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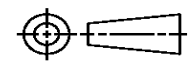
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

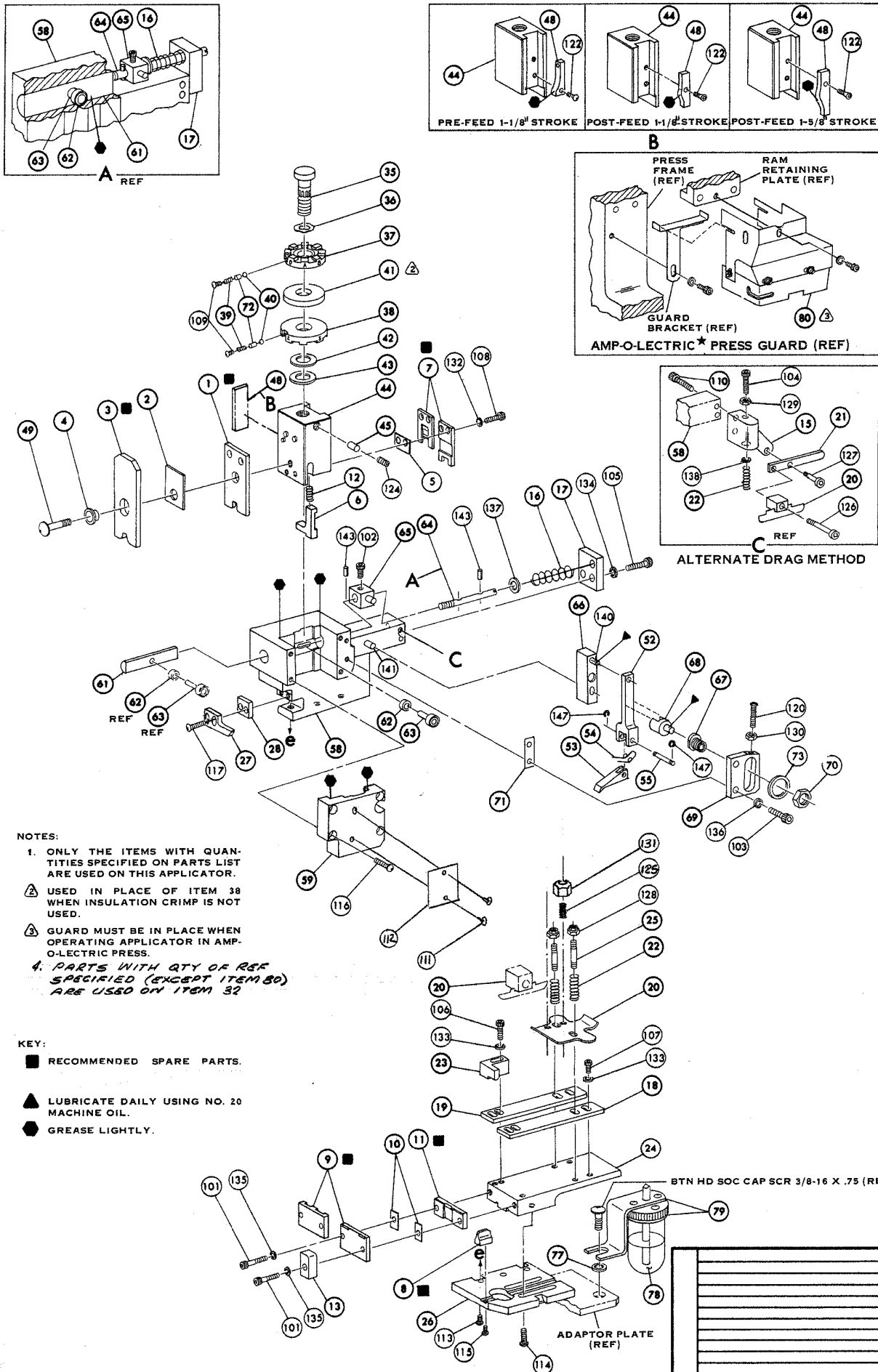
# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
 <ul style="list-style-type: none"> <li>0 PLC ±</li> <li>1 PLC ±</li> <li>2 PLC ±</li> <li>3 PLC ±</li> <li>4 PLC ±</li> <li>ANGLES ±</li> </ul>		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

THIS IS A CONTROLLED DOCUMENT.



**NOTES:**

- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32

**KEY:**

- RECOMMENDED SPARE PARTS.
- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.

