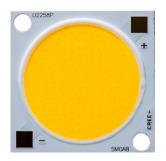
XLamp[®] CMU2258 LED



PRODUCT DESCRIPTION

The XLamp[®] CMU LED family delivers • industry-leading performance in commonlyavailable package and LES sizes. The CMU family delivers up to 10% higher LPW . than the previous generation CMT family . while retaining mechanical and optical . compatibility with CMT. XLamp CMU LEDs • are optimized for premium indoor lighting . applications, including track, spot and • 115° viewing angle, uniform downlight, as well as outdoor lighting.

FEATURES

- 22-mm optical source
- Available in 70-, 80-, 90- and 95-minimum CRI options
- EasyWhite® 2-, 3- and 5-step binning
- Premium Color 2- and 3-step binning
- Forward voltage option: 54-V class
- 85 °C binning and characterization
- Maximum drive current: 2880 mA
- chromaticity profile
- Top-side solder connections •
- **RoHS and REACH compliant**
- UL[®] recognized component (E349212)

TABLE OF CONTENTS

Characteristics 2
Operating Limits2
Flux Characteristics, EasyWhite® Order
Codes and Bins 3
Flux Characteristics, Premium Color Order
Codes and Bins 4
Relative Spectral Power Distribution,
EasyWhite® LEDs5
Relative Spectral Power Distribution,
Premium Color LEDs 6
Electrical Characteristics
Relative Luminous Flux9
Typical Spatial Distribution9
Performance Groups - Chromaticity 10
Premium Color Performance Groups -
Chromaticity 11
EasyWhite [®] Bins Plotted on the 1931 CIE
Color Space 12
Premium Color Bins Plotted on the 1931
CIE Color Space 13
Bin and Order Code Formats15
Mechanical Dimensions16
Thermal Design 17
Notes 18
Packaging19



Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com

CHARACTERISTICS

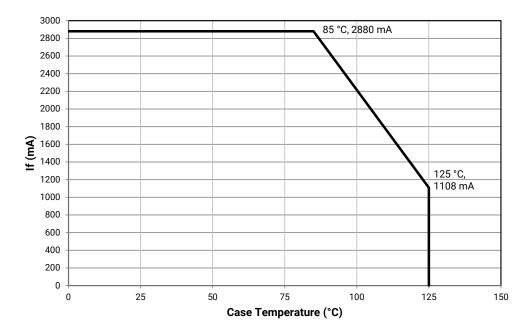
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			2880*
Reverse current	mA			0.1
Forward voltage (@ 1080 mA, 85 °C)	V		50.5	56.3
Forward voltage (@ 1080 mA, 25 °C)	V		51.6	57.3

* Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CMU2258 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 16 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 17 for more information on LES temperature measurement.



FLUX CHARACTERISTICS, EASYWHITE[®] ORDER CODES AND BINS (I_F = 1080 mA, T_J = 85 °C)

The following table provides order codes for XLamp CMU2258 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 15).

