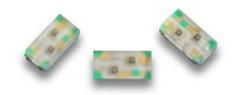


APHB1608OBDSURKC

1.6 x 0.8 x 0.5 mm Bi-Color Surface Mount LED



DESCRIPTIONS

- The Blue source color devices are made with InGaN Light Emitting Diode
- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- Electrostatic discharge and power surge could damage the LEDs
- . It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- · All devices, equipments and machineries must be electrically grounded

FEATURES

- 1.6 x 0.8 mm SMD LED, 0.5 mm thickness
- · Compatible with reflow soldering
- Available in various color combination
- Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- · Tinned pads for improved solderability
- RoHS compliant

APPLICATIONS

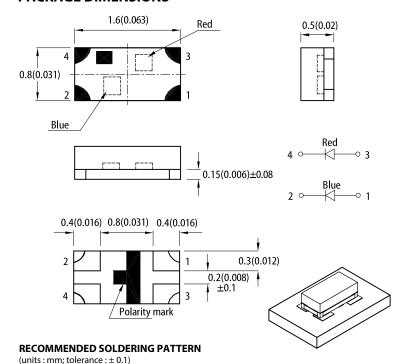
- Backlight
- · Status indicator
- · Home and smart appliances
- · Wearable and portable devices
- · Healthcare applications

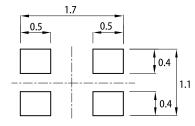
ATTENTION

Observe precautions for handling electrostatic discharge sensitive devices



PACKAGE DIMENSIONS





- 1. All dimensions are in millimeters (inches).
 2. Tolerance is ±0.15(0.006") unless otherw
- 1. Air dimensions are in minimized s (includes).
 2. Tolerance is ±0.15(0.006") unless otherwise noted.
 3. The specifications, characteristics and technical data described in the datasheet are subject to change.
- 4. The device has a single mounting surface. The device must be mounted according to the specifications

SELECTION GUIDE

Part Number	Emitting Color (Material)	Lens Type	Iv (mcd) @ 20mA [2]		Viewing Angle [1]	
			Min.	Тур.	201/2	
	■ Blue (InGaN)	Water Class	40	70		
			*40	*70	400°	
APHB1608QBDSURKC	Library Dead (AlOcalesD)	- Water Clear	120	250	130°	
	■ Hyper Red (AlGaInP)		*40	*90		

1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value
2. Luminous intensity / luminous flux: +/-15%.

* Luminous intensity value is transphle to CIE127, 2007 standards.

Luminous intensity value is traceable to CIE127-2007 standards.



ELECTRICAL / OPTICAL CHARACTERISTICS at T_A=25°C

Parameter	Symbol	Freitting Color	Value		11
Farameter		Emitting Color	Тур.	Max.	Unit
Wavelength at Peak Emission I _F = 20mA	λ_{peak}	Blue Hyper Red	460 645	-	nm
Dominant Wavelength I _F = 20mA	λ _{dom} ^[1]	Blue Hyper Red	465 630	-	nm
Spectral Bandwidth at 50% Φ REL MAX I _F = 20mA	Δλ	Blue Hyper Red	25 28	-	nm
Capacitance	С	Blue Hyper Red	100 35	-	pF
Forward Voltage I _F = 20mA	V _F ^[2]	Blue Hyper Red	3.3 1.95	4.0 2.5	V
Reverse Current (V _R = 5V)	I _R	Blue Hyper Red	-	50 10	μΑ
Temperature Coefficient of λ_{peak} I_F = 20mA, -10°C $\leq T \leq 85^{\circ}C$	TC_{\lambdapeak}	Blue Hyper Red	0.04 0.14	-	nm/°C
Temperature Coefficient of λ_{dom} I_F = 20mA, -10°C $\leq T \leq 85^{\circ}C$	TC _{λdom}	Blue Hyper Red	0.03 0.05	-	nm/°C
Temperature Coefficient of V_F I_F = 20mA, -10°C \leq T \leq 85°C	TC _v	Blue Hyper Red	-3.0 -1.9	-	mV/°C

Notes:

The dominant wavelength (λd) above is the setup value of the sorting machine. (Tolerance λd:±1nm.)
 Forward voltage: ±0.1V.
 Wavelength value is traceable to CIE127-2007 standards.
 Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

ABSOLUTE MAXIMUM RATINGS at T₄=25°C

Downwood ou	0	Va	1114	
Parameter	Symbol	Blue	Hyper Red	Unit
Power Dissipation	P _D	120	75	mW
Reverse Voltage	V _R	5 5		V
Junction Temperature	T _j	115	115 115	
Operating Temperature	T _{op}	-40 to	°C	
Storage Temperature	T _{stg}	-40 to +85		°C
DC Forward Current	I _F	30 30		mA
Peak Forward Current	I _{FM} ^[1]	150 185		mA
Electrostatic Discharge Threshold (HBM)	-	250	3000	V
Thermal Resistance (Junction / Ambient)	R _{th JA} ^[2]	450	555	°C/W
Thermal Resistance (Junction / Solder point)	R _{th JS} [2]	330	475	°C/W

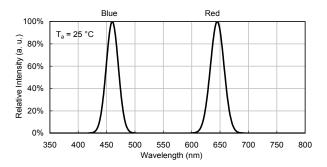
Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. R_{m,Js}, Results from mounting on PC board FR4 (pad size≥ 16 mm² per pad).
3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.



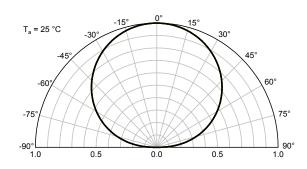


TECHNICAL DATA

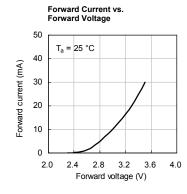
RELATIVE INTENSITY vs. WAVELENGTH

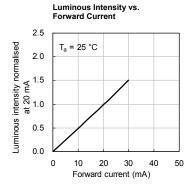


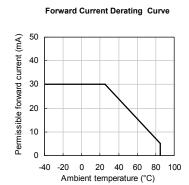
SPATIAL DISTRIBUTION

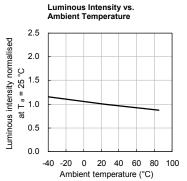


BLUE

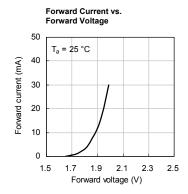


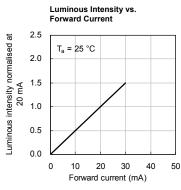


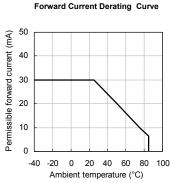


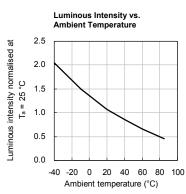


HYPER RED







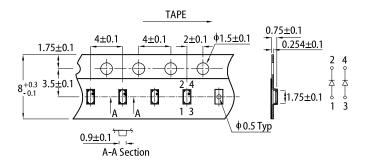




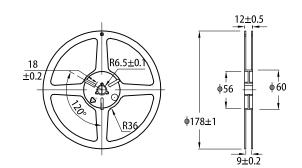
REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS

300 above 255°C (°C) 260°C max. 30s max. 10s max. 250 3°C/s max 6°C/s max. 200 150 pre-heating 100 150~200°C above 217°C 60~120s 50 _25°C 50 100 150 200 250 300 (sec) Time

TAPE SPECIFICATIONS (units:mm)



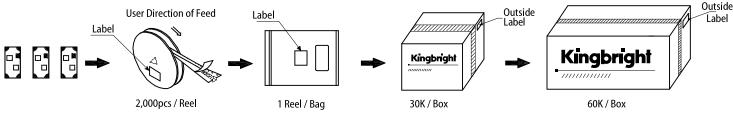
REEL DIMENSION (units:mm)

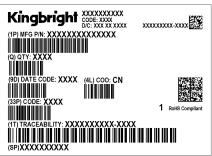


Notes:

- Don't cause stress to the LEDs while it is exposed to high temperature.
 The maximum number of reflow soldering passes is 2 times.
- 3. Reflow soldering is recommended. Other soldering methods are not recommended as they might

PACKING & LABEL SPECIFICATIONS





PRECAUTIONARY NOTES

- The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If
- customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.

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