SingIFuse™ SF-1206HI-M Series Features

- Single blow fuse for overcurrent protection
- 3216 (EIA 1206) footprint
- High inrush current withstand fuse
- UL 248-14 compliant
- RoHS compliant* and halogen free**
- Multilayer SMD design
- Surface mount packaging for automated assembly

SF-1206HI-M Series - High-Inrush Multilayer Surface Mount Fuses

Clearing Time Characteristics for Series

% of Current Rating	Clearing Time at 25 °C	
	Min.	Max.
100 %	4 hours	—
200 % (1 A - 8 A)	1 second	60 seconds
350 % (0.5 A - 0.75 A)	—	5 seconds
1000 % (0.5 A - 5 A)	0.0002 seconds	0.02 seconds
1000 % (6 A - 8 A)	0.0002 seconds	0.04 seconds

Additional Information

Click these links for more information:

PRODUCT SELECTOR | TECHNICAL LIBRARY | INVENTORY | SAMPLES | CONTACT

Electrical Characteristics

Model	Rated Current (A)	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I^2t (A^2s)****	Certifications cUL: E198545
SF-1206HI050M-2	0.50	0.995	65 VDC	50 A @ 65 VDC	0.0354	✓
SF-1206HI075M-2	0.75	0.418			0.101	✓
SF-1206HI100M-2	1.00	0.3383	63 VDC	50 A @ 63 VDC	0.111	✓
SF-1206HI150M-2	1.50	0.1493			0.333	✓
SF-1206HI200M-2	2.00	0.0896			0.81	✓
SF-1206HI250M-2	2.50	0.0647	32 VDC	50 A @ 32 VDC	1.202	✓
SF-1206HI300M-2	3.00	0.0348			1.364	✓
SF-1206HI350M-2	3.50	0.0289			1.858	✓
SF-1206HI400M-2	4.00	0.0229			2.767	✓
SF-1206HI450M-2	4.50	0.0209			3.23	✓
SF-1206HI500M-2	5.00	0.0170			5.56	✓
SF-1206HI600M-2	6.00	0.0130	24 VDC	80 A @ 24 VDC	12.63	✓
SF-1206HI700M-2	7.00	0.0100			30.3	✓
SF-1206HI800M-2	8.00	0.0090			60.6	✓

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.
**** Melting I^2t calculated at 1000 % of current rating.

WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

* Meets Bourns' internal AEC-Q200 equivalent test plan.
** RoHS Directive 2015/863, Mar 31, 2015 and Annex.
*** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

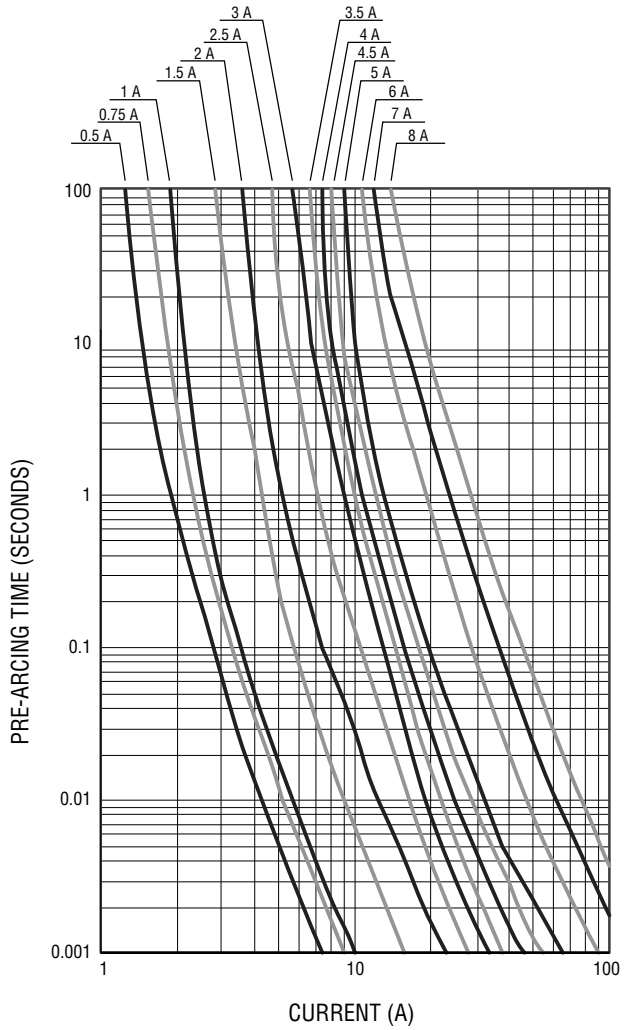
SingIFuse™ SF-1206HI-M Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- MP3 players
- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set-top boxes
- Industrial controllers
- Battery Management Systems (BMS)
- LED lighting
- Power tools

