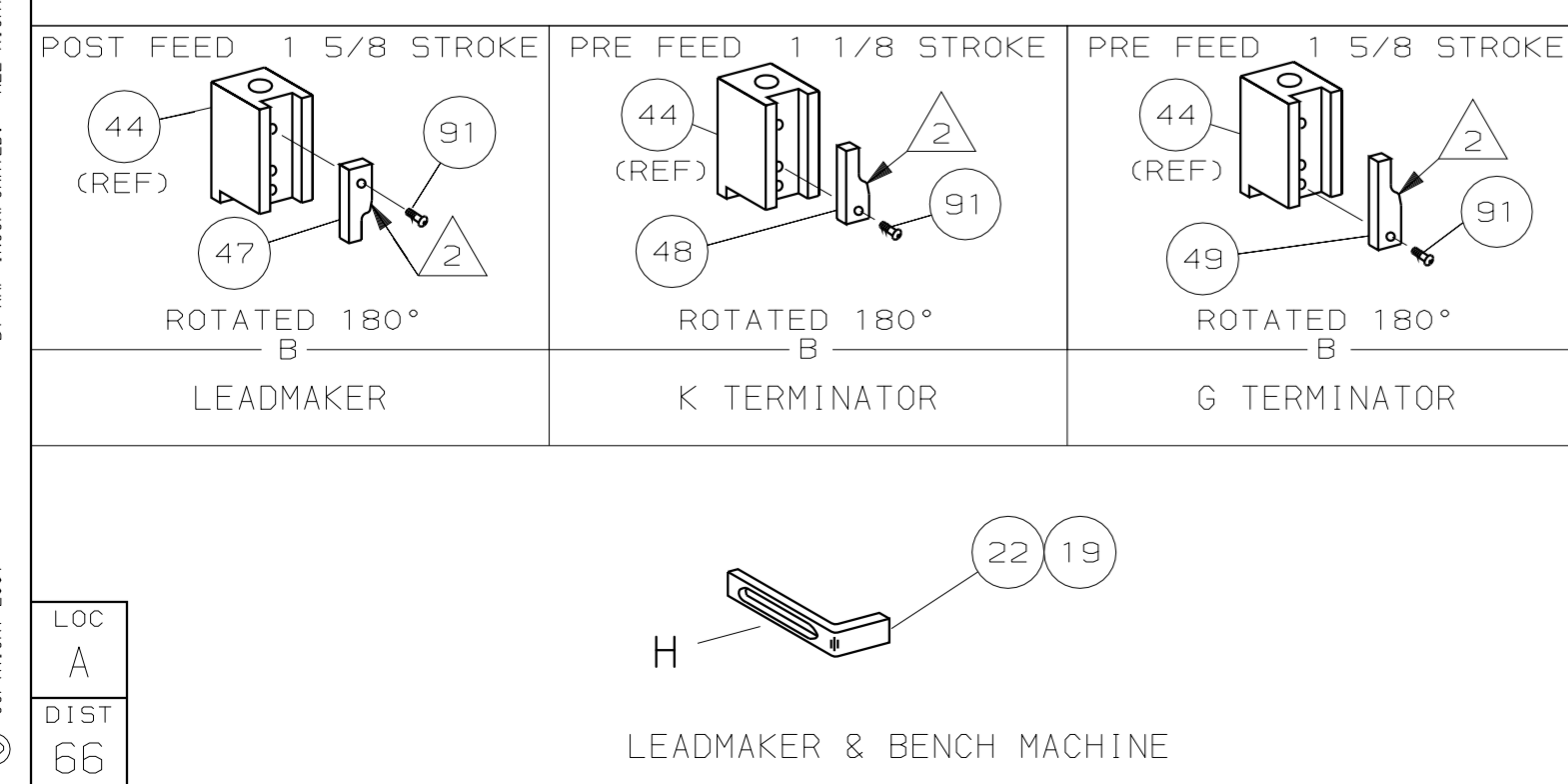
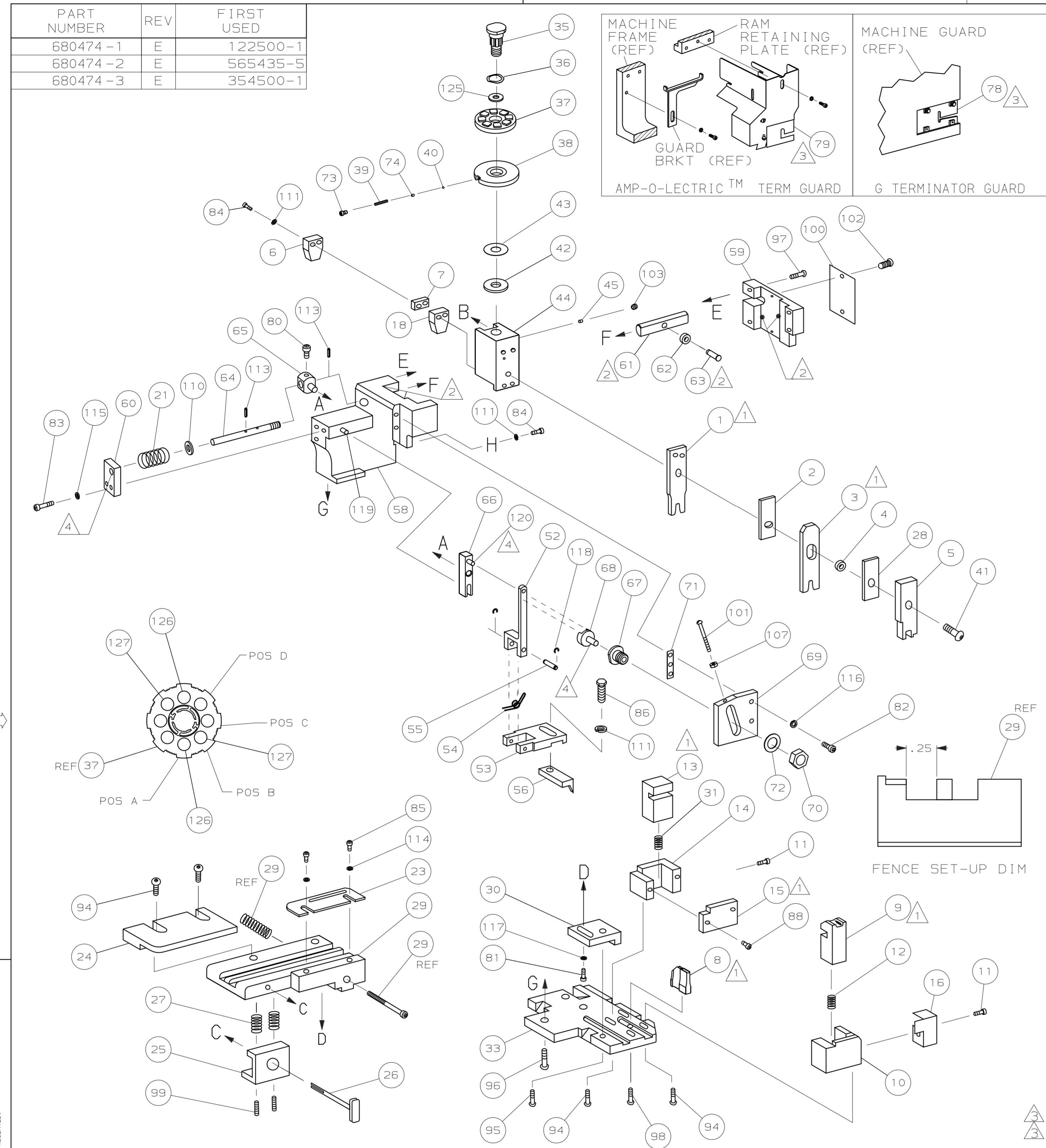


PART NUMBER	REV	FIRST USED
680474-1	E	122500-1
680474-2	E	565435-5
680474-3	E	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: AMPMODU		286588		CRIMPING DATA	
PAD LTR	CRIMP HEIGHT	WIRE SIZE			
A	.028 ±.002 [0.71 ±0.05mm]	24			
B	.025 ±.002 [0.64 ±0.05mm]	26 or 28			
C	NOT USED				
D	NOT USED				
CRIMP	SIZE	TYPE	RANGE		
WIRE	.055 [1.40mm]	F	28-24		
INSUL	.070 [1.78mm]	0	.045-.063		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.094-.109	NONE	.197	408-8040	458637-1	L1944

QTY	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
129							129
2	2	2	-	C	6-354779-4	PIN, WIRE DISC (.3310)B	127
2	2	2	-	C	5-354779-7	PIN, WIRE DISC (.3275)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
							121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25)HOUSING	119
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50)ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
							109
							108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32)FEED ADJ	107
							106
							105
							104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	5-21006-6	SCR, SET (10-32x.75)DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50)SG ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
							93
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM	91
