 150°C	6
•	Changed the Electrical Characteristics table to combine multiple symbols for the Supply current and Constant-output current parameters	
•	Changed MAX value of V _{IREEF} in <i>Electrical Characteristics</i> from 1.23 V to 1.25 V	7
•	Changed T _{xx} to t _{xx} at multiple locations in Figure 1	8
•	Changed T _{xx} to t _{xx} at multiple locations in Figure 3	10
•	Changed Figure 6	11
•	Added the Overview section	16
•	Added the Device Functional Modes section	19
•	Added the Device and Documentation Support and Mechanical, Packaging, and Orderable Information sections	26



5 Pin Configuration and Functions

DAP PowerPAD™ Package 32-Pin HTSSOP With Exposed Thermal Pad Top View



Pin Functions

PIN		I/O	DESCRIPTION	
NAME	NO.	1/0	DESCRIPTION	
BLANK	29	I	All outputs are blank. When BLANK is high, all constant-current outputs (OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7) are forced off. When BLANK is low, all constant current outputs are controlled by the on-off control data in the data latch.	
GND	1	_	Power ground	
IREF	32	I/O	Reference current terminal. The maximum current for the outputs OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7 is set with a resistor from IREF to GND.	
LAT	4	I	Edge-triggered latch. The rising edge of LAT latches the data from the common shift register into the output on-off data latch. See the <i>Output On-Off Data Latch</i> section for more details.	
OUTB0-OUT B7	7, 10, 13, 16, 19, 22, 25, 28	0	Constant-current outputs for the BLUE LED group. Multiple outputs can be configured in parallel to increase the constant-current capability. Different voltages can be applied to each output. These outputs are turned on or off by the BLANK signal and the data in the output on-off control data latch.	
OUTG0-OUT G7	6, 9, 12, 15, 18, 21, 24, 27	0	Constant-current outputs for the GREEN LED group. Multiple outputs can be configured in parallel to increase the constant-current capability. Different voltages can be applied to each output. These outputs are turned on or off by the BLANK signal and the data in the output on-off control data latch.	
OUTR0-OUT R7	5, 8, 11, 14, 17, 20, 23, 26	0	Constant-current outputs for the RED LED group. Multiple outputs can be configured in parallel to increase the constant-current capability. Different voltages can be applied to each output. These outputs are turned on or off by the BLANK signal and the data in the output on-off control data latch.	
SCLK	3	I	Serial data shift clock. Data present on SIN are shifted to the LSB of the common shift register with the rising edge of SCLK. Data in the shift register are shifted toward the MSB at each rising edge of SCLK. The MSB data of the common shift register appear on SOUT.	
SIN	2	I	Serial data input for the 25-bit common shift register	
SOUT	30	0	Serial data output. The MSB of the 25-bit common shift register is shifted out at the rising edge of SCLK.	
V _{CC}	31	_	Power-supply voltage	



6 Specifications

6.1 Absolute Maximum Ratings⁽¹⁾ (2)

Over operating junction temperature range, unless otherwise noted.

		PARAMETER	MIN	MAX	UNIT
V_{CC}	Supply voltage	V _{CC}	-0.3	6	V
	Output ourroat (do)	OUTR0-OUTR7, OUTG0-OUTG7		45	A
IOUT	Output current (dc)	OUTB0-OUTB7		35	mA
V_{IN}	Input voltage range	SIN, SCLK, LAT, BLANK, IREF	-0.3	V _{CC} + 0.3	V
V	Output voltage range	SOUT	-0.3	V _{CC} + 0.3	V
V _{OUT}		OUTR0-OUTR7, OUTG0-OUTG7, OUTB0-OUTB7	-0.3	16	V
T _{J(ma}	Operation junction temperature			150	°C
T _{stg}	Storage temperature r	ange	– 55	150	°C

⁽¹⁾ Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

			VALUE	UNIT
		Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 (1)	±2000	
V _(ESD)	Electrostatic discharge	Charged-device model (CDM), per JEDEC specification JESD22-C101 (2)	±500	V

⁽¹⁾ JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. Pins listed as ±2000 V may actually have higher performance.

⁽²⁾ All voltage values are with respect to network ground terminal.

⁽²⁾ JEDEC document JÉP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process. Pins listed as ±500 V may actually have higher performance.



6.3 Recommended Operating Conditions

At $T_A = -40$ °C to 85°C, unless otherwise noted.

	PARA	METER	MIN	NOM MAX	UNIT
DC CHARA	CTERISTICS: V _{CC} = 3 V to 5.5 V				
V _{CC}	Supply voltage		3	5.5	V
Vo	Voltage applied to output	OUTR0-OUTR7, OUTG0-OUTG7, OUTB0-OUTB7		15	V
V _{IH}	High-level input voltage	SIN, SCLK, LAT, BLANK	0.7 × V _{CC}	V _{cc}	V
V _{IL}	Low-level input voltage	SIN, SCLK, LAT, BLANK	GND	$0.3 \times V_{CC}$	V
I _{OH}	High-level output current	SOUT		-1	mA
I _{OL}	Low-level output current	SOUT		1	mA
	Constant autout sink aumant	OUTR0-OUTR7, OUTG0-OUTG7		35	A
l _{OLC}	Constant-output sink current	OUTB0-OUTB7		26.2	mA
T _A	Operating ambient temperature		-40	85	°C
TJ	Operating junction temperature		-40	125	°C
AC CHARA	CTERISTICS, V _{CC} = 3 V to 5.5 V		•	·	
f _{CLK} (SCLK)	Data shift clock frequency	SCLK		35	MHz
t _{WH0}		SCLK	10		ns
t _{WL0}		SCLK	10		ns
t _{WH1}	Pulse duration	LAT	15		ns
t _{WH2}		BLANK	15		ns
t _{WL2}		BLANK	15		ns
t _{SU0}	Catura tima	SIN – SCLK↑	4		ns
t _{SU1}	Setup time	LAT↑ – SCLK↑	150		ns
t _{H0}	I laid that a	SIN – SCLK↑	3		ns
t _{H1}	Hold time	LAT↑ – SCLK↑	10		ns

6.4 Thermal Information

		TLC5952	
	THERMAL METRIC ⁽¹⁾	DAP (TSSOP)	UNIT
		32 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	28.3	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	20.6	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	10.7	°C/W
ΨЈТ	Junction-to-top characterization parameter	0.3	°C/W
ΨЈВ	Junction-to-board characterization parameter	10.6	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	2.6	°C/W

⁽¹⁾ For more information about traditional and new thermal metrics, see Semiconductor and IC Package Thermal Metrics.



