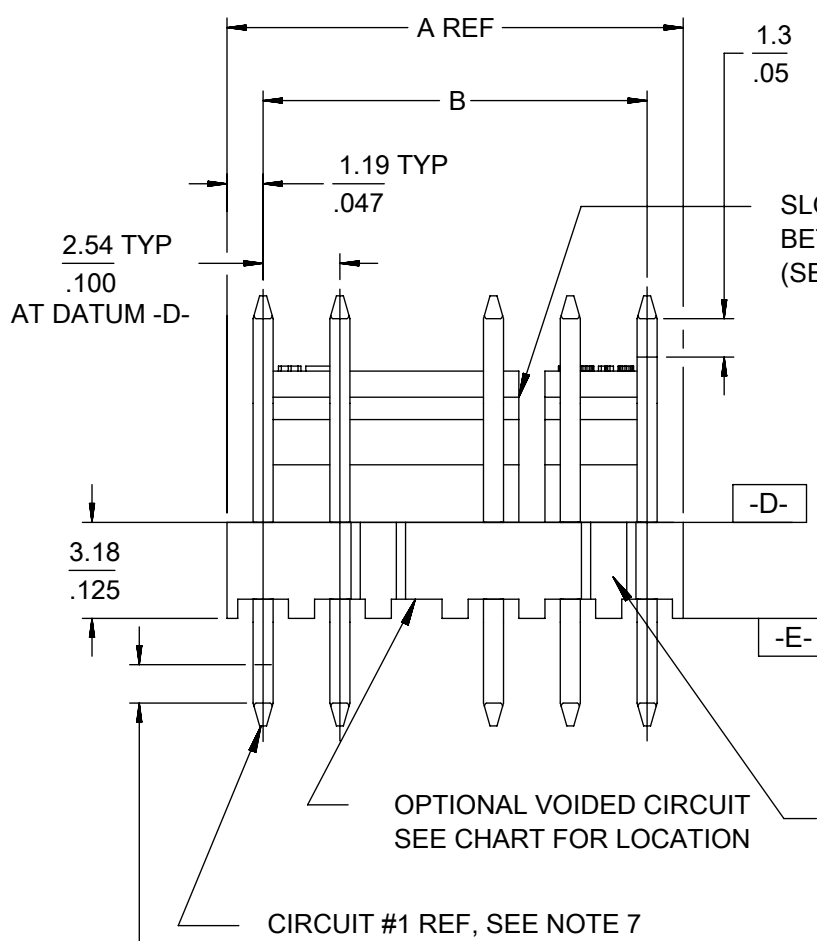
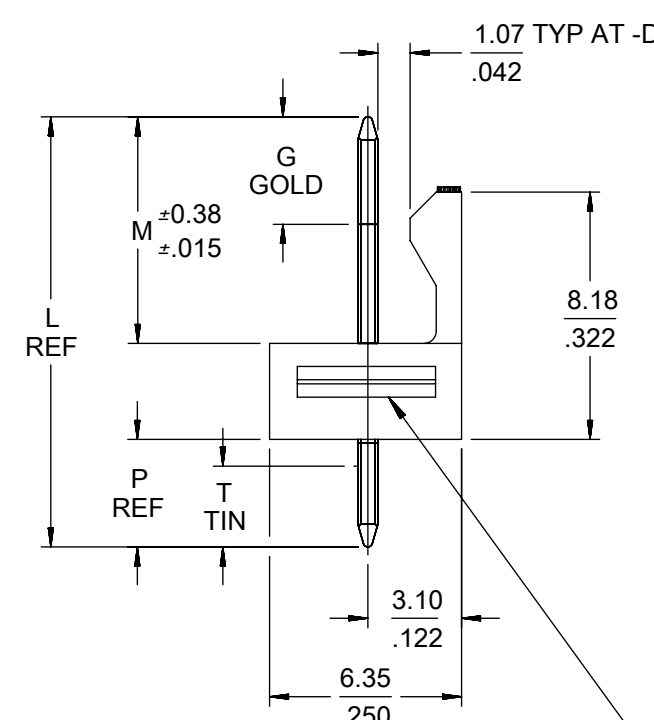