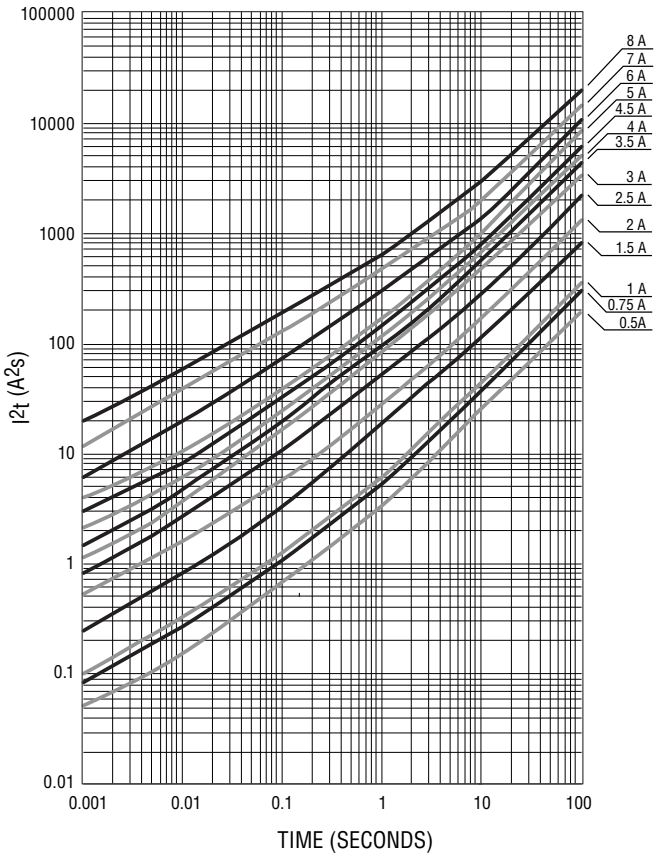
SF-1206HI-M Series - High Inrush Multilayer Surface Mount Fuses

BOURNS®

Average Pre-Arcing Time vs. Current Curves



Average I²t vs. t Curves



Environmental Characteristics

Operating Temperature ..... -55 °C to +125 °C
Storage Conditions
- Temperature ..... +5 °C to +35 °C
- Humidity ..... 40 % to 75 %
- Shelf Life ..... 2 years from manufacturing date

Moisture Sensitivity Level 1
ESD Classification (HBM) ..... Class 6

Typical Part Marking

Represents total content. Layout may vary.

RATED CURRENT (A)

C = 0.50	L = 3.50
D = 0.75	M = 4.00
E = 1.00	T = 4.50
G = 1.50	N = 5.00
I = 2.00	O = 6.00
J = 2.50	P = 7.00
K = 3.00	R = 8.00

How to Order

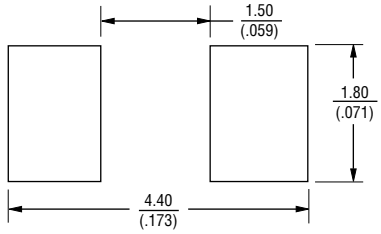
SF - 1206 HI 100 M - 2

- SinglFuse™ Product Designator
- SMD Footprint
  1206 = 3216 (EIA 1206) size
- Fuse Blow Type
  HI = High Inrush Capability
- Rated Current
  050 ~ 800 (0.5 A ~ 8.0 A)
- Structure Type
  M = Multilayer
- Packaging Type
  - 2 = Tape & Reel

Packaging

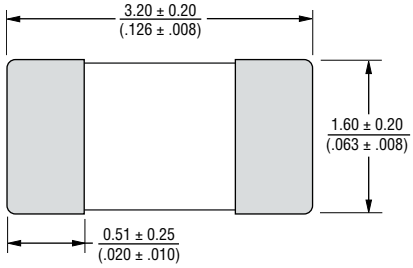
Reel Dimension	7-inch Tape and Reel
Specification	EIA 481-2
Quantity	3,000 pieces
Packaging Code	-2