6.5 Electrical Characteristics

At $T_J = -40^{\circ}\text{C}$ to 150°C, $V_{CC} = 3$ V to 5.5 V, and $V_{LED} = 5$ V, unless otherwise noted. Typical values are at $T_A = 25^{\circ}\text{C}$ and $V_{CC} = 3.3$ V.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_{OH}	High-level output voltage	$I_{OH} = -1$ mA at SOUT	$V_{CC} - 0.4$		V _{cc}	V
V_{OL}	Low-level output voltage	I _{OL} = 1 mA at SOUT			0.4	V
I _{IN}	Input current	$V_I = V_{CC}$ or GND at SIN, SCLK, LAT, and BLANK	-1		1	μΑ
		SIN, SCLK, LAT = low, BLANK = high, $V_{OUTRn, -Gn, -Bn} = 1 \text{ V, BCR, -G, -B} = 7\text{Fh,} \\ R_{IREF} = 24 \text{ k}\Omega \left(I_{OUTRn/Gn} = 2 \text{ mA target, } I_{OUTBn} = 1.5 \text{ mA target}\right)$		1	3	
Icc	Supply current	SIN, SCLK, LAT = low, BLANK = high, $V_{OUTRn, -Gn, -Bn} = 1 \text{ V, BCR, -G, -B} = 7Fh, \\ R_{IREF} = 2.4 \text{ k}\Omega \left(I_{OUTRn/Gn} = 20 \text{ mA target, } I_{OUTBn} = 15 \text{ mA target}\right)$		8	14	mA
'CC	Зирру сипен	SIN, SCLK, LAT = low, BLANK = low, all OUTRn, -Gn, -Bn = on, $V_{OUTRn, -Gn, -Bn} = 1 \text{ V}$, BCR, -G, -B = 7Fh, $R_{IREF} = 2.4 \text{ k}\Omega \left(I_{OUTRn/Gn} = 20 \text{ mA target}, I_{OUTBn} = 15 \text{ mA target}\right)$		12	30	ША
		SIN, SCLK, LAT = low, BLANK = low, all OUTRn, -Gn, -Bn = on, $V_{OUTRn, -Gn, -Bn} = 1 \text{ V}$, BCR, -G, -B = 7Fh, $R_{IREF} = 1.5 \text{ k}\Omega$ ($I_{OUTRn/Gn} = 32 \text{ mA target}$, $I_{OUTBn} = 24 \text{ mA target}$)		20	50	
	Constant-output current	At OUTR0–OUTR7 and OUTG0–OUTG7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1 \text{ V},$ $R_{IREF} = 1.5 \text{ k}\Omega \left(I_{OUTRn/Gn} = 32 \text{ mA target}\right)$	29	32	35	mA
l _{OLC}		At OUTB0-OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1 \text{ V},$ $R_{IREF} = 1.5 \text{ k}\Omega \left(I_{OUTBn} = 24 \text{ mA target}\right)$	21.8	24	26.2	IIIA
I _{OLKG}	Leakage output current	At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, BLANK = high, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 15 \text{ V}$, $R_{IREF} = 1.5 \text{ k}\Omega$			0.1	μА
Δl _{OLC}	Constant-current error ⁽¹⁾ (channel-to-channel in same color group)	At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1 \ V, \\ R_{IREF} = 1.5 \ k\Omega \ (I_{OUTRn/Gn} = 32 \ \text{mA target}, \ I_{OUTBn} = 24 \ \text{mA target}), \\ \text{at same color group output}$		±1%	±3%	
Δl _{OLC1}	Constant current error ⁽²⁾ (device to device in same color group)	At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1 \ V, \\ R_{IREF} = 1.5 \ k\Omega \ (I_{OUTRn/Gn} = 32 \ \text{mA target}, \ I_{OUTBn} = 24 \ \text{mA target}), \\ \text{at same color group output}$		±3%	±6%	

(1) The deviation of each output in the same color group from the average of the same color group (OUTR0–OUTR7, OUTG0–OUTG7, or OUTB0–OUTB7) constant current. The deviation is calculated by the formula (X = R, G, or B; n = 0–7):

$$\Delta \text{ (\%)} = \left[\frac{I_{\text{OUTXn}}}{\frac{(I_{\text{OUTX0}} + I_{\text{OUTX1}} + \dots + I_{\text{OUTX6}} + I_{\text{OUTX7}})}{8}} - 1 \right] \times 100$$

(2) The deviation of the constant-current average of each color group from the ideal constant-current value. The deviation is calculated by the formula (X = R, G, or B):

the formula
$$(X = R, G, \text{ or B})$$
:
$$\Delta (\%) = \begin{bmatrix} \frac{(I_{\text{OUTX0}} + I_{\text{OUTX1}} + \dots + I_{\text{OUTX7}})}{8} & - \text{ (Ideal Output Current)} \\ \hline & & \text{Ideal Output Current} \end{bmatrix} \times 100$$

Ideal current is calculated by the following equation for OUTR0-OUTR7 and OUTG0-OUTG7 (X = R, G, or B):

$$I_{OUTRn/Gn(IDEAL, mA)} = 40 \times \left[\frac{1.20}{R_{IREF}(\Omega)} \right]$$

Ideal current is calculated by the following equation for OUTR0-OUTR7 and OUTG0-OUTG7 (X = R, G, or B):

$$I_{OUTBn(IDEAL, mA)} = 30 \times \left[\frac{1.20^{\circ}}{R_{IREF}(\Omega)} \right]$$

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Electrical Characteristics (continued)

At $T_J = -40$ °C to 150°C, $V_{CC} = 3$ V to 5.5 V, and $V_{LED} = 5$ V, unless otherwise noted. Typical values are at $T_A = 25$ °C and $V_{CC} = 3$ V to 5.5 V, and $V_{CC} = 3$ V to 5.5 V,

	•					
	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
ΔI_{OLC2}	Line regulation ⁽³⁾	At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = V_{OUTfix} = 1 \text{ V}, R_{IREF} = 1.5 \text{ k}\Omega$		±0.5%	±1%	
ΔI_{OLC3}	Load regulation (4)	At OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7, All OUTRn, -Gn, -Bn = on, BCR, -G, -B = 7Fh, $V_{OUTRn, -Gn, -Bn} = 1 \ V \ to \ 3 \ V, \ V_{OUTfix} = 1 \ V, \ R_{IREF} = 1.5 \ k\Omega$		±1	±3	%/V
T _{TEF}	Thermal error flag threshold	Junction temperature (5)	150	165	180	°C
T _{HYS}	Thermal error flag hysteresis	Junction temperature (5)	5	10	20	°C
V_{LOD0}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 0h	0.25	0.3	0.35	٧
V_{LOD1}	LED open detection	All OUTRn, -Gn, -Bn = on, detection voltage select code = 1h	0.5	0.6	0.7	٧
V_{LOD2}	threshold	All OUTRn, -Gn, -Bn = on, detection voltage select code = 2h	0.8	0.9	1	V
V_{LOD3}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 3h	1.1	1.2	1.3	V
V _{LSD0}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 4h	0.55 × V _{CC}	0.6 × V _{CC}	0.65 × V _{CC}	V
V _{LSD1}	LED short detection	All OUTRn, -Gn, -Bn = on, detection voltage select code = 5h	0.65 × V _{CC}	0.7 × V _{CC}	0.75 × V _{CC}	V
V _{LSD2}	threshold	All OUTRn, -Gn, -Bn = on, detection voltage select code = 6h	0.75 × V _{CC}	0.8 × V _{CC}	0.85 × V _{CC}	V
V_{LSD3}		All OUTRn, -Gn, -Bn = on, detection voltage select code = 7h	0.85 × V _{CC}	0.9 × V _{CC}	0.95 × V _{CC}	V
V_{IREF}	Reference voltage output	$R_{IREF} = 1.5 \text{ k}\Omega$	1.17	1.2	1.25	V

(3) Line regulation is calculated by the following equation (X = R, G, or B; n = 0-7):
$$\Delta \ (\%/V) = \left(\frac{(I_{OUTXn} \text{ at } V_{CC} = 5.5 \text{ V}) - (I_{OUTXn} \text{ at } V_{CC} = 3.0 \text{ V})}{(I_{OUTXn} \text{ at } V_{CC} = 3.0 \text{ V})} \right) \times \frac{100}{5.5 \text{ V} - 3 \text{ V}}$$

(4) Load regulation is calculated by the following equation (X = R, G, or B; n = 0-7):
$$\Delta \, (\%/V) = \left(\frac{(I_{OUTXn} \, at \, V_{OUTXn} = 3 \, V) - (I_{OUTXn} \, at \, V_{OUTXn} = 1 \, V)}{(I_{OUTXn} \, at \, V_{OUTXn} = 1 \, V)} \right) \times \frac{100}{3 \, V - 1 \, V}$$

(5) Not tested; specified by design.



