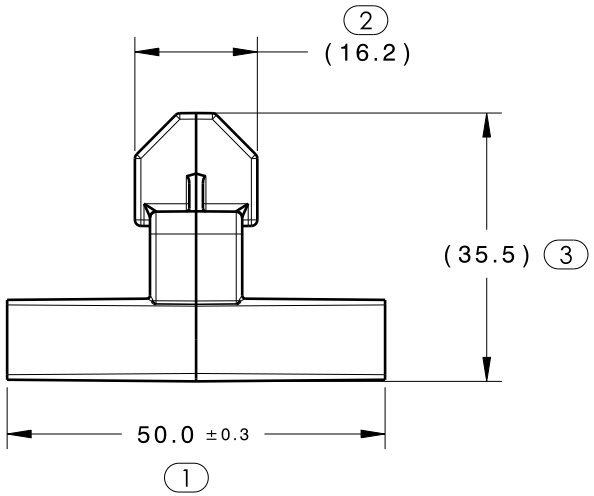
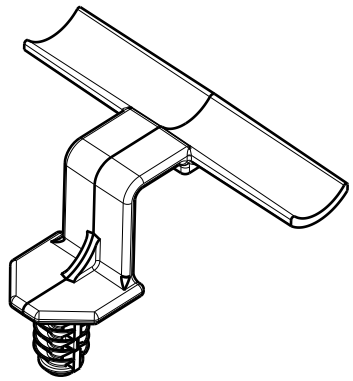
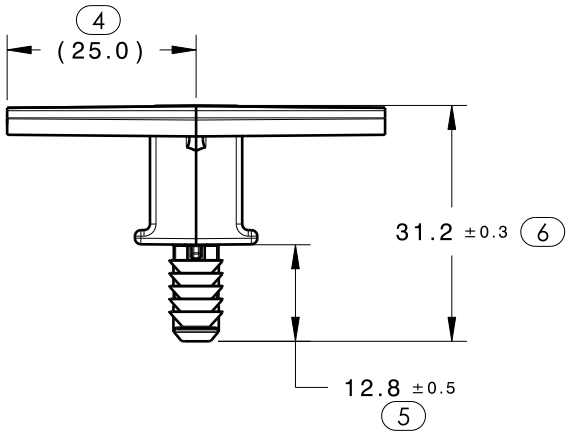
CATIA V5

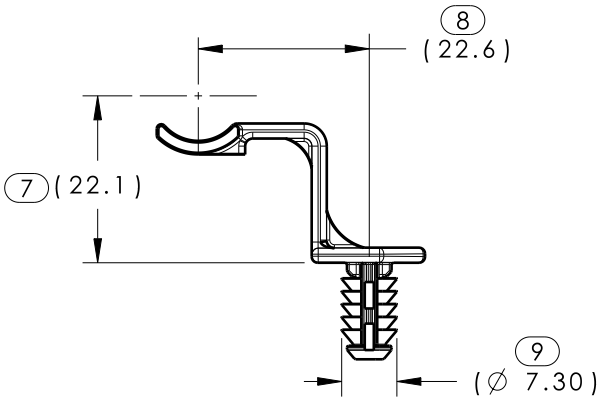
Revision Level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
01.1	Design Release	-	SEE ECN# 014305	NHK	02/14/18	EJH	02/14/18





ISOMETRIC VIEW





REFERENCE:
PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:
1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
3. SHEET METAL THICKNESS RANGE: 0.60mm - 4.7mm
4. APPLICABLE HOLE SIZE:
   A. 6.5mm ± 0.4
5. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%
6. MAX ALLOWABLE FLASH TO BE: 0.5mm
7. MAX ALLOWABLE MISMATCH TO BE: 0.1mm

01.1

Material: PA66HIRHS COLOR: BLACK	Units **millimeters** Tolerance defined on each dimension		Drawn EJH 03/15/17 Approved EJH 11/02/17	Article/Type-No SOC23SO18		Scale 1:1	
				Title: 6.5MM FIR TREE OFFSET TAPE CLIP		Project Number 17-1543	
				Drawing-No 17-1543-001-CSU	PRODUCTION : Phase	Format AH	Sheet 1/1

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