Recommended Pad Layout

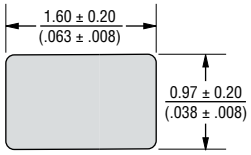


DIMENSIONS: MM / (INCHES)

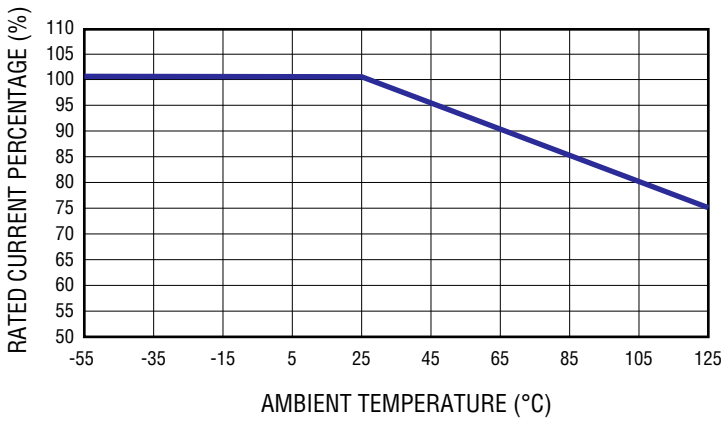
Product Dimensions



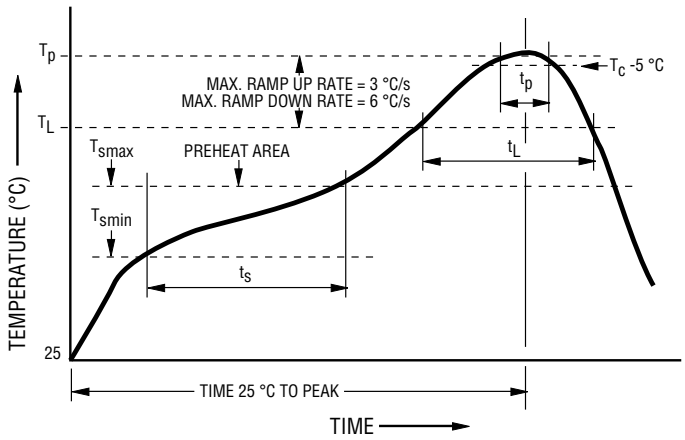
DIMENSIONS: MM / (INCHES)



Current Rating Thermal Derating Curve



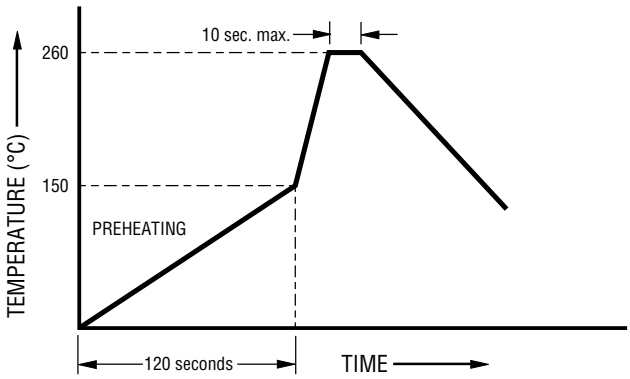
Solder Reflow Recommendations



Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T_{smin}) Temperature Max. (T_{smax}) Time (t_s) from (T_{smin} to T_{smax})	 150 °C 200 °C 60~120 seconds
Ramp Up Rate (T_L to T_p)	3 °C / second max.
Liquidous Temperature (T_L) Time (t_L) maintained above T_L	217 °C 60~150 seconds
Peak Package Body Temperature (T_p)	260 °C
Time (t_p)* within 5 °C of the specified classification temperature (T_c)	30 seconds*
Ramp Down Rate (T_p to T_L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

Recommended Temperature Profile for Wave Soldering



Wave soldering is suitable for 1206 size models.

Reliability Testing

No.	Test	Requirement	Test Condition	Test Reference
1	Solderability	Minimum 95 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
2	Soldering heat resistance	DCR change ≤ 10 % No mechanical damage	One dip at 260 °C for 60 seconds	MIL-STD-202 Method 210
3	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
4	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
5	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
6	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
7	Thermal Shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
8	Life	No electrical “opens” during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature between +20 °C and +30 °C	Refer to STP document

Legal Disclaimer Notice

BOURNS®

This legal disclaimer applies to purchasers and users of Bourns® products manufactured by or on behalf of Bourns, Inc. and its affiliates (collectively, "Bourns").