| CKT | A                     | B                                       | SLOTS LOCATION |
|-----|-----------------------|---|----------------|
| 02  | $\frac{4.93}{.194}$   | $\frac{2.54 \pm 0.05}{.100 \pm .002}$   | NONE           |
| 03  | $\frac{7.47}{.294}$   | $\frac{5.08 \pm 0.10}{.200 \pm .004}$   | NONE           |
| 04  | $\frac{10.01}{.394}$  | $\frac{7.62 \pm 0.15}{.300 \pm .006}$   | NONE           |
| 05  | $\frac{12.55}{.494}$  | $\frac{10.16 \pm 0.15}{.400 \pm .006}$  | NONE           |
| 06  | $\frac{15.09}{.594}$  | $\frac{12.70 \pm 0.18}{.500 \pm .007}$  | 4, 5           |
| 07  | $\frac{17.63}{.694}$  | $\frac{15.24 \pm 0.18}{.600 \pm .007}$  | 4, 5           |
| 08  | $\frac{20.17}{.794}$  | $\frac{17.78 \pm 0.20}{.700 \pm .008}$  | 4, 5           |
| 09  | $\frac{22.71}{.894}$  | $\frac{20.32 \pm 0.20}{.800 \pm .008}$  | 4, 5           |
| 10  | $\frac{25.25}{.994}$  | $\frac{22.86 \pm 0.23}{.900 \pm .009}$  | 4, 5           |
| 11  | $\frac{27.79}{1.094}$ | $\frac{25.40 \pm 0.23}{1.000 \pm .009}$ | 4, 5<br>8, 9   |
| 12  | $\frac{30.33}{1.194}$ | $\frac{27.94 \pm 0.25}{1.100 \pm .010}$ | 4, 5<br>8, 9   |



1.3  
.05 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM CENTERLINE OF PIN AT -D- BY MORE THAN 0.20/.008 IN ANY DIRECTION.

SLOTS LOCATED BETWEEN CIRCUITS (SEE CHART)

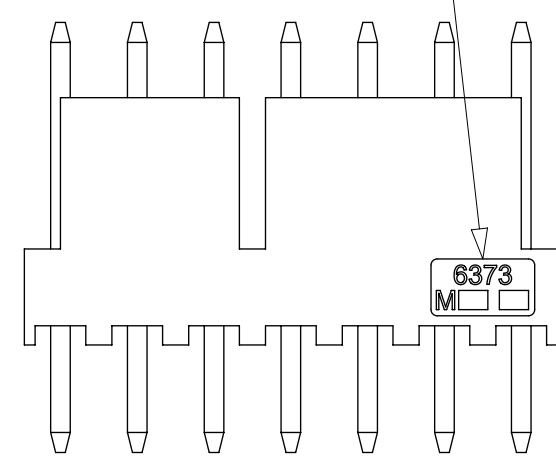


RECESSED GATE MAY BE PRESENT ON 2-12 CIRCUIT PARTS LOCATION VARIES

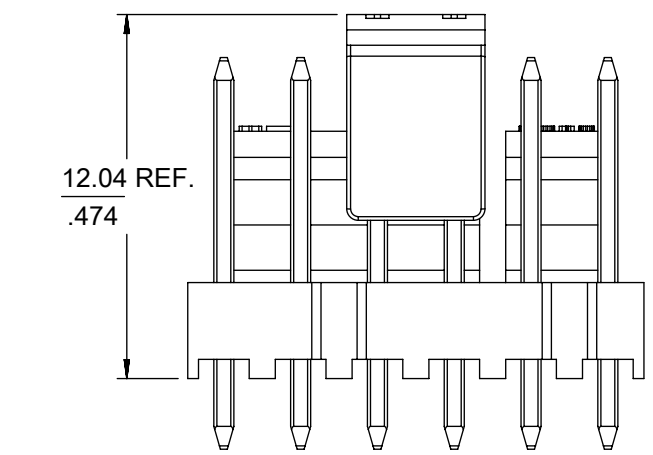
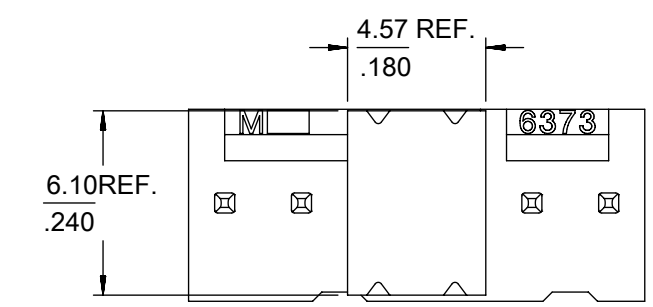
1.3  
.05 CENTERLINE OF PIN IN AREA SHOWN NOT TO VARY FROM CENTERLINE OF PIN AT -E- BY MORE THAN 0.13/.005 IN ANY DIRECTION.

