# **CHIPQUIK®**

## **SMD3SWLT.047 20Z**

Datasheet revision 1.1 www.chipquik.com

### Sn42/Bi58 .047" Solid Core Solder Wire 2oz Spool

Product Highlights
LOW TEMPERATURE
Melts at 138°C (281°F)
Lead-Free
RoHS 3 and REACH compliant

#### **Specifications**

Alloy: Sn42/Bi58
Wire diameter: 0.047" (1.2mm)
Melting Point: 138°C (281°F)
Packaging: 2oz Spool
Shelf Life: >60 months



#### **Storage and Handling**

Store in a non-corrosive, dry environment.

**Please Note:** Although Sn42/Bi58 forms strong joints, in wire form it is brittle and needs to be handled gently when unspooling. It is normal for spooled Sn42/Bi58 wire to have some breaks in it.

#### **Test Results**

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Test J-STD-004 or other requirements as stated	Test Requirement	Result
Conflict Minerals Compliance	Electronic Industry Citizenship Coalition (EICC)	Compliant
REACH Compliance	Articles 33 and 67 of Regulation (EC) No 1907/2006	Contains no substance >0.1% w/w that is listed as a SVHC or restricted for use in solder materials

#### **Conforms to the following Industry Standards:**

J-STD-006C, Amendments 1 & 2 (Solder Alloys and Fluxed/Non-Fluxed Solders): Yes RoHS 3 Directive (EU) 2015/863: Yes