	CRI					2-Step	3-Step		5-Step	
Nominal CCT	Min.	Тур	Minimum Luminous Flux (Im)	Typical Luminous Flux (Im)	Group	Order Code	Group	Order Code	Group	Order Code
(500 K	70	73	9,425	10,179					65E	CMU2258-0000- 000P0B0A65E
6500 K	80	82	8,593	9,372			65G	CMU2258-0000- 000P0H0A65G		
	70	73	9,351	10,099					57E	CMU2258-0000- 000P0B0A57E
5700 K	80	82	8,526	9,298			57G	CMU2258-0000- 000P0H0A57G		
	90	92	7,503	8,182			57G	CMU2258-0000- 000P0U0A57G		
	70	73	9,350	10,098					50E	CMU2258-0000- 000P0B0A50E
5000 K	80	82	8,525	9,297			50G	CMU2258-0000- 000P0H0A50G		
	90	92	7,292	7,952			50G	CMU2258-0000- 000P0U0A50G		
	70	73	9,242	9,981					40E	CMU2258-0000- 000P0B0A40E
4000 K	80	82	8,426	9,189	40H	CMU2258-0000- 000P0H0A40H	40G	CMU2258-0000- 000P0H0A40G		
	90	92	7,252	7,909	40H	CMU2258-0000- 000P0U0A40H	40G	CMU2258-0000- 000P0U0A40G		
3500 K	80	82	8,357	9,114	35H	CMU2258-0000- 000P0H0A35H	35G	CMU2258-0000- 000P0H0A35G		
3300 K	90	92	7,238	7,893	35H	CMU2258-0000- 000P0U0A35H	35G	CMU2258-0000- 000P0U0A35G		
	70	73	9,013	9,735					30E	CMU2258-0000- 000P0B0A30E
3000 K	80	82	8,218	8,962	30H	CMU2258-0000- 000P0H0A30H	30G	CMU2258-0000- 000P0H0A30G		
	90	92	7,143	7,790	30H	CMU2258-0000- 000P0U0A30H	30G	CMU2258-0000- 000P0U0A30G		
2700 K	80	82	7,877	8,591	27H	CMU2258-0000- 000P0H0A27H	27G	CMU2258-0000- 000P0H0A27G		
2700 K	90	92	6,865	7,487	27H	CMU2258-0000- 000P0U0A27H	27G	CMU2258-0000- 000P0U0A27G		
2200 K	80	82	6,932	7,560			22G	CMU2258-0000- 000P0H0A22G		

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.

FLUX CHARACTERISTICS, PREMIUM COLOR ORDER CODES AND BINS (I_F = 1080 mA, T_J = 85 °C)

Fidelity

Nominal	C	RI	Minimum	Typical		2-Step		
ССТ	Min. Typ		Luminous Luminous Flux (Im) Flux (Im)		Group	Order Code		
4000 K	95	98	6,551	7,076	40H	CMU2258-0000-000P0Z0A40H		
3500 K	95	98	6,520	7,041	35H	CMU2258-0000-000P0Z0A35H		
3000 K	95	98	6,330	6,836	30H	CMU2258-0000-000P0Z0A30H		
2700 K	95	98	6,023	6,505	27H	CMU2258-0000-000P0Z0A27H		

Specialty

Nominal	CRI		Minimum	Typical	2-Step		3-Step			
ССТ	Min.	Тур	Luminous Flux (Im)		Group	Order Code	Group	Order Code	Group	Order Code
3100 K	90	92	6,822	7,439			31Q	CMU2258-0000- 000P0U0A31Q		
	90	92	7,000	7,634			30Q	CMU2258-0000- 000P0U0A30Q		
3000 K	90	92	6,714	7,322					30U	CMU2258-0000- 000P0U0A30U
	95	98	5,964	6,441	L7C	CMU2258-0000- 000P0Z0AL7C				

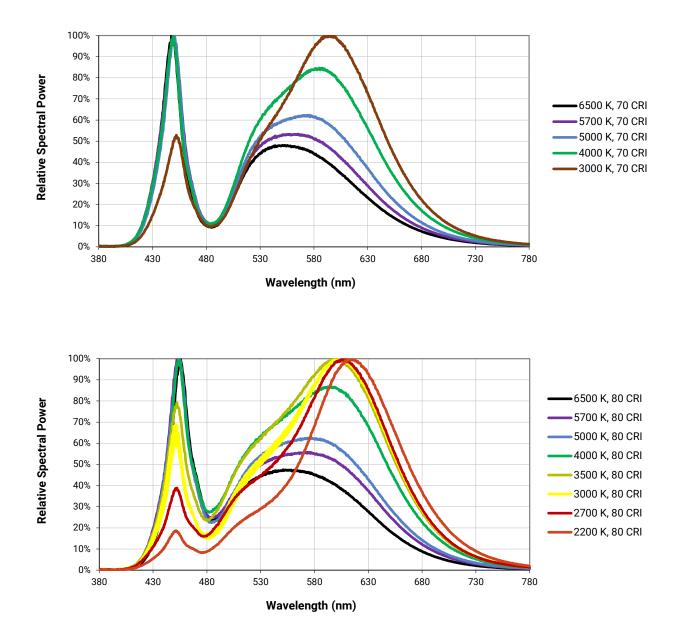
Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.