ALTERNATE ENGRAVING LOCATION (7-12 CKT PARTS ONLY). LOCATION IS DEPENDENT ON TOOLING.

GROOVE MAY BE PRESENT (BOTH SIDES). GEOMETRY IS TOOL DEPENDENT AND MAY BE SLIGHTLY DIFFERENT THAN SHOWN.



PCB LAYOUT: COMPONENT SIDE



OPTIONAL PICK AND PLACE CAP FOR TAPE AND REEL PACKAGING

- NOTES:
- MATERIAL: HOUSING: NYLON, UL 94V-1, COLOR: BLACK  
PINS: BRASS
  - FINISH:  
(197) = OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN OVER 0.00127/.000050 MIN NICKEL.  
(208) = SELECT GOLD: 0.00038/.000015 MIN, SELECT MATTE TIN: 0.00254/.000100 MIN, BOTH OVER 0.00127/.000050 MIN NICKEL.  
(228) = SELECT GOLD: 0.00076/.000030 MIN, SELECT MATTE TIN: 0.00254/.000100 MIN, BOTH OVER 0.00127/.000050 MIN NICKEL.
  - PRODUCT SPECIFICATION AND PROCESS PARAMETERS: PS-171856-0001, PS-171856-0002
  - PACKAGING INFORMATION: SEE CHART.
  - MATES WITH: 4455, 2695, 6471 SERIES.
  - PARTS ARE STACKABLE END TO END ON 2.54/.100 CENTERS.
  - CIRCUIT ONE DESIGNATION IS USED TO DEFINE VOID LOCATION. CIRCUIT ONE MAY OR MAY NOT LINE UP WITH CIRCUIT ONE ON THE MATING HOUSING.
  - PIN PUSHOUT FORCE: 2 LBS MIN.
  - THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.
  - THE PARTS LISTED ON THIS DRAWING ARE CONSTRUCTED TO MEET THE REQUIREMENT FOR DIRECT SUPPORT OF UNINSULATED LIVE PARTS AS DESCRIBED IN UL508C.

RELEASE STATUS: MODEL: EM-6373-6

|                 |   |  |  |   |
|-----------------|---|--|--|---|
| QUALITY SYMBOLS | THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION |  |  |   |
|                 | 2018/06/15<br>2018/08/13<br>2018/08/13<br>EC NO: 602687<br>DRWN: SS06<br>CHKD: ISHWARG<br>APPR: ISHWARG<br>B2<br>REV                          | GENERAL TOLERANCES (UNLESS SPECIFIED)<br>DIMENSION UNITS: MM/IN<br>SCALE: 4:1<br>DRWN BY: MKIPPER<br>DATE: 2012/11/09<br>CHK'D BY: SSOUSEK<br>DATE: 2012/12/04<br>APPR BY: FSMITH<br>DATE: 2013/06/11<br>DRAWING SIZE: B<br>THIRD ANGLE PROJECTION | 4 PLACES $\pm$ $\pm$<br>3 PLACES $\pm$ $\pm 0.015$<br>2 PLACES $\pm 0.25$ $\pm 0.01$<br>1 PLACES $\pm 0.38$ $\pm$<br>0 PLACES $\pm$ $\pm$<br>ANGULAR TOL $\pm$<br>DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS | DIMENSION UNITS: MM/IN<br>SCALE: 4:1<br>DRWN BY: MKIPPER<br>DATE: 2012/11/09<br>CHK'D BY: SSOUSEK<br>DATE: 2012/12/04<br>APPR BY: FSMITH<br>DATE: 2013/06/11<br>DRAWING SIZE: B<br>THIRD ANGLE PROJECTION |
|                 |   |  |  |   |
|                 |   | KK RPC .100 HEADER<br>ASSEMBLY FRICTION LOCK SOLID BODY  |  |   |
|                 |   | PRODUCT CUSTOMER DRAWING   |  |   |
|                 |   | SERIES: 171856   | MATERIAL NUMBER: SEE CHART   |   |
|                 |   | CUSTOMER: GENERAL MARKET   |  |   |
|                 |   | DOCUMENT NUMBER: SD-171856-0001  | DOC TYPE: PSD  |   |
|                 |   | DOC PART: 000  | SHEET NUMBER: 1 OF *   |   |

