## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### **FEATURES AND BENEFITS**

- EMC compliance using integrated protection components and advanced IC design methodology
  - ☐ Immunity to harsh automotive transients such as switching inductive loads
- Advanced algorithm options capable of withstanding full range sudden and dynamic air gap shifts
- Two-wire, pulse-width output protocol
- Highly configurable output protocol options
- · Speed and direction information of target
- · Vibration tolerance
  - ☐ Small signal lockout for small amplitude vibration
  - ☐ Proprietary vibration detection algorithms for large amplitude vibration
- Air-gap-independent switch points
- Undervoltage lockout
- True zero-speed operation
- Wide operating voltage range
- · Single chip sensing IC for high reliability
- Robust test-coverage capability with Scan Path and IDDO measurement
- · Integrated back-biasing magnet

#### PACKAGE: 2-pin SIP (suffix UB)



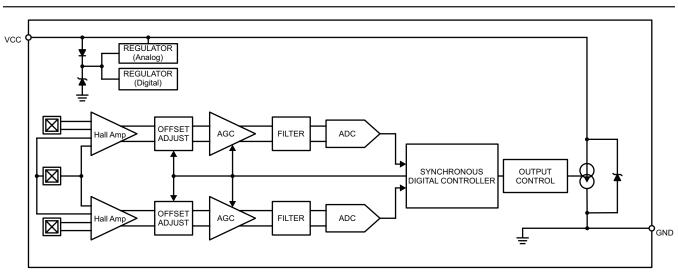
#### DESCRIPTION

The ARS19510LUB integrates an advanced Hall-effect circuit IC and EMC protection components in a single overmolded package. The optimized, user-friendly solution provides direction detection and true zero-speed digital geartooth sensing for challenging environments, such as automotive and industrial transmissions and a wide variety of gear-tooth-sensing applications.

The IC's patented advanced algorithms provide EMI compliance to the harshest automotive requirements, capability to withstand full range sudden and dynamic air gap shifts, and vibration suppression.

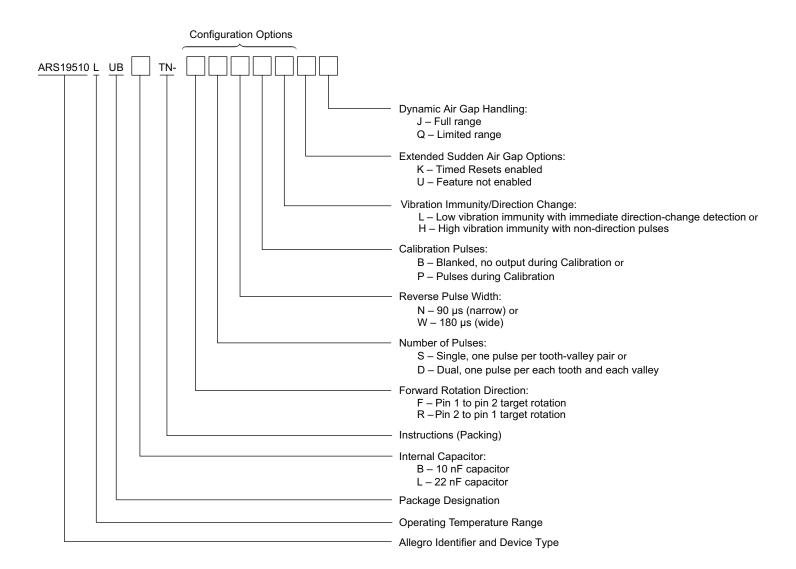
The speed and direction of the target are communicated through a variable pulse-width output protocol. The ARS19510 is particularly adept at handling vibration without sacrificing maximum air gap capability or creating any erroneous "direction" pulses. The advanced vibration detection algorithm will systematically calibrate the sensor IC on the initial teeth of true target rotation and not on vibration, ensuring an accurate running mode signal. Advanced packaging combined with innovative algorithms make the ARS19510 an ideal solution for a wide range of speed and direction-sensing needs.

This device is available in a lead (Pb) free 2-pin SIP package with tin-plated leadframe.



**Functional Block Diagram** 

## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output



For example: ARS19510LUBBTN-RSNPHKJ

Where a configuration character is unspecified, "x" will be used. For example, -xSNPLKJ applies to both Rotation Direction configuration variants.

