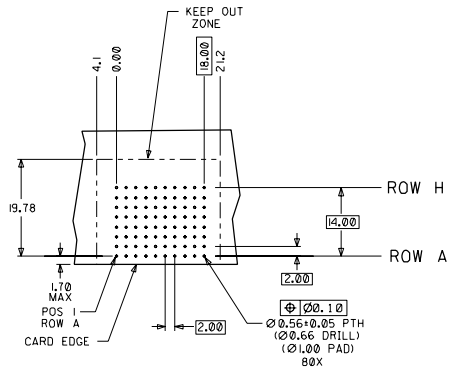
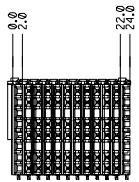
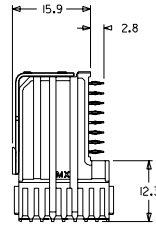
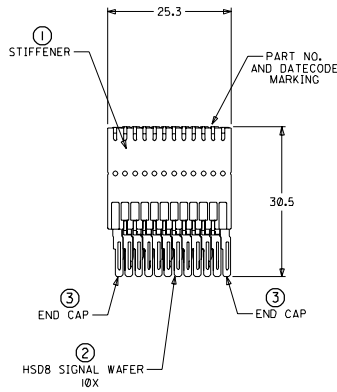


CUSTOMER: LIPTON



DAUGHTERCARD HOLE PATTERN  
(CONNECTOR SIDE)

NOTES: (UNLESS OTHERWISE SPECIFIED)

- MATERIALS: HOUSING - LIQUID CRYSTAL POLYMER (LCP), GLASS-FILLED, UL94V-0, BLACK.  
TERMINALS - HIGH PERFORMANCE COPPER ALLOY.  
STIFFENER - STAINLESS STEEL.
- FINISH: SELECTIVE GOLD (Au) IN CONTACT AREA, 0.00076mm MINIMUM THICKNESS; SELECTIVE TIN/LEAD (Sn/Pb) ON PCB TAILS, NICKEL (Ni) OVERALL.
- REFER TO MOLEX PRODUCT SPECIFICATION PS-74031-999 FOR PERFORMANCE SPECIFICATIONS.
- REFER TO MOLEX DOCUMENT SD-74681-002 FOR ADDITIONAL DETAIL ON THE HSD8 SIGNAL WAFER.
- PARTS ARE PACKAGED IN TUBES PER PK-70873-5041.

ITEM	PART NUMBER	DESCRIPTION	QTY
1	74046-0025	STIFFENER	1
2	74681-0001	HSD8 WAFER	10
3	74038-1001	END CAP	2

INITIAL RELEASE EC NO. UDT2002-0925 DRAWN: ATP 02/01/16 CHKD: LAURX 02/01/16 APPR: BIXLER 02/01/16	QUALITY SYMBOLS MAJOR = 0 CRITICAL = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		SCALE: 1:1	DESIGN UNITS: <input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH	DIMENSIONS: <input type="checkbox"/> mm <input type="checkbox"/> INCH		SHT	REV
		4 PLACES ±0. -- 2. --	3 PLACES ±0. -- 2. --	2 PLACES ±0. -- 2. --	1 PLACE ±0. -- 2. --	DRAWN BY & DATE ATP 02/01/16		THIRD ANGLE PROJECTION	
A	DESCRIPTION	ANGULAR: ± 2°		CHECKED BY & DATE LAURX 02/01/16		TITLE: 8 ROW HSD DAUGHTERCARD ASSEMBLY SALES DRAWING		MOLEX INCORPORATED	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		APPROVED BY & DATE BIXLER 02/01/16		CAD FILENAME: SD-74680-125		MATERIAL NO. 74680-0125	
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.		SHEET NO. 1 OF 1		SIZE D	