6.6 Switching Characteristics

At $T_A = -40^{\circ}\text{C}$ to 85°C, $V_{CC} = 3$ V to 5.5 V, $C_L = 15$ pF, $R_L = 120$ Ω , $R_{IREF} = 1.5$ k Ω , and $V_{LED} = 5$ V, unless otherwise noted. Typical values are at $T_A = 25^{\circ}\text{C}$ and $V_{CC} = 3.3$ V.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t _{R0}	Diag time	SOUT		6	15	ns
t _{R1}	Rise time	OUTR0-OUTR7, OUTG0-OUTG7, OUTB0-OUTB7, BCR, -G, -B = 7Fh		10	30	ns
t _{F0}	Fall time	SOUT		6	15	ns
t _{F1}	raii time	OUTR0-OUTR7, OUTG0-OUTG7, OUTB0-OUTB7, BCR, -G, -B = 7Fh		10	30	ns
t _{D0}		SCLK↑ to SOUT		8	20	ns
t _{D1}		LAT↑ to OUTR0 on-off, BCR, -G, -B = 7Fh		22	45	ns
t _{D2}		BLANK↓↑ to OUTR0 on-off, BCR, -G, -B = 7Fh		15	30	ns
t _{D3}	Propagation delay time ⁽¹⁾	OUTRn on to OUTGn on, OUTGn on to OUTBn on, OUTBn on to OUTRn + 1 on, BCR, -G, -B = 7Fh		3	6	ns
t _{D4}		OUTRn off to OUTGn off, OUTGn off to OUTBn off, OUTBn off to OUTRn + 1 off, BCR, -G, -B = 7Fh		3	6	ns
t _{D5}		LAT↑ to I _{OUTn} changing by global brightness control (BC data are 0Ch–72h or 72h–0Ch)		20	50	ns
t _{ON_ERR}	Output on-time error ⁽²⁾	On-off latched data = 1, BCR, -G, -B = 7Fh, 20 ns BLANK low level one-shot pulse input	-11		5	ns

- Propagation delay, t_{D3} (OUTRn on to OUTGn on, OUTGn on to OUTBn on, OUTBn on to OUTRn + 1 on) is calculated by the formula: t_{D3} (ns) = (the propagation delay between OUTR0 to OUTB7 = on) / 23 t_{D4} (OUTRn to OUTGn = off, OUTGn to OUTBn = off, OUTBn to OUTRn + 1 = off) is calculated by the formula:
- $t_{\rm D4}$ (ns) = (the propagation delay between OUTR0 to OUTB7 = off) / 23 Output on-time error is calculated by the formula: $t_{\rm ON_ERR}$ (ns) = $t_{\rm OUT_ON}$ BLANK low-level pulse duration. $t_{\rm OUT_ON}$ is the actual on-time of the constant current output.

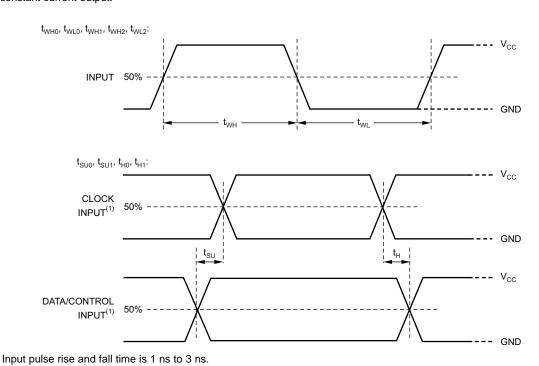
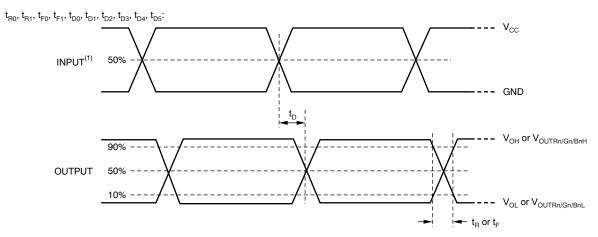


Figure 1. Input Timing

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Input pulse rise and fall time is 1 ns to 3 ns.

Figure 2. Output Timing



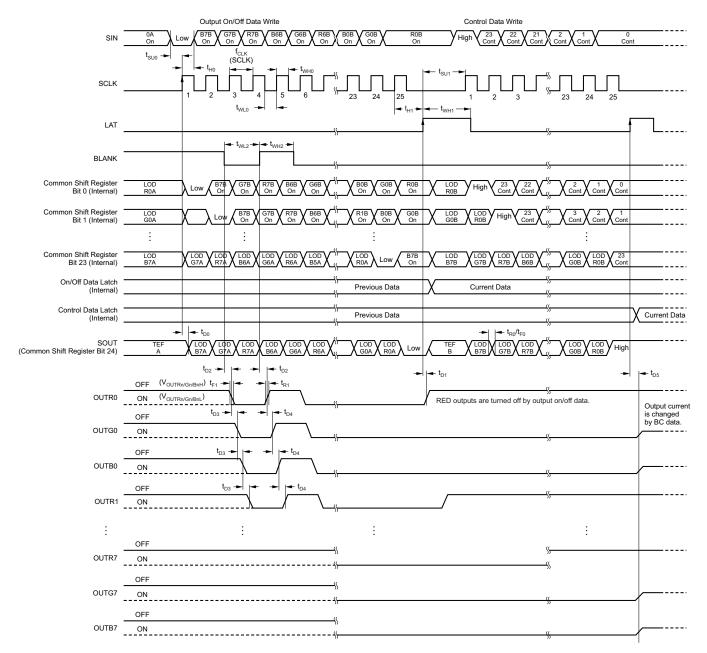
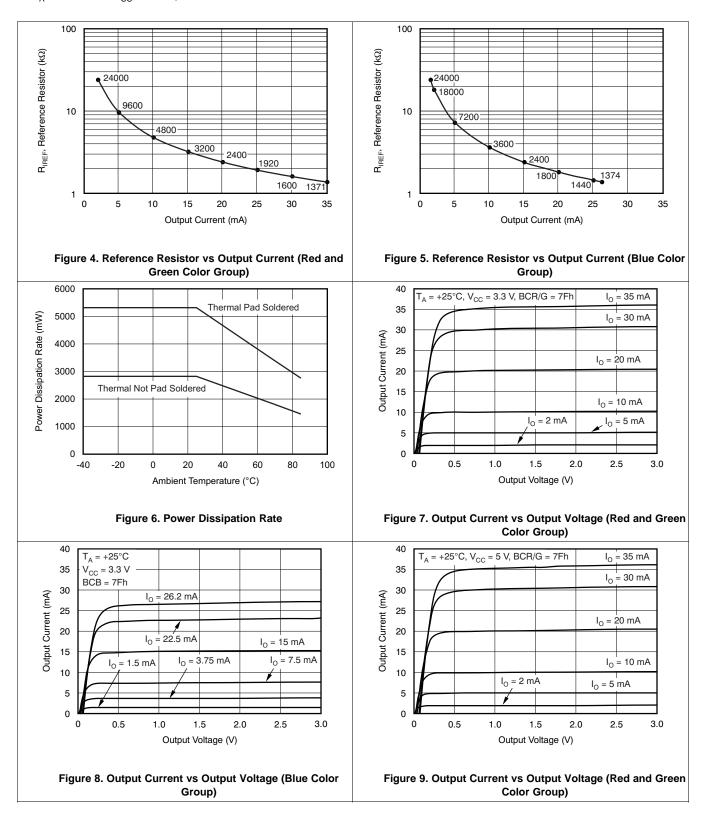


Figure 3. Timing Diagram



6.7 Typical Characteristics

At $T_A = 25$ °C and $V_{CC} = 3.3$ V, unless otherwise noted.



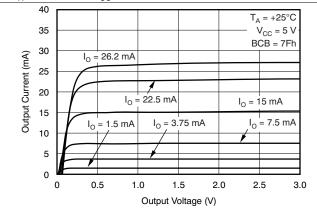
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Typical Characteristics (continued)

At $T_A = 25$ °C and $V_{CC} = 3.3$ V, unless otherwise noted.