#### **SELECTION GUIDE\***

Part Number	Packing
ARS19510LUBBTN-RSWPHUJ	Tape and reel, 13-in. reel, 4000 pieces per reel
ARS19510LUBBTN-FSWPHUJ	Tape and reel, 13-in. reel, 4000 pieces per reel

<sup>\*</sup> Not all combinations are available. Contact Allegro sales for availability and pricing of custom programming options.



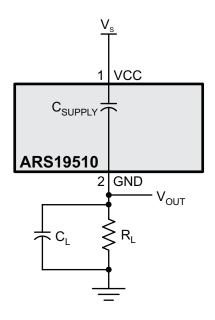
#### **SPECIFICATIONS**

#### **ABSOLUTE MAXIMUM RATINGS**

Characteristic	Symbol	Notes	Rating	Units
Supply Voltage	V <sub>CC</sub>	Refer to Power Derating section	28	V
Reverse Supply Voltage	V <sub>RCC</sub>		-18	V
Operating Ambient Temperature	T <sub>A</sub>	Range L	-40 to 150	°C
Maximum Junction Temperature	T <sub>J(max)</sub>		165	°C
Storage Temperature	T <sub>stq</sub>		-60 to 170	°C

#### **Internal Discrete Capacitor Ratings**

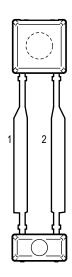
Characteristic	Symbol	Notes		Rating	Units
Nominal Capacitance	0	Connected between VCC and GND	UBB	10000	pF
Norminal Capacitance	SUPPLY	Connected between VCC and GND	UBL	22000	pF



**Figure 1: Typical Application Circuit** 



#### **PINOUT DIAGRAM AND TERMINAL LIST**



Package UB, 2-Pin SIP Pinout Diagram

#### **Terminal List Table**

Number	Name	Function
1	VCC	Supply voltage
2	GND	Ground



## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### OPERATING CHARACTERISTICS: Valid throughout full operating and temperature ranges, unless otherwise noted.

Characteristics	Symbol	Test Conditions		Min.	Typ. [1]	Max.	Unit
ELECTRICAL CHARACTERISTICS	•	•					
Supply Voltage <sup>[2]</sup>	V <sub>CC</sub>	Operating, T <sub>J</sub> < T <sub>J</sub> (max)		4	_	24	V
Undervoltage Lockout	V <sub>CC(UV)</sub>	$V_{CC} 0 \rightarrow 5 \text{ V or } 5 \rightarrow 0 \text{ V}$	,	_	3.6	3.95	V
Reverse Supply Current <sup>[3]</sup>	I <sub>RCC</sub>	V <sub>CC</sub> = V <sub>RCC (MAX)</sub>		_	-	-10	mA
Supply Zener Clamp Voltage	V <sub>ZSUPPLY</sub>	$I_{CC} = I_{CC(HIGH)} + 3 \text{ mA}, T_A$	<sub>λ</sub> = 25°C	28	-	_	V
	I <sub>CC(Low)</sub>	Low-current state (Runnii	ng mode)	5	-	8	mA
Supply Current	I <sub>CC(High)</sub>	High-current state (Runni	ng mode)	12	_	16	mA
	I <sub>CC(SU)(Low)</sub>	Startup current level and	Power-On mode	5	_	8.5	mA
Supply Current Ratio	I <sub>CC(High)</sub> / I <sub>CC(Low)</sub>	Measured as a ratio of hig current	gh current to low	1.9	-	-	_
OUTPUT STAGE [4]		•					
Output Rise Time	t <sub>r</sub>	$\Delta$ I/ $\Delta$ t from 10% to 90% I <sub>CC</sub> level; corresponds to	UBL package option	0	4.5	8	μs
Output Nise Time	۲	measured output slew rate with C <sub>SUPPLY</sub>	UBB package option	0	2	4	μs
Output Fall Time	t <sub>r</sub>	$\Delta$ I/ $\Delta$ t from 90% to 10% I <sub>CC</sub> level; corresponds to	UBL package option	0	4.5	8	μs
Output I all Tillio	٠ <sup>r</sup>	measured output slew rate with C <sub>SUPPLY</sub>	UBB package option	0	2	4	μs
OUTPUT PULSE CHARACTERISTI	CS [4]						
Pulse Width, Forward Rotation	t <sub>w(FWD)</sub>			38	45	52	μs
Pulse Width, Reverse Rotation	t	-xxNxxxx variant		76	90	104	μs
r disc Width, Neverse Notation	t <sub>w(REV)</sub>	-xxWxxxx variant		153	180	207	μs
Pulse Width, Non-Direction	t <sub>w(ND)</sub>	-xxNPxxx and -xxNxHxx variants		153	180	207	μs
r disc width, Nort Bilodion		-xxWPxxx and -xxWxHxx variants		306	360	414	μs
PERFORMANCE CHARACTERISTI	cs						
Operate Point	B <sub>OP</sub>	% of peak-to-peak V <sub>PROC</sub>	;	_	69	_	%
Release Point	B <sub>RP</sub>	% of peak-to-peak V <sub>PROC</sub>	;	_	31	_	%
Operating Frequency, Forward	f <sub>FWD</sub>	-xSxxxxx variant		0	-	12	kHz
Rotation	'FWD	-xDxxxxx variant		0	-	6	kHz
		-xSNxxxx variant		0	-	7	kHz
Operating Frequency, Reverse Rotation	f <sub>REV</sub>	-xDNxxxx variant		0	-	3.5	kHz
	'KEV	-xSWxxxx variant		0	-	4	kHz
		-xDWxxxx variant		0	-	2	kHz
	f <sub>ND</sub>	-xSNxxxx variant		0	-	4	kHz
Operating Frequency, Non-Direction		-xDNxxxx variant		0	-	2	kHz
Pulses <sup>[5]</sup>		-xSWxxxx variant		0	_	2.2	kHz
		-xDWxxxx variant	-xDWxxxx variant		_	1.1	kHz

