



# SPECIFICATION FOR APPROVAL

CUSTOMER	
NOMINAL FREQUENCY	24.576000 MHz
PRODUCT TYPE	TYPE FL 3.2x2.5 SEAM SEALED CRYSTAL
SPEC. NO. ( P/N )	FL2450025
CUSTOMER P/N	
ISSUE DATE	February 5, 2018
VERSION	F

APPROVED	PREPARED	QA
Brenda	Kelly	Dong Yang

# **Diodes Incorporated**

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- \*Pb-free
- \*RoHS Compliant
- \*HF-Halogen Free
- \*REACH Compliant

E0-R-4-014 Rev. F

FL2450025

VER. F 5-Feb-18

# **VERSION HISTORY**

Version No.	Version Date	Description	Notes
А	Feb.20,2008	Initial Release	
В	Nov.11,2008	Revise Format	
С	Oct.15,2009	Update format	
D	Aug.25,2010	Change Logo	
E	Jan.28,2011	Revise format	
F	Feb.5,2018	Updated logo	

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**ELECTRICAL SPECIFICATIONS** 

Item	Symbol	Specifications	Units	Notes
Nominal Frequency	Fn	24.576000	MHz	
Mode of Oscillation	MO	AT Cut-Fundamental		
Calibration Load Capacitance	CL	12	pF	
Calibration Tolerance	FL	±30	ppm	at 25℃±3℃
Operating Temperature Range	TR	-20 to +70	℃	
Frequency Stability (Frequency Deviation over the Operating Temperature Range)	F/T	±50	ppm	Reference to the Frequency at 25℃
Operating Drive Level		10	μW	
Equivalent Series Resistance	ESR	80	Ω	Max
Shunt Capacitance	C0	5	pF	Max
Aging at 25℃		±3	ppm	Max, 1st year
Storage Temperature		-55 to +125	℃	
Insulation Resistance		500	ΜΩ	Min

※ This product doesn't include harmful substance that stipulated by SONY SS-00259 Level 1 and S-AT2-001 Level 1 standard. RoHS Compliant (Pb - Free).



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### **RELIABILITY SPECIFICATIONS**

#### **MECHANICAL AND ENVIRONMENTAL RATINGS:**

a) FINE LEAK TEST: JESD22-A109 (Condition 1A)

b) GROSS LEAK TEST: JESD22-A109 (Condition C)

c) MOISTURE RESISTANCE: JESD22-A113

d) SHOCK: JESD22-B104 (Condition B)

e) SOLDERABILITY: (RoHS version): J-STD-002

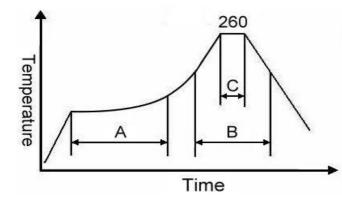
f) VIBRATION: JESD22-B103

g) SOLVENT RESISTANCE: JESD22-B107

h) RESISTANCE TO SOLDERING HEAT (RoHS version): J-STD-020D Table 5.2 Pb free devices (3 cycles max)

#### SUGGESTED IR REFLOW PROFILE

\*As per IPC-JEDEC J-STD-020D



R.I	-4		
N	οt	e	:

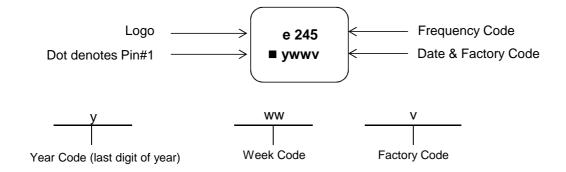
	Stage	Temperature	Time
Α	Preheat	150~200°C	60~120 Sec
В	Primary Heat	217°C	60~150 Sec
С	Peak	260°C	10 Sec

INCORPORAT

## FL2450025

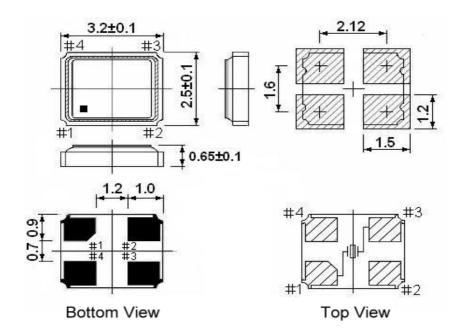
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#### **MARKING**



### MECHANICAL DRAWINGS (Scale: None. Dimensions are in mm.)

#### **Recommended Land Pattern**



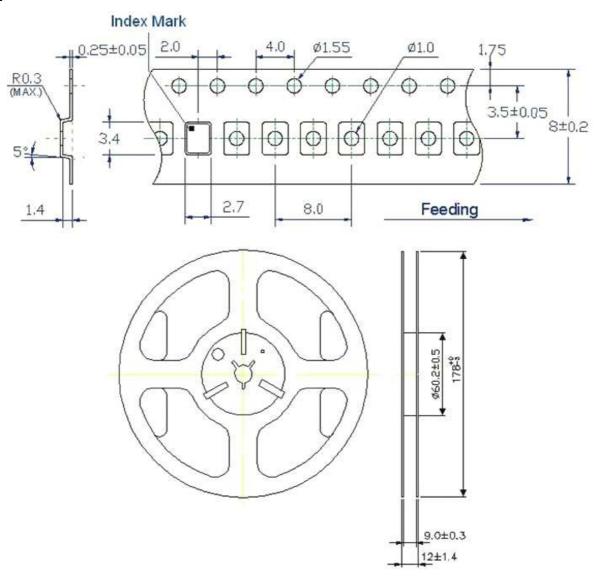
\*\* Recommended - Pin 1 & 3 : CRYSTAL Pin 2 & 4 : GND

#### Notes:

- Package drawings are for reference only, and the appearances of objects may vary.
  Actual packages are based on the real product.
- 2. The marking dot denotes Pin#1.
- 3. The position and shape of the chamfer pin may vary and are based on the real product.

INCORPORAT

# Tape & Reel



- 1. 230mm minimum leafer which consist of carrier and/or tape followed by a minimum of 160mm of empty carrier tape sealed with cover tape.
- 2. 160mm minimum trailer of empty carrier tape sealed with cover tape.

