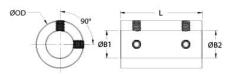




## SCX-32-32-SS

Ruland SCX-32-32-SS, 2" x 2" Rigid Coupling, 303 Stainless Steel, Set Screw Style, 3 3/8" OD, 4 7/8" Length





## Description

Ruland SCX-32-32-SS is a set screw rigid coupling with 2.0000" x 2.0000" bores, 3 3/8" OD, and 4 7/8" length. It has precision honed bores to ensure they are collinear and do not introduce misalignment or vibration into the system making it suitable for high precision servo appliactions as well as shaft to shaft connections. Forged screws test beyond ANSI standards to ensure maximum holding power. Tightly controlled bore tolerance of +.002"/+.0005" is maintained. SCX-32-32-SS is made from 303 stainless steel with hardware of like material for consistent corrosion resistance. It is machined from solid bar stock that is sourced exclusively from North American mills and is RoHS3 and REACH compliant. SCX-32-32-SS is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

## **Product Specifications**

Prop 65	<b>WARNING</b> This product can expose you to the chemical Nickel (metallic), known to the State of California to cause cancer. For more information go to <u>www.P65Warnings.ca.gov</u> .		
Note 1	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
UNSPC	31163009		
UPC	634529118955	Tariff Code	8483.60.8000
Country of Origin	USA	Weight (Ibs)	8.142700
Finish Specification	Bright, No Plating	Manufacturer	Ruland Manufacturing
Material Specification	Type 303 Austenitic, Non-Magnetic Bar	Temperature	-40°F to 350°F (-40°C to 176°C)
Precision Honed Bores?	Yes	Zero-Backlash?	Yes
Maximum Speed	4,000 RPM	Full Bearing Support Required?	No
Rated Torque	Rating Coming Soon	Moment of Inertia	15.6452 lb-in <sup>2</sup>
Seating Torque	500 lb-in	Number of Screws	4 ea
Hex Wrench Size	1/4 in	Screw Finish	Bright
Forged Set Screw	1/2-13	Screw Material	18-8 300 Series Stainless Steel
Length (L)	4 7/8 in	Recommended Shaft Tolerance	+0.0000 in / -0.0005 in
Outer Diameter (OD)	3 3/8 in	Bore Tolerance	+0.0020 in / +0.0005 in
B1 Max Shaft Penetration	2.437 in	B2 Max Shaft Penetration	2.437 in
Bore (B1)	2.0000 in	Small Bore (B2)	2.0000 in

Installation Instructions

- 1. Align the SCX-32-32-SS set screw rigid coupling on the two shafts to be connected. There should be no misalignment.
- Tighten the set screws in two stages, starting with the inside set screws. Using a 1/4 in torque wrench, tighten the inside set screws to 250 lb-in which is half the recommended seating torque. Repeat for the outside set screws, again tightening to half of the recommended seating torque.
- 3. Tighten the screws to the full recommended seating torque of 500 lb-in following the same pattern, starting with the inside set screws first.