



SAFETY DATA SHEET ROC - REFLOW OVEN CLEANER

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

1. Identification

Product identifier

Product name	ROC - REFLOW OVEN CLEANER
Product number	MCC-ROC, 173012, MCC-ROCG, MCC-ROCP, MCC-ROCD, MCC-ROCL, MCC-ROCGL, MCC-ROCGG
Synonyms; trade names	"ROC-HIGH PERFORMANCE REFLOW OVEN CLEANER"

Recommended use of the chemical and restrictions on use

Application	Cleaning agent.
Uses advised against	No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Supplier	MICROCARE LLC
Manufacturer	MICROCARE LLC 595 John Downey Drive New Britain, CT 06051 United States of America CAGE: OATV9 Tel: + 1 800 638 0125, +1 860-827-0626 techsupport@microcare.com

Emergency telephone number

Emergency telephone	INFOTRAC 1-800-535-5053 (U.S.A. and CANADA) 1-352-323-3500 (from anywhere in the world)
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2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status	This Product is Not Hazardous under the OSHA Hazard Communication Standard.
Physical hazards	Not Classified
Health hazards	Not Classified
Environmental hazards	Not Classified
Human health	May be slightly irritating to eyes. The product is considered to be a low hazard under normal conditions of use. May be slightly irritating to skin.
Environmental	The product contains volatile organic compounds (VOCs) which have a photochemical ozone creation potential.
Physicochemical	Not considered to be a significant hazard due to the small quantities used.
Label elements	
Hazard statements	NC Not Classified

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Supplemental label information

Safety data sheet available on request. For use in industrial installations only.

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

D.I. WATER	60-100%
CAS number: 7732-18-5	
Classification Not Classified	
2-AMINO-2-METHYLPROPANOL	1-5%
CAS number: 124-68-5	
Classification Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Aquatic Chronic 3 - H412	

The full text for all hazard statements is displayed in Section 16.

Composition comments TSCA: The ingredients of this product are on the TSCA Inventory. The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of CFR 1900.1200

Composition

4. First-aid measures

Description of first aid measures

General information	If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.
Inhalation	No specific recommendations. If throat irritation or coughing persists, proceed as follows. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if any discomfort continues.
Ingestion	No specific recommendations. If throat irritation or coughing persists, proceed as follows. Rinse mouth. Get medical attention if any discomfort continues.
Skin Contact	No specific recommendations. Rinse with water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Rinse with water. Get medical attention if any discomfort continues.
Protection of first aiders	Use protective equipment appropriate for surrounding materials.

Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known. Spray/mists may cause respiratory tract irritation.

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Ingestion	No specific symptoms known. May cause discomfort if swallowed.
Skin contact	No specific symptoms known. May cause discomfort.
Eye contact	No specific symptoms known. May be slightly irritating to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
Specific treatments	No special treatment required.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards	Containers can burst violently or explode when heated, due to excessive pressure build-up.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.
Advice for firefighters	
Protective actions during firefighting	Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	No specific recommendations. For personal protection, see Section 8.
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Environmental precautions

Environmental precautions	Avoid discharge into drains or watercourses or onto the ground.
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Methods and material for containment and cleaning up

Methods for cleaning up	Reuse or recycle products wherever possible. Absorb spillage to prevent material damage. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of contents/container in accordance with national regulations.
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Reference to other sections	For personal protection, see Section 8. For waste disposal, see Section 13.
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7. Handling and storage

Precautions for safe handling

Usage precautions	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists.
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Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). No specific recommendations.

Storage class Unspecified storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

Reference to other sections. Store away from incompatible materials (see Section 10).

8. Exposure controls/Personal protection

Ingredient comments WEL = Workplace Exposure Limits

Exposure controls

Protective equipment



Appropriate engineering controls No specific ventilation requirements.

Eye/face protection No specific eye protection required during normal use. Large Spillages: Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible.

Hand protection No specific hand protection recommended. Large Spillages: Wear protective gloves.