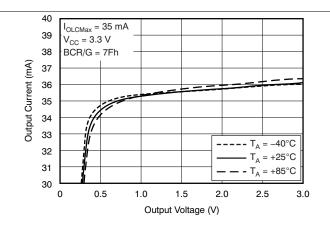
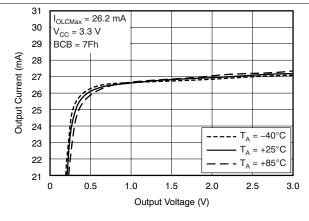


Figure 10. Output Current vs Output Voltage (Blue Color Group)

Figure 11. Output Current vs Output Voltage (Red and Green Color Group)



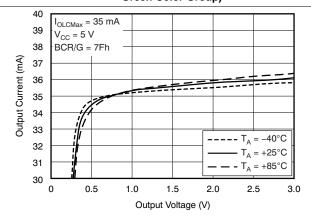
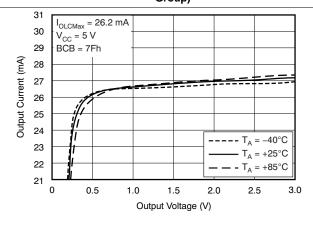


Figure 12. Output Current vs Output Voltage (Blue Color

Figure 13. Output Current vs Output Voltage (Red and Green Color Group)



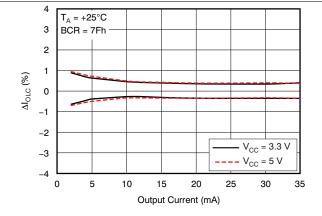


Figure 14. Output Current vs Output Voltage (Blue Color Group)

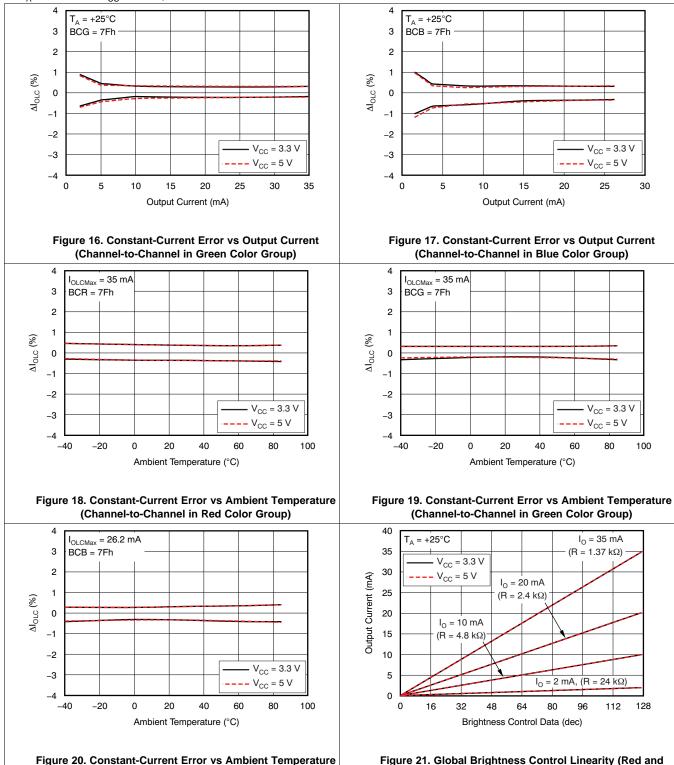
Figure 15. Constant-Current Error vs Output Current (Channel-to-Channel in Red Color Group)

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Typical Characteristics (continued)

At $T_A = 25$ °C and $V_{CC} = 3.3$ V, unless otherwise noted.



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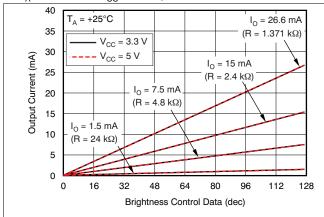
Green Color Group)

(Channel-to-Channel in Blue Color Group)



Typical Characteristics (continued)

At $T_A = 25$ °C and $V_{CC} = 3.3$ V, unless otherwise noted.



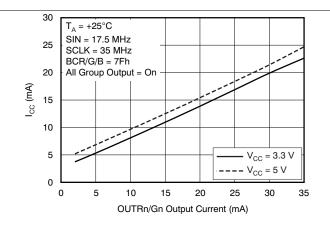
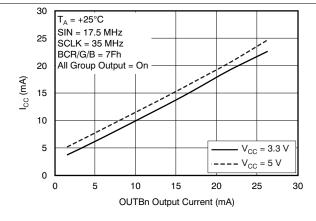


Figure 22. Global Brightness Control Linearity (Blue Color Group)

Figure 23. Supply Current vs Output Current (Red and Green Color Group)



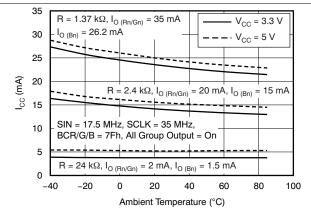


Figure 24. Supply Current vs Output Current (Blue Color Group)

Figure 25. Supply Current vs Ambient Temperature

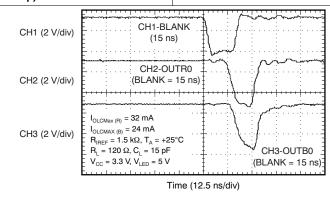


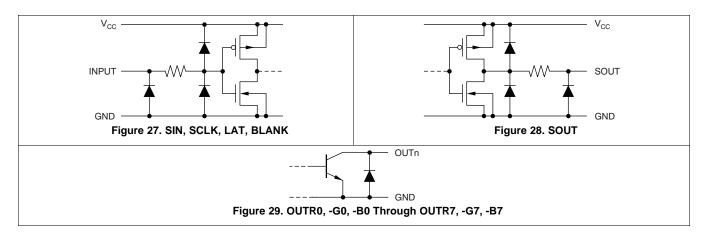
Figure 26. Constant-Current Output-Voltage Waveform

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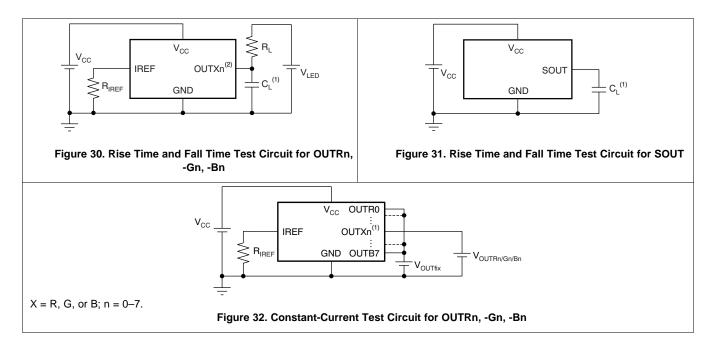


7 Parameter Measurement Information

7.1 Pin Equivalent Input and Output Schematic Diagrams



7.2 Test Circuits



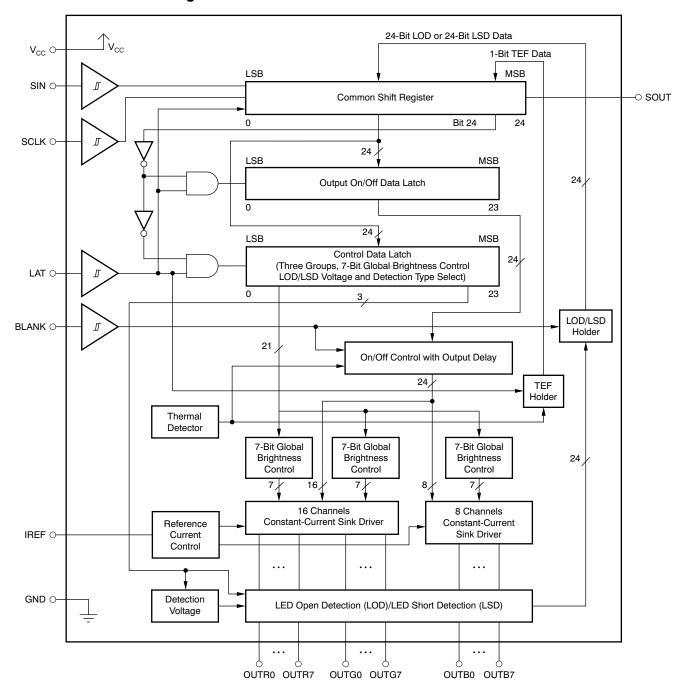


8 Detailed Description

8.1 Overview

The TLC5952 device is a 24-channel, constant- current sink driver. Each channel can be turned on or off with internal register data. The output channels are grouped into three groups of eight channels each. Each channel group has a 128-step global brightness control (BC) function. Both on-off data and BC are writable via a serial interface. The maximum current value of all 24 channels is set by a single external resistor.

