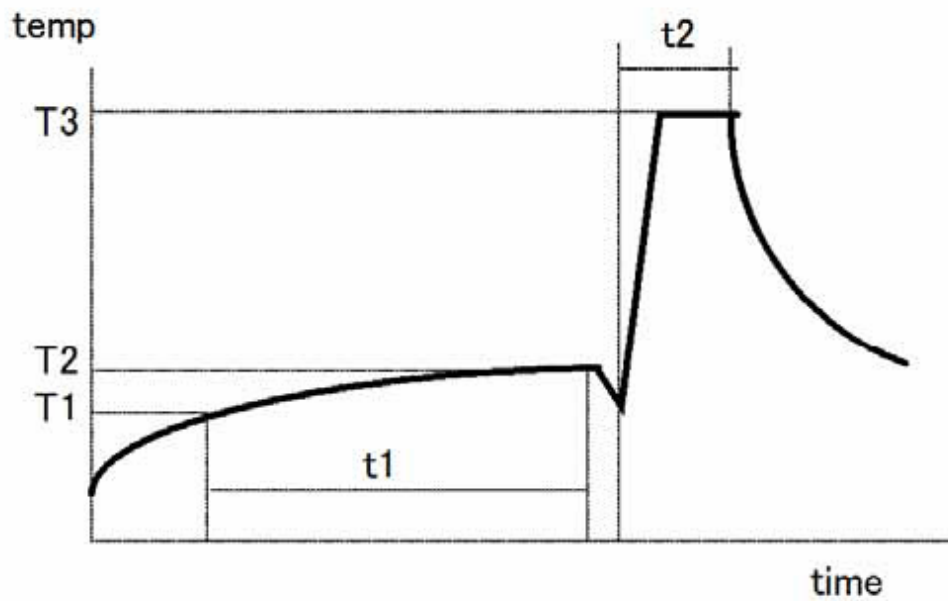


Wave soldering condition:

Pretreatment		JEDEC Level3 : 3 0 °C 6 0 %RH 1 9 2 h or 6 0 °C 6 0 %RH 4 0 h
Preheating	temp: T 1	1 0 0 °C ~ 120 °C
	temp: T 2	1 2 0 °C
	time: t 1	4 0 secs.
soldering	temp: T 3	2 6 0 °C ± 3 °C
	time: t 2	1 0 secs.
frequency		2 times



Switchcraft typical Wave information