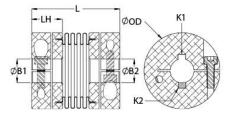




## BCK21-6-6-A

Ruland BCK21-6-6-A, 3/8" x 3/8" Bellows Coupling, Aluminum, Clamp Style With Keyway, 1.313" OD, 1.700" Length





## Description

Ruland BCK21-6-6-A is a clamp bellows coupling with 0.3750" x 0.3750" bores, 1.313" OD, 1.700" length and 3/32" x 3/32" keyways. It is zerobacklash and has a balanced design for reduced vibration at high speeds. BCK21-6-6-A is comprised of two anodized aluminum hubs and a stainless steel bellows. The bellows are able to flex while remaining rigid under torsional loads allowing for all types of misalignment to be accommodated. This bellows coupling is lightweight and has low inertia making it suitable for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland BCK21-6-6-A has four convolutions allowing for high torsional rigidity and making it an excellent fit for precise positioning stepper servo applications as well as encoders. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. BCK21-6-6-A is carefully manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product	<b>Specifications</b>
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Product Specifications				
Bore (B1)	0.3750 in	Small Bore (B2)	0.3750 in	
Keyway (K1)	3/32 in	Keyway (K2)	3/32 in	
B1 Max Shaft Penetration	0.804 in	B2 Max Shaft Penetration	0.804 in	
Outer Diameter (OD)	1.313 in	Bore Tolerance	+0.001 in / -0.000 in	
Length (L)	1.700 in	Length Tolerance	+/- 0.030 in	
Hub Width (LH)	0.590 in	Recommended Shaft Tolerance	+0.0000 in / -0.0005 in	
Forged Clamp Screw	M3	Screw Material	Alloy Steel	
Hex Wrench Size	2.5 mm	Screw Finish	Black Oxide	
Seating Torque	2.1 Nm	Number of Screws	2 ea	
Dynamic Torque Reversing	30 lb-in	Angular Misalignment	1.5°	
Dynamic Torque Non-Reversing	60 lb-in	Parallel Misalignment	0.006 in	
Static Torque	120 lb-in	Axial Motion	0.016 in	
Torsional Stiffness	400 lb-in/Deg	Moment of Inertia	0.0388 lb-in <sup>2</sup>	
Maximum Speed	10,000 RPM	Full Bearing Support Required?	Yes	
Zero-Backlash?	Yes	Balanced Design	Yes	
Torque Wrench	<u>TW:BT-1R-1/4-18.3</u>	Recommended Hex Key	Metric Hex Keys	
Material Specification	Hubs: 2024-T351 Aluminum Bar	Temperature	-40°F to 200°F (-40°C to 93°C)	
	Bellows: Type 321 Stainless Steel			
Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B	Bellows Attachment Method	Ероху	
	Black Anodize			
Manufacturer	Ruland Manufacturing	Country of Origin	USA	
Weight (Ibs)	0.155500	UPC	634529165089	
Tariff Code	8483.60.8000	UNSPC	31163018	
Note 1	Stainless steel hubs are available upon request.			
Note 2	Torque ratings are at maximum misalignment.			
Note 3	Performance ratings are for guidance only. The user must determine suitability for a particular application.			
Note 4	e 4 Torque ratings for the couplings are based on the physical limitations/failure point of the metal bello			
			torque of the metal bellows. Please	
	consult technical support for more a			
Prop 65		ose you to chemicals including Ethy		
	known to the State of California to c	ause cancer, and Bisphenol A and E	Ethylene Thiourea, known to the State	

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- Align the bores of the BCK21-6-6-A bellows coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment:* 1.5°, *Parallel Misalignment:* 0.006 in, *Axial Motion:* 0.016 in)
- 2. Fully tighten the M3 screw on the first hub to the recommended seating torque of 2.1 Nm using a 2.5 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 0.804 in.