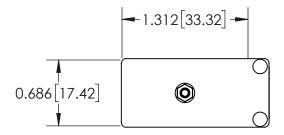
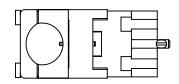
Contact Detail:

520-P.C. Tail .025x.024(0.64x0.61) - Tail LG.=.215(5.46)









Features

- **UL** Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 14 or 36 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options Include: Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for All Connector Sizes
- Versatile Metal Cover Design Permits Assembly and Disassembly after Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing Changes

Specifications

- Insulator Material:Polycarbonate, Colour: Grev
- Contact Material: Phosphor Bronze Alloy CA-510
- Contact Plating: Gold over Nickel for Entire Contact
- Cover Material: Polycarbonate, Colour: Green, or Die-
- Cast Zinc, Finished with Grey Enamel Paint
- Current Rating: 8.5 Amperes
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion and Withdrawal Force: 2 to 16 oz (0.56 to 4.45 N) per Contact Position

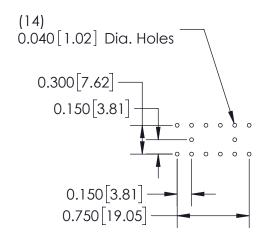
See Accompanying Pages for:

- PC Tail Layout
- Cutout Panel Details
- Cover Details

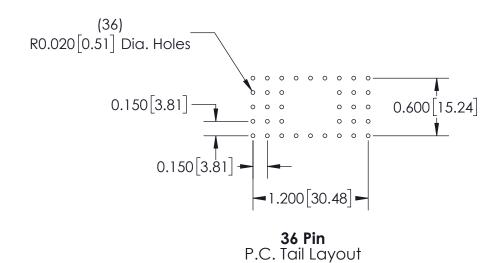
519 Assembly Part Number: 519-014-520-352			ACAD REFERENCE NO. 519 Assembly				
			J.LEE	DATE: JUNE 18, 2009			
			CHECKED:		DATE:		
TORONTO, ONTARIO	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	SCALE:	1:1	SHEET	1 OF 4		
		DRAWING	NUMBER	•	ISSUE		
CANADA YOUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 A	ssembly		1		

DRIGINAL





14 Pin P.C. Tail Layout



519 Assembly
P.C. Tail Layout Details

EDAC INC
TORONTO, ONTARIO
CANADA
YOUR CONNECTION TO QUALITY & SERVICE WITHOUT WRITER DEFINISHENCE NO. 519 Assembly

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OR USED AS THE BASIS FOR THE
MANUFACTURE OR SALE OF APPARATUS
STATE DEFINISHENCE NO. 519 Assembly

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DATE: JUNE 18, 2009

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519 Assembly

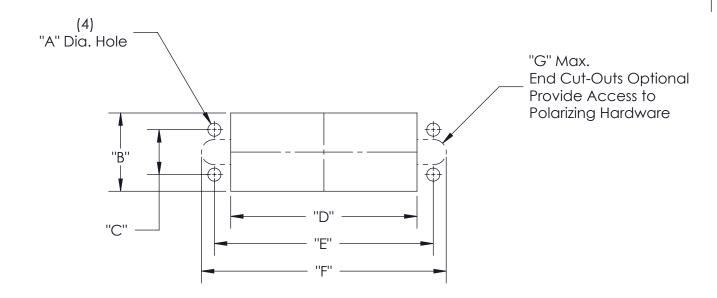
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DO NOT MAKE MANUAL REVISIONS TO MASTER.



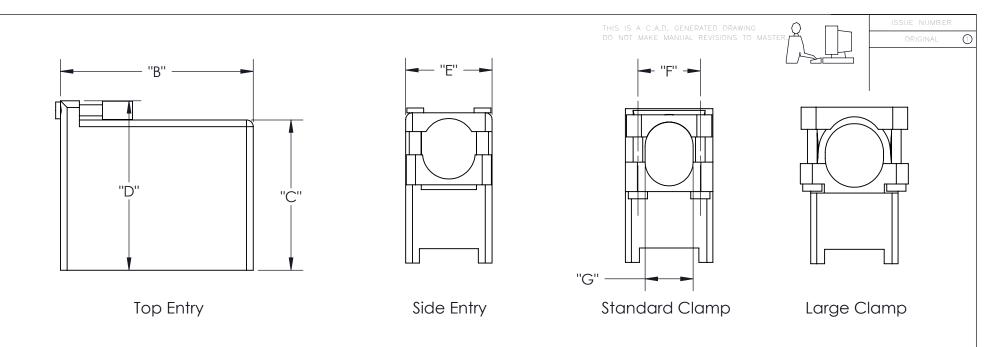
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ORIGINAL



	Dimension A	Dimension B	Dimension C	Dimension D	Dimension E	Dimension F	Dimension G
14 Pin	0.104 [2.64]	0.640 [16.26]	0.410 [10.41]	0.960 [24.38]	1.126 [28.60]	1.32 [33.53]	R0.130 [R3.30]
36 Pin	0.136 [3.45]	0.816 [20.73]	0.468 [11.89]	1.420 [36.07]	1.688 [42.88]	1.96 [49.78]	R0.130 [R3.30]

	519 Assembly	ACAD REFERENCE NO. 519 Assembly				
	Cut-Out Panel Detail		DRAWN: J.LEE		DATE: JUN	√E 18, 2009
			CHECKED:		DATE:	
	EDAC INC	THESE DRAWINGS AND SPECIFICATIONS	SCALE:		SHEET :	3 OF 4
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	YOUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Assembl	ly		1



Cover for Connector	Cover Material	Clamp Size	"A"	"B"	"C"	"D"	"E"	"F"	"G"
14 Pin	Plastic	Standard	1.605 (40.77)	1.325 (33.66)	0.906 (23.01)	1.190 (30.23)	0.715 (18.16)	0.450 (11.43)	0.450 (11.43)
14 Pin	Metal	Standard	1.539 (39.09)	1.325 (33.66)	0.906 (23.01)	1.120 (28.45)	0.686 (17.42)	0.446 (11.33)	0.490 (12.45)
36 Pin	Plastic	Standard	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	0.910 (23.11)	0.650 (16.51)	0.500 (12.70)
36 Pin	Plastic	Large	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	1.110 (28.19)	0.650 (16.51)	0.608 (15.44)
36 Pin	Metal	Standard	2.206 (56.03)	2.006 (50.95)	1.566 (39.78)	1.766 (44.86)	0.875 (22.23)	0.720 (18.29)	0.575 (14.61)

519 Assembly	ACAD REFERENCE NO. 519 Assembly				
,	DRAWN: J.LEE	DATE: JUN	DATE: JUNE 18, 2009		
Cut-Out Panel Detail	CHECKED:	DATE:			
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