

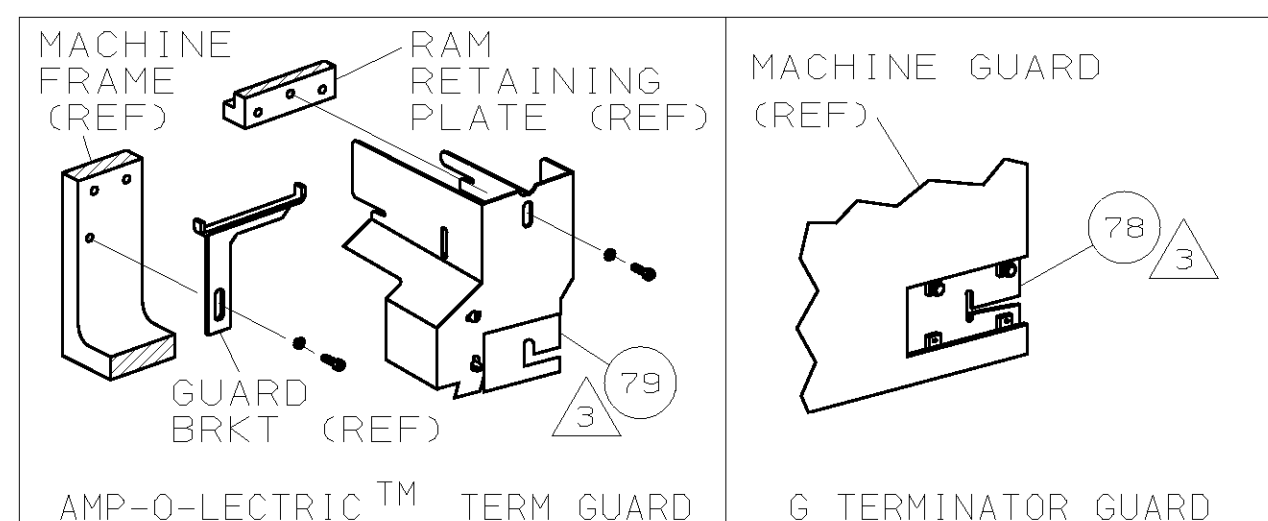
DRAWING MADE IN THIRD ANGLE PROJECTION

680871

680871

/home/usa016926/DMTECmod

PART NUMBER	REV	FIRST USED
680871-1	B	122500-1
680871-2	B	565435-5
680871-3	B	354500-1

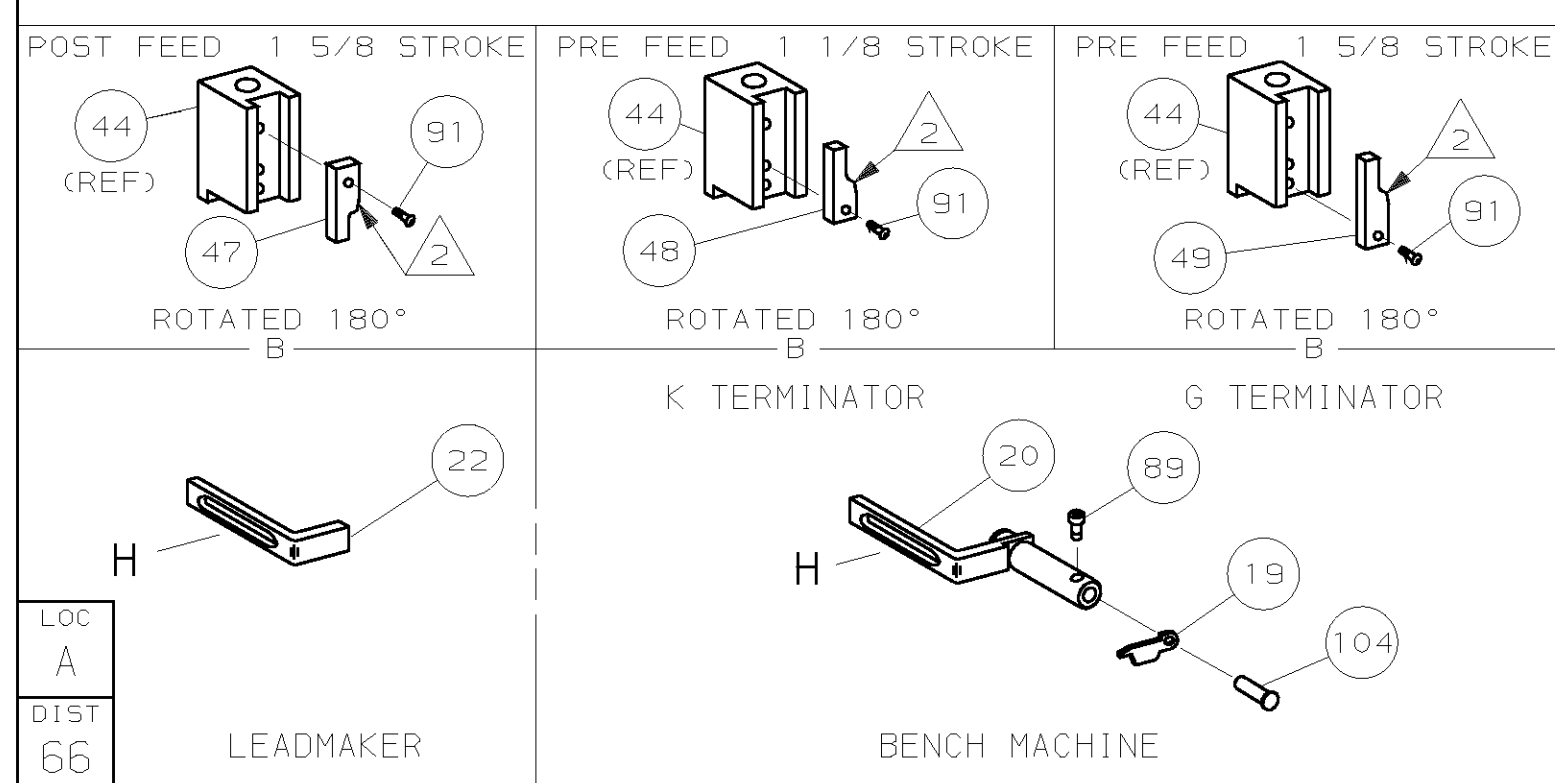


TERMINAL NAME: PIN, RECEPTACLE					
CRIMP DATA (NON-AMP TERMINAL-AMP SPEC)					
PIN	RECEPTACLE	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
286831	286830		A .044 ±.002 [0.89 ±0.05mm]	18	
			B NOT	USED	
			C NOT	USED	
			D NOT	USED	
CRIMP	SIZE	TYPE	RANGE		
	.080 [1.85mm]	F	18		
	.100 [2.54mm]	F	.080 MAX		
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.203-.234	NONE		.380	408-8040	458637-1
					L2278

-1 LEADMAKER		MECH POST FEED					
-2 BENCH MODEL K		MECH PRE FEED					
-3 BENCH MODEL G		MECH PRE FEED					
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	690542-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	2-690786-3	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	458144-1	PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-7	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	6-690504-2	GUIDE, STRIP (REAR)	24
1	1	1	-	A	1-690438-0	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	318711-6	ANVIL	8
1	1	1	-	C	3-240641-5	SPACER, DEPRESSOR (REAR)	7
							6
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	4-456134-0	CRIMPER, INSULATION	3
1	1	1	-	C	455888-5	SPACER, CRIMPER	2
1	1	1	-	C	2-456405-5	CRIMPER, WIRE	1

THIS DRAWING IS A CONTROLLED DOCUMENT.

QTY	REF	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
								129
								128
								127
2	1	2	2	-	C	5-354779-2	PIN, WIRE DISC (.3250)A	126
1	1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	1	-	-	4088040	SF APPL INST 408-8040	123
								122
1	1	1	1	-	A	4-21028-0	PIN, SLT SPR (ø .093x.75) ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (ø .187x.50) LEVER	120	
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (ø .187x1.25) HOUSING	119	
