Linear Sensor Indicator K3HB-

Linear Sensor Indicator for High-speed, Highprecision Measurement and Discrimination

- · Easy recognition of judgement results using color display that can be switched between red and green. *
- · Equipped with a position meter that represents measured amounts and relative positions.
- · Develop a variety of measurement and discrimination applications using external event inputs.
- · Series expanded to include DeviceNet models.
- Short body with depth of only 95 mm (from behind the front panel), or 97 mm for DeviceNet models.
- UL certification approval (Certification Mark License).
- CE Marking conformance by third party assessment body.
- · Water-resistant enclosure conforms to NEMA 4X (equivalent to IP66).
- *Visual confirmation of judgement results is not supported on models that do not have an output or models that do not support DeviceNet. You can change the display color by setting it, but you cannot switch it based on the judgement results.

Refer to Safety Precautions for All Digital Panel Meters.

Model Number Structure

Model Number Legend

Base Units and Optional Boards can be ordered individually or as sets. **Base Units**

K3HB-S

- 1. Input Sensor Code SD: DC Process input
- 5. Supply Voltage 100-240 VAC: 100 to 240 VAC 24 VAC/VDC: 24 VAC/VDC

Optional Board

Sensor Power Supply/Output Boards

K33-

Relay/Transistor Output Boards



Event Input Boards



- Note: The following combinations are not possible.
 - Communications (FLK□A) + DeviceNet (DRT)
 - Communications (FLK□A) + BCD output (BCD) Linear current/voltage (L□A) + DeviceNet (DRT)

Accessories (Sold Separately)

K32-DICN: Special Cable (for event inputs, with 8-pin connector) K32-BCD: Special BCD Output Cable

Base Units with Optional Boards

- 2. Sensor Power Supply/Output Type Code None: None

 - None: None CPA: Relay output (PASS: SPDT) + Sensor power supply (12 VDC +/-10%, 80 mA) (See note 1.) L1A: Linear current output (0 to 20 or 4 to 20 mA DC) + Sensor power supply (12 VDC +/-10%, 80 mA) (See note 2.) L2A: Linear voltage output (0 to 5, 1 to 5, or 0 to 10 VDC) + Sensor power supply (12 VDC +/-10%, 80 mA) (See note 2.) A: Sensor power supply (12 VDC +/-10%, 80 mA) FLK1A: Communications (RS-232C) + Sensor power supply (12 VDC +/-10%, 80 mA) (See note 2.) FLK3A: Communications (RS-485) + Sensor power supply (12 VDC +/-10%, 80 mA) (See note 2.)

3. Relay/Transistor Output Type Code

- None: None
- C1: Relay contact (H/L: SPDT each)
- C2: Relay contact (HH/H/LL/L: SPST-NO each)
- T1: Transistor (NPN open collector: HH/H/PASS/L/LL)
- T2: Transistor (PNP open collector: HH/H/PASS/L/LL)
- BCD*: BCD output + transistor output (NPN open collector: HH/H/PASS/L/ LL) DRT: DeviceNet (See note 2.)
- A Special BCD Output Cable (sold separately) is required.
- 4. Event Input Type Code
 - None: None
 - 1: 5 inputs (M3 terminal blocks), NPN open collector
 - 2: 8 inputs (10-pin MIL connector), NPN open collector
 - 3: 5 inputs (M3 terminal blocks), PNP open collector
 - 4: 8 inputs (10-pin MIL connector), PNP open collector

Rubber Packing

	Model	
<32-P1		

Note: Rubber packing is provided with the Controller.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.