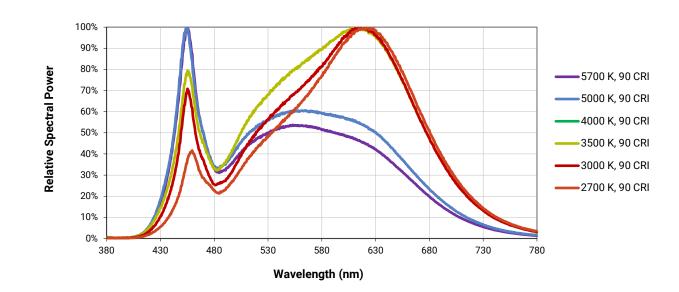


RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS

The following graphs are the result of a series of pulsed measurements at 1080 mA and T₁ = 85 °C.







RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS - CONTINUED

RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS

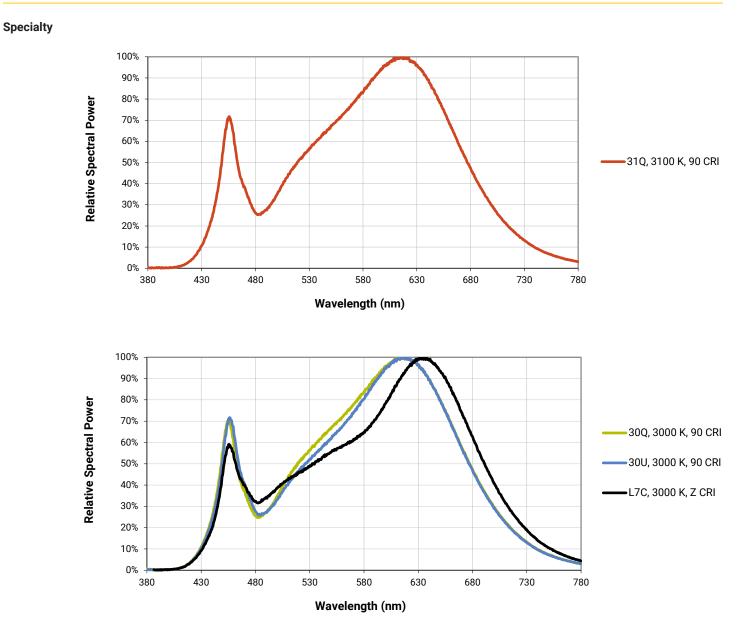
The following graphs are the result of a series of pulsed measurements at 1080 mA and T₁ = 85 °C.

100% 90% 80% **Relative Spectral Power** 70% -4000 K, Z CRI 60% 3500 K, Z CRI 50% 3000 K, Z CRI 40% 2700 K, Z CRI 30% 20% 10% 0% 380 430 480 530 580 630 680 730 780 Wavelength (nm)

Fidelity



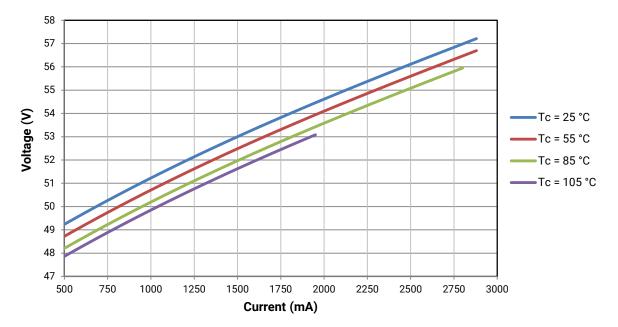
RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS - CONTINUED





ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



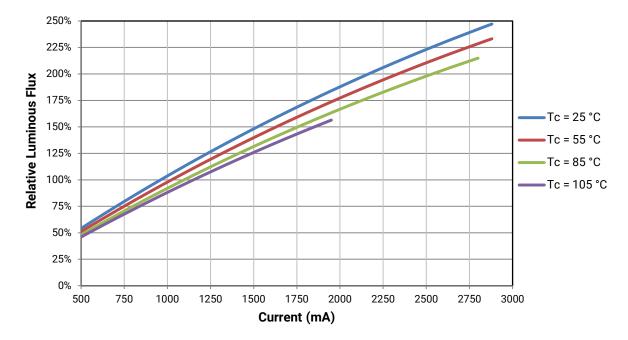


RELATIVE LUMINOUS FLUX

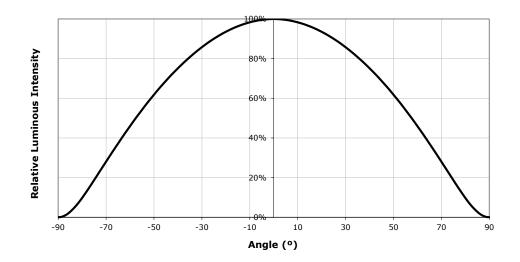
The relative luminous flux values provided below are the ratio of:

- · Measurements of CMU2258 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1080 mA at T_J = 85 °C.

For example, at steady-state operation of Tc = 55 °C, $I_F = 2000$ mA, the relative luminous flux ratio is 175% in the chart below. A CMU2258 LED that measures 8870 Im during binning will deliver 15,523 Im (8870 * 1.75) at steady-state operation of Tc = 55 °C, $I_F = 2000$ mA.



TYPICAL SPATIAL DISTRIBUTION





PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU2258 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyW	EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у					
		0.3777	0.3739					
40H	4000 K	0.3797	0.3816					
40日	4000 K	0.3861	0.3855					
		0.3838	0.3777					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
30H		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
30H	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
2/H	2700 K	0.4633	0.4154					
		0.4581	0.4062					

	EasyWhite Color Temperatures – 3-Step Ellipse								
Bin Code	сст	Center	Point	Major Axis	Minor Axis	Rotation Angle			
Bin Code	661	x	у	а	b	(°)			
65G	6500 K	0.3123	0.3282	0.00666	0.00330	61.0			
57G	5700 K	0.3287	0.3417	0.00738	0.00360	72.0			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2			
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			
22G	2200 K	0.5066	0.4158	0.00980	0.00480	45.5			



EasyWhite Color Temperatures – 5-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle		
		x	у	а	b	(°)		
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0		
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0		
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0		
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7		
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2		

PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C) - CONTINUED

PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU2258 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

Fidelity

EasyV	EasyWhite Color Temperatures – 2-Step						
Code	сст	x	у				
		0.3777	0.3739				
40H	4000 K	0.3797	0.3816				
40⊓	4000 K	0.3861	0.3855				
		0.3838	0.3777				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
301		0.4125	0.3977				
		0.4091	0.3891				
		0.4287	0.3975				
30H	3000 K	0.4328	0.4064				
301	3000 K	0.4390	0.4086				
		0.4347	0.3996				
		0.4524	0.4048				
27H	2700 K	0.4574	0.4140				
2/П	2700 K	0.4633	0.4154				
		0.4581	0.4062				

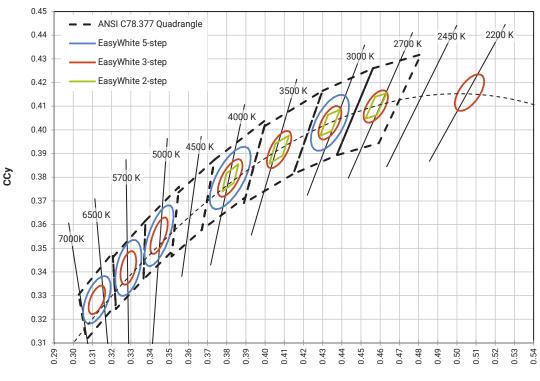
PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C) - CONTINUED

Specialty

EasyWhite Color Temperatures – 2-Step							
Code	ССТ	x	у				
		0.4192	0.3754				
L7C	3000 K	0.4224	0.3823				
L/C		0.4291	0.3847				
		0.4257	0.3777				