Continued on the next page...

<sup>&</sup>lt;sup>5</sup> Maximum Operating Frequency is determined by satisfactory separation of output pulses:  $I_{CC(LOW)}$  of  $tw_{(FWD)(MIN)}$ . If the customer can resolve shorter low-state durations, maximum  $f_{REV}$  and  $f_{ND}$  may be increased.



 $<sup>^1</sup>$  Typical values are at  $T_A = 25^{\circ}$ C and  $V_{CC} = 12$  V. Performance may vary for individual units, within the specified maximum and minimum limits.

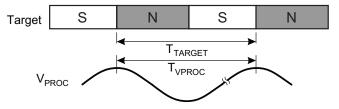
<sup>&</sup>lt;sup>2</sup> Maximum voltage must be adjusted for power dissipation and junction temperature; see Power Derating section.

<sup>&</sup>lt;sup>3</sup> Negative current is defined as conventional current coming out of (sourced from) the specified device terminal.

<sup>&</sup>lt;sup>4</sup> Load circuit is  $R_L$  = 100  $\Omega$  and  $C_L$  = 10 pF. Pulse duration measured at threshold of ( ( $I_{CC(HIGH)} + I_{CC(LOW)}$ )/2)

## OPERATING CHARACTERISTICS (continued): valid throughout full operating and temperature ranges, unless otherwise noted.

Characteristics	Symbol	Test Conditions		Min.	Typ. [1]	Max.	Unit
DAC CHARACTERISTICS							
Allowable User-Induced Offset		Magnitude valid for both differential magnetic channels		-300	-	300	G
PERFORMANCE CHARACTERISTIC	3	•					
Operational Magnetic Range	B <sub>IN</sub>	Peak to peak differential signal; valid for each magnetic channel.		30	_	1200	G
(i) (i) (i) (ii) [ii]		See Figure 2	-xxxxLxx variant	T <sub>TARGET</sub>	_	_	degrees
Vibration Immunity (Startup)	Err <sub>VIB(SU)</sub>		-xxxxHxx variant	T <sub>TARGET</sub>	-	-	degrees
Vibration Immunity (Running Mode) Err <sub>VIB</sub>	See Figure 2	-xxxxLxx variant	0.12x T <sub>TARGET</sub>	_	_	degrees	
	VID   3		-xxxxHxx variant	T <sub>TARGET</sub>	_	_	degrees



 $V_{\mbox{\tiny PROC}}$  = the processed analog signal of the sinusoidal magnetic input (per channel)

 $T_{\text{\tiny TARGET}}$  = the period between successive sensed target magnetic edges of the same polarity (either both north-to-south or both south-to-north)

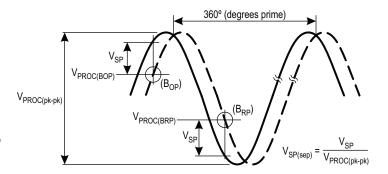


Figure 2: Definition of T<sub>TARGET</sub>

 $<sup>^{1}</sup>$  Typical values are at  $T_A$  = 25°C and  $V_{CC}$  = 12 V. Performance may vary for individual units, within the specified maximum and minimum limits.