CSM_K3HB-S_DS_E_9_1

Specifications

Ratings

Power supply voltage)	100 to 240 VAC (50/60 Hz), 24 VAC/VDC, DeviceNet power supply: 24 VDC				
Allowable power sup	ply voltage range	85% to 110% of the rated power supply voltage, DeviceNet power supply: 11 to 25 VDC				
Power consumption (See note 1.)		100 to 240 V: 18 VA max. (max. load) 24 VAC/DC: 11 VA/7 W max. (max. load)				
Current consumption		DeviceNet power supply: 50 mA max. (24 VDC)				
Input		DC voltage/current				
A/D conversion meth	od	Sequential comparison system				
External power suppl	У	12 VDC ±10%, 80 mA (models with external power supply only)				
Event inputs Timing input (See note 2.)		NPN open collector or no-voltage contact signal ON residual voltage: 3 V max. ON current at 0 Ω : 17 mA max. Max. applied voltage: 30 VDC max. OFF leakage current: 1.5 mA max.				
	Startup compensa- tion timer input	NPN open collector or no-voltage contact signal ON residual voltage: 2 V max.				
	Hold input	ON current at 0 Ω : 4 mA max.				
Reset input		OFF leakage current: 0.1 mA max.				
	Forced-zero input	•				
	Bank input					
Output ratings (de- pends on the model)	Relay output	250 VAC, 30 VDC, 5 A (resistive load) Mechanical life expectancy: 5,000,000 operations, Electrical life expectancy: 100,000 operations				
	Transistor output	Maximum load voltage: 24 VDC, Maximum load current: 50 mA, Leakage current: 100 µA max.				
	Linear output	Linear output 0 to 20 mA DC, 4 to 20 mA DC: Load: 500 Ω max, Resolution: Approx. 10,000, Output error: ±0.5% FS Linear output 0 to 5 VDC, 1 to 5 VDC, 0 to 10 VDC: Load: 5 kΩ max, Resolution: Approx. 10,000, Output error: ±0.5% FS (1 V or less: ±0.15 V; no output for 0 V or less)				
Display method	•	Negative LCD (backlit LED) display 7-segment digital display (Character height: PV: 14.2 mm (green/red); SV: 4.9 mm (green)				
Main functions		Scaling function, 2-input calculation function, measurement operation selection, averaging, previous average value comparison, forced-zero, zero-limit, output hysteresis, output OFF delay, output test, teaching, display value selection, display color selection, key protection, bank selection, display refresh period, maximum/minimum hold, reset				
Ambient operating te	mperature	-10 to 55°C (with no icing or condensation)				
Ambient operating hu	umidity	25% to 85%				
Storage temperature		-25 to 65°C (with no icing or condensation)				
Altitude		2,000 m max.				
Accessories		Watertight packing, 2 fixtures, terminal cover, unit stickers, instruction manual. DeviceNet models also include a De- viceNet connector (Hirose HR31-5.08P-SSC(01)) and crimp terminals (Hirose HR31-SC-121) (See note 3.)				

Note: 1. DC power supply models require a control power supply capacity of approximately 1 A per Unit when power is turned ON. Particular attention is required when using two or more DC power supply models. The OMRON S8VS-series DC Power Supply Unit is recommended.

2. PNP input types are also available.

3. For K3HB-series DeviceNet models, use only the DeviceNet Connector included with the product. The crimp terminals provided are for Thin Cables.