Unless otherwise expressly indicated in writing, Bourns® products and data sheets relating thereto are subject to change without notice. Users should check for and obtain the latest relevant information and verify that such information is current and complete before placing orders for Bourns® products.

The characteristics and parameters of a Bourns® product set forth in its data sheet are based on laboratory conditions, and statements regarding the suitability of products for certain types of applications are based on Bourns' knowledge of typical requirements in generic applications. The characteristics and parameters of a Bourns® product in a user application may vary from the data sheet characteristics and parameters due to (i) the combination of the Bourns® product with other components in the user's application, or (ii) the environment of the user application itself. The characteristics and parameters of a Bourns® product also can and do vary in different applications and actual performance may vary over time. Users should always verify the actual performance of the Bourns® product in their specific devices and applications, and make their own independent judgments regarding the amount of additional test margin to design into their device or application to compensate for differences between laboratory and real world conditions.

Unless Bourns has explicitly designated an individual Bourns® product as meeting the requirements of a particular industry standard (e.g., ISO/TS 16949) or a particular qualification (e.g., UL listed or recognized), Bourns is not responsible for any failure of an individual Bourns® product to meet the requirements of such industry standard or particular qualification. Users of Bourns® products are responsible for ensuring compliance with safety-related requirements and standards applicable to their devices or applications.

Bourns® products are not recommended, authorized or intended for use in nuclear, lifesaving, life-critical or life-sustaining applications, nor in any other applications where failure or malfunction may result in personal injury, death, or severe property or environmental damage. Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any Bourns® products in such unauthorized applications might not be safe and thus is at the user's sole risk. Life-critical applications include devices identified by the U.S. Food and Drug Administration as Class III devices and generally equivalent classifications outside of the United States.

Bourns expressly identifies those Bourns® standard products that are suitable for use in automotive applications on such products' data sheets in the section entitled "Applications." Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any other Bourns® standard products in an automotive application might not be safe and thus is not recommended, authorized or intended and is at the user's sole risk. If Bourns expressly identifies a sub-category of automotive application in the data sheet for its standard products (such as infotainment or lighting), such identification means that Bourns has reviewed its standard product and has determined that if such Bourns® standard product is considered for potential use in automotive applications, it should only be used in such sub-category of automotive applications. Any reference to Bourns® standard product in the data sheet as compliant with the AEC-Q standard or "automotive grade" does not by itself mean that Bourns has approved such product for use in an automotive application.

Bourns® standard products are not tested to comply with United States Federal Aviation Administration standards generally or any other generally equivalent governmental organization standard applicable to products designed or manufactured for use in aircraft or space applications. Bourns expressly identifies Bourns® standard products that are suitable for use in aircraft or space applications on such products' data sheets in the section entitled "Applications." Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any other Bourns® standard product in an aircraft or space application might not be safe and thus is not recommended, authorized or intended and is at the user's sole risk.

The use and level of testing applicable to Bourns® custom products shall be negotiated on a case-by-case basis by Bourns and the user for which such Bourns® custom products are specially designed. Absent a written agreement between Bourns and the user regarding the use and level of such testing, the above provisions applicable to Bourns® standard products shall also apply to such Bourns® custom products.

Users shall not sell, transfer, export or re-export any Bourns® products or technology for use in activities which involve the design, development, production, use or stockpiling of nuclear, chemical or biological weapons or missiles, nor shall they use Bourns® products or technology in any facility which engages in activities relating to such devices. The foregoing restrictions apply to all uses and applications that violate national or international prohibitions, including embargos or international regulations. Further, Bourns® products and Bourns technology and technical data may not under any circumstance be exported or re-exported to countries subject to international sanctions or embargoes. Bourns® products may not, without prior authorization from Bourns and/or the U.S. Government, be resold, transferred, or re-exported to any party not eligible to receive U.S. commodities, software, and technical data.

To the maximum extent permitted by applicable law, Bourns disclaims (i) any and all liability for special, punitive, consequential, incidental or indirect damages or lost revenues or lost profits, and (ii) any and all implied warranties, including implied warranties of fitness for particular purpose, non-infringement and merchantability.

For your convenience, copies of this Legal Disclaimer Notice with German, Spanish, Japanese, Traditional Chinese and Simplified Chinese bilingual versions are available at:

Web Page: http://www.bourns.com/legal/disclaimers-terms-and-policies

PDF: http://www.bourns.com/docs/Legal/disclaimer.pdf