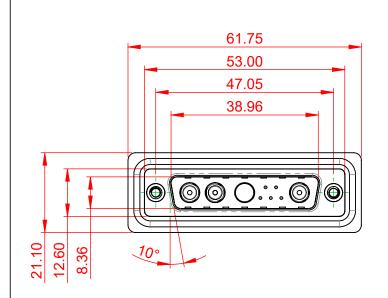
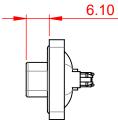


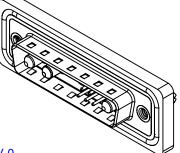
THIS IS A C.A.D. GENERATED DRAWING DO NOT MAKE MANUAL REVISIONS TO MASTER.



ISSUE NUMBER ORIGINAL (1)







NOTES:

MATERIAL:

HOUSING: THERMOPLASTIC POLYESTER, UL94V-0 SHELL: STEEL, NICKEL PLATED CONTACT: COPPER ALLOY, GOLD FLASH PLATING

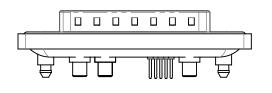
OPERATING TEMPERATURE:

-55°C ~ 125°C

POWER CONTACT CURRENT RATING: 20A POWER CONTACT SIGNAL CONTACT CURRENT RATING: 5A PER CONTACT SIGNAL CONTACT RESISTANCE: $10m\Omega$ MAX. **INSULATOR RESISTANCE:** 5000MΩ min. DIELECTRIC WITHSTANDING VOLTAGE:

1000V AC rms

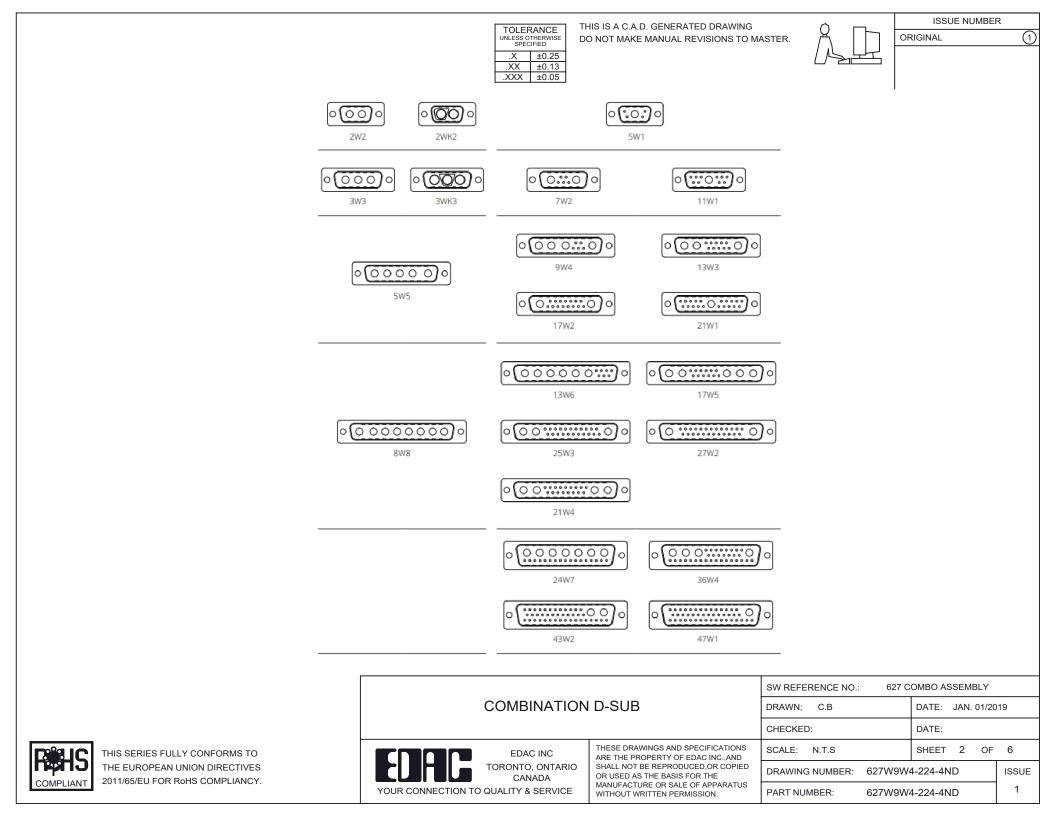
				SW REFERENCE NO.: 627 COMBO ASSEMBLY				
C				C.B	DATE: JAN. 0	1/201	19	
			CHECKED:		DATE:			
EDAC INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.	SCALE:	(IN C.A.D. 1:1)	SHEET 1	OF	4		
		DRAWING NUMBER: 627W9W4		4-224-4ND		ISSUE		
		PART NUM	1BER: 627W9W4	4-224-4ND		1		