## OPERATING CHARACTERISTICS (continued): Valid throughout full operating and temperature ranges, unless otherwise noted.

Characteristics	Symbol	Test Cond	ditions	Min.	Typ. [1]	Max.	Unit
INPUT MAGNETIC CHARACTERISTICS							
Allowable Differential Sequential	B <sub>SEQ(n+1)</sub> /	Signal cycle-to-cycle	-xxxxxxJ variant	0.5	_	_	_
Signal Variation	B <sub>SEQ(n)</sub>	variation (see Figure 3)	-xxxxxxQ variant	0.6	_	_	-
Allowable Differential Sequential	B <sub>SEQ(n+i)</sub> /	Overall signal variation	-xxxxxxJ variant	0.1 [2]	_	_	_
Signal Variation	B <sub>SEQ(n)</sub>	(see Figure 3)	-xxxxxxQ variant	0.4	_	_	_
CALIBRATION							
First Direction Outside Date [2]		Amount of target rotation (constant direction) following	B <sub>IN</sub> > 60 G <sub>PP</sub> B <sub>IN</sub> ≤ 1200 G <sub>PP</sub>	_	2 × T <sub>TARGET</sub>	< 3 × T <sub>TARGET</sub>	degrees
First Direction Output Pulse [3]	power-on until first electrical output pulse of either t <sub>w(FWD)</sub> or t <sub>w(REV)</sub> . See Figure 2	30 G <sub>PP</sub> ≤ B <sub>IN</sub> B <sub>IN</sub> ≤ 60 G <sub>PP</sub>	_	2.5 × T <sub>TARGET</sub>	< 4 × T <sub>TARGET</sub>	degrees	
First Direction-Pulse Output Following	rotation direction	Amount of target rotation (constant direction) following event until first electrical	-xxxxLxx variant	_	1	-	switch- point
Direction Change	NCD	event until first electrical output pulse of either $t_{w(FWD)}$ or $t_{w(REV)}$ . $V_{SP(sep)} \ge 35$ . See Figure 2	-xxxxHxx variant	1 × T <sub>TARGET</sub>	2 × T <sub>TARGET</sub>	< 3 × T <sub>TARGET</sub>	degrees
First Direction-Pulse Output Following Running Mode Vibration		Amount of target rotation (constant direction) following event until first electrical	-xxxxLxx variant	-	-	1.25 × T <sub>TARGET</sub>	degrees
		output pulse of either $t_{\text{w(FWD)}}$ or $t_{\text{w(REV)}}$ . See Figure 2	-xxxxHxx variant	1 × T <sub>TARGET</sub>	2 × T <sub>TARGET</sub>	< 3 × T <sub>TARGET</sub>	degrees
Timer Period			-xxxxKx variant	_	0.5	_	S

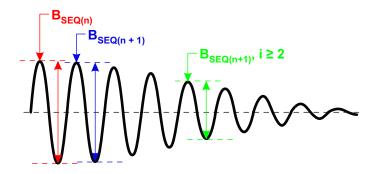


Figure 3: Differential Signal Variation

 $<sup>^3</sup>$  Power-up frequencies  $\leq$  200 Hz. Higher power-on frequencies may require more input magnetic cycles until output edges are achieved.



 $<sup>^{1}</sup>$  Typical values are at  $T_A$  = 25°C and  $V_{CC}$  = 12 V. Performance may vary for individual units, within the specified maximum and minimum limits.

<sup>&</sup>lt;sup>2</sup> Small value denotes high variation capability.

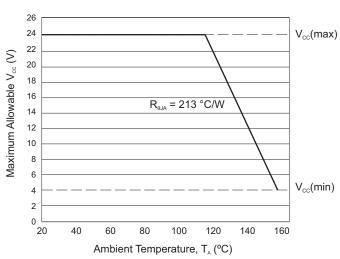
## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### THERMAL CHARACTERISTICS

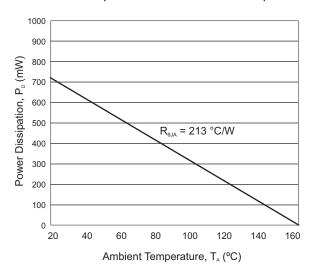
Characteristic	Symbol	Test Conditions*	Value	Unit
Package Thermal Resistance	$R_{\theta JA}$	Single-layer PCB with copper limited to solder pads		°C/W

<sup>\*</sup>Additional thermal information is available on the Allegro website.