|                 |                   |      |                 |          |
|-----------------|-------------------|------|-----------------|----------|
| GROUP:          | 171856-0002/-0012 |      |                 |          |
| PLATING:        | 197               |      |                 |          |
| PIN LENGTH: (L) | 12.95 / .510      |      |                 |          |
| MATING: (M)     | 7.44 / .293       |      |                 |          |
| DIM. G:         | N/A               |      |                 |          |
| PC TAIL: (P)    | 2.34 / .092       |      |                 |          |
| DIM T:          | OVERALL           |      |                 |          |
| PACKAGING:      | PK-6373-001 BULK  |      |                 |          |
| CKTS            | MATERIAL NUMBER   | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-0002       |      |                 |          |
| 3               | 171856-0003       |      |                 |          |
| 4               | 171856-0004       |      |                 |          |
| 5               | 171856-0005       |      |                 |          |
| 6               | 171856-0006       |      |                 |          |
| 7               | 171856-0007       |      |                 |          |
| 8               | 171856-0008       |      |                 |          |
| 9               | 171856-0009       |      |                 |          |
| 10              | 171856-0010       |      |                 |          |
| 11              | 171856-0011       |      |                 |          |
| 12              | 171856-0012       |      |                 |          |

|                 |                   |      |                 |          |
|-----------------|-------------------|------|-----------------|----------|
| GROUP:          | 171856-1002/-1012 |      |                 |          |
| PLATING:        | 208               |      |                 |          |
| PIN LENGTH: (L) | 12.95 / .510      |      |                 |          |
| MATING: (M)     | 7.44 / .293       |      |                 |          |
| DIM. G:         | 3.56 / .140       |      |                 |          |
| PC TAIL: (P)    | 2.34 / .092       |      |                 |          |
| DIM T:          | 3.43 / .135       |      |                 |          |
| PACKAGING:      | PK-6373-001 BULK  |      |                 |          |
| CKTS            | MATERIAL NUMBER   | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-1002       |      |                 |          |
| 3               | 171856-1003       |      |                 |          |
| 4               | 171856-1004       |      |                 |          |
| 5               | 171856-1005       |      |                 |          |
| 6               | 171856-1006       |      |                 |          |
| 7               | 171856-1007       |      |                 |          |
| 8               | 171856-1008       |      |                 |          |
| 9               | 171856-1009       |      |                 |          |
| 10              | 171856-1010       |      |                 |          |
| 11              | 171856-1011       |      |                 |          |
| 12              | 171856-1012       |      |                 |          |

|                 |                   |      |                 |          |
|-----------------|-------------------|------|-----------------|----------|
| GROUP:          | 171856-2002/-2012 |      |                 |          |
| PLATING:        | 228               |      |                 |          |
| PIN LENGTH: (L) | 12.95 / .510      |      |                 |          |
| MATING: (M)     | 7.44 / .293       |      |                 |          |
| DIM. G:         | 3.56 / .140       |      |                 |          |
| PC TAIL: (P)    | 2.34 / .092       |      |                 |          |
| DIM T:          | 3.43 / .135       |      |                 |          |
| PACKAGING:      | PK-6373-001 BULK  |      |                 |          |
| CKTS            | MATERIAL NUMBER   | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-2002       |      |                 |          |
| 3               | 171856-2003       |      |                 |          |
| 4               | 171856-2004       |      |                 |          |
| 5               | 171856-2005       |      |                 |          |
| 6               | 171856-2006       |      |                 |          |
| 7               | 171856-2007       |      |                 |          |
| 8               | 171856-2008       |      |                 |          |
| 9               | 171856-2009       |      |                 |          |
| 10              | 171856-2010       |      |                 |          |
| 11              | 171856-2011       |      |                 |          |
| 12              | 171856-2012       |      |                 |          |