■ Characteristics

Display range		-19,999 to 99,999				
Sampling period		One input: 0.5 ms; Two inputs: 1.0 ms				
Comparative out- put response times (transistor	One input	OFF to ON: 1 ms max., ON to OFF: 1.5 ms max. (The time until the comparative output is output when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)				
outputs)	Two inputs	OFF to ON: 2 ms max., ON to OFF: 2.5 ms max. (The time until the comparative output is output when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)				
Linear output re- sponse time	One input	1 ms max. The time until the final analog output is reached when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)				
	Two inputs	52 ms max. (The time until the final analog output is reached when there is a forced sudden change in the input signal from 15% to 95% or 95% to 15%.)				
Insulation resistar	nce	20 MΩ min. (at 500 VDC)				
Dielectric strength	1	2,300 VAC for 1 min between external terminals and case				
Noise immunity		 100 to 240 VAC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 24 VAC/VDC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 				
Vibration resistant	ce	Frequency: 10 to 55 Hz; Acceleration: 50 m/s ² , 10 sweeps of 5 min each in X, Y, and Z directions				
Shock resistance		150 m/s ² (100 m/s ² for relay outputs) 3 times each in 3 axes, 6 directions				
Weight		Approx. 300 g (Base Unit only)				
Degree of protec-	Front panel	Conforms to NEMA 4X for indoor use (equivalent to IP66)				
tion	Rear case	IP20				
	Terminals	IP00 + finger protection (VDE0106/100)				
Memory protection	n	EEPROM (non-volatile memory) Number of rewrites: 100,000				
Applicable standa	rds	UL61010-1, CSA C22.2 No. 61010-1-04 EN61010-1 (IEC61010-1): Pollution degree 2/Overvoltage category II EN61326-1				
EMC		 EMI: EN61326 industrial applications Electromagnetic radiation interference CISPR 11 Group 1, Class A Terminal interference voltage CISPR 11 Group 1, Class A EMS: EN61326 industrial applications Electrostatic Discharge Immunity EN61000-4-2: 4 kV (contact), 8 kV (in air) Radiated Electromagnetic Field Immunity EN61000-4-3: 10 V/m 1 kHz sine wave amplitude modulation (80 MHz to 1 GHz, 1.4 to 2 GHz) Electrical Fast Transient/Burst Immunity EN61000-4-4: 2 kV (power line), 1 kV (I/O signal line) Surge Immunity EN61000-4-5: 1 kV with line (power line), 2 kV with ground (power line) Conducted Disturbance Immunity EN61000-4-6: 3 V (0.15 to 80 MHz) Power Frequency Magnetic Immunity EN61000-4-8: 30 A/m (50 Hz) continuous time Voltage Dips and Interruptions Immunity EN61000-4-8: 0 ev(180° 100% (rated voltage)) 				

■ Input Ranges (Measurement Ranges and Accuracy)

Input	Input type	Measurement range	Indication range	Input impedance	Accuracy (at 23±5°C)	Maximum absolute rated input	
K3HB-SSD	0 to 20 mA	0.000 to 20.000 mA	-2.000 to 22.000 mA	120 Ω max.	One input:	±31 mA	
DC voltage/current input	4 to 20 mA	4.000 to 20.000 mA	2.000 to 22.000 mA		±0.1% F.S. ±1 digit max. Two inputs: ±0.2% F.S.	±0.1% F.S.	
	0 to 5 V	0.000 to 5.000 V	-0.500 to 5.500 mA	1 MΩ min.		±10 V	
	1 to 5 V	1.000 to 5.000 V	0.500 to 5.500 V				
	±5 V	±5.000 V	±5.500 V		±1 digit max.		
	±10 V	±10.000 V	±11.000 V	1		±14.5 V	

Note: The accuracy is for an ambient temperature of $23\pm5^{\circ}C$.

	Input type	DC curre	ent input		Input type		DC volta	age input	
Connected	terminals	0-20	4-20	Connected	terminals	0-5	1-5	5	10
Input A	IN-F8	E2 ·	-E3	Input A	IN-F8		E4	- E3	
Input B	IN-FP	E1 ·	-E3	Input B	IN-FP		E5	- E3	
DC current	24 000	22.000	22.000	DC voltage					
range (mA)	24.000 20.000 16.000 12.000 8.000 4.000 0.000		2.000	range (V)	10.000 5.000 0.000 -5.000 -10.000	5.500	5.500	5.500	-11.000
	-4.000	-2.000		1					

The range shown in dark shading indicates the factory setting.

Sampling and Comparative Output Response Times

The K3HB-S sampling and comparative output response times depend on the calculation methods, timing hold type, and, for simple averaging, the averaging times. Refer to the following description for details.

Output Refresh Period

The K3HB-S repeats input reads, calculation, and judgement output processing. The output refresh period differs depending on whether there are one or two inputs, as outlined below.

One Input



Two inputs



■ Output Response Time

The comparative output response time is the sum of the data processing time and the output (relay or transistor) response time.

One Input



Two Inputs



Note: For transistor outputs:

For one input: OFF to ON 1 ms and ON to OFF 1.5 ms For two inputs: OFF to ON 2 ms and ON to OFF 2.5 ms

For relay outputs: The relay operation time of 15 ms is added to the transistor output response times.

