

信頼性試験結果/Reliability Test Result

Product	LED
Package	SMD
Series	SMLK28WBJ * W

1 試験結果(Test Result)

1.試験結果(Test		= b E \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			,
試験項目	参考規格	試験条件	n	Pn	
Test Items	Reference STD		(pcs)	(pcs)	4
半田耐熱	J-STD-020D-01	前処理 :30℃/70%RH 72hr リフワーーピーク温度 :260℃ 10秒 220℃以上60秒			
		プレヒート :140°C~180°C 60秒			
		リフロー回数 :2回			
Solder Heat Resistance		Prtreatment : Temperature Humidity Strage	22	0	
for Reflow Soldering		(30°C/70%RH/72hr)			
		Reflow Peak Temp. : 260°C 10sec Over 220°C/60sec			
		Preheat : 140 to 180°C 60sec Repeat for 2 cycles			
半田付性	JESD22-B102E	ロジン系フラックスに5±1秒浸漬し、245±5℃の			1
		Pbフリー半田槽で製品裏面を3±0.5秒浸漬	22	0	*
Solderbility		Immerse into rosin flux for 5±1sec,and the device	22		"
		for 3±0.5sec into Pb−free solder bath at 245±5°C			
落下		高さ:75cm 楓板上:3回	22	0	
Free Drop	A-124	H=75cm Maple Boad : 3 times		Ŭ	
振動	JEITA ED-4701	100~2000Hz 98.1m/s ² X,Y,Zの各方向 2時間			
Vibration	A-121	100∼2000Hz 98.1m/s ²	22	0	
		2hours each on each direction of X,Y,Z			1
温度サイクル	JESD22-A104E	Ta=Tstg Min.°C(30min.) ∼ Tstg Max.°C(30min.)100cycle	22	0	
Thermal Cycle					1
高温放置	JESD22-A103E	Ta=Tstg Max.+5°C/-0°C 1000hrs			
High Temperature			22	0	
Strage					4
高温高湿放置	JEITA ED-4701	Ta=85±2°C 85±5%RH 240hrs		_	
High Temperature	B-121		22	0	
High Humidity Strage					4
低温放置	JESD22-A119A	Ta=Tstg Min.±5°C 1000hrs			
Low Temperature			22	0	
Strage		T 05 1 500 75 00 4 1000			1
動作寿命	JESD22-A108D	Ta=25±5°C IF=90mA 1000hrs	22	0	
Load Life			L		J

2 測定項目及び故障判定其準(Failure Criteria)

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測定項目	測定条件	故障判定基準					
Items	Condition	Criteria					
光度	IF=90mA	初期値の60%					
Luminous Intensity	11 –30111A	60% of the initial value					
順方向電圧	IF=90mA	初期値に対する変化率±10%					
Forward Voltage	11 -30111A	Changing rate of $\pm 10\%$					
逆方向電流	VR=VR Max.	規格最大値					
Reverse Current	VK-VK Max.	Maximum of specification					
外観	目視	著しい変化のないこと					
Physical	Visual Check	No outstanding change in physical					

*1	半田付性	電極部の95%以上が半田で覆われていること	
	Solderbility	More than 95% of the electrode must be covered with solder.	l

[※]当データは、特定Lotの実力値であり保証値ではありません。 ※This data is actual value from specific lot and is not guaranteed.

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