

Approval Sheet

for

High Temperature Resistors

HTR series

$\pm 5\%$

YAGEO CORPORATION

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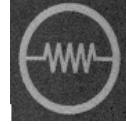
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Rev.	Description	Issue Date	Drawn	Approved
00	issue new spec.	Oct 08, 2008	Lynn Chen	Joyce Chung

Description	High Temperature Resistors		
Series	HTR	Rev.	00

**1. PRODUCT:**

High Temperature Resistors (steel-cored copper wire)

2. PART NUMBER:

Part number of the high temperature resistor is identified by the name, power, tolerance, packing, temperature coefficient, special type and resistance value.

Example :

HTR	200	J	T	-	52-	18K
(1)	(2)	(3)	(4)	(5)	(6)	(7)
Series Name	Power Rating	Resistance Tolerance	Packing Style	Temperature Coefficient of Resistance	Special Type	Resistance Value

(1) Style: HTR SERIES

(2) Power Rating : 200 = 2W

(3) Tolerance : J=±5%

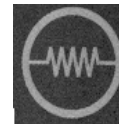
(4) Packaging Type: R=Paper Taping Reel
 T=Tape on Box Packing
 B=Bulk Packing

(5) Temperature Coefficient : ± 250PPM/°C

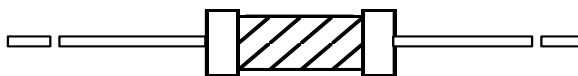
(6) Special Type : 52- = 52.4mm

(7) Resistance Value : ±5% for E24 Series

Example : 10K 、 18K 、 22K 、 68K



3. APPEARANCE:

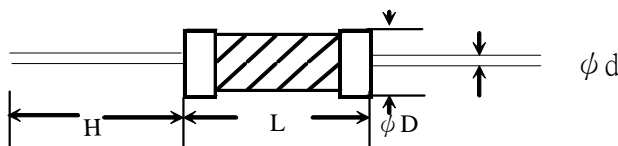


4. ELECTRICAL CHARACTERISTICS

STYLE	HTR200
Power Rating at 70 °C	2W
Maximum Working Voltage	500V
Resistance Range	2KΩ ~ 68KΩ for E24 series value
Temperature Coefficient	±250 ppm /°C

* Below or over this resistance on request.

5. DIMENSIONS



Unit : mm

STYLE	L	φD	H	φd
HTR200	8.5±0.3	3.5±0.2	26±2.0	0.8±0.05

6. ENVIRONMENTAL CHARACTERISTICS

(1) Short Time Over Load Test

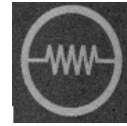
At 2.5 times of the rated voltage. (If the voltage exceeds the maximum load voltage, the maximum load voltage will be used as the rated voltage) applied for 5 seconds, the resistor should be free from defects after the resistor is released from load for about 30 minutes

$$\text{Short Time Overload Voltage} = 2.5 * \sqrt{\text{Power Rating} \times \text{Resistance Value}}$$

The change of the resistance value should be within ± 0.5 % + 0.05Ω

(2) Dielectric Withstanding Voltage

The resistor is placed on the metal V Block. Apply a Table I dielectric withstanding between the terminals connected together with the block for about 60 seconds.
The resistor shall be able to withstand without breakdown or flashover.



(3) Temperature Coefficient Test

Test of resistors above room temperature $100^{\circ}\text{C} \pm 2^{\circ}\text{C}$ (Testing Temperature 115°C to 130°C) at the constant temperature silicon plate for over 5 minutes. Then measure the resistance value. The Temperature Coefficient is calculated by the following equation and its value should be within the range of requested.

$$\text{Resistor Temperature Coefficient} = \frac{R - R_0}{R_0} \times \frac{1}{t - t_0} \times 10^6$$

R = Resistance value under the testing temperature

R₀ = Resistance value at the room temperature

t = The testing temperature

t₀ = Room temperature

(4) Insulation Resistance

Apply test terminal on lead and resistor body.
The test resistance should be high than 1,000M ohm.

(5) Solderability

Immerse the specimen into the solder pot at $260 \pm 5^{\circ}\text{C}$ for 5 ± 0.5 seconds.
At least 95% solder coverage on the termination.

(6) Resistance to Solvent

The specimen into the appropriate solvent of IPA condition of ultrasonic machine for 1 minutes.
The specimen is no deterioration of coatings and color code.

(7) Terminal Strength

Direct Load – Resistors shall be held by one terminal and the load shall be gradually applied in the direction of the longitudinal axis of the resistor unit the applied load reacheds 5 pounds ◦
The load shall be held for 10 seconds. The load of weight shall be $\geq 2.5 \text{ kg}$ (24.5N).

(8) Pulse Overload

Apply 4 times of rated voltage to the specimen at the 1 second on and 25 seconds off cycle, subjected to voltage application cycles specified in 10,000 time ◦
The change of the resistance value shall be within $\pm 1.0\% + 0.05 \Omega$

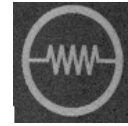
(9) Load Life in Humidity

Place the specimen in a test chamber at $40 \pm 2^{\circ}\text{C}$ and 90 ~ 95 % relative humidity. Apply the rated voltage to the specimen at the 1.5 hours on and 0.5 hour off cycle. The total length of test is 1,000 hours
The change of the resistance value shall be within $\pm 2.0 \% + 0.05 \Omega$

(10) Load Life Test

Placed in the constant temperature chamber of $70 \pm 3^{\circ}\text{C}$ the resistor shall be connected to the lead wire at the point of 25mm. Length with each terminal, the resistors shall be arranged not much effected mutually by the temperature of the resistors and the excessive ventilation shall not be performed, for 90 minutes on and 30 minutes off under this condition the rated D.C. voltage is applied continuously for 1000+48/-0 hours then left at no-load for 1hour, measured at this time the resistance value ◦
The change of the resistance value shall be within $\pm 2.0 \% + 0.05 \Omega$.

