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Z Z D D D D D D D D D D D D D D D D D D				
	Keying Shown as example	LAYOUT SHOWN AS EX	AMPLE	
CHARACTERISTICS				
-Standard : Based on MIL-DTL-38999 Series III	Connector dimension Dim Nominal			
-Shell Material : Aluminium -Shell Plating : Nickel -Insulator : Thermoplastic -Contacts : Copper Alloy	ØS48 MaxZ31 MaxVV THREADM37x1-6g	SOURIAU shall not be liable for any due to a use of the Products whi the Specifications issued by either of (professional recommendati	ich does not comply with the Parties or by a third party	
-Seals & Grommet : Silicon Elastomer		Country		_
 -Contact Plating : Gold over copper Alloy 0.8µm minimum -Durability : 500 Mating cycles -Delivered without Souriau contacts 		FR PN: 8D525F	Not Listed	
-Temperature Range : -65°C to +200°C		A 06-10-2016 First Release		
-Salt Spray : 48 hours		ISS DATE Latest modification - by		MOD N°
Mass : 46.1 g ± 10%		Designed By: Date:	CUSTOMER DRAWING	
		TITLE Alumini	ium Plug 8D series	
BASIC SERIES: 8D 5 - 25 F 5 SHELL TYPE : Plug with RFI Shielding	37 P B L Delivered W/O Contacts	SCALE General linear NA ±	NPRDS / PROJECT 859	
CONTACT TYPE : Standard Crimp Contact	ORIENTATION : B	SOURIAU WWW.SOURIAU.C	OM This document is the property SOURIAU it must not be reproduced or	
SHELL SIZE : 25	CONTACT TYPE : PIN(500 Matings)		communicated without permiss	sion
I	CONTACT LAYOUT : 25-37	FORMAT SOURIAU	DRG N°	SHEET
PLATING : F = Nickel	CONTACT LATOUT . 23-37	A3 8D525F3		1/2

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4	Solution of the second	Contact Layout $ \begin{array}{c} & & & \\ & & &$					
	B +.185 (4.70) + C +.333 (8.46) + D +.441 (11.20) + E +.500 (12.70) + F +.500 (12.70) + G +.441 (11.20)	Y-axis (mm) Contact postion ID X-axis (mm) Y-axis (mm) 472 (11.99) W +242 (6.15) +236 (5.99) 472 (11.99) X +326 (8.28) +086 (2.18) -382 (9.70) Y +326 (8.28) -086 (2.18) -249 (6.32) Z +242 (6.15) -236 (5.99) -086 (2.18) a +086 (2.18) -320 (8.13) -086 (2.18) a +086 (2.18) -320 (8.13) -086 (2.18) c -026 (2.18) -320 (8.13) -249 (6.32) c -242 (6.15) -236 (5.99)					
ω	J +186 (4.72) K +000 (.00) L -186 (4.72) M -333 (8.46) N -441 (11.20) P -500 (12.70) R -500 (12.70) S -441 (11.20) T -333 (8.46) U -186 (4.72)	382 (9,70) d -326 (8.28) -0.96 (2.18) .472 (11.99) e -326 (8.28) +0.96 (2.18) .472 (11.99) f -326 (8.28) +0.96 (2.18) .472 (11.99) f -242 (6.15) +236 (5.99) .472 (11.99) g -0.96 (2.18) +320 (8.13) .382 (9.70) h +0.000 (00) +172 (4.37) .249 (6.32) k +154 (3.91) +0.96 (2.18) .086 (2.18) m +1.54 (3.91) +0.96 (2.18) .086 (2.18) n +0.000 (0.00) -172 (4.37) .249 (6.32) p -1.54 (3.91) -0.96 (2.18) .086 (2.18) n +0.000 (0.00) -172 (4.37) .342 (9.70) q -1.54 (3.91) +0.96 (2.18) .472 (11.99) r +0.000 (0.00) +0.000 (0.00) .320 (8.13)					
	 -					SOURIAU shall not be liable fo due to a use of the Product the Specifications issued by eith (professional recommen	ts w Ier c
0						PN: 8D52	
					A 06-10-20 ISS DATE Designed By:	116 First Release Latest modification - by Date:	
_ _					SCALE NA	Alur General line Tolerances ±	ear
					FORMAT		
				_	A3	SOURIA 8D525	
l	Н	G	F	E	D	С	