Hygiene measures Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

Respiratory protection No specific recommendations. Provide adequate ventilation. Large Spillages: If ventilation is inadequate, suitable respiratory protection must be worn.

Environmental exposure controls Not regarded as dangerous for the environment.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Clear liquid.

Color Colorless.

Odor Mild.

pH No information available.

Initial boiling point and range 97°C/208°F @ 101.3 kPa

Flash point The product is not flammable.

Flammability (solid, gas) No information available.

Upper/lower flammability or explosive limits No information available.

Other flammability No information available.

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Vapor pressure	3.1 kPa @ 25°C
Vapor density	>1
Relative density	0.99 g/cm ³
Bulk density	Not applicable.
Solubility(ies)	Soluble in water.
Auto-ignition temperature	No information available.
Viscosity	No information available.
Explosive properties	No information available.
Global Warming Potential (GWP)	
Surface tension	
Refractive index	No information available.
Particle size	Not applicable.
Molecular weight	Not applicable.
Volatility	100%
Saturation concentration	No information available.
Critical temperature	No information available.
Volatile organic compound	This product contains a maximum VOC content of 50 g/litre.
Heat of vaporization (at boiling point), cal/g (Btu/lb)	

10. Stability and reactivity

Reactivity	See the other subsections of this section for further details.
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reactions	No potentially hazardous reactions known.
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.
Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

11. Toxicological information

Information on toxicological effects

Toxicological effects	Not regarded as a health hazard under current legislation.
<u>Acute toxicity - oral</u>	
Notes (oral LD₅₀)	Based on available data the classification criteria are not met.

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Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitization

Respiratory sensitization Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization Based on available data the classification criteria are not met.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

General information

No specific health hazards known. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation

No specific symptoms known. Spray/mists may cause respiratory tract irritation.

Ingestion

No specific symptoms known. May cause discomfort if swallowed.

Skin Contact

No specific symptoms known. May cause discomfort.

Eye contact

No specific symptoms known. May be slightly irritating to eyes.

Route of exposure

Ingestion Inhalation Skin and/or eye contact

Target Organs

No specific target organs known.

12. Ecological information

Ecotoxicity

Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

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Toxicity Based on available data the classification criteria are not met.

Persistence and degradability

Persistence and degradability The degradability of the product is not known.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility No data available.

Other adverse effects

Other adverse effects None known.

13. Disposal considerations

Waste treatment methods

General information The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way.

Disposal methods Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

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Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

SARA 313 Emission Reporting

None of the ingredients are listed or exempt.

CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

FDA - Essential Chemical

None of the ingredients are listed or exempt.

FDA - Precursor Chemical

None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories

None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed or exempt.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances

None of the ingredients are listed or exempt.

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Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

2-AMINO-2-METHYLPROPANOL

Rhode Island "Right To Know" List

None of the ingredients are listed or exempt.

Minnesota "Right To Know" List

None of the ingredients are listed or exempt.

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

2-AMINO-2-METHYLPROPANOL

Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

2-AMINO-2-METHYLPROPANOL

Inventories

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

16. Other information

Abbreviations and acronyms used in the safety data sheet

TDG: The transport of dangerous goods act

IATA: International air transport association.

ICAO: Technical instructions for the safe transport of dangerous goods by air.

IMDG: International maritime dangerous goods.

CAS: Chemical abstracts service.

ATE: Acute toxicity estimate.

LC₅₀: Lethal concentration to 50 % of a test population.

LD₅₀: Lethal dose to 50% of a test population (median lethal dose).

EC₅₀: 50% of maximal effective concentration.

PBT: Persistent, bioaccumulative and toxic substance.

vPvB: Very persistent and very bioaccumulative.

Training advice

Only trained personnel should use this material.

Revision date

6/21/2021

Revision

32

Supersedes date

9/9/2020

SDS No.

BULK - ROC

SDS status

Approved.

Hazard statements in full

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H412 Harmful to aquatic life with long lasting effects.

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This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.