#### **Power Derating Curve**



#### Power Dissipation versus Ambient Temperature



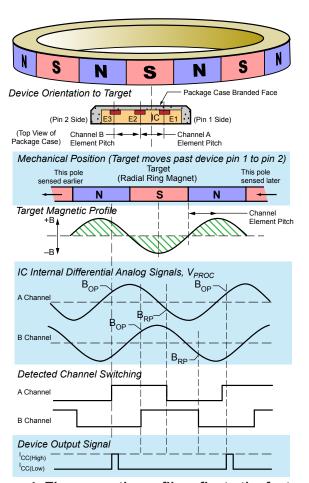


#### **FUNCTIONAL DESCRIPTION**

#### **Sensing Technology**

The sensor IC contains a single-chip Hall-effect circuit that supports a trio of Hall elements. These elements are used in differential pairs to provide electrical signals containing information regarding edge position and direction of target rotation. The ARS19510 is intended for use with ring magnet and gear targets.

After proper power is applied to the sensor IC, it is capable of providing digital information that is representative of the magnetic features of a rotating target. The waveform diagrams in Figure 4 present the automatic translation of the target profiles to the digital output signal of the sensor IC



#### **Direction Detection**

The sensor IC compares the relative phase of its two differential channels to determine which direction the target is moving. The relative switching order is used to determine the direction, which is communicated through the output protocol.

#### **Data Protocol Description**

When a target passes in front of the device (opposite the branded face of the package case), the ARS19510 generates an output pulse(s) for each pair of magnetic poles of the target. Speed information is provided by the output pulse rate, while direction of target rotation is provided by the duration of the output pulses. The sensor IC can sense target movement in both the forward and reverse directions.

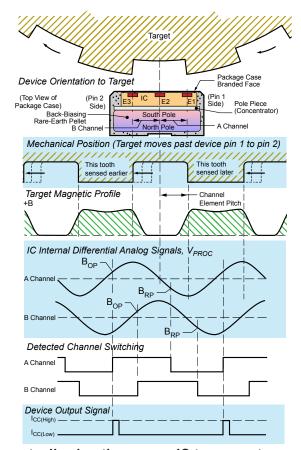


Figure 4: The magnetic profile reflects the features of the target, allowing the sensor IC to present an accurate digital output (-xSxxxxx variant shown).

## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### Forward Rotation (see Figure 5)

When the target is rotating such that a magnetic pole near the sensor IC (of -Fxxxxxx variant) passes from pin 1 to pin 2, this is referred to as forward rotation. This direction is opposite for the -Rxxxxxx variant. Forward rotation is indicated by output pulse widths of  $t_{w(FWD)}$  (45  $\mu$ s typical).

#### **Reverse Rotation (see Figure 5)**

When the target is rotating such that a magnetic pole passes from pin 2 to pin 1, it is referred to as reverse rotation for the -Fxxxxxx variant. This direction is opposite for the -Rxxxxxx variant. Reverse rotation is indicated by output pulse widths of  $t_{w(REV)}$  (90  $\mu$ s typical for -xxNxxxx variant, or 180  $\mu$ s typical for -xxWxxxx variant).

#### **Timing**

As shown in Figure 6, the pulse appears at the output slightly before the sensed magnetic edge traverses the package branded face. For targets rotating from pin 2 to 1, this shift (Δfwd with R

variants, with south pole of backbiasing pellet toward IC) results in the pulse corresponding to the valley with the sensed mechanical edge; for targets rotating from pin 1 to 2, the shift ( $\Delta rev$ ) results in the pulse corresponding to the tooth with the sensed edge. Figure 7 shows pulse timing for F variants. The sensed mechanical edge that stimulates output pulses is kept the same for both forward and reverse rotation by using only one channel to control output switching.

#### **Direction Validation**

For the -xxxxLxx variant, following a direction change in running mode, direction changes are immediately transmitted to the output.

For the -xxxxHxx variant, following a direction change in running mode, output pulses have a width of  $t_{w(ND)}$  until direction information is validated.

