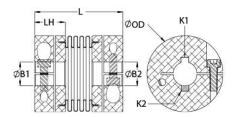




## BCK16-6-4-A

Ruland BCK16-6-4-A, 3/8" x 1/4" Bellows Coupling, Aluminum, Clamp Style With Keyway, 1.000" OD, 1.345" Length





## **Description**

Ruland BCK16-6-4-A is a clamp bellows coupling with 0.3750" x 0.2500" bores, 1.000" OD, 1.345" length and 3/32" keyway on the 3/8" bore and no keyway on the 1/4" bore. It is zero-backlash and has a balanced design for reduced vibration at high speeds. BCK16-6-4-A is comprised of two anodized aluminum hubs and a stainless steel bellows. The bellows are able to flex while remaining rigid under torsional loads allowing for all types of misalignment to be accommodated. This bellows coupling is lightweight and has low inertia making it suitable for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland BCK16-6-4-A has four convolutions allowing for high torsional rigidity and making it an excellent fit for precise positioning stepper servo applications as well as encoders. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. BCK16-6-4-A is carefully manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

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Bore (B1)	0.3750 in	Small Bore (B2)	0.2500 in						
Keyway (K1)	3/32 in	Keyway (K2)	NK						
B1 Max Shaft Penetration	0.626 in	B2 Max Shaft Penetration	0.626 in						
Outer Diameter (OD)	1.000 in	Bore Tolerance	+0.001 in / -0.000 in						
Length (L)	1.345 in	Length Tolerance	+/- 0.030 in						
Hub Width (LH)	0.467 in	Recommended Shaft Tolerance	+0.0000 in / -0.0005 in						
Forged Clamp Screw	M3	Screw Material	Alloy Steel						
Hex Wrench Size	2.5 mm	Screw Finish	Black Oxide						
Seating Torque	2.1 Nm	Number of Screws	2 ea						
Dynamic Torque Reversing	15 lb-in	Angular Misalignment	1.5°						
<b>Dynamic Torque Non-Reversing</b>	30 lb-in	Parallel Misalignment	0.004 in						
Static Torque	60 lb-in	Axial Motion	0.012 in						
Torsional Stiffness	244 lb-in/Deg	Moment of Inertia	0.0069 lb-in <sup>2</sup>						
Maximum Speed	10,000 RPM	Full Bearing Support Required?	Yes						
Zero-Backlash?	Yes	Balanced Design	Yes						
Torque Wrench	TW:BT-1R-1/4-18.3	Recommended Hex Key	Metric Hex Keys						
Material Specification	Hubs: 2024-T351 Aluminum Bar Bellows: Type 321 Stainless Steel	Temperature	-40°F to 200°F (-40°C to 93°C)						
Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize	Bellows Attachment Method	Ероху						
Manufacturer	Ruland Manufacturing	Country of Origin	USA						
Weight (lbs)	0.072900	UPC	634529164341						
Tariff Code	8483.60.8000	UNSPC	31163018						
Note 1	Stainless steel hubs are available u	pon request.							
Note 2	Torque ratings are at maximum misalignment.								
Note 3									
Note 4	Torque ratings for the couplings are based on the physical limitations/failure point of the metal bellows. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the metal bellows. Please consult technical support for more assistance.								
Prop 65	▲WARNING This product can exp	pose you to chemicals including Ethy	lene Thiourea and Nickel (metallic), Ethylene Thiourea, known to the State						

## Installation Instructions

- 1. Align the bores of the BCK16-6-4-A bellows coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment*: 1.5°, *Parallel Misalignment*: 0.004 in, *Axial Motion*: 0.012 in)
- 2. Fully tighten the M3 screw on the first hub to the recommended seating torque of 2.1 Nm using a 2.5 mm hex torque wrench.
- 3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
- 4. Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
- 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 0.626 in.