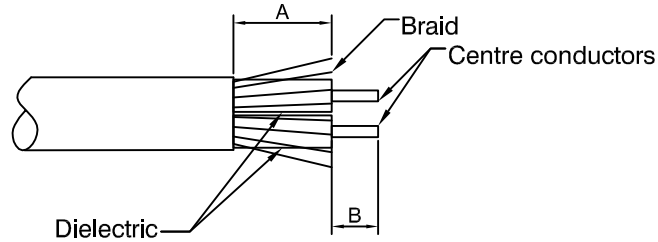


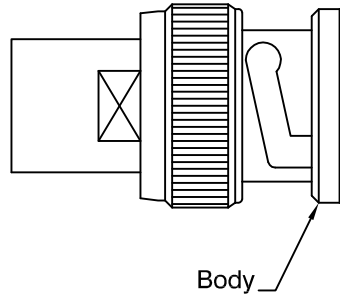
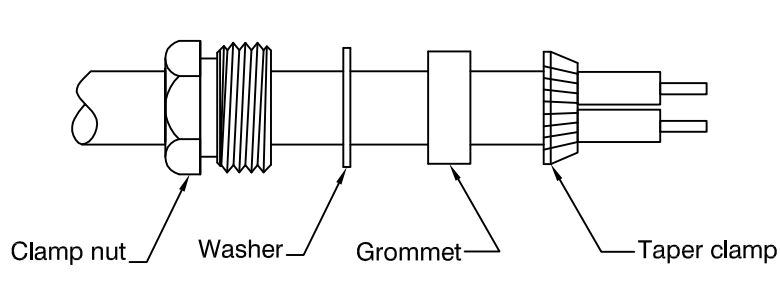
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductors or braid.

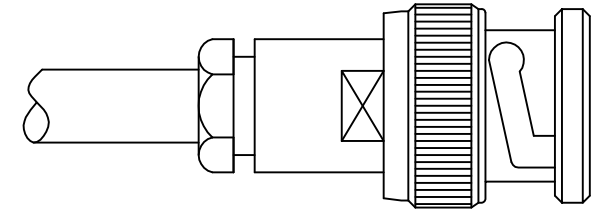
A = 3.5mm
B = 4.5mm



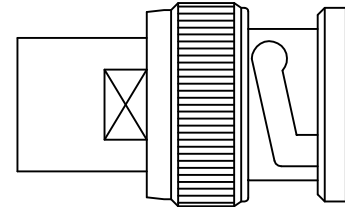
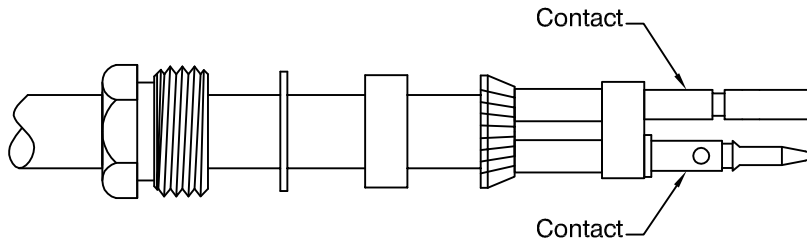
2) Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



3) Slide on the rear insulator. Solder both contacts onto the centre conductors.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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T: +44 (0) 1245 342060
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nelsen

APPROVED BY:

S Nash

DATE:

02 Aug 01

DESCRIPTION:

Stripping and Assembly
Instructions for Twin BNC
Clamp Plug

DRAWING NUMBER:

VAIB1206

PAGE: 1 OF 1