|  |  |   |                                   |                                       |
|--|--|---|-----------------------------------|---------------------------------------|
| REV:<br><b>B1</b>                                    | <u>ECM INFORMATION:</u>                          | <u>TITLE:</u><br><b>KK RPC 100 HEADER ASSEMBLY<br/>FRICTION LOCK SOLID BODY</b> | <u>SHEET No.</u><br><b>- 2 -</b>  |                                       |
|  | ECM No.: <b>602687</b><br>DATE: <b>8/13/2018</b> |   |                                   |                                       |
| <u>DOCUMENT NUMBER:</u><br><b>SD - 171856 - 0001</b> |  | <u>CREATED / REVISED BY:</u><br><b>SS06</b>                                     | <u>CHECKED BY:</u><br><b>SS06</b> | <u>APPROVED BY:</u><br><b>ISHWARG</b> |

| GROUP:          | 171856-0102/-0112 |      |                 |          |
|-----------------|-------------------|------|-----------------|----------|
| PLATING:        | 197               |      |                 |          |
| PIN LENGTH: (L) | 14.22 / .560      |      |                 |          |
| MATING: (M)     | 7.49 / .295       |      |                 |          |
| DIM. G:         | N/A               |      |                 |          |
| PC TAIL: (P)    | 3.56 / .140       |      |                 |          |
| DIM T:          | OVERALL           |      |                 |          |
| PACKAGING:      | PK-6373-001 BULK  |      |                 |          |
| CKTS            | MATERIAL NUMBER   | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-0102       |      |                 |          |
| 3               | 171856-0103       |      |                 |          |
| 4               | 171856-0104       |      |                 |          |
| 5               | 171856-0105       |      |                 |          |
| 6               | 171856-0106       |      |                 |          |
| 7               | 171856-0107       |      |                 |          |
| 8               | 171856-0108       |      |                 |          |
| 9               | 171856-0109       |      |                 |          |
| 10              | 171856-0110       |      |                 |          |
| 11              | 171856-0111       |      |                 |          |
| 12              | 171856-0112       |      |                 |          |

| GROUP:          | 171856-1102/-1112 |      |                 |          |
|-----------------|-------------------|------|-----------------|----------|
| PLATING:        | 208               |      |                 |          |
| PIN LENGTH: (L) | 14.22 / .560      |      |                 |          |
| MATING: (M)     | 7.49 / .295       |      |                 |          |
| DIM. G:         | 3.56 / .140       |      |                 |          |
| PC TAIL: (P)    | 3.56 / .140       |      |                 |          |
| DIM T:          | 3.43 / .135       |      |                 |          |
| PACKAGING:      | PK-6373-001 BULK  |      |                 |          |
| CKTS            | MATERIAL NUMBER   | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-1102       |      |                 |          |
| 3               | 171856-1103       |      |                 |          |
| 4               | 171856-1104       |      |                 |          |
| 5               | 171856-1105       |      |                 |          |
| 6               | 171856-1106       |      |                 |          |
| 7               | 171856-1107       |      |                 |          |
| 8               | 171856-1108       |      |                 |          |
| 9               | 171856-1109       |      |                 |          |
| 10              | 171856-1110       |      |                 |          |
| 11              | 171856-1111       |      |                 |          |
| 12              | 171856-1112       |      |                 |          |

