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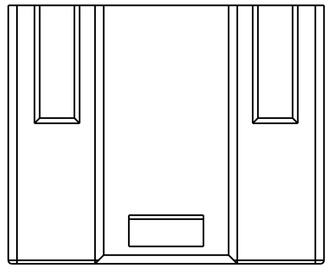
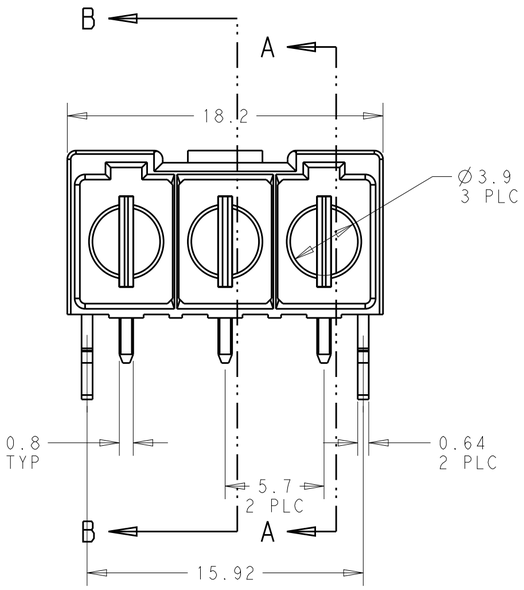
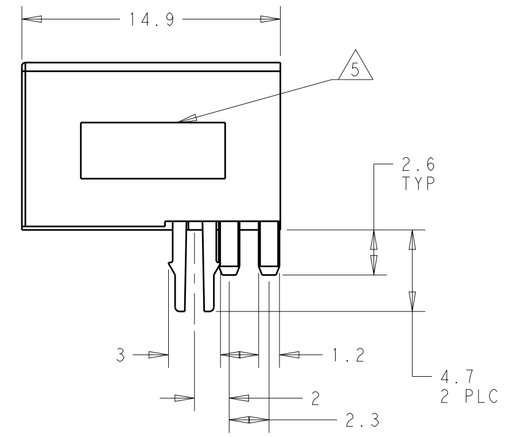
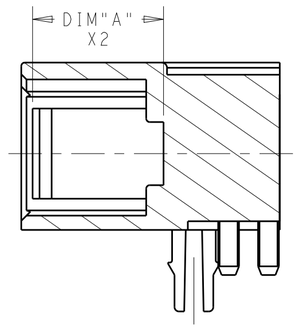
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	REV PER ECR-16-006138	28APR2016	OL	SZ
	B	REV PER ECO-16-014059	09JAN2017	WY	SZ
	B1	REV PER ECO-18-000140	04JAN2018	OL	SZ
	B2	REV PER ECO-19-000285	09JAN2019	OL	SZ

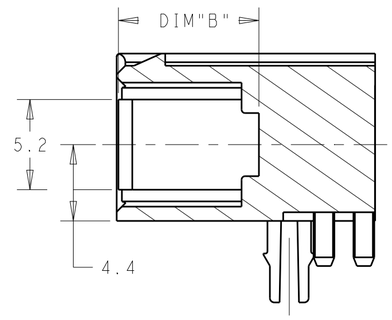








SECTION A-A
SIDE CONTACTS



SECTION B-B
MIDDLE CONTACT

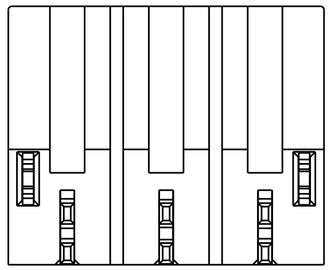
1. MATERIAL:
HOUSING: LCP BLACK, UL94V-0; CONTACT AND RETENTION CLIP: COPPER ALLOY

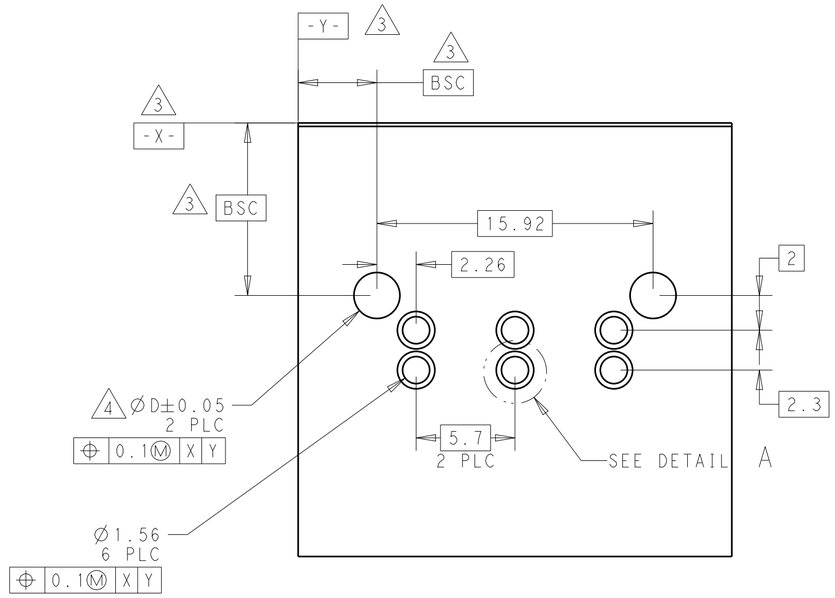
2. PLATING:
POWER CONTACT: 3UM SILVER OVER NICKEL PLATED;
RETENTION CLIP: TIN PLATED

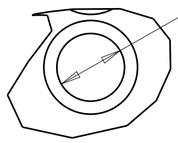
3. DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER

4. UNPLATED THROUGH HOLE; THE RECOMMENDED HOLE SIZE IS 2.75MM OR2.65MM.

5. "TE", PART NUMBER AND DATECODE TO BE MARKED IN AREA SHOWN







DETAIL A
SCALE 10:1

Ø1.56±0.05
FINISH HOLE SIZE
DRILL HOLE SIZE: 1.72+/-0.02
COPPER PLATE: 0.025 MIN. PER SURFACE
TIN PLATE: 0.008 MIN. PER SURFACE

6.6	6.6	NO	2204529-2
8.1	7.55	YES	2204529-1
DIM"B"	DIM"A"	PROBE PROOF	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±0.25
1 PLC ±0.1
2 PLC ±0.05
3 PLC ±-
4 PLC ±-
ANGLES ±-

MATERIAL: TBD -
FINISH: - -

DWN ORANDO LI 03APR2015
CHK ZHAO SUNY 03APR2015
APVD SUNY ZHAO 03APR2015
PRODUCT SPEC 108-128027
APPLICATION SPEC 114-128029
WEIGHT -

TE Connectivity

NAME ELCON Mini, 3-position header right-angle, solder type

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	-	C-2204529	-

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV B2