162	REF	690517-1	SPACER	71
161		22594-8	HEX, NUT	70
160		240628-1	PLATE, ADJ	69
159		240626-1	SHAFT, PIVOT	68
158		240633-1	BUSHING	67
157		455680-1	LEVER, INTERMEDIATE	66
156		240629-1	BLOCK, PIVOT	65
155		240632-2	SCREW, ADJ	64
154		240659-3	PIN, CAM ROLLER	63
153		240658-1	CAM, ROLLER	62
152	REF	454398-1	ROD, FEED	61
151				60
150	REF	454220-1	CAP, RAM	59
149	REF	453736-1	HOUSING	58
148				57
147	REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	56
146	REF	240624-1	PIN, FEED FINGER	55
145	REF	691499-1	SPRING, FEED FINGER	54
144	REF	240635-1	FINGER, FEED	53
143	REF	240634-3	LEVER, TERMINAL	52
142				51
141	REF	5- 21028-1	PIN, SLOT SPG (.12 DIA x .50) FEED ADJ ROD	50
140	REF	1- 21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	49
139	REF	1- 21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	48
138				47
137	REF	22260-5	WASH, FLAT (NO. 6) DRAG SPRING	46
136	REF	21899-4	WASH, FLAT (NO. 5/16 DIA) SCR ADJ	45
135	REF	21024-5	WASH, LOCK (NO. 10) FEED ADJ PLATE	44
134	REF	21024-5	WASH, LOCK (NO. 10) SHEAR PLATES	43
133	REF	21024-5	WASH, LOCK (NO. 10) FEED ROD GUIDE	42
132	REF	21024-4	WASH, LOCK (NO. 8) STRIP GUIDE	41
131	REF	21024-4	WASH, LOCK (NO. 8) SHEAR BLADE	40
130	REF	21018-4	NUT, HEX MACH (4-40) DRAG	39
129	REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	38
128	REF	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	37
127	REF	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUDS	36
126	REF	5- 21004-7	SCR, SKT HD SHLD (.250 DIA x .25) DRAG ARM	35
125	REF	21004-5	SCR, SKT HD SHLD (.250 DIA x 1.00) DRAG	34
124	REF	2- 21006-6	SCR, SKT SET CUP PT (4-40 x .62) DRAG	33
123	REF	1- 21009-2	SCR, SKT SET (1/4-20 x 25) NYLOK RAM	32
122	REF	1- 21002-7	SCR, BUT HD SOC CAP (6-32 x .38) CAM	31
121				30
120	REF	3- 21064-2	SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ	29
119	REF	3- 690451-2	SPACER, STRIPPER	28
118	REF	240639-1	STRIPPER	27
117	REF	455676-1	PLATE, BASE	26
116	REF	22354-3	DRAG, STUD	25
115	REF	255678-1	PLATE, STRIP GUIDE	24
114	REF	3- 21002-3	SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL	23
113	REF	1- 24028-9	SCR, BTN HD SKT CAP (1/4-20 x .75) BASE PLATE	22
112	REF	4- 22281-1	SPRING, DRAG	21
111	REF	240636-1	LEVER, DRAG	20
110	REF	2- 21017-2	SCR, DRIVE (#2 x .19)	19
109	REF	2- 21000-4	SCR, SKT HD CAP (6-32 x 1.00) DRAG ADAPTOR	18
108	REF	23090-1	SCR, SKT HD CAP (6-32 x .25) NYLOK C. P. DISC	17
107	REF	2- 21000-7	SCR, SKT HD CAP (8-32 x .50) SHEAR BLADE	16
106	REF	3- 21000-4	SCR, SKT HD CAP (8-32 x .31) STRIP GUIDE	15
105	REF	7- 21000-4	SCR, SKT HD CAP (8-32 x .31) STRIP GUIDE	14
104	REF	3- 21000-7	SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE	13
103	REF	3- 21000-9	SCR, SKT HD CAP (10-32 x 1.00) DRAG SPRING	12
102	REF	3- 21000-6	SCR, SKT HD CAP (10-32 x .62) FD ADJ PLATE	11
101	REF	3- 21000-4	SCR, SKT HD CAP (10-32 x .38) PIVOT BLK	10
100	REF	2- 21000-8	SCR, SKT HD CAP (10-32 x .88) SHEAR PLATES	9
99	REF	455745-1	GUARD, WINDOW	8
98	REF	465184-9	LUBRICATOR ASSY	7
97	REF	22014-1	OIL SYNTHETIC	6
96	REF	454406-1	SPACER, LUBRICATOR BRACKET	5
95				4
94				3
93				2
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TERM APPL SPEC 114-2084

CRIMPING DATA				THIS APPLICATOR WILL APPLY
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
A	.063	# 16		40622
B	.058	# 18		40763
C	.054	# 20		41343
D	NOT USED			41753
CRIMP	SIZE	TYPE	FEED	PRESS REF.
	.110	F		42939
WIRE	INSULATION			62697
	.155	F	.750	62698
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION		62699
.090-.130	20-16	#8039		

REMARKS: AMPOMATOR

I.D. PLATE (REF): 461264-1

SET UP GAGE	458638-1	LAYOUT NO.	117
DRY RUN	6/1/78	APPROVED	2-6-78
CHECKED	6-1-78	REV	6-1-78
SCALE	NONE	NAME	

AMP INCORPORATED HARRISBURG, PENNA.

LOC A C NO. 687841-1

MINIATURE QUICK CHANGE APPLICATOR END-FEED (SPADE)

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