8.2 Functional Block Diagram



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8.3 Feature Description

8.3.1 Maximum Constant-Sink-Current Value

The maximum output current per channel, I_{OLCMax} , is programmed by a single resistor, R_{IREF} , which is placed between the IREF and GND pins. The voltage on IREF is set by an internal band-gap V_{IREF} , with a typical value of 1.20 V. The maximum channel current is equivalent to the current flowing through R_{IREF} multiplied by a factor of 40 for OUTRn, -Gn and 30 for OUTBn. The maximum output current per channel can be calculated by Equation 1.

$$\begin{split} R_{IREF} \left(k\Omega \right) &= \frac{V_{IREF} \left(V \right)}{I_{OLCMax} \left(mA \right)} \; \times 40 \; \text{(for OUTRn/Gn)} \\ &= \frac{V_{IREF} \left(V \right)}{I_{OLCMax} \left(mA \right)} \; \times 30 \; \text{(for OUTBn)} \end{split}$$

where:

- V_{IRFF} = the internal reference voltage on IREF (1.20 V, typical)
- I_{OLCMax} = 2 mA to 35 mA at OUTRn, -Gn and 1.5 mA to 26.2 mA at OUTBn

(1)

 I_{OLCMax} is the largest current for each output. Each output sinks the I_{OLCMax} current when it is turned on and the global brightness control data are set to the maximum value of 7Fh (127d). Each output sink current can be reduced by lowering the output global brightness control (BC) value.

 R_{IREF} must be between 1.37 k Ω and 24 k Ω to hold I_{OLCMax} between 35 mA (typ) and 2 mA (typ) for OUTRn, -Gn and between 26.2 mA (typ) and 1.5 mA (typ) for OUTBn. Otherwise, the output may be unstable. Output currents lower than 2 mA (or 1.5 mA for OUTBn) can be achieved by setting I_{OLCMax} to 2 mA or higher and then using global brightness control to lower the output current.

Table 1 shows the characteristics of the constant-current sink versus the external resistor, R_{IRFF}.

Table 1. Maximum Constant-Current Output Versus External Resistor Value

I _{OLCMa}	I _{OLCMax} (mA)				
OUTRn, OUTGn	OUTBn	R _{IREF} (kΩ)			
35	26.28	1.37			
30	22.5	1.6			
25	18.75	1.92			
20	15	2.4			
15	11.25	3.2			
10	7.5	4.8			
5	3.75	9.6			
2	1.5	24			



8.3.2 Global Brightness Control (BC) Function: Sink-Current Control

The TLC5952 is able to adjust the output current of each of the three color groups OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7. This function is called *global brightness control* (BC). The BC function allows users to adjust the global brightness of LEDs connected to the three output groups (OUTR0–OUTR7, OUTG0–OUTG7, and OUTB0–OUTB7). All color group output currents can be adjusted in 128 steps from 0% to 100% of the maximum output current, I_{OLCMax}. The brightness control data are entered into the TLC5952 via the serial interface. When the BC data change, the output current also changes immediately. When the device is powered on, the data in the common shift register and the control data latch are not set to any default values. Therefore, BC data must be written to the control data latch before turning on the constant-current output.

Equation 2 determines the output sink current for each color group. Table 2 summarizes the BC data versus current ratio and set current value.

$$I_{OUT}$$
 (mA) = I_{OLCMax} (mA) × $\left(\frac{BCR/G/B}{127d}\right)$

where:

- I_{OLCMax} = the maximum channel current for each channel determined by R_{IREF}
- BCR, -G, -B = the global brightness control value in the control data latch for each output color group

	. 4.5.0 2. 2	o Data to Gaito.		o raido	
BC DATA (Binary)	BC DATA (Decimal)	BC DATA (Hex)	RATIO OF OUTPUT CURRENT TO I _{OLCMax} (mA, Typical)	I _{OUT} , mA (I _{OLCMax} = 35 mA, Typical)	I _{OUT} , mA (I _{OLCMax} = 2 mA, Typical)
000 0000	0	00	0	0	0
000 0001	1	01	8.0	0.28	0.02
000 0010	2	02	1.6	0.55	0.03
111 1101	125	7D	98.4	34.45	1.97
111 1110	126	7E	99.2	34.72	1.98
111 1111	127	7F	100	35	2

Table 2. BC Data vs Current Ratio and Set-Current Value

8.3.3 Constant-Current Output On-Off Control

When BLANK is low, each output is controlled by the data in the output on-off data latch. When data corresponding to an output are equal to 1, the output turns on; when the data corresponding to an output are equal to 0, the output turns off. When BLANK is high, all outputs are forced off.

When the device is powered on, the data in the output on-off data latch are not set to any default values. Therefore, on-off data must be written to the output on-off data latch before turning on the constant-current output and pulling BLANK low.

If there are any OUTRn, -Gn, -Bn outputs not connected to an LED, including open for short-to-ground failures, the on-off data corresponding to the unconnected output should be set to 0 before the LED is turned on. Otherwise, the V_{CC} supply current (I_{CC}) increases while the LEDs are on. A truth table for the on-off control data is shown in Table 3.

Table 3. On-Off Control-Data Truth Table

ON-OFF CONTROL DATA	CONSTANT-CURRENT OUTPUT STATUS
0	Off
1	On



8.4 Device Functional Modes

8.4.1 LOD, LSD, and TEF Operation

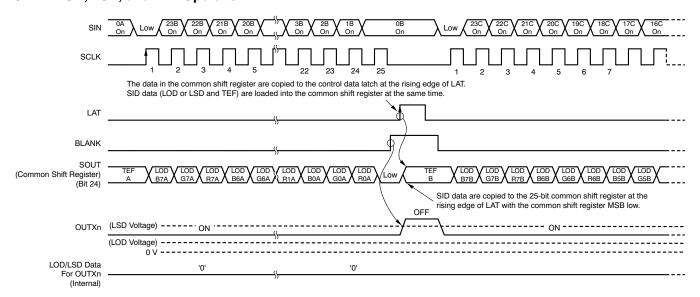


Figure 33. LOD, LSD, and TEF Operation (No LED Error)

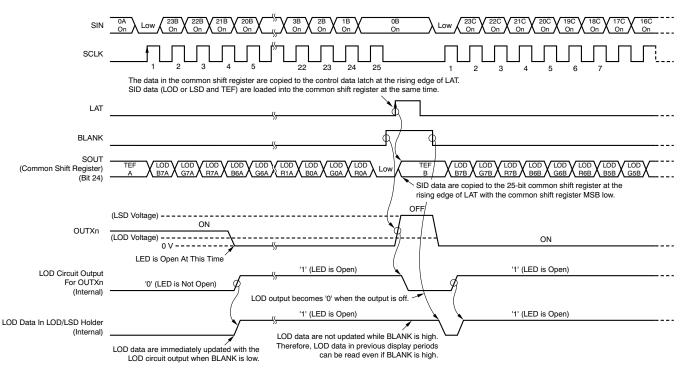


Figure 34. LOD, LSD, and TEF Operation (LED-Open Error)



Device Functional Modes (continued)

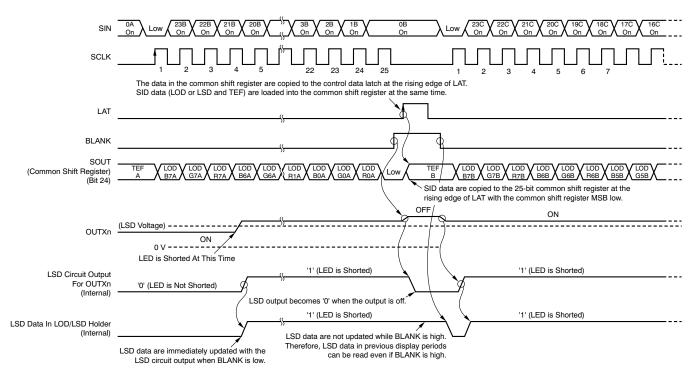


Figure 35. LOD, LSD, and TEF Operation (LED-Short Error)

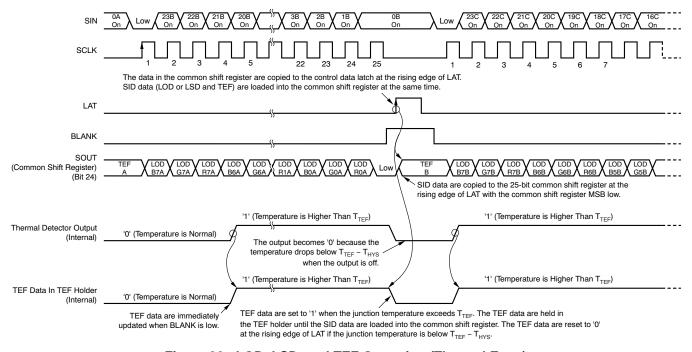


Figure 36. LOD, LSD, and TEF Operation (Thermal Error)



Device Functional Modes (continued)

8.4.2 Register and Data Latch Configuration

The TLC5952 device has two writable data latches: the output on-off data latch and the control data latch. Both data latches are 24 bits in length. If the common shift register MSB is 0, the least significant 24 bits of data from the 25-bit common shift register are latched into the output on-off data latch. If the MSB is 1, the data are latched into the control data latch. Figure 37 shows the common shift register and the control data latch configuration.

