

## Tack Flux in 2cc Squeeze Tubes - Sample Pack of 4 Different Fluxes

### Product Highlights

- Sample pack allows easy testing to find the best flux for your application
- Ideal for all rework, solder, de-solder and reflow applications
- Tack flux will not run all over PCB when applied
- Excellent wetting
- Long stencil life
- Wide process window
- Clear residue
- Can be used with Leaded and Lead-Free applications

**RoHS 3 and REACH compliant**



### Contains

SMD291	No-Clean Paste Flux - For Rework/Solder/Desolder
SMD291NL	No-Clean Paste Flux - For Lead-Free Applications
SMD4300	Water-Washable No-Clean Paste Flux
SMDLT	No-Clean Paste Flux - For Low Temperature
Flux Activation Temperatures:	SMDLT: 100°C (212°F)
	SMD291, SMD291NL, SMD4300: 140°C (284°F)
Packaging:	2cc/2g Squeeze Tube x 4
Shelf Life:	Refrigerated >24 months, Unrefrigerated >24 months

### Stencil Life

- >8 hours @ 20-50% RH 22-28°C (72-82°F)
- >4 hours @ 50-70% RH 22-28°C (72-82°F)

### Stencil Cleaning

Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). Do not freeze. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.

### Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
RoHS 3 Directive (EU) 2015/863:	Yes