



# High Gel Re-enterable Encapsulant 8882

## Data Sheet

### Description

3M™ High Gel Re-enterable Encapsulant 8882 is a two-part nonurethane encapsulating compound. High Gel aggressively adheres to filled cable and is compatible with common plastics used in telephone splice connectors. Unlike other encapsulants,

High Gel is not formulated with potentially allergenic isocyanates. The encapsulant permits easy cable splice re-entry for future changes and maintenance. The High Gel Re-enterable Encapsulant 8882 is one of a system of products available from 3M.

### Properties

Property	Test Method	Typical Value
Isocyanate Content	Non applicable	Not Isocyanate based
Tensile Strength	ASTM D412	11 psi at 75°F (126 kN/m <sup>2</sup> at 24°C)
Elongation	ASTM D412 at 75°F (24°C)	300%
Tear Strength	ASTM D624 15 in./min.	1.6 lb./in. at 75°F (595 N/m at 24°C)
Coated Conductor Pull-out Flexgel	Telcordia TA-TSY-000354 Par. 6.15	9.2 lb. (77.8N)/pair 22 AWG (0.65 mm)
Filling Compound Compatibility -Flexgel®	Telcordia TA-TSY-000354 Par 6.17	2.1% gain at 70°F (21°C) 4.0% gain at 150°F (66°C)
Polycarbonate Compatibility	TA-TSY-000354 Par. 6.7	No stress cracking or physical property changes observed in samples
Gel Time	3M test method (Sunshine Gel Meter)	105 min. at 40°F (4°C) 62 min. at 75°F (24°C) 34 min. at 110°F (43°C)
Hydrolytic Stability	Telcordia TA-TSY-000354 Par. 6.01	3% gain
Peak Exotherm	Telcordia TA-TSY-000354 Par. 6.02	6°F rise from 75°F (3°C rise from 24°C)
Water Absorption	ASTM D570	0.2% gain
Dry Heat Aging	Telcordia TA-TSY-000354 Par. 6.03	<2.0% loss
Color		Amber, transparent
Odor		Essentially odorless
Shelf Life	Telcordia TA-TSY-000354 Par. 6.10	No changes in gel time and physical properties after 14 days at 140°F(60°C)
Volumetric Expansion	Telcordia TA-TSY-000354 Par. 6.05	0% observed

## Properties *(continued)*

Property	Test Method	Typical Value
Viscosity Part A & Part B Mixed	3M test method (Brookfield Viscometer)	670 cps at 75°F (24°C) (4 minutes) 2150 cps at 40°F (4°C) (4 minutes)
Water Sensitivity	Telcordia TA-TSY-00354 Par. 6.07	<1.0% observed
Bond to Materials	Telcordia TA-TSY-00354 Par. 6.12	Good adhesion
Phase Stability	Telcordia TA-TSY-00354 Par. 6.14	Clear with no striations
Compatibility with Trilene, 4442, Caschem 165	Telcordia TA-TSY-00354 Par. 6.09	Complete bonding, no observed adverse effects
Copper Corrosion	Western Electric MS 17000, Section 1139 TA-TSY-000354 Par. 5.2.1	Non-corrosive

## Ordering Information

Product	Number Packing	Shipping Unit
8882	500C (521 ml)	10 kits per case
	750C (781 ml)	4 kits per case
	1900C (1979 ml)	1 kit per case
	5000C (5203 ml) Pouch & Pail	2 kits per case
	8000C (8333 ml) Pouch & Pail	1 kit per case
	Size A (90 ml) Unipak	10 kits per case
	Size C (385 ml) Foil Unipak	10 kits per case
	Size D (659 ml) Unipak	10 kits per case
	Size E (292 ml) Unipak	10 kits per case
	750F (824 ml) Foil Unipak	4 kits per case
	1500F (1648 ml) Foil Unipak	2 kits per case
	3000F (3297 ml) Foil Unipak	1 kit per case
	6000 (6593 ml) Pouch in Pail	1 kit per case

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### IMPORTANT NOTICE

Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use.

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