							90
							89
2	2	2	-	A	1-21000-8	SCR, SHC (6-32x.25)R SHEAR PLATE	88
							87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE	85
3	3	3	-	A	2-21000-8	SCR, SHC (8-32x.63)STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38)SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
							70
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QTY	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
-1						LEADMAKER	
-2						BENCH MODEL K	
-3						BENCH MODEL G	
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
							56
1	1	1	-	B	458537-2	PAWL, FEED	55
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	54
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	53
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	52
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	51
							50
							49
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	48
-	-	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	47
-	-	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	46
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	45
1	1	1	-	A	690191-1	PLUG, NYLON	44
1	1	1	-	C	1-455673-6	RAM	43
1	1	1	-	A	690125-1	WASHER, LAMINATED	42
1	1	1	-	A	690124-1	WASHER, RAM	41
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	40
1	1	1	-	A	23241-6	BALL, STEEL	39
1	1	1	-	A	690170-1	SPRING, COMPRESSION	38
1	1	1	-	C	690142-1	DISC, INSULATION	37
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	36
1	1	1	-	A	22480-5	WASHER, SPRING	35
1	1	1	-	B	690212-1	POST, RAM	34
							33
REF	REF	REF	-	D	455675-1	PLATE, BASE	32
							31
1	1	1	-	A	3-22280-3	SPRING, SHEAR	30
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	29
1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY	28
1	1	1	-	C	1-455888-5	SPACER, FRONT SHEAR DEP	27
2	2	2	-	A	1-22284-0	SPRING, DRAG	26
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	25
1	1	1	-	B	240792-1	DRAG, TERMINAL	24
1	1	1	-	D	6-690504-4	GUIDE, STRIP (REAR)	23
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	22
-	-	-	-	B	690472-2	STRIPPER	21
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	20
							19
1	1	-	-	B	691353-1	STRIPPER	18
1	1	1	-	A	460801-5	HOLDDOWN, TERMINAL	17
							16
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	15
1	1	1	-	B	1-690691-1	PLATE, SHEAR (REAR)	14
1	1	1	-	B	690462-1	HOLDER, SHEAR (REAR)	13
1	1	1	-	C	690463-1	SHEAR, FLOAT (REAR)	12
1	1	1	-	A	3-22280-3	SPRING, SHEAR	11
2	2	2	-	B	690461-1	STOP, SHEAR	10
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	9
1	1	1	-	C	462006-1	SHEAR, FLOAT (FRONT)	8
1	1	1	-	C	904717-4	ANVIL	7
1	1	1	-	C	3-240641-6	SPACER, DEPRESSOR (REAR)	6
1	1	1	-	A	690468-2	DEPRESSOR, SHEAR (REAR)	5
1	1	1	-	C	2-455889-0	DEPRESSOR, SHEAR (FRONT)	