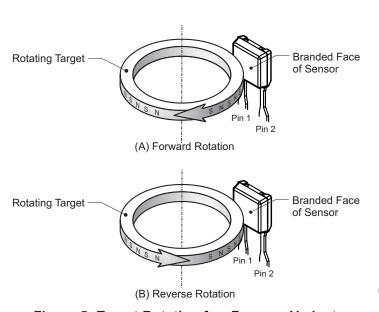


Figure 5: Target Rotation for -Fxxxxxx Variant.
-Rxxxxx variant inverts detected direction of rotation.

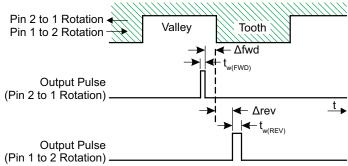


Figure 6: Output Protocol (-RSxxxxx variant)

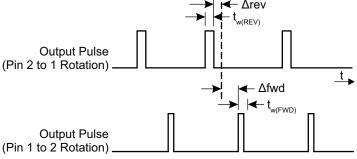


Figure 7: Output Protocol (-FDxxxxx variant)



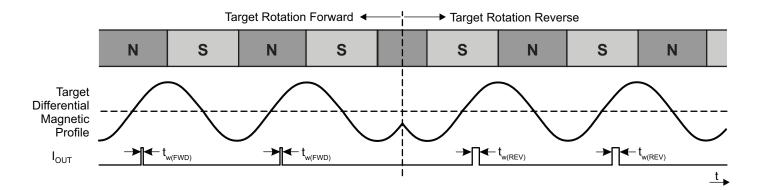


Figure 8: Example Running Mode Direction Change (-FSxxLxx variant)

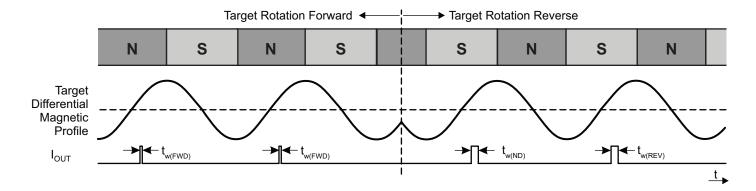


Figure 9: Example Running Mode Direction Change (-FSxxHxx variant)



## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### Startup Detection/Calibration

When power is applied to the ARS19510, the sensor IC internally detects the profile of the target. The gain and offset of the detected signals are adjusted during the calibration period, normalizing the internal signal amplitude for the air gap range of the device.

The Automatic Gain Control (AGC) feature ensures that operational characteristics are isolated from the effects of installation air gap variation.

Automatic Offset Adjustment (AOA) is circuitry that compensates for the effects of chip, magnet, and installation offsets. This circuitry works with the AGC during calibration to adjust

VPROC in the internal A-to-D range to allow for acquisition of signal peaks. AOA and AGC function separately on the two differential signal channels.

Direction information is available after calibration is complete.

For the -xxxBxxx variant, the output becomes active at the end of calibration. Figure 10 shows where the first output edges may occur for various starting target phases.

For the -xxxPxxx variant, output pulses of  $t_{w(ND)}$  are supplied during calibration. Figure 11 shows where the first output edges may occur for various starting target phases.

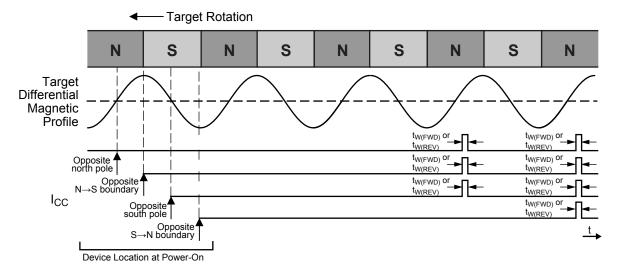


Figure 10: Startup Position Effect on First Device Output Switching (-xxxBxxx variant)

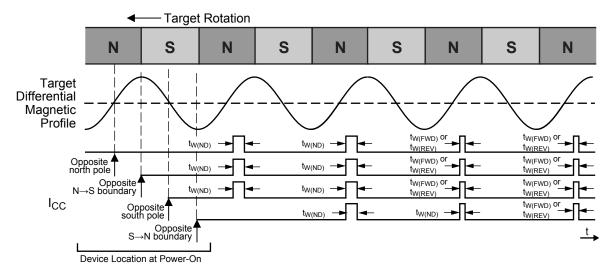


Figure 11: Startup Position Effect on First Device Output Switching (-xxxPxxx variant)



## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### **Vibration Detection**

Algorithms embedded in the IC's digital controller detect the presence of target vibration through analysis of the two magnetic input channels.

