

Materials

1. Shell, phosphor bronze, nickel plated
2. Pins, phosphor bronze, 5 μ" gold and tin plating
3. Insulator, Nylon, black

Electrical

Rated voltage: 30 Vdc
 Rated current: 2 A
 Dielectric strength: 1 min @ 500 Vac
 Insulation resistance: 100 MΩ @ 500 Vdc
 Contact resistance: 50 mΩ or less

Mechanical

Insertion force: 3.5 kgf maximum
 Withdrawal force: 0.7 kgf minimum
 Durability: 5000 cycle minimum life; less than 100 mΩ contact resistance, minimum 50 MΩ insulation resistance
 Terminal strength: 0.3 kgf in any direction for 15 seconds without damage or looseness

Soldering

Solderability: 75% minimum coverage when terminals dipped 2 mm in 255 ±5 °C solder bath for 3 ±0.5 seconds
 Solder bath durability: no deformation when immersed in 260 ±5 °C up to surface of the board for 10 seconds or less
 Solder iron durability: no deformation when exposed to 350 ±10 °C for 3 ±0.5 seconds

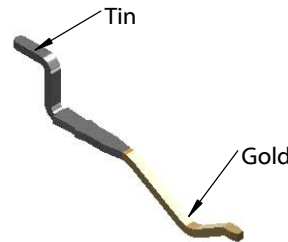
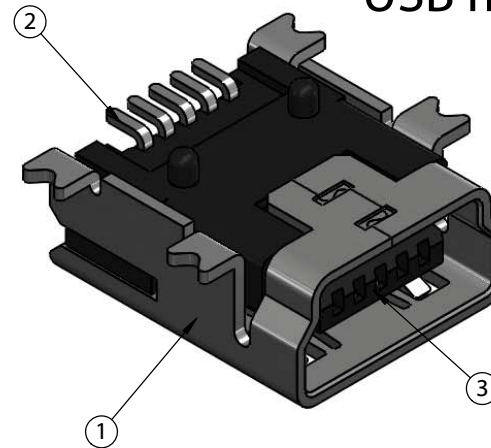
Environmental

Cold test: -40 ±3 °C for 48 hours without deformation
 Heat test: 85 ±2 °C for 48 hours without deformation
 Humidity test: 40 ±2 °C and humidity between 90 and 98 % for 48 hours without deformation

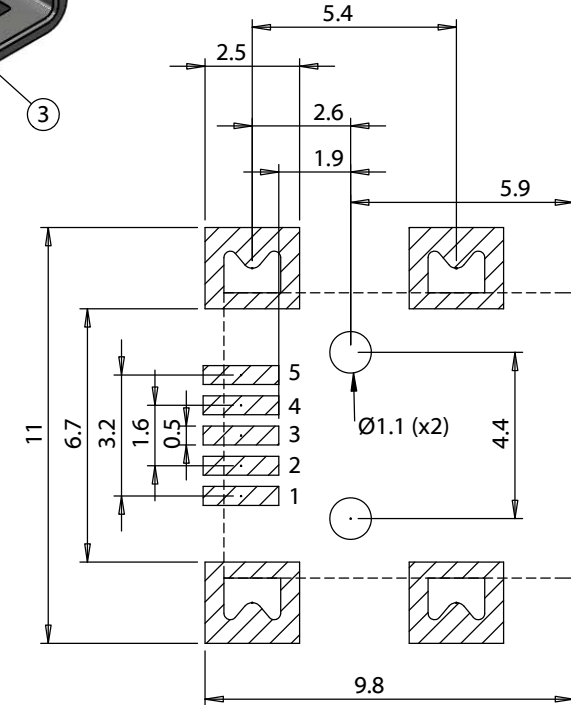
Operating range

-40 ~ 85 °C

USB mini B jack 90° SMT mount



Pin plating detail



Revision:	Date:	Description:	Prepared:	Notes:	<h1>TENSILITY</h1> <p>tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com</p>
A	09/28/2015	Initial release	Verified:	RoHS and REACH compliant	
A1	07/30/2018	Corrected operating temp range	Dimensions are in millimeters. Tolerances: X: ± 0.5 mm X.X: ± 0.3 mm X.XX: ± 0.05 mm	Function test: no open, no short circuit, no intermittent	Size: Part number: A 54-00021
				Description: Connector, USB mini B Jack, SMT mount, 90°, nickel shell, black insulator, reel	Scale: 5:1 Sheet 2 of 2