REF	REF	REF	-	A	21045-3	RING, RET "C" (ø .187) FD FING PIN	118	
1	1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116	
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115	
2	2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (ø .125x.50) ADJ ROD	113	
								112
4	4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ	110	
								109
1	1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107	
								106
1	1	1	1	-	A	22353-8	SCR, SHLD (ø .187x.25) DRAG LEVER	105
1	1	-	-	A	992031-1	PIN, CLEVIS	104	
1	1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101	
1	1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97	
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96	
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK	95	
6	6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
								93
								92
1	1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
								90
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89	
								88
2	2	2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) DEP-HOLD	87
1	1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83	
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82	
1	1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80	
-	REF	-	-	B	455749-1	GUARD, WINDOW	79	
REF	-	-	-	B	679532-1	INSERT, GUARD	78	
								77
								76
								75
1	1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72	
REF	REF	REF	-	A	690517-1	SPACER	71	
								70
								69
								68
								67
								66
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- ▲ 1 RECOMMENDED SPARE PARTS.
- ▲ 2 GREASE LIGHTLY.
- ▲ 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ▲ 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- ▲ 5 ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- ▲ 6 CUT TO LENGTH AT ASSY

QTY REOD PER ASSY				PARTS LIST			
DR	TE	APP	DATE	REVISION	DESCRIPTION	ITEM NO	
	4-04	11AUG99	SEP99				