For the -xxxxLxx variant, the first direction change is immediately transmitted to the output. During any subsequent vibration, the output is blanked and no output pulses will occur for vibrations less than the specified vibration immunity. Output pulses

containing the proper direction information will resume when direction information is validated on constant target rotation.

For the -xxxxHxx variant, in the presence of vibration, output pulses of  $t_{w(ND)}$  may occur or no pulses may occur, depending on the amplitude and phase of the vibration. Output pulses have a width of  $t_{w(ND)}$  until direction information is validated on constant target rotation.

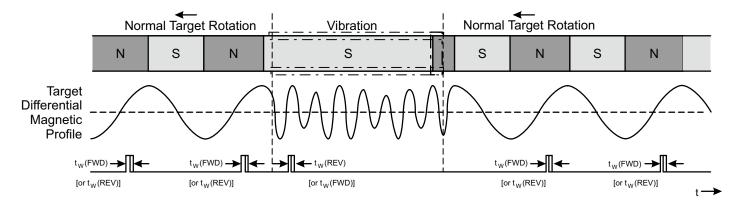


Figure 12: Output Functionality in the Presence of Running Mode Target Vibration (-xxxxLxx variant)

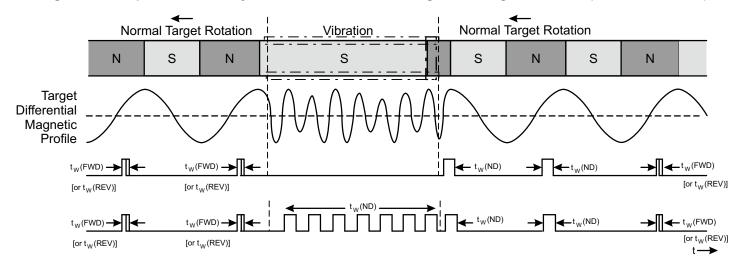


Figure 13: Output Functionality in the Presence of Running Mode Target Vibration (-xxxxHxx variant)



## Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### POWER DERATING

The device must be operated below the maximum junction temperature of the device,  $T_{J(max)}$ . Under certain combinations of peak conditions, reliable operation may require derating supplied power or improving the heat dissipation properties of the application. This section presents a procedure for correlating factors affecting operating  $T_J$ . (Thermal data is also available on the Allegro MicroSystems website.)

The Package Thermal Resistance,  $R_{\theta JA}$ , is a figure of merit summarizing the ability of the application and the device to dissipate heat from the junction (die), through all paths to the ambient air. Its primary component is the Effective Thermal Conductivity, UB, of the printed circuit board, including adjacent devices and traces. Radiation from the die through the device case,  $R_{\theta JC}$ , is relatively small component of  $R_{\theta JA}$ . Ambient air temperature,  $T_A$ , and air motion are significant external factors, damped by overmolding.

The effect of varying power levels (Power Dissipation,  $P_D$ ), can be estimated. The following formulas represent the fundamental relationships used to estimate  $T_I$ , at  $P_D$ .

$$P_D = V_{IN} \times I_{IN} \tag{1}$$

$$\Delta T = P_D \times R_{\theta IA} \tag{2}$$

$$T_I = T_A + \Delta T \tag{3}$$

For example, given common conditions such as:  $T_A = 25$  °C,  $V_{CC} = 12$  V,  $R_{\theta JA} = 213$  °C/W, and Icc = 6.5 mA, then:

$$P_D = V_{CC} \times I_{CC} = 12 \ V \times 6.5 \ mA = 78 \ mW$$
   
  $\Delta T = P_D \times R_{\theta JA} = 78 \ mW \times 213 \ ^{\circ}C/W = 16.6 ^{\circ}C$    
  $T_I = T_A + \Delta T = 25 ^{\circ}C + 16.6 ^{\circ}C = 41.6 ^{\circ}C$ 

A worst-case estimate,  $P_{D(max)}$ , represents the maximum allowable power level ( $V_{CC(max)}$ ,  $I_{CC(max)}$ ), without exceeding  $T_{J(max)}$ , at a selected  $R_{\theta JA}$  and  $T_A$ .