Event Input Ratings

Input type	S-TMR, HOLD, RESET, ZERO, BANK1, BANK2, BANK4	TIMING
Contact	ON: 1 k Ω max., OFF: 100 k Ω min.	
No-contact	ON residual voltage: 2 V max. OFF leakage current: 0.1 mA max. Load current: 4 mA max. Maximum applied voltage: 30 VDC max.	ON residual voltage: 3 V max. OFF leakage current: 1.5 mA max. Load current: 17 mA max. Maximum applied voltage: 30 VDC max.

Output Ratings

Contact Output

ltem	Resistive loads (250 VAC, cos∳=1; 30 VDC, L/R=0 ms)	Inductive loads (250 VAC, closed circuit, cos∳=0.4; 30 VDC, L/R=7 ms)	
Rated load	5 A at 250 VAC 5 A at 30 VDC	1 A at 250 VAC 1 A at 30 VDC	
Mechanical life expectancy	5,000,000 operations		
Electrical life expectancy	100,000 operations		

Linear Output

ltem	0 to 20 mA	4 to 20 mA	0 to 5 V	1 to 5 V	0 to 10 V
Allowable load impedance	500 Ω max.		5 kΩ min.		
Resolution	Approx. 10,000				
Output error	±0.5%FS		±0.5%FS (1 V or les	ss: no output for ±0.	15 V; 0 V or less)

Serial Communications Output

ltem	RS-232C, RS-485
Communications method	Half duplex
Synchronization method	Start-stop synchronization
Baud rate	9,600, 19,200, or 38,400 bps
Transmission code	ASCII
Data length	7 bits or 8 bits
Stop bit length	2 bits or 1 bit
Error detection	Vertical parity and FCS
Parity check	Odd, even

Note: For details on serial and DeviceNet communications, refer to the Digital Indicator K3HB Communications User's Manual (Cat.No. N129).

Transistor Output

Maximum load voltage	24 VDC
Maximum load current	50 mA
Leakage current	100 μA max.

BCD Output I/O Ratings (Input Signal Logic: Negative)

	I/O signal name		ltem	Rating
Inputs	REQUEST HOLD	Input signal		No-voltage contact input
	MAX MIN	Input cu no-volta	urrent for age input	10 mA
	RESET	Signal	ON voltage	1.5 V max.
		level	OFF voltage	3 V min.
Outputs	DATA POLARITY	Maximum load voltage		24 VDC
	OVER DATA VALID RUN	Maximu current	um load	10 mA
		Leakage current		100 µA max.
	HH H	Maximum load voltage		24 VDC
	PASS L	Maximum load current		50 mA
	LL	Leakag	e current	100 µA max.

Note: For details on serial and DeviceNet communications, refer to the Digital Indicator K3HB Communications User's Manual (Cat.No. N129).

DeviceNet Communications

Communications protocol		Conforms to DeviceNet					
Supported communi- cations	Remote I/O communications	Ma Co	aster-Slave connection forms to DeviceNet	ion (polling, bit-strob et communications s	e, COS, cyclic) tandards.		
	I/O allocations	Allocate any I/O data using the Configurator.					
		All	ocate any data, such	h as DeviceNet-spec	ific parameters and v	variable area for Digital	
		Int	alcalors. Aut area: 2 blocks 6	0 words max			
			utout area: 1 block (29 words max			
		(TI	he first word in the a	rea is always allocate	ed for the Output Exe	cution Enabled Flags.)	
	Message communications	Ex	plicit message com	munications		Ç ,	
		Co co	mpoWay/F communications)	nications commands	s can be executed (u	sing explicit message	
Connection methods		Combination of multi-drop and T-branch connections (for trunk and drop lines)			and drop lines)		
Baud rate		De	eviceNet: 500, 250, o	or 125 Kbps (automa	atic follow-up)		
Communications media		Special 5-wire cable (2 signal lines, 2 power supply lines, 1 shield line)					
Communications dista	ance						
			Baud rate	Network length (max.)	Drop line length (max.)	Total drop line length (max.)	
			500 Kbps	100 m (100 m)	6 m	39 m	
			250 Kbps	100 m (250 m)	6 m	78 m	
			125 Kbps	100 m (500 m)	6 m	156 m	
			The values in pare	ntheses are for Thic	k Cable.		
Communications pow	er supply	24	-VDC DeviceNet po	wer supply			
Allowable voltage fluc	tuation range	11 to 25-VDC DeviceNet power supply					
Current consumption		50 mA max. (24 VDC)					
Maximum number of r	odes	64 (DeviceNet Configurator is counted as one node when connected)			nected)		
Maximum number of slaves 63			63				
Error control checks		CRC errors					
DeviceNet power supp	bly	Su	pplied from Device	Net communications	connector		