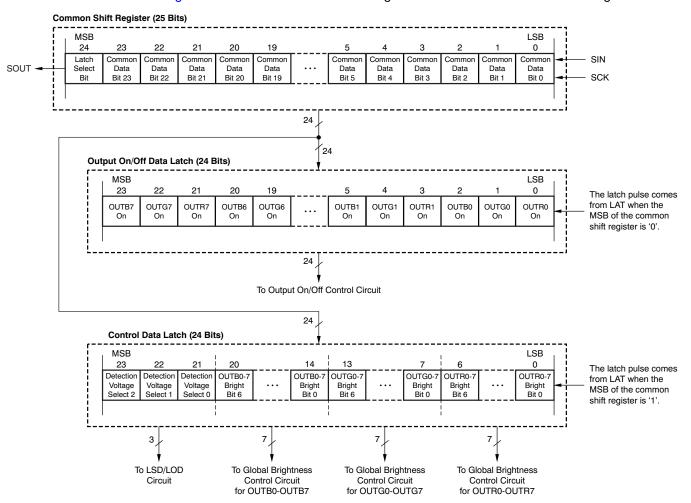


Figure 37. Grayscale Shift Register and Data-Latch Configuration

8.4.2.1 Output On-Off Data Latch

The output on-off data latch is 24 bits long. This latch is used to turn each output current sink (OUTRn, -Gn, -Bn) on or off. When the MSB of the common shift register is set to 0, the lower 24 bits are written to the output on-off data latch on the rising edge of LAT. If the output on-off data latch bit corresponding to an output is 0, the output is turned off; if the bit is a 1, the output is turned on.

When the device is powered on, the data in the output on-off data latch are not set to any default value. Therefore, the on-off control data should be written to the data latch before the constant-current outputs are turned on.



Device Functional Modes (continued)

8.4.2.2 Control-Data Latch

The control data latch is 24 bits long and is used to adjust the LED current for each color group (OUTR0-OUTR7, OUTG0-OUTG7, and OUTB0-OUTB7). The LED current for each group can be adjusted between 0% and 100% of I_{OLCMAX} in 128 steps (7-bit resolution). This data latch is also used to select the error detection type, LED open detection (LOD) or LED short detection (LSD), and the threshold voltage. When the MSB of the common shift register is set to 1, the lower 24 bits are written to the control data latch on the rising edge of LAT. Table 4 shows the control data latch bit assignment.

When the device is powered on, the data in the control data latch are not set to a default value. Therefore, the control data latch data should be written to the latch before the constant-current outputs are turned on.

Table 4. Data Bit Assignment

BITS	DESCRIPTION
6–0	Global brightness control data for RED group (OUTR0-OUTR7, data = 00h to 7Fh)
13–7	Global brightness control data for GREEN group (OUTG0-OUTG7, data = 00h to 7Fh)
20–14	Global brightness control data for BLUE group (OUTB0-OUTB7, data = 00h to 7Fh)
23–21	Detection voltage and type select (data = 0h to 7h) $0 = \text{LED}$ open detection with 0.3 V (typ) threshold $1 = \text{LED}$ open detection with 0.6 V (typ) threshold $2 = \text{LED}$ open detection with 0.9 V (typ) threshold $3 = \text{LED}$ open detection with 1.2 V (typ) threshold $4 = \text{LED}$ short detection with $V_{CC} \times 60\%$ (typ) threshold $5 = \text{LED}$ short detection with $V_{CC} \times 70\%$ (typ) threshold $6 = \text{LED}$ short detection with $V_{CC} \times 80\%$ (typ) threshold $7 = \text{LED}$ short detection with $7 = \text{LED}$ s

Product Folder Links: TLC5952

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Figure 38 shows the operation to write data into the common shift register and control data latch.

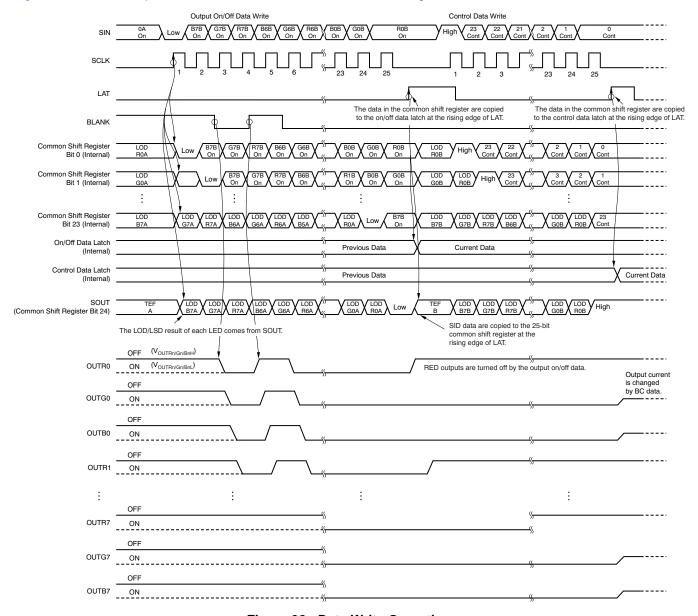


Figure 38. Data Write Operation

8.4.2.3 Status Information Data (SID)

The 25-bit word status information data (SID) contains the status of the LED open detection (LOD) or LED short detection (LSD), and thermal error flag (TEF). When the MSB of the common shift register is set to 0, the SID overwrites the common shift register data at the rising edge of LAT after the data in the common shift register are copied to the output on-off data latch. If the common shift register MSB is 1, the SID data are not copied to the common shift register.

After being copied into the common shift register, new SID data are not available until new data are written into the common shift register. If new data are not written, the LAT signal is ignored. To recheck SID data without changing the constant-current output on-off data, reprogram the common shift register with the same data that are currently programmed into the output on-off data latch. When LAT goes high, the output on-off data do not change, but new SID data are loaded into the common shift register. LOD, LSD, and TEF are shifted out of SOUT with each rising edge of SCLK.



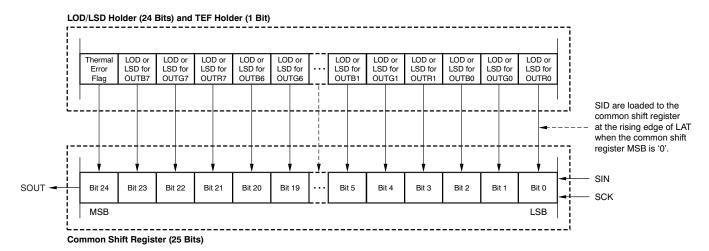


Figure 39. SID Load Assignment

8.4.2.4 LED-Open Detection (LOD), LED-Short Detection (LSD), And Thermal Error Flag (TEF)

LOD detects a fault caused by an LED open circuit or a short from OUTRn, -Gn, -Bn to ground by comparing the OUTRn, -Gn, -Bn voltage to the LOD detection threshold voltage level set in the control data latch (Table 4). If the OUTRn, -Gn, -Bn voltage is lower than the programmed voltage, that output LOD bit is set to 1 to indicate an open LED. Otherwise, the LOD bit is set to 0. LOD data are only valid for outputs programmed to be on. LOD data for outputs programmed to be off are always 0.