There shall be no remarkable change in the appearance and the color code shall be legible after the test.



(11)Temperature Cycling Test

The temperature cycle shown in the following table shall be repeated 5 times consecutively. The measurement of the resistance value is done before the first cycle and after ending the fifth cycle, leaving in the room temperature for about 1 hour ◦

Temperature Cycling Conditions:

Step	Temperature(°C)	Time (minute)
1	-55 ± 3	30
2	25 ± 3	2 ~ 3
3	155 ± 3	30
4	25 ± 3	2 ~ 3

The change of the resistance value shall be within ± 1.0 % + 0.05 Ω

After the test the resistor shall be free from the electrical or mechanical damage.

(12)Resistance to Soldering Heat

The terminal lead shall be dipped into the solder pot at 350 ± 10 °C for 3 ± 0.5 seconds up to 2 ~ 2.5 mm. The change of the resistance value shall be within ± 0.25 % + 0.05 Ω

(13)Overload Flame Retardant

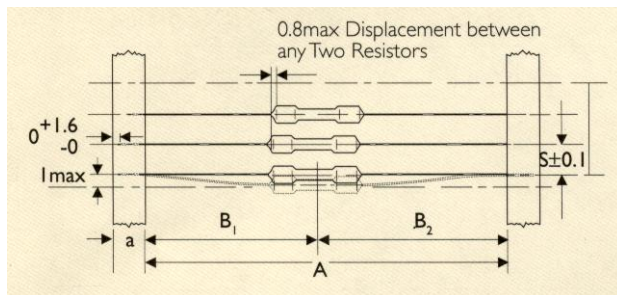
At 4 times of the rated voltage. (If the voltage exceeds the maximum load voltage, the maximum load voltage will be used as the rated voltage) applied for 1 minute

$$\text{Overload Test Voltage} = 4 * \sqrt{\text{Power Rating} \times \text{Resistance Value}}$$

The resistor shall be able to no evidence of flaming arcing.

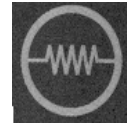
7. PACKING METHODS

Bandolier for Axial leads

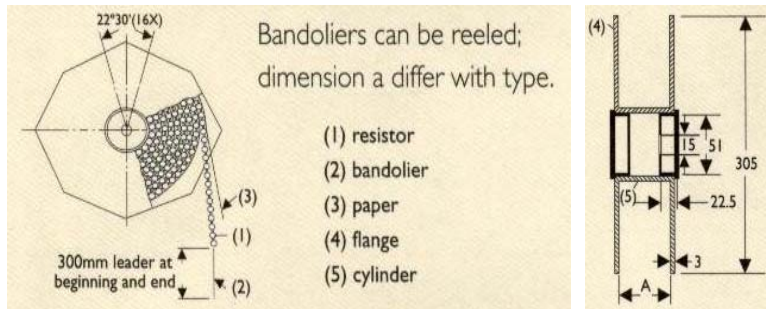


Unit: : mm

STYLE	a	A	B1-B2	S (spacing)	T (max. deviation of spacing)
HTR200	6 ± 0.5	52.4 ± 1.0	1.2	5	0.5 mm per 5 spacing

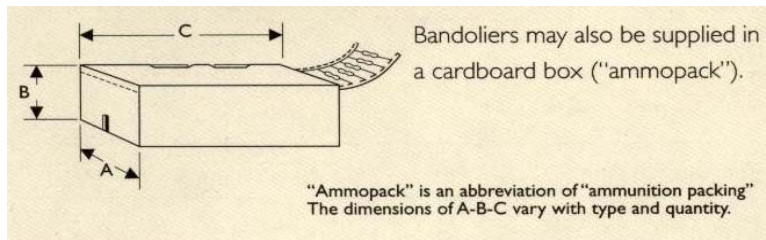


8. TAPE ON REEL PACKING



STYLE	ACROSS FLANGE (A)	Qty per reel
HTR200	72	2,500

9. TAPE ON BOX PACKING



STYLE	Standard Lead Length			Qty per box
	W (A)	H (B)	L (C)	
HTR200	73	45	258	1,000

10. Plant Address

- A. Taiwan Xindian Plant
3F, No.5, Lane 560, Chung Cheng Road,
Xindian, Taipei, Taiwan, ROC
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Tel. 886-2-2218-2139
Fax. 886-2-6629-8898
- B. China Dongguan Plant
7-1, Gaoli Road, Gaoli Industrial Zone
Tangxia Zhen, Dongguan, Guangdong, China
(廣東省東莞市塘廈鎮高麗工業區高麗路 7-1 號)
Tel. 86-769-8772 0275
Fax. 86-769-8772 0275 #4333
- C. China MuDu Plant
No.158, Fengjiang Road, No.1 Building of NanBangIND.Zone,
Mu Du New District, Suzhou, China
(江蘇省蘇州市木瀆新區楓江路 158 號南濱工業區 1 號)
Tel. 86-512-66518889
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