Internal Block Diagram



■ Power Supply Derating Curve for Sensor (Reference Value) With 10 V

With 12 V





Note: 1. The above values are for standard mounting. The derating curve differs depending on the mounting conditions.

2. Do not use the Sensor outside of the derating area (i.e., do not use it in the area labeled ① in the above graphics). Doing so may occasionally cause deterioration or damage to internal components.





■ BCD Output Timing Chart

A REQUEST signal from a Programmable Controller or other external device is required to read BCD data.

Single Sampling Data Output



The data is set in approximately 30 ms from the rising edge of the REQUEST signal and the DATA VALID signal is output. When reading the data from a Programmable Controller, start reading the data when the DATA VALID signal turns ON. The DATA VALID signal will turn OFF 40 ms later, and the data will turn OFF 16 ms after that.

Continuous Data Output



Measurement data is output every 64 ms while the REQUEST signal remains ON.

Note: If HOLD is executed when switching between data 1 and data 2, either data 1 or data 2 is output depending on the timing of the hold signal. The data will not go LOW.



Note: Leave 20 ms min. between DATA VALID turning OFF and the REQUEST signal.

Programmable Controller Connection Example





 Refer to the following User's Manual for application precautions and other information required when using the Digital Indicator: K3HB-S/-X/-V/-H Digital Indicator User's Manual (Cat. No. N128)
 The manual can be downloaded from the following site in PDF format: OMRON Industrial Web http://www.fa.omron.co.jp

■ Connections

Terminal Arrangement

Note: Insulation is used between signal input, event input, output, and power supply terminals.







Note: The BCD Output Cable has a D-sub plug. Cover: 17JE-37H-1A (manufactured by DDK); Connector: equivalent to 17JE-23370-02 (D1) (manufactured by DDK)

Special Cable (for Event Inputs with 8-pin Connector)



Main Functions <u>Measurement</u>

Input Calculation

- Two input circuits are provided. The input ranges for these circuits can be set independently. For example, one can be set to 4 to 20 mA and the other can be set to 1 to 5 V.
- In addition to calculations such as K (constant)–A (input for one circuit), it is possible to perform calculations based on the inputs for both circuits, such as A+B and A–B, making it possible to perform thickness measurement and level-difference measurement using displacement and length-measuring sensors.

Timing Hold

Normal

Continuously performs measurement and always outputs based on comparative results.



Peak Hold/Bottom Hold

• Measures the maximum (or minimum) value in a specified period.



Scaling

Scaling converts input signals in any way required before displaying them. The values can be manipulated by shifting, inverting, or +/- reversing.



Settings for scaling can be made using the present measurement values instead of inputting values with the SHIFT and UP Keys. This is a convenient function for making the settings while monitoring the operating status.

Standby Sequence

Turns the comparative output OFF until the measurement value enters the PASS range.



Sampling Hold

• Holds the measurement at the rising edge of the TIMING signal.



Peak-to-peak Hold

• Measures the difference between the maximum and minimum values in a specified period.



Average Processing

Average processing of input signals with extreme changes or noise smooths out the display and makes control stable.

Previous Average Value Comparison

Slight changes can be removed from input signals to detect only extreme changes.

Input Compensation/Display

Forced-zero

Forces the present value to 0. (Convenient for setting reference values or deducting tares for weight measurement.)