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ISSUE NUMBER THIS IS A C.A.D. GENERATED DRAWING TOLERANCE UNLESS OTHERWISE SPECIFIED DO NOT MAKE MANUAL REVISIONS TO MASTER. .X ±0.25 .XX ±0.13 .XXX ±0.05





3W3 / 3WK3

5W1 Male/Female

7W2 Male/Female





 $\overline{(1)}$

21W4 Male/Female



27W2 Male/Female



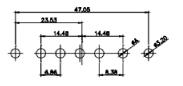
21W1 Male/Female

16.6

	SW REFERENCE NO.: 627 COMBO ASSEMBLY				
COMBINATION	DRAWN: C.B	DATE: JAN. 01/20	19		
		CHECKED:	DATE:		
EDAG INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.	SCALE: N.T.S	SHEET 3 OF	4	
		DRAWING NUMBER: 627W9W	4-224-4ND	ISSUE	
		PART NUMBER: 627W9W	4-224-4ND	1	

5W5 Male

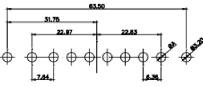
5W5 Female

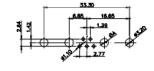


47.05

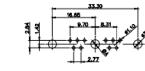
23.53

8W8 Male

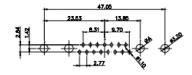




11W1 Male/Female



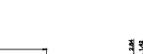
17W2 Male/Female



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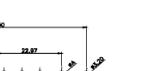


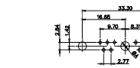






22.83





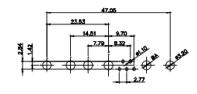
TOLERANCE UNLESS OTHERWISE SPECIFIED DAWING DO NOT MAKE MANUAL REVISIONS TO MASTER.







25W3 Male

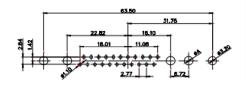






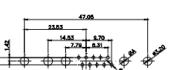


36W4 Female



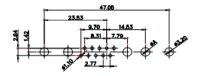
13W3 Male

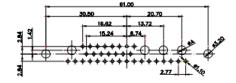
3



36W4 Male



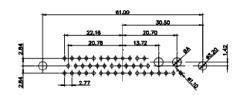




13W6 Male



43W2 Male



13W6 Female

17W5 Female

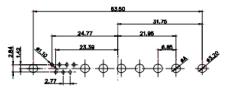
 .X
 ±0.25

 .XX
 ±0.13

 .XXX
 ±0.05

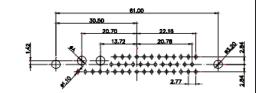
9W4 Female

13W3 Female



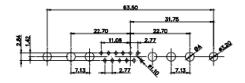
43W2 Female

47W1 Female



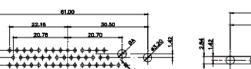
17W5 Male

COMPLIANT

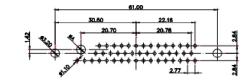


47W1 Male

2.77







		SW REFERENCE NO.: 627 COMBO ASSEMBLY			
	COMBINATION	DRAWN: C.B	DATE: JAN. 01/2019		
			CHECKED:	DATE:	
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	TORONTO, ONTARIO CANADA		DRAWING NUMBER: 627W9W	4-224-4ND	ISSUE
	YOUR CONNECTION TO QUALITY & SERVICE		PART NUMBER: 627W9W4-224-4ND		1