| GROUP:          |                 |      |                 |          |
|-----------------|-----------------|------|-----------------|----------|
| PLATING:        |                 |      |                 |          |
| PIN LENGTH: (L) |                 |      |                 |          |
| MATING: (M)     |                 |      |                 |          |
| DIM. G:         |                 |      |                 |          |
| PC TAIL: (P)    |                 |      |                 |          |
| DIM T:          |                 |      |                 |          |
| PACKAGING:      |                 |      |                 |          |
| CKTS            | MATERIAL NUMBER | CKTS | MATERIAL NUMBER | VOID CKT |
|                 |                 |      |                 |          |
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|---|--|---|-----------------------------------|---------------------------------------|
| <b>REV:</b><br><b>B1</b>  | <u>ECM INFORMATION:</u>                          | <u>TITLE:</u><br><b>KK RPC 100 HEADER ASSEMBLY<br/>FRICTION LOCK SOLID BODY</b> | <u>SHEET No.</u><br><b>- 3 -</b>  |                                       |
|   | ECM No.: <b>602687</b><br>DATE: <b>8/13/2018</b> |   |                                   |                                       |
| <u>DOCUMENT NUMBER:</u><br><b>SD - 171856 - 0001</b>            |  | <u>CREATED / REVISED BY:</u><br><b>SS06</b>                                     | <u>CHECKED BY:</u><br><b>SS06</b> | <u>APPROVED BY:</u><br><b>ISHWARG</b> |
| <small>TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC</small> |  |   |                                   |                                       |

|                 |                                       |      |                 |          |
|-----------------|---------------------------------------|------|-----------------|----------|
| GROUP:          | 171856-3002/-3012                     |      |                 |          |
| PLATING:        | 197                                   |      |                 |          |
| PIN LENGTH: (L) | 12.95 / .510                          |      |                 |          |
| MATING: (M)     | 7.44 / .293                           |      |                 |          |
| DIM. G:         | N/A                                   |      |                 |          |
| PC TAIL: (P)    | 2.34 / .092                           |      |                 |          |
| DIM T:          | OVERALL                               |      |                 |          |
| PACKAGING:      | PK-171856-0001<br>TAPE AND REEL W/CAP |      |                 |          |
| CKTS            | MATERIAL NUMBER                       | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-3002                           |      |                 |          |
| 3               | 171856-3003                           |      |                 |          |
| 4               | 171856-3004                           |      |                 |          |
| 5               | 171856-3005                           |      |                 |          |
| 6               | 171856-3006                           |      |                 |          |
| 7               | 171856-3007                           |      |                 |          |
| 8               | 171856-3008                           |      |                 |          |
| 9               | 171856-3009                           |      |                 |          |
| 10              | 171856-3010                           |      |                 |          |
| 11              | 171856-3011                           |      |                 |          |
| 12              | 171856-3012                           |      |                 |          |

|                 |                                       |      |                 |          |
|-----------------|---------------------------------------|------|-----------------|----------|
| GROUP:          | 171856-4002/-4012                     |      |                 |          |
| PLATING:        | 208                                   |      |                 |          |
| PIN LENGTH: (L) | 12.95 / .510                          |      |                 |          |
| MATING: (M)     | 7.44 / .293                           |      |                 |          |
| DIM. G:         | 3.56 / .140                           |      |                 |          |
| PC TAIL: (P)    | 2.34 / .092                           |      |                 |          |
| DIM T:          | 3.43 / .135                           |      |                 |          |
| PACKAGING:      | PK-171856-0001<br>TAPE AND REEL W/CAP |      |                 |          |
| CKTS            | MATERIAL NUMBER                       | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-4002                           |      |                 |          |
| 3               | 171856-4003                           |      |                 |          |
| 4               | 171856-4004                           |      |                 |          |
| 5               | 171856-4005                           |      |                 |          |
| 6               | 171856-4006                           |      |                 |          |
| 7               | 171856-4007                           |      |                 |          |
| 8               | 171856-4008                           |      |                 |          |
| 9               | 171856-4009                           |      |                 |          |
| 10              | 171856-4010                           |      |                 |          |
| 11              | 171856-4011                           |      |                 |          |
| 12              | 171856-4012                           |      |                 |          |