Shifts the current value measured with a forced zero to 0 again. It is possible to measure two or more compounds separately and then, by releasing the tare zero and forced-zero, measure the combined total.



Compensates for mild fluctuations in input signals due to factors such as sensor temperature drift, based on OK (PASS) data at measurement. (This function can be used with sampling hold, peak hold, or bottom hold.)



Changes the display value to 0 for input values less than the set value. It is enabled in normal mode only. (This function can be used, for example, to stop negative values being displayed or to eliminate flickering and minor inconsistencies near 0.)



Interruption Memory

- The minimum and maximum values when the power supply is turned OFF can be saved if interruption memory is turned ON.
- If interruption memory is ON, the maximum and minimum values after the last resetting will be displayed.
- If interruption memory is OFF, the maximum and minimum values will be displayed after the power supply is turned ON (or after the reset input is performed).

Display Refresh Period

The display refresh period can be lengthened to reduce flickering and thereby make the display easier to read.

Display Color Selection

Values can be displayed in either red or green. With comparative output models, the display color can also be set to change according to the status of comparative outputs (e.g., green to red or red to green).



Display Value Selection

The current display value can be selected from the present value, the maximum value, and the minimum value.

Step Value

It is possible to specify (i.e., restrict) the values that the smallest displayed digit can change by. For example, if the setting is 2, the smallest digit will only take the values 0, 2, 4, 6, or 8 and if the setting is 5, it will only take the values 0 or 5. If the setting is 10, it will only take the value of 0.

Output

Comparative Output Pattern

The output pattern for comparative outputs can be selected. In addition to high/low comparison with set values, output based on level changes is also possible. (Use the type of output pattern appropriate for the application.)





Reverses the output operation of comparative outputs for comparative results.

Dimensions



*DeviceNet models: 97 mm Terminal: M3, Terminal Cover: Accessory

Hysteresis

Prevents comparative output chattering when the measurement value fluctuates slightly near the set value.



Startup Compensation Timer

Measurement can be stopped for a set time using external input.



PASS Output Change

Comparative results other than PASS and error signals can be output from the PASS output terminal.

Wiring Precautions

- For terminal blocks, use the crimp terminals suitable for M3 screws.
- \bullet Tighten the terminal screws to the recommended tightening torque of approx. 0.5 N·m.
- To prevent inductive noise, separate the wiring for signal lines from that for power lines.

Wiring

• Use the crimp terminals suitable for M3 screws shown below.



Unit Stickers

• Select the appropriate units from the unit sticker sheets provided and attach the sticker to the Indicator.



Note: When using for meters, such as weighing meters, use the units specified by regulations on weights and measures.

Mounting Method

- 1. Insert the K3HB into the mounting cutout in the panel.
- 2. Insert watertight packing around the Unit to make the mounting watertight.



3. Insert the adapter into the grooves on the left and right sides of the rear case and push until it reaches the panel and is fixed in place.



■ LCD Field of Vision

The K3HB is designed to have the best visibility at the angles shown in the following diagram.



Rubber Packing (Sold Separately)



If the rubber packing is lost or damaged, it can be ordered using the following model number: K32-P1.

(Depending on the operating environment,

deterioration, contraction, or hardening of the rubber packing may occur and so, in order to ensure the level of waterproofing specified in NEMA4, periodic replacement is recommended.)

Note: Rubber packing is provided with the Controller.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

In the interest of product improvement, specifications are subject to change without notice.

Terms and Conditions of Sale

- 1. Offer; Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Prices: Payment Terms, All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice. Discounts, Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.
- 2
- 3.
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- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or 7. indirectly by Omron for the manufacture, production, sale, delivery, importa-tion, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron. <u>Financial.</u> If the financial position of Buyer at any time becomes unsatisfactory
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 <u>Force Majeure</u>. Omron shall not be liable for any delay or failure in delivery
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- except in "break down" situations. b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall
 - constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
- c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
 d. Delivery and shipping dates are estimates only; and
 e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.
 12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier received the Products
- portation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
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Certain Precautions on Specifications and Use

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