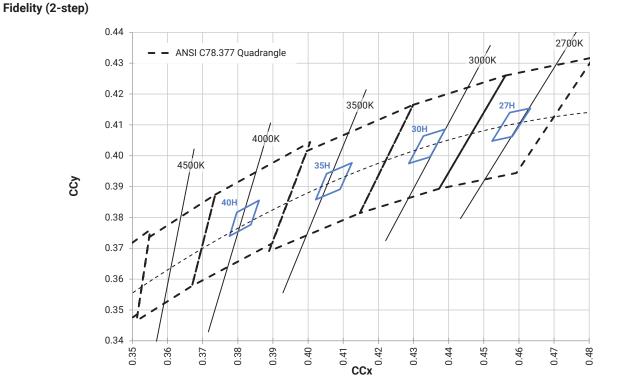
EasyWhite Color Temperatures – 3-Step Ellipse									
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
	661	x	у	а	b	(°)			
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3			
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2			
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2			

EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_j = 85 °C)



CCx

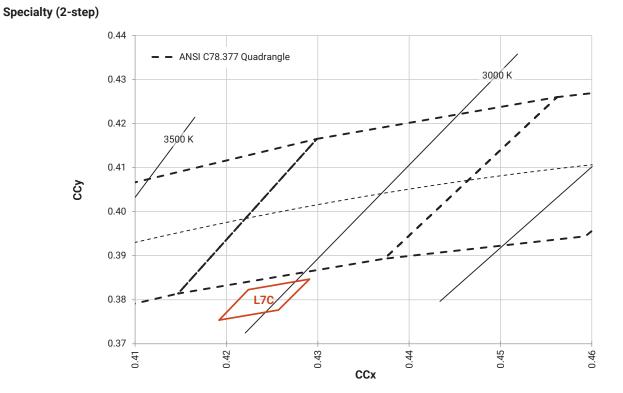




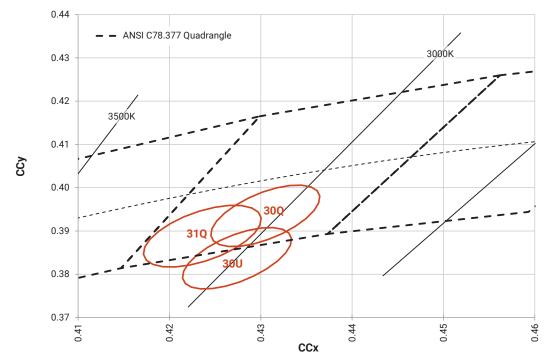
CLD-DS259 REV 4 13



PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C) - CONTINUED



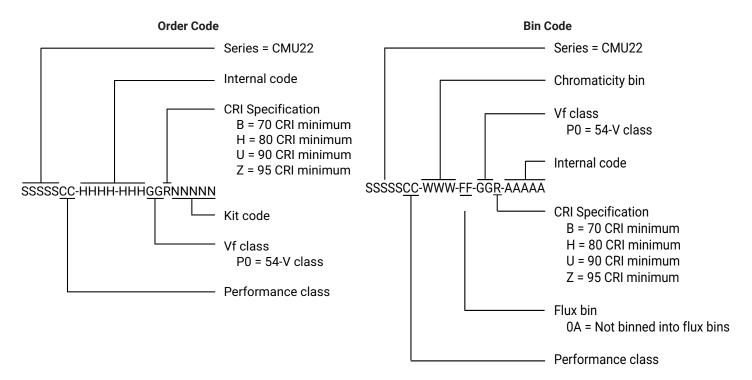
Specialty (3-step)





BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:



MECHANICAL DIMENSIONS

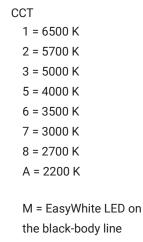
Dimensions are in mm. Tolerances unless otherwise specified: ±.13 x°±1°

