



Henkel Corporation

Digi-Key Corp.
701 Brooks Ave S
Thief River Falls, MN 56701-2757
United States

Date: 11/27/2021

Dear Valued Customer:

Enclosed please find a new or revised Safety Data Sheet(s) (SDSs). You are receiving this/these in accordance with country/regional regulatory requirements.

<u>Item Number</u>	<u>IDH Number</u>	<u>Product Description</u>
	2589420	LOCTITE EA 3501HT GY CR310ML

Previous versions of these documents should be replaced by the newer version.

SDSs should be forwarded to personnel responsible for workplace safety and to employees who will be handling this/these product(s) to ensure awareness and understanding of safety concerns and regulatory responsibilities. SDSs must also be forwarded on to your customers if you further distribute or resell the product.

If you have any questions, please contact your local Product Safety and Regulatory Affairs Specialist.

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

For Safety Data Sheet updates please visit our website
<https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

Sincerely,

Henkel Product Safety and Regulatory Affairs

Safety Data Sheet



Revision Number: 002.0

Issue date: 10/26/2021

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 3501HT GY CR310ML
Product type/use: 1-c- epoxide adhesive
Restriction of Use: None identified
Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 2589420

Region: United States

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Limestone	1317-65-3	30 - 60
Cashew, nutshell liq., polymer with epichlorohydrin and phenol	68390-54-5	10 - 30
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin	68610-41-3	10 - 30

IDH number: 2589420

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Limestone	10 mg/m3 TWA Inhalable particles. 3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Total dust.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Cashew, nutshell liq., polymer with epichlorohydrin and phenol	None	None	None	None
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin	None	None	None	None
Cashew, nutshell liq. polymer with epichlorohydrin	None	None	None	None
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Bisphenol A diglycidyl ether-bisphenol A copolymer	None	None	None	None
Adipohydrazide	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Gray
Odor:	Characteristic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.35
Vapor density:	Not available.
Flash point:	228 °C (442.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Limestone	None	Nuisance dust
Cashew, nutshell liq., polymer with epichlorohydrin and phenol	None	Irritant
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin	None	No Data
Cashew, nutshell liq. polymer with epichlorohydrin	None	Irritant
Siloxanes and Silicones, di-Me, reaction products with silica	None	No Data
Bisphenol A diglycidyl ether-bisphenol A copolymer	None	No Data
Adipohydrazide	Inhalation LC50 (Rat, 4 h) => 5.3 mg/l	No Target Organs
Titanium dioxide	Inhalation LC50 (Rat, 4 h) => 6.82 mg/l Inhalation LC50 (Rat, 4 h) => 2.28 mg/l Inhalation LC50 (Rat, 4 h) => 3.56 mg/l	Irritant, Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Limestone	No	No	No
Cashew, nutshell liq., polymer with epichlorohydrin and phenol	No	No	No
2-Propenenitrile, polymer with 1,3-butadiene, carboxy-terminated, polymers with bisphenol A and epichlorohydrin	No	No	No
Cashew, nutshell liq. polymer with epichlorohydrin	No	No	No
Siloxanes and Silicones, di-Me, reaction products with silica	No	No	No
Bisphenol A diglycidyl ether-bisphenol A copolymer	No	No	No
Adipohydrazide	No	No	No
Titanium dioxide	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)