|                 |  |      |                 |          |
|-----------------|--|------|-----------------|----------|
| GROUP:          | 171856-5002/-5012                      |      |                 |          |
| PLATING:        | 208                                    |      |                 |          |
| PIN LENGTH: (L) | 14.22 / .560                           |      |                 |          |
| MATING: (M)     | 7.49 / .295                            |      |                 |          |
| DIM. G:         | 3.56 / .140                            |      |                 |          |
| PC TAIL: (P)    | 3.56 / .140                            |      |                 |          |
| DIM T:          | 3.43 / .135                            |      |                 |          |
| PACKAGING:      | 1718561000-PK TAPE<br>AND REEL W/O CAP |      |                 |          |
| CKTS            | MATERIAL NUMBER                        | CKTS | MATERIAL NUMBER | VOID CKT |
|                 |  |      |                 |          |
| 4               | 171856-5004                            |      |                 |          |
|                 |  |      |                 |          |
| 8               | 171856-5008                            |      |                 |          |
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| REV:<br><b>B1</b>                                    | <u>ECM INFORMATION:</u>                          | <u>TITLE:</u><br><b>KK RPC 100 HEADER ASSEMBLY<br/>FRICTION LOCK SOLID BODY</b> | <u>SHEET No.</u><br><b>- 4 -</b>  |                                       |
|  | ECM No.: <b>602687</b><br>DATE: <b>8/13/2018</b> |   |                                   |                                       |
| <u>DOCUMENT NUMBER:</u><br><b>SD - 171856 - 0001</b> |  | <u>CREATED / REVISED BY:</u><br><b>SS06</b>                                     | <u>CHECKED BY:</u><br><b>SS06</b> | <u>APPROVED BY:</u><br><b>ISHWARG</b> |

|                 |                      |      |                 |                 |
|-----------------|----------------------|------|-----------------|-----------------|
| GROUP:          | 171856-9999          |      |                 |                 |
| PLATING:        | 197                  |      |                 |                 |
| PIN LENGTH: (L) | 12.95 / .510         |      |                 |                 |
| MATING: (M)     | 7.44 / .293          |      |                 |                 |
| DIM. G:         | N/A                  |      |                 |                 |
| PC TAIL: (P)    | 2.34 / .092          |      |                 |                 |
| DIM T:          | OVERALL              |      |                 |                 |
| PACKAGING:      | PK-44743-001<br>TUBE |      |                 |                 |
| CKTS            | MATERIAL NUMBER      | CKTS | MATERIAL NUMBER | VOID CKT        |
|                 |                      | 10   | 171856-9999     | 2,3,5,6,<br>8,9 |
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|-----------------|------------------|------|-----------------|----------|
| GROUP:          | 171856-9998      |      |                 |          |
| PLATING:        | 197              |      |                 |          |
| PIN LENGTH: (L) | 12.19 / .480     |      |                 |          |
| MATING: (M)     | 7.42 / .292      |      |                 |          |
| DIM. G:         | N/A              |      |                 |          |
| PC TAIL: (P)    | 1.60 / .063      |      |                 |          |
| DIM T:          | OVERALL          |      |                 |          |
| PACKAGING:      | PK-6373-001 BULK |      |                 |          |
| CKTS            | MATERIAL NUMBER  | CKTS | MATERIAL NUMBER | VOID CKT |
| 2               | 171856-9998      |      |                 |          |
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|-----------------|-----------------|------|-----------------|----------|
| GROUP:          |                 |      |                 |          |
| PLATING:        |                 |      |                 |          |
| PIN LENGTH: (L) |                 |      |                 |          |
| MATING: (M)     |                 |      |                 |          |
| DIM. G:         |                 |      |                 |          |
| PC TAIL: (P)    |                 |      |                 |          |
| DIM T:          |                 |      |                 |          |
| PACKAGING:      |                 |      |                 |          |
| CKTS            | MATERIAL NUMBER | CKTS | MATERIAL NUMBER | VOID CKT |
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| REV:<br><b>B1</b>   | ECM INFORMATION:<br>ECM No.: <b>602687</b><br>DATE: <b>8/13/2018</b> | TITLE:<br><b>KK RPC 100 HEADER ASSEMBLY<br/>FRICTION LOCK SOLID BODY</b> | SHEET No.<br><b>- 5 -</b>  |
| DOCUMENT NUMBER:<br><b>SD - 171856 - 0001</b>                   |  | CREATED / REVISED BY:<br><b>SS06</b>                                     | CHECKED BY:<br><b>SS06</b> |
|   |  | APPROVED BY:<br><b>ISHWARG</b>   |                            |
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