LSD data detects a fault caused by a shorted LED by comparing the OUTRn, -Gn, -Bn voltage to the LSD detection threshold voltage level set in the control data latch (Table 4). If the OUTRn, -Gn, -Bn voltage is higher than the programmed voltage, that output LOD bit is set to 1 to indicate a shorted LED. Otherwise, the LSD bit is set to 0. LSD data are only valid for outputs programmed to be on. LSD data for outputs programmed to be off are always 0.

LOD and LSD data are not valid until 1 μ s after the falling edge of BLANK. Therefore, BLANK must be low for at least 1 μ s before going high. At the rising edge of BLANK, the LOD and LSD detection data are latched in the LOD-LSD holder. Changes in the LOD or LSD data while BLANK is low are directly connected to the output of the LOD-LSD holder, but are only valid 1 μ s after the change. The rising edge of LAT transfers the output data of the LOD-LSD holder to the common shift register.

As shown in Table 5, LOD and LSD data cannot be checked simultaneously. LOD and LSD data are not valid when TEF is active because all outputs are forced off.

The TEF bit indicates that the device junction temperature exceeds the temperature threshold ($T_{TEF} = 165^{\circ}C$, typ). The TEF bit also indicates that the device has turned off all drivers to avoid overheating. The device automatically turns the drivers back on when the device temperature decreases to less than $T_{TEF} - T_{HYS}$. The TEF data are held in the TEF holder latch until the TEF data are loaded into the common shift register by the rising edge of LAT. If the device temperature falls below $T_{TEF} - T_{HYS}$ when LAT goes high, the TEF data in the TEF holder become 0. If the device temperature is not below $T_{TEF} - T_{HYS}$ when LAT goes high, then the TEF data remain 1. Table 5 shows a truth table for LOD, LSD, and TEF. Figure 33 to Figure 36 show different examples of LOD, LSD, and TEF operation.



Table 5. LOD, LSD, and TEF Truth Table

		CONDITION									
SID DATA	LED OPEN DETECTION (LOD, Voltage Select Data = 0h to 3h)	LED SHORT DETECTION (LSD, Voltage Select Data = 4h to 7h)	THERMAL ERROR FLAG (TEF)								
0	LED is not open or the output is off (V _{OUTRn/Gn/Bn} is greater than the voltage selected by the detection voltage select bit in the control data latch)	LED is not shorted or the output is off (V _{OUTRn/Gn/Bn} is less than or equal to the voltage selected by the detection voltage select bit in the control data latch)	Junction temperature is lower than the detect temperature (T _{TEF}) before TEF is undetected or the detect temperature (T _{TEF} – T _{HYS}) after TEF is detected								
1	LED is open or shorted to GND (V _{OUTRn/Gn/Bn} is less than or equal to the voltage selected by the detection voltage select bit in the control data latch)	LED terminal is short or OUTn is short to higher voltage (V _{OUTn} is greater than The selected voltage by detection voltage select bit in the control data latch)	Junction temperature is higher than the detect temperature (T _{TEF})								

8.4.2.5 Thermal Shutdown (TSD)

The thermal shutdown (TSD) function turns off all constant-current outputs when the device junction temperature (T_J) exceeds the temperature threshold $(T_{TEF} = 165^{\circ}C, typ)$. The outputs remain disabled as long as the overtemperature condition exists. The outputs are turned on again after the device junction temperature drops below $(T_{TEF} - T_{HYS})$.

8.4.2.6 Noise Reduction

Large surge currents may flow through the device and the board on which the device is mounted if all 24 LED channels turn on simultaneously when BLANK goes low. These large current surges could induce detrimental noise and electromagnetic interference (EMI) into other circuits. The TLC5952 turns the LED channels on in a series delay to provide a circuit soft-start feature.

A small delay circuit is implemented between each output. When all bits of the on-off data latch are set to 1, each constant-current output turns on in order (OUTR0, OUTG0, OUTB0, OUTR1, OUTG1, OUTB1, OUTR2–OUTB6, OUTR7, OUTG7, and OUTB7) with a small delay between each output after BLANK goes low or LAT goes high; see Figure 38. Both turnon and turnoff are delayed.

9 Power Supply Recommendations

Connect at least one 10-nF ceramic capacitor as close as possible between the V_{CC} pin and ground. Additional capacitors are needed on the LED power supply to reduce ripple on the LED power supply to a minimum.



10 Device and Documentation Support

10.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

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Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

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10.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

10.5 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

11 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



PACKAGE OPTION ADDENDUM

10-Dec-2020

PACKAGING INFORMATION

www.ti.com

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TLC5952DAP	ACTIVE	HTSSOP	DAP	32	46	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TLC5952	Samples
TLC5952DAPR	ACTIVE	HTSSOP	DAP	32	2000	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	TLC5952	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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10-Dec-2020

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing			Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLC5952DAPR	HTSSOP	DAP	32	2000	330.0	24.4	8.6	11.5	1.6	12.0	24.0	Q1

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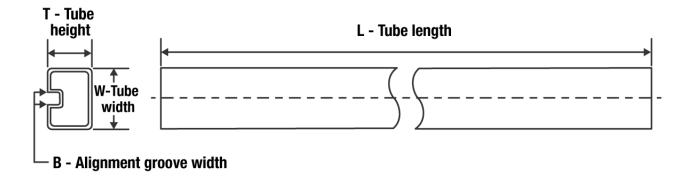
*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLC5952DAPR	HTSSOP	DAP	32	2000	350.0	350.0	43.0

PACKAGE MATERIALS INFORMATION

www.ti.com 5-Jan-2022

TUBE



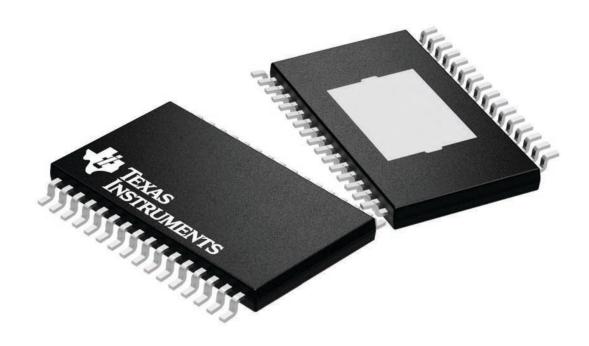
*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (µm)	B (mm)
TLC5952DAP	DAP	HTSSOP	32	46	530	11.89	3600	4.9

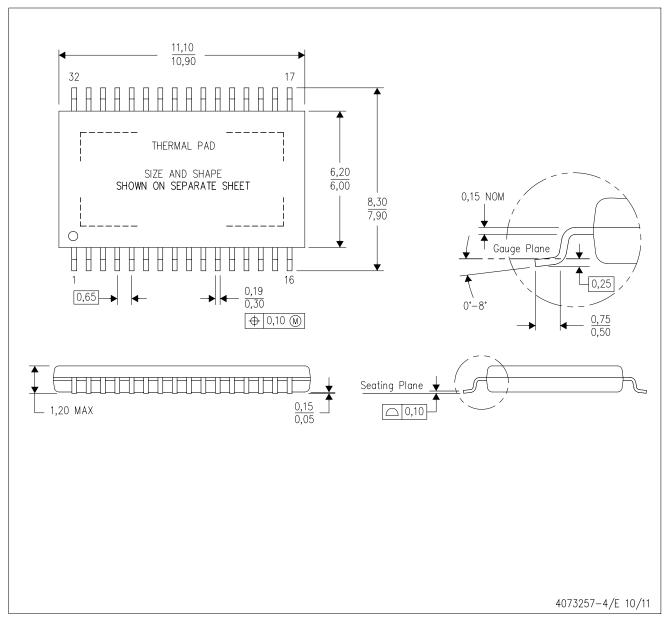
8.1 x 11, 0.65 mm pitch

PLASTIC SMALL OUTLINE

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



DAP (R-PDSO-G32)PowerPAD™ PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- All linear dimensions are in millimeters.
- This drawing is subject to change without notice.
- Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
- This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com. Falls within JEDEC MO-153 Variation DCT.

PowerPAD is a trademark of Texas Instruments.