Example: Reliability for  $V_{CC}$  at  $T_A = 150$ °C.

Observe the worst-case ratings for the device, specifically:

 $R_{\theta JA}$  = 213°C/W,  $T_{J(max)}$  = 165°C,  $V_{CC(max)}$  = 24 V, and  $I_{CC(mean)}$  = 14.8 mA. (Note: For variant -xxWPxxx, at maximum target frequency,  $I_{CC(LOW)}$  = 8 mA,  $I_{CC(HIGH)}$  = 16 mA, and maximum pulse widths, the result is a duty cycle of 84% and thus a worst-case mean  $I_{CC}$  of 14.8 mA.)

Calculate the maximum allowable power level,  $P_{D(max)}$ . First, invert equation 3:

$$\Delta T_{max} = T_{J(max)} - T_A = 165 \text{ °C} - 150 \text{ °C} = 15 \text{ °C}$$

This provides the allowable increase to  $T_J$  resulting from internal power dissipation. Then, invert equation 2:

$$P_{D(max)} = \Delta T_{max} \div R_{\theta JA} = 15^{\circ}C \div 213^{\circ}C/W = 70.4 \text{ mW}$$

Finally, invert equation 1 with respect to voltage:

$$V_{CC(est)} = P_{D(max)} \div I_{CC(max)} = 70.4 \text{ mW} \div 14.8 \text{ mA} = 4.7 \text{ V}$$

The result indicates at  $T_A$ , the application and device can dissipate adequate amounts of heat at voltages  $\leq V_{CC(est)}$ .

Compare  $V_{CC(est)}$  to  $V_{CC(max)}$ . If  $V_{CC(est)} \leq V_{CC(max)}$ , then reliable operation between  $V_{CC(est)}$  and  $V_{CC(max)}$  requires enhanced  $R_{\theta JA}$ . If  $V_{CC(est)} \geq V_{CC(max)}$ , then operation between  $V_{CC(est)}$  and  $V_{CC(max)}$  is reliable under these conditions.



#### PACKAGE OUTLINE DRAWING

## For Reference Only – Not for Tooling Use (Reference DWG-0000408, Rev. 3)

(Reference DWG-0000408, Rev. 3)

Dimensions in millimeters – NOT TO SCALE

Dimensions exclusive of mold flash, gate burs, and dambar protrusions

Exact case and lead configuration at supplier discretion within limits shown

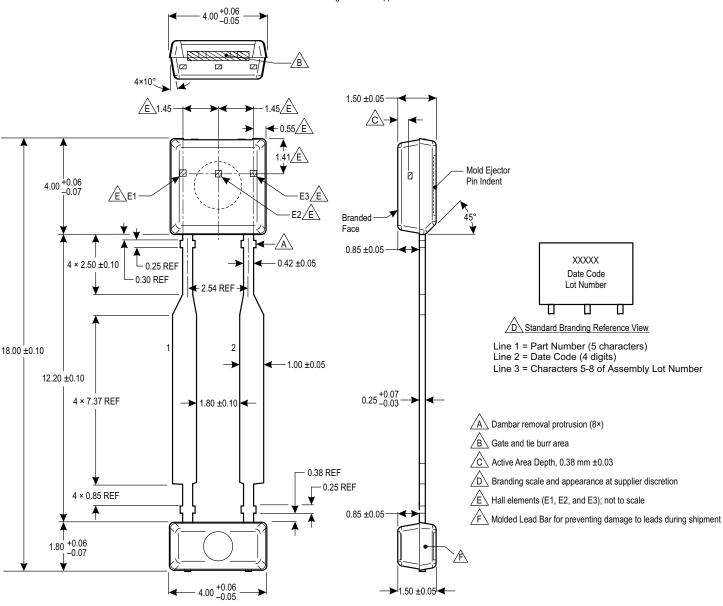


Figure 14: Package UB, 2-Pin SIP



### Two-Wire, Differential, Vibration-Resistant Sensor IC with Speed and Direction Output

#### **Revision History**

Number	Date	Description
_	March 7, 2017	Initial release
1	May 23, 2017	Updated Selection Guide (page 2, clarified Forward Rotation Direction option)
2	November 17, 2017	Updated Selection Guide table (page 2)
3	December 4, 2018	Updated Package Outline Drawing (page 15), and minor editorial updates
4	January 6, 2020	Minor editorial updates

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