Meaning of LED marking

U2258P = 54-V CMU2258

 $X_1 X_2 X_3 X_4 X_5$

X1



the black-body line Q = Specialty LED below the black-body line

U = Specialty LED below the black-body line

```
Х3
Flux bin
```

Χ4

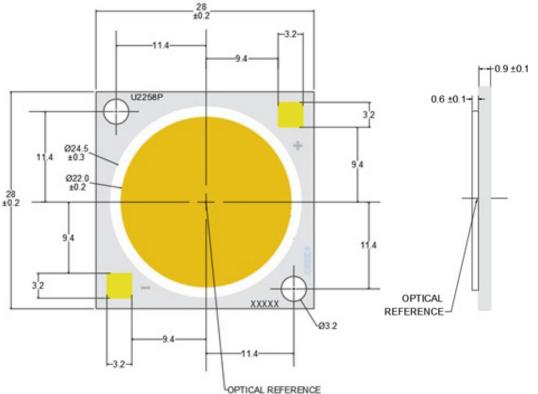
X2

0A = Not binned into flux bins

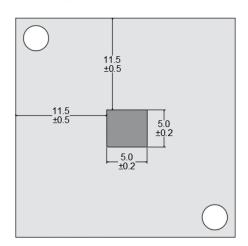
```
CRI
```

- X5
 - B = 70 CRI min
 - H = 80 CRI min
 - U = 90 CRI min
 - Z = 95 CRI min

Tc measurement point: either the anode or cathode solder pad



To assist in identifying the LED, CMU2258 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.

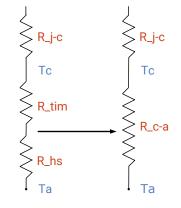


THERMAL DESIGN

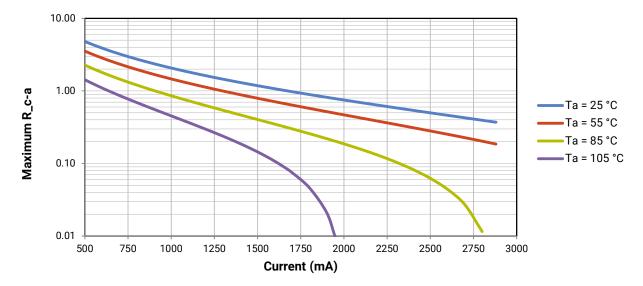
The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j). Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from solder point (T_{sp}) to ambient (T_a), remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMU2258 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.



As the figure at right shows, the R_c-a value is the sum of the thermal resistance of the TIM (R_tim) plus the thermal resistance of the heat sink (R_hs).



NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

PPlease read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU2258 LED.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

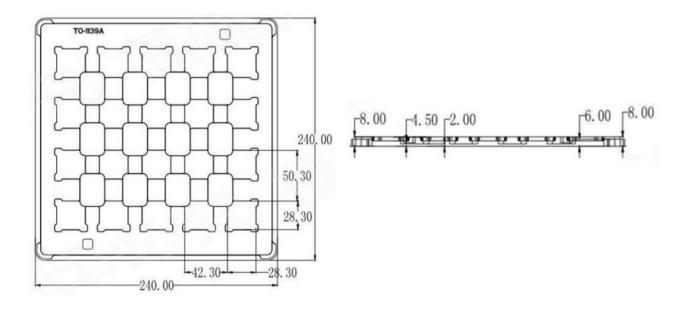


PACKAGING

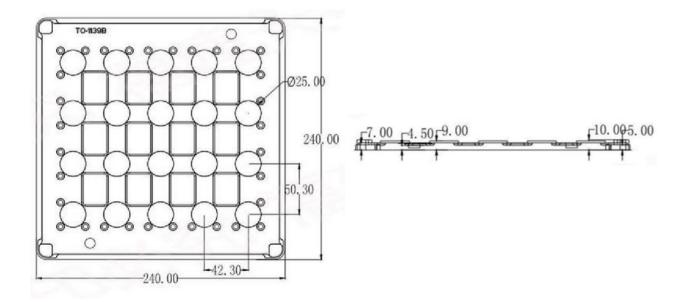
CMU2258 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 100 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 800 LEDs per carton.

Dimensions are in mm. Tolerances: ± 0.5 mm

Load Tray



Upper Tray



PACKAGING - CONTINUED

CMU2258 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 100 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 800 LEDs per carton.