DAP (R-PDSO-G32)

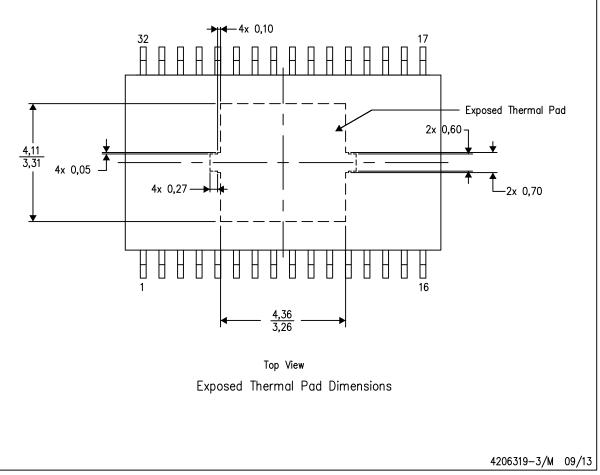
PowerPAD™ PLASTIC SMALL OUTLINE

THERMAL INFORMATION

This PowerPAD package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.

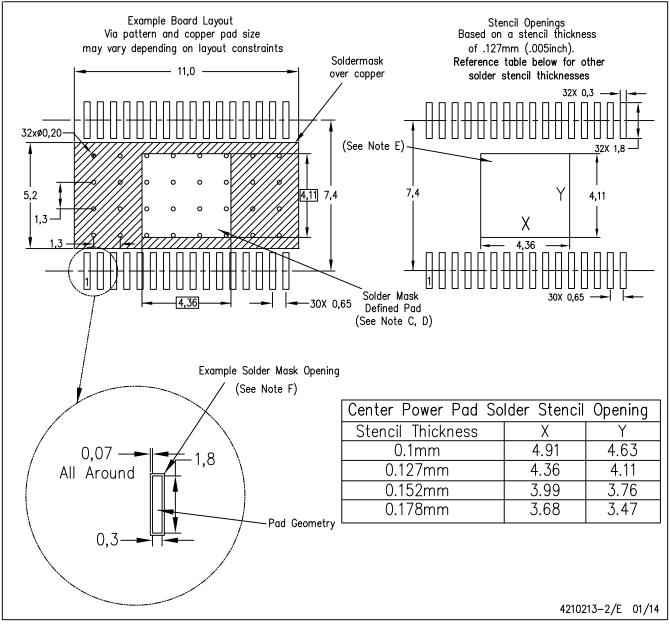


NOTE: All linear dimensions are in millimeters

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DAP (R-PDSO-G32) PowerPAD™ PLASTIC SMALL OUTLINE PACKAGE



NOTES:

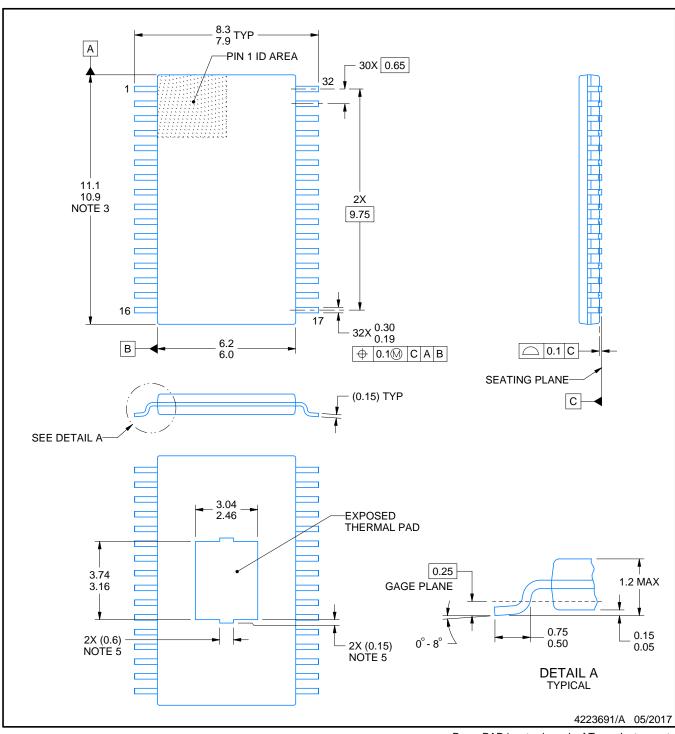
- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- F. Contact the board fabrication site for recommended soldermask tolerances.

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PLASTIC SMALL OUTLINE



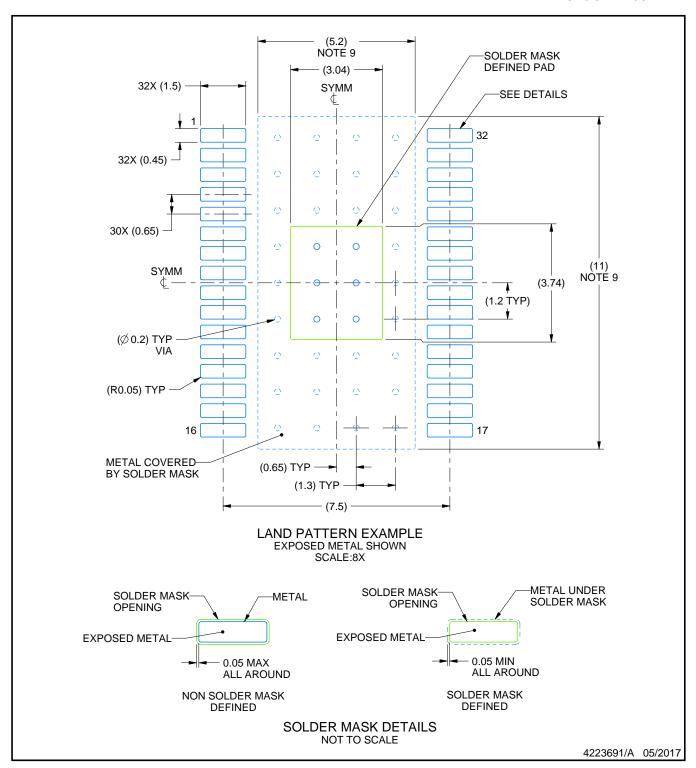
NOTES:

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- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
- 4. Reference JEDEC registration MO-153.
- 5. Features may differ and may not be present.



PLASTIC SMALL OUTLINE

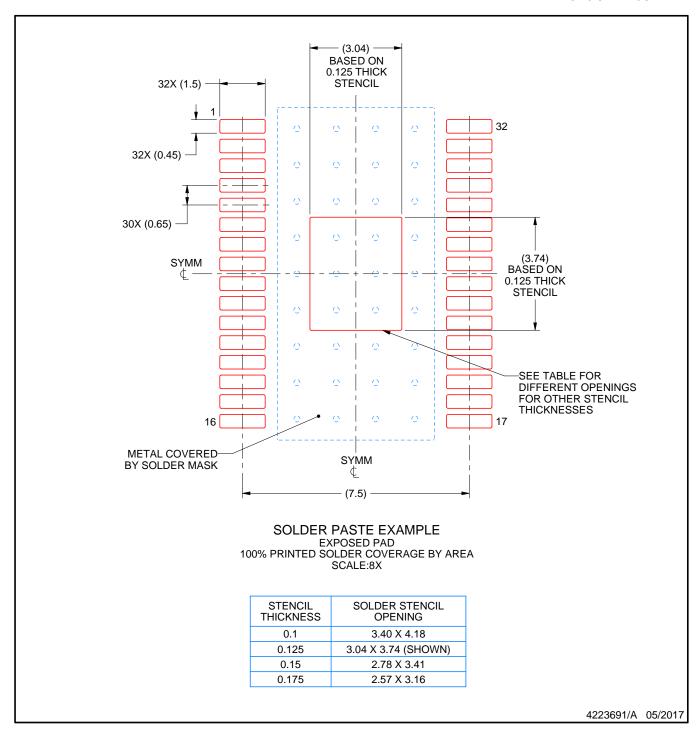


NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
- Solder mask tolerances between and around signal pads can vary based on board fabrication site.
 This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
- 9. Size of metal pad may vary due to creepage requirement.



PLASTIC SMALL OUTLINE



NOTES: (continued)

- 10. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 11. Board assembly site may have different recommendations for stencil design.



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