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Keying Shown as example

## CHARACTERISTICS

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-Mass

BASIC SERIES:

SHELL SIZE : 25

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SHELL TYPE : Square Flange Receptacle

CONTACT TYPE : Standard Crimp Contact

PLATING : W = Olive drab Cadmium

-Standard : Based on MIL-DTL-38999 Series III

ł	-Shell Material	: Aluminium				
	-Shell Plating	: Olive drab Cadmium				
	-Insulator	: Thermoplastic				
	-Contacts	: Copper Alloy				
	-Seals & Grommet	: Silicon Elastomer				
	-Contact Plating	: Gold over copper Alloy $0.8 \mu m$ minimum				
	-Durability	: 500 Mating cycles				
	-Delivered with Souriau contacts and Accessories					
	-Temperature Range	: -65°C to +175°C				
	-Salt Spray	: 500 hours				

: 82.11 g ± 10%

8D 0

G

25

W

04

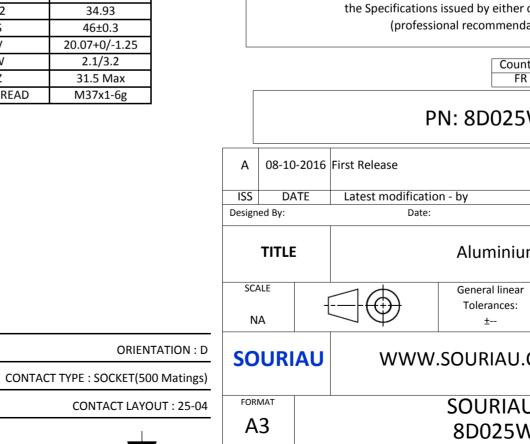
S

F

D

Connector dimension			
Dim	Nominal		
Р	3.91±0.2		
PP	6.15±0.2		
R1	38.1		
R2	34.93		
S	46±0.3		
V	20.07+0/-1.25		
W	2.1/3.2		
Z	31.5 Max		
VV THREAD	M37x1-6g		

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LAYOUT SHOWN AS EXAMPLE						
SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.) Country Jurisdiction & Control List FR Not Listed						
PN: 8D025W04SD						
rst Release						
Latest modificatio	n - by		CUSTO	OMER DRAWING	MOD N°	
Aluminium Receptacle 8D series						
$\exists \bigoplus$	General linear Tolerances: ±		NPF	RDS / PROJECT 859		1
WWW.SOURIAU.COM This document is the property of SOURIAU   it must not be reproduced or communicated without permission						
SOURIAU DRG N°   SHEET     8D025W04SD-C   1/2					SHEET 1/2	
С		B		A		I

		۵	н <b>т</b>	m	D	0
		Contact Layout				Panel Cutout
4	40 				Ā	SQUARE FLANGE RECEPTACLE (TYPE 0) REAR MOUNTING
	B   +203 (5.16)   -     C   +324 (8.23)   -     D   +424 (10.77)   -     E   +493 (12.52)   -     F   +531 (13.49)   -     G   +531 (12.52)   -     J   +424 (10.77)   -     K   +324 (8.23)   -	Contacts (Insert arrangement 25-4)     n   Contact position ID   Location     Y-axis (mm)   Contact position ID   Y-axis (mm)   Y-axis (mm)     531 (13.49)   f   +.412 (10.46)   +.000 (0.00)     +.495 (10.80)   h   +.311 (7.90)  251 (6.38)     +.226 (6.28)   k   +.212 (5.38)  344 (8.74)    205 (5.21)   m   +.086 (2.18)  397 (10.08)     .098 (1.75)   p  212 (5.38)  344 (8.74)     .026 (6.21)   m  086 (2.18)  397 (10.08)     .098 (1.75)   p  212 (5.38)  344 (8.74)     .026 (6.21)   q  317 (19.08)  132 (3.35)     .326 (8.28)   r  377 (9.58)  132 (3.35)     .326 (8.28)   r  377 (9.58)  132 (3.35)     .425 (10.80)   s  412 (10.46)   +.000 (0.00)			۲ ۲	
သ	M   +.069 (1.75)     N  069 (1.75)     P  203 (5.16)     R  324 (8.23)     S  424 (10.77)     T  493 (12.52)     U  531 (13.49)     V  531 (13.49)	-531 (13.49)   u   -311 (7.90)   +251 (6.38)     -531 (13.49)   v   -212 (5.38)   +344 (8.74)     -485 (12.57)   w   -086 (2.18)   +397 (10.08)     -425 (10.80)   x   +069 (1.75)   +263 (6.68)     -326 (8.28)   y   +172 (4.37)   +149 (3.78)     -205 (5.21)   z   +258 (6.55)   +000 (0.00)     -669 (1.75)   AA   +172 (4.37)   -149 (3.78)     -069 (1.75)   B   +069 (1.75)   -263 (6.68)     +205 (5.21)   CC   -069 (1.75)   -263 (6.68)     Contacts   Contacts   (inset arrangement 25-4)				Dim ØA ØAA R1 ØT
	$\begin{array}{ccc} Y & -324 (\theta  23) \\ Z & -203 (5.16) \\ a &069 (1.75) \\ b & +.086 (2.18) \\ c & +.212 (5.38) \\ d & +.311 (7.90) \end{array}$	Dr.   Contact position ID   Location     Y-axis (mm)   Y-axis (mm)   Y-axis (mm)   Y-axis (mm)     +326 (828)   DD   -172 (4.37)   -149 (3.78)     +425 (10.80)   EE   -258 (6.55)   +000 (0.00)     +435 (12.57)   FF   -172 (4.37)   +149 (3.78)     +531 (13.49)   GG   -069 (1.75)   +283 (6.68)     +397 (10.08)   HH   +000 (0.00)   +132 (3.35)     +344 (8.74)   JJ   +086 (2.18)   +000 (0.00)     +251 (6.33)   KK   +000 (0.00)   -132 (3.35)     +132 (3.35)   LL   -086 (2.18)   +000 (0.00)				
	Shell sizeArrangement no.Numb contr25-4848	acts contacts rating location				SOURIAU shall not be liable for any due to a use of the Products whi the Specifications issued by either of (professional recommendati
2						PN: 8D025W
					A 08-10-20 ISS DATE Designed By:	016 First Release
					TITLE	Aluminium
<u> </u>					SCALE NA	General linear Tolerances: ±
					FORMAT	
		T	I	7	A3	SOURIAU 8D025W